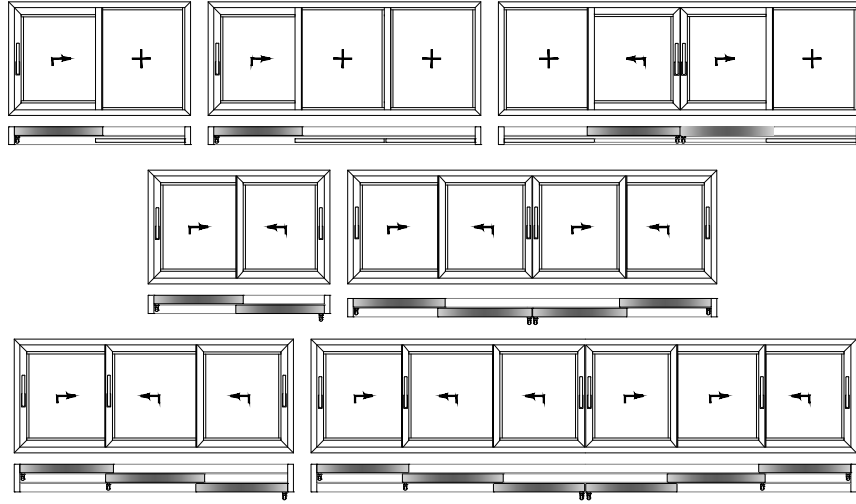


LIFT & SLIDE VARIETIES / KALDIR & SÜR SEÇENEKLERİ

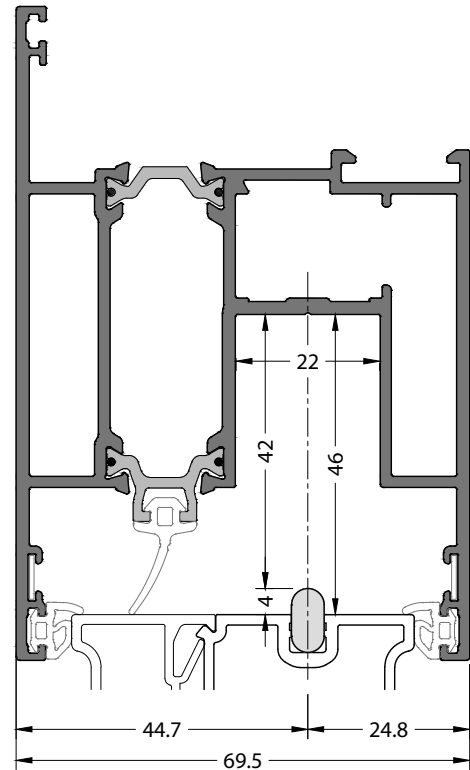
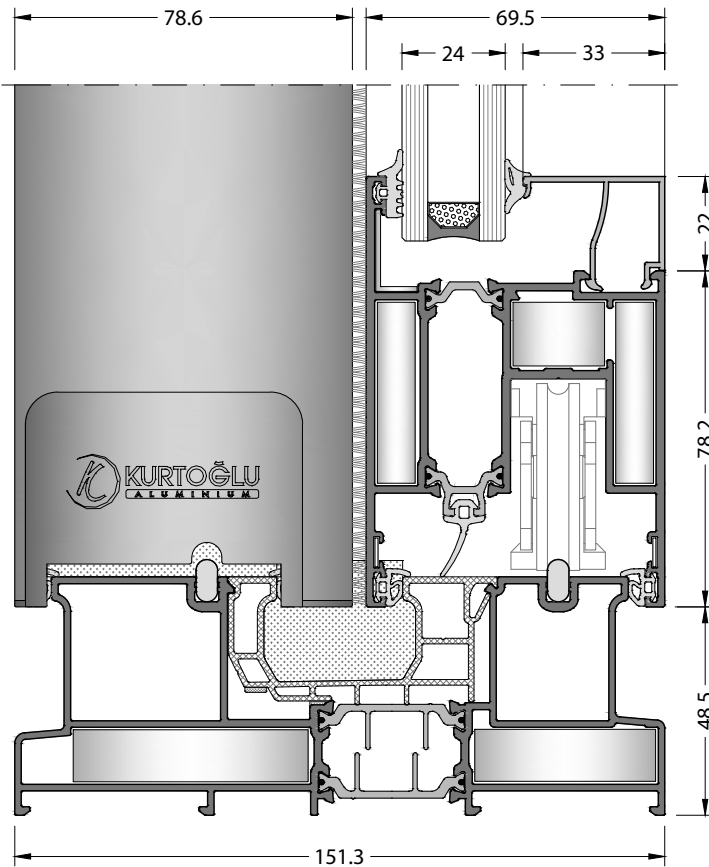


70LS LIFT & SLIDE SYSTEM

- Combination opportunity with single, two and three rail frames.
- Economic lift and slide solution with single rail frame.
- Love air permeability with EPDM gasket.
- Sash weight capacity is up to 400 kg.

70LS KALDIR & SÜR SİSTEM

- Tekli, ikili ve üçlü kasa tipleri sayesinde kombinasyon çeşitliliği,
- Tekli kasa sayesinde ekonomik Kaldır-Sür çözümü,
- EPDM fitiller sayesinde düşük hava geçirgenliği,
- 400 kg a kadar kanat ağırlık kapasitesi.



Univesal Lift & Slide Accesories Groove
Universal Kaldır-Sür Aksesuar Kanalı

systemproperties / sistembilgisi

Construction Depth	Vent : 69.5 mm	Derinlik	Kanat : 69.5 mm
Glazing	Glazing from 18 mm up to 50 mm with dry EPDM gaskets. The choice of joits and glazing beads depend on the thickness of the glass. According to the tolerances of the glazing either a smaller or bigger joint and or glazing bead is used.	Cam Kalınlığı	Cam kalınlığı EPDM fitil ile birlikte 18 mm - 50 mm aralığındadır. Bağlantı ve çıta cam kalınlığına göre seçilmelidir. Cam toleransına göre küçük yada büyük bağlantı veya cam çıtası kullanılır.
Insulation Bar Thermal Permeability	18 / 34 mm Uf = 2,56 W / m2K	Isı Bariyeri	18 / 34 mm
Connections	Press corner joints and mechanical corner joint can apply for fixing corners. The mullions and transoms fix with T junction.	Isı Geçirgenliği	Uf = 2,56 W / m2K
Gaskets	All system gaskets are made from EPDM rubber.	Bağlantılar	Köşeyi birleştirmek için pres ve mekanik köşe bağlantılar uygulanabilir. Orta kayıt birleşimlerinde T bağlantı kullanılır.
		Fitil	Sistemin tüm fitilleri EPDM'dir.

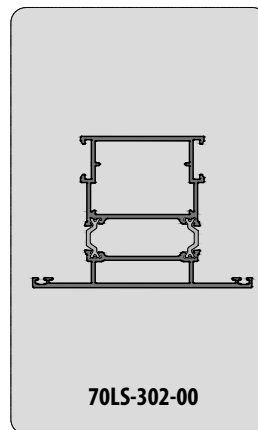
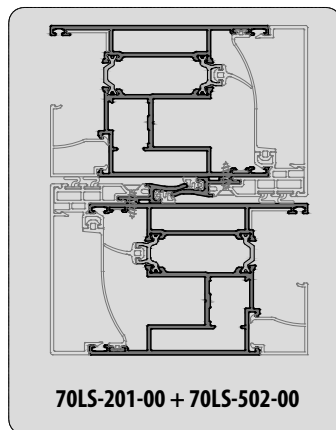
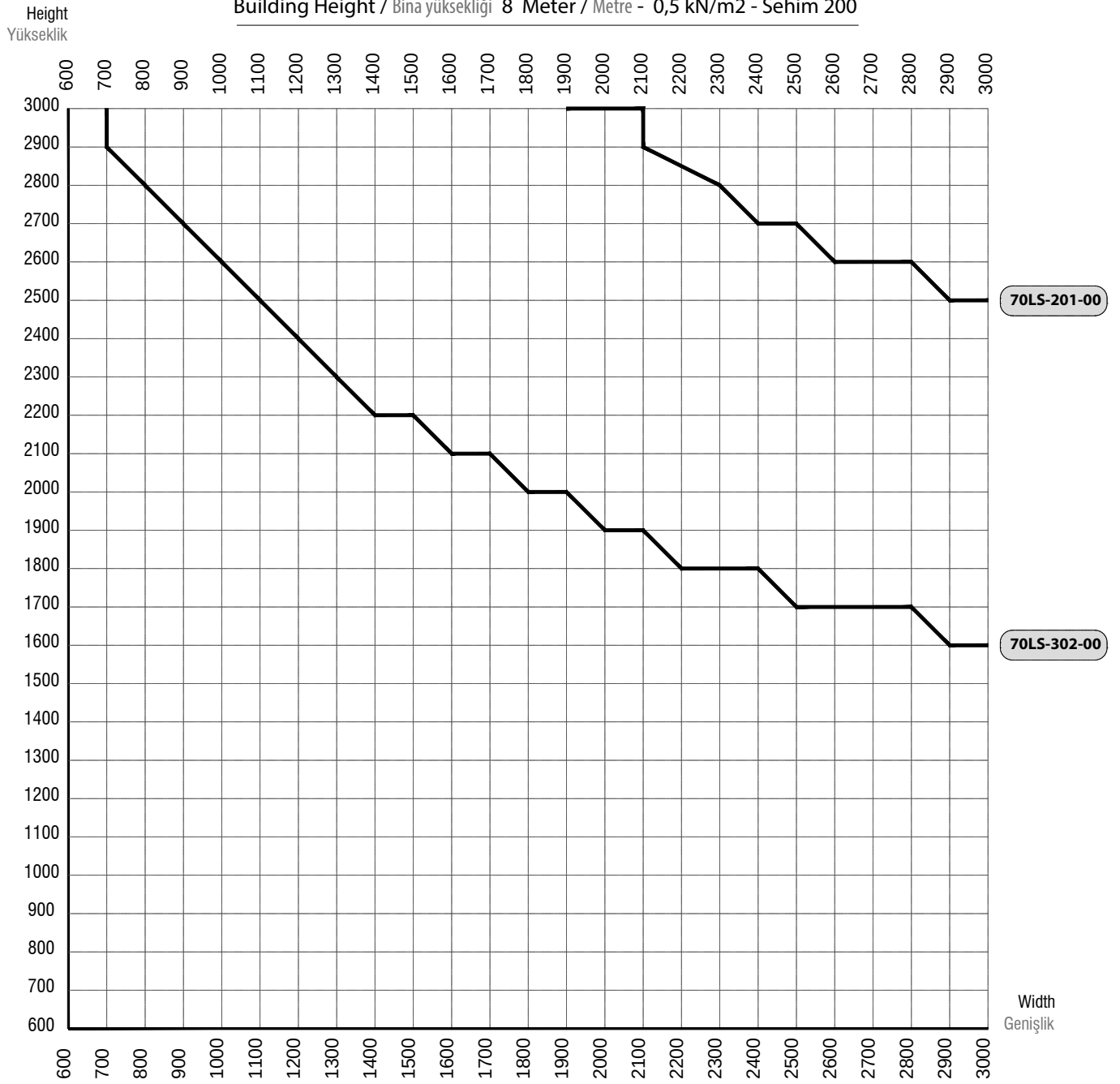
productionproperties / üretimbilgisi

Alloy	The aluminium profiles have been extruded from the alloy EN-AW 6063 according to the EN-AW 6060.		Alařım	Alüminyum profiller EN-AW 6063 alařımından ve EN-AW 6060 standardına göre üretilir.	
	Physical Properties			Fiziksel Özellikler	
	1. Density	: 2.70 Kg / dm3		1. Yoğunluk	: 2.70 Kg / dm3
	2. Modules of Elasticity	: 69 kN / mm2		2. Elastisite Modülü	: 69 kN / mm2
	3. Resistivity	: 20° 33 n Ω .m		3. Direnç	: 20° 33 n Ω .m
	4. Melting point	: 600 - 655 °C		4. Erime Noktası	: 600 - 655 °C
	5. Linear expeansion coefficient	: 20 - 100°C µ °C ⁻¹		5. Geniřleme Katsayısı	: 20 - 100°C µ °C ⁻¹
	Mechanical Properties			Mekanik Özellikler	
	1. Tensile strength	: Min 215 MPa		1. Kopma Dayanıklılıęı	: Min 215 MPa
	2. Yield strength	: 190 MPa		2. Elastisite Limiti	: 190 MPa
Surface Treatment	3. Elongation		: % 10	3. Uzama	: % 10
	4. Hardness		: 67 Brinell	4. Sertlik	: 67 Brinell
	Anodising		Eloksal		
	In anodising process , microns of the profiles for the inside and outside use are different. The complete anodisation process takes place in accordance with the specifications of QUALANOD .		Eloksal projesinde profil mikronları iç ve dıř kullanım için farklıdır.Bütün eloksal projesi QUALANOD spesifikasyonlarına göre uygulanır.		
Electrostatic Powder Coating		Elektrostatik Toz Boya			
The thermal break allows the profile to be painted when compounded. On average, the coating thickness is minimally 60 micron. The complete powder coating process takes place in accordance with the specifications of QUALICOAT SEASIDE .		Isı bariyeri çakıldığında profil boyanabilir. Genel olarak kaplama kalınlığı minimum 60 mikrondur. Bütün toz boya projesi QUALICOAT SEASIDE spesifikasyonlarına göre uygulanır.			

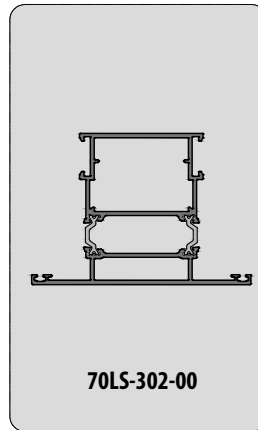
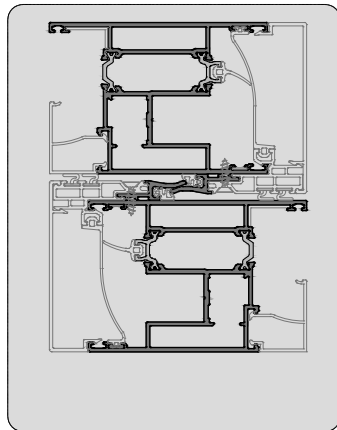
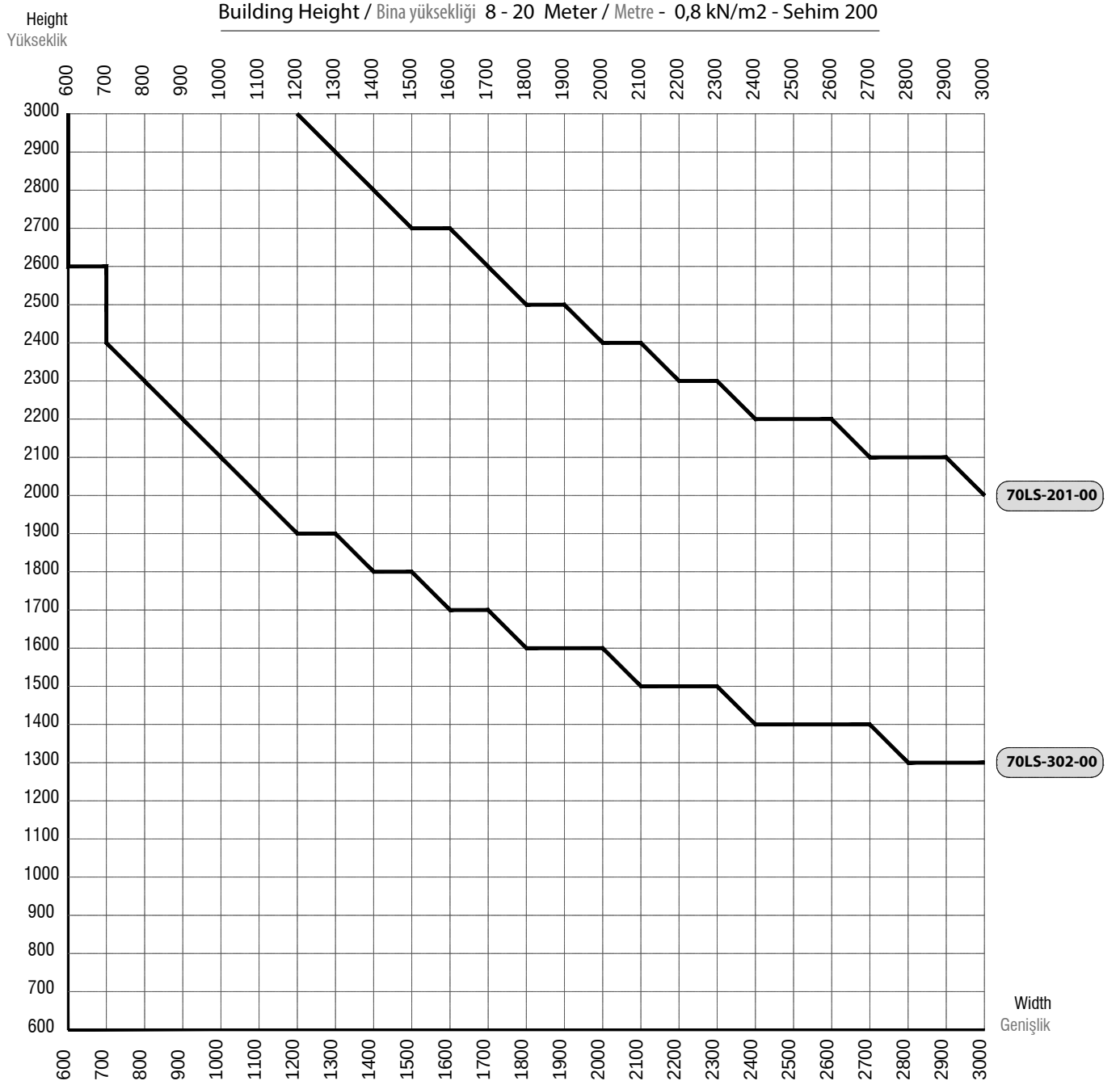
TEST BELGESİ

STATIC DIAGRAM / STATİK DİYAGRAM

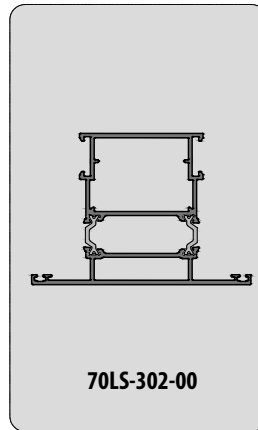
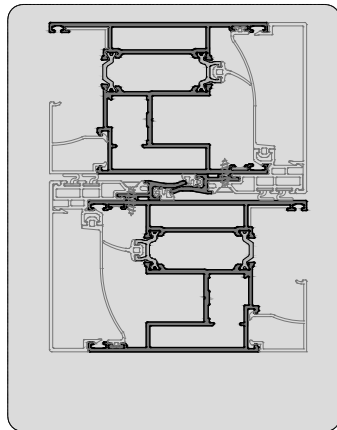
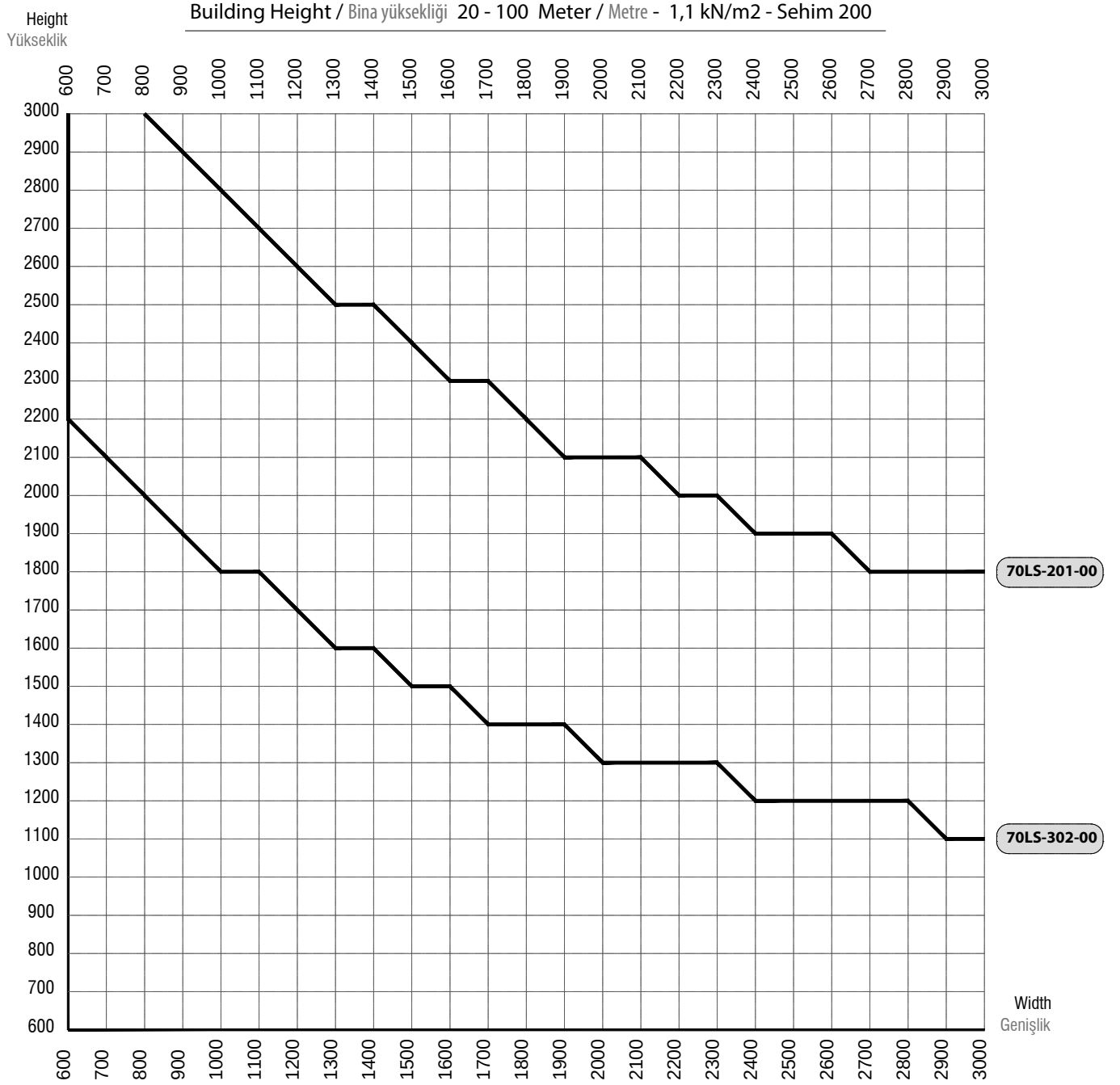
Building Height / Bina yüksekliği 8 Meter / Metre - 0,5 kN/m² - Sehim 200



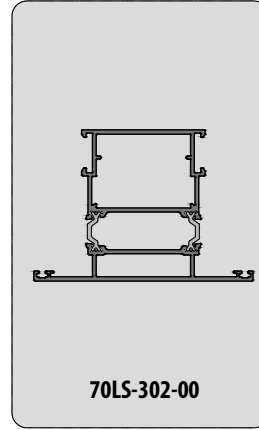
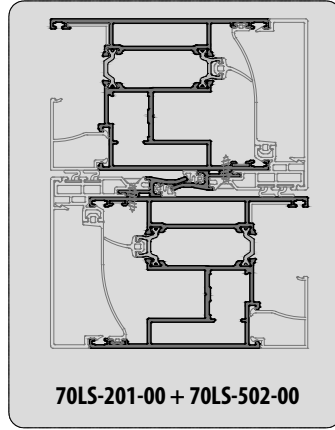
STATIC DIAGRAM / STATİK DİYAGRAM



STATIC DIAGRAM / STATİK DİYAGRAM

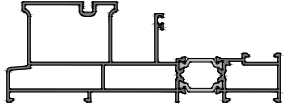
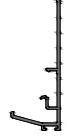
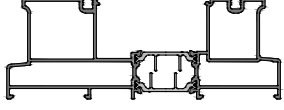
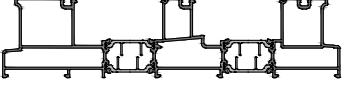
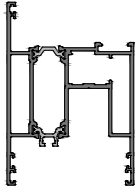
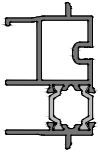
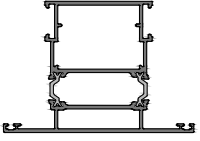
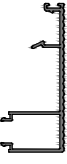


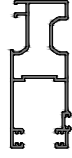
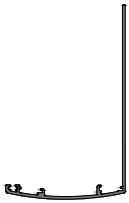
STATIC VALUES / STATİK DEĞERLER



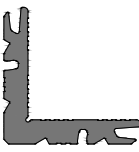
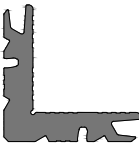
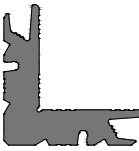
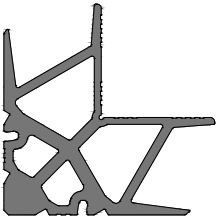
Jx(cm4)

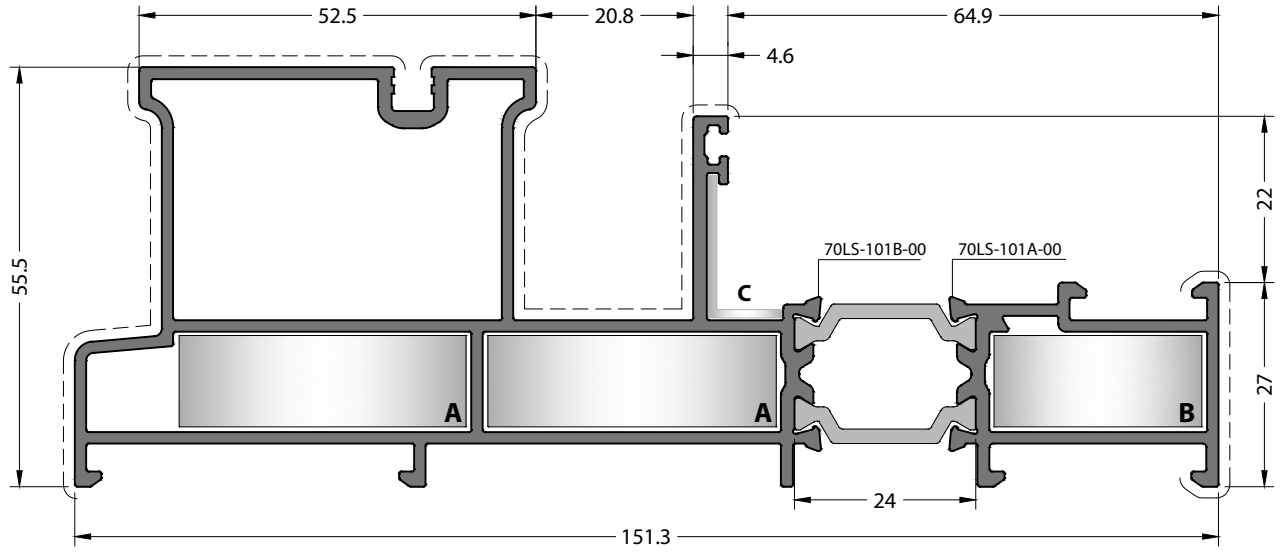
Profile Lenght Profil Boyu (mm)	70LS-201-00 + 70LS-502-00 70LS-201-00 + 70LS-502-00	70LS-302-00
600	35,24	13,27
700	37,73	14,23
800	40,45	15,28
900	43,37	16,39
1000	46,43	17,55
1100	49,59	18,73
1200	52,81	19,91
1300	56,05	21,10
1400	59,29	22,26
1500	62,49	23,40
1600	65,63	24,51
1700	68,70	25,58
1800	71,69	26,61
1900	74,57	27,60
2000	77,36	28,54
2100	80,03	29,44
2200	82,59	30,29
2300	85,04	31,10
2400	87,37	31,86
2500	89,60	32,58
2600	91,71	33,26
2700	93,72	33,91
2800	95,63	34,52
2900	97,44	35,09
3000	99,16	35,63

CODE / KOD	DRAWING / çizim	WEIGHT	CODE / KOD	DRAWING / çizim	WEIGHT
		AĞIRLIK Kg/m			AĞIRLIK Kg/m
70LS-101-00		2.577	70LS-421-00		0.490
70LS-102-00		2.746	70LS-501-00		0.487
70LS-103-00		4.177	70LS-502-00		0.225
70LS-201-00		2.417	13-134-050R		0.118
74T-152-18		2.826	70LS-503-00		1.316
70LS-302-00		2.152	70LS-511-00		0.266
70LS-401-00		0.708	70LS-512-00		0.190
70LS-402-00		0.762	70LS-191-00		0.693

CODE / KOD	DRAWING / çizim	WEIGHT
		AĞIRLIK Kg/m
45T-251-00		1.103
45T-252-00		0.110
07-102-00		0.324
07-103-00		0.488
07-105-00		0.875
07-201-00		0.118
08-101-00		0.217
08-102-00		0.223

CODE / KOD	DRAWING / çizim	WEIGHT
		AĞIRLIK Kg/m
08-103-00		0.237
08-104-00		0.256
08-105-00		0.260
08-107-00		0.262
08-108-00		0.269
08-109-00		0.280
08-112-00		0.291
08-113-00		0.300

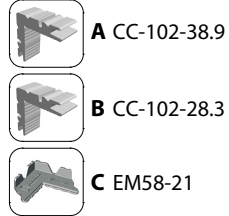
CODE / KOD	DRAWING / çizim	WEIGHT
		AĞIRLIK Kg/m
08-114-00		0.306
08-115-00		0.317
08-116-00		0.331
08-117-00		0.309
09-101-00		2.570
09-102-00		2.984
09-110-00		3.501
09-105-00		5.453



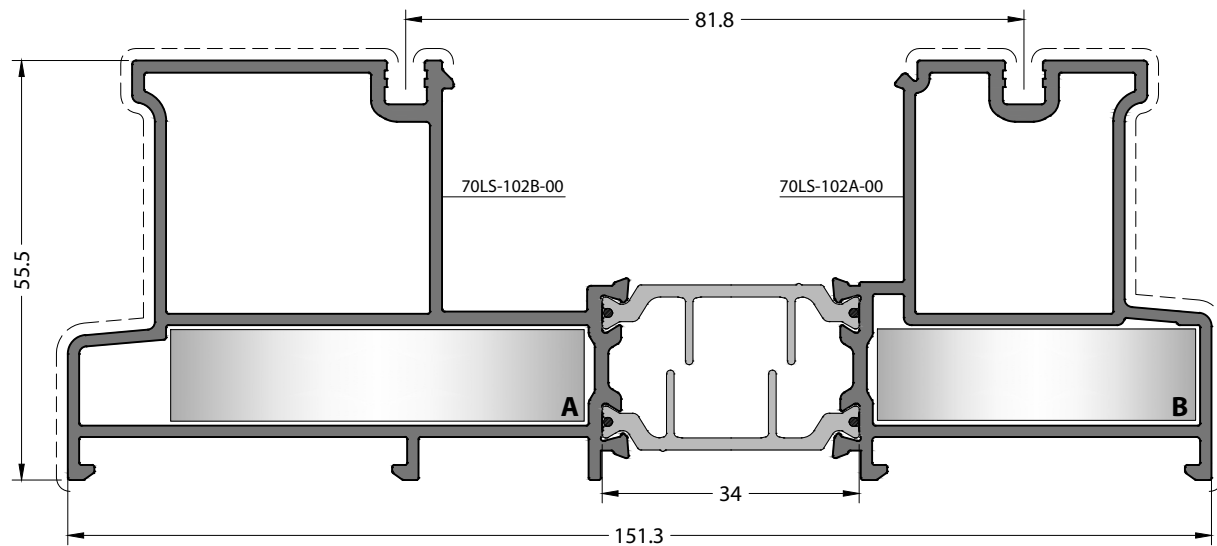
CODE / KOD
70LS-101-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
2.577

CORNER JOINTS
KÖŞE BAĞLANTILAR



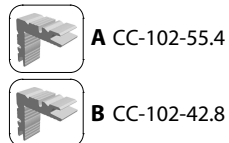
MECHANICAL CORNER JOINTS
MEKANİK KÖŞE BAĞLANTILAR



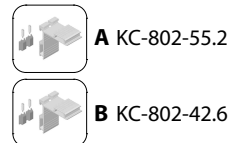
CODE / KOD
70LS-102-00

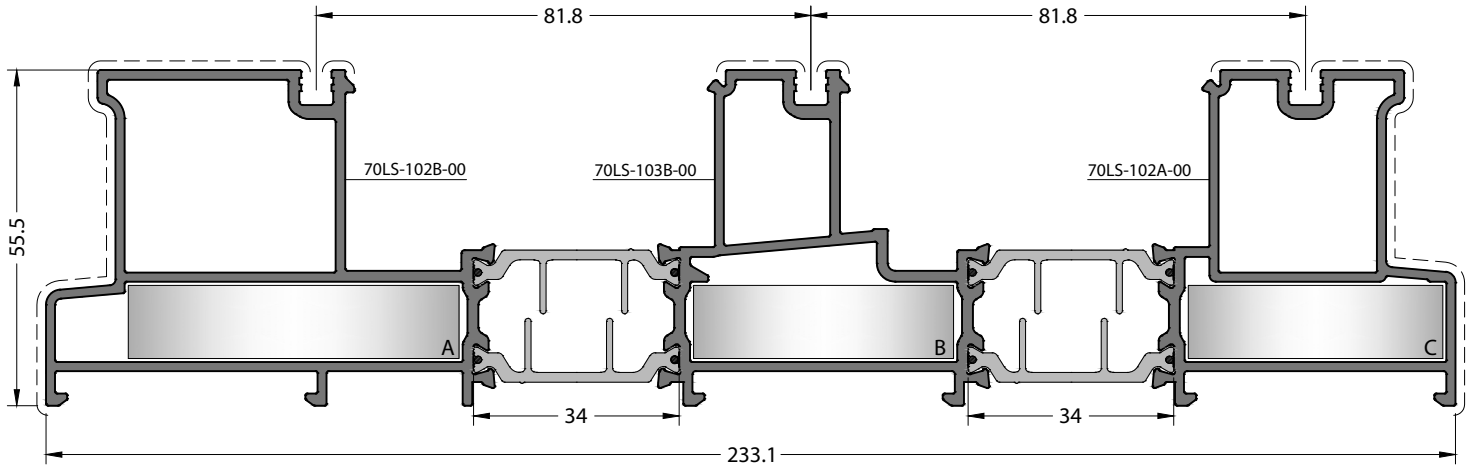
THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
2.746

CORNER JOINTS
KÖŞE BAĞLANTILAR



MECHANICAL CORNER JOINTS
MEKANİK KÖŞE BAĞLANTILAR





No Scaled / Ölçeksiz

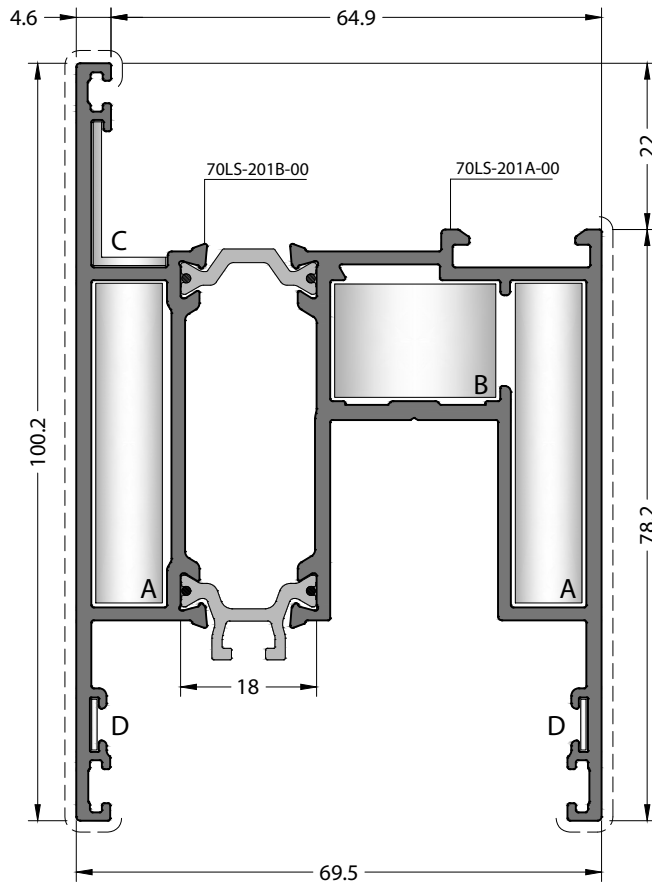
CODE / KOD
70LS-103-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
4.177

CORNER JOINTS
KÖŞE BAĞLANTILAR



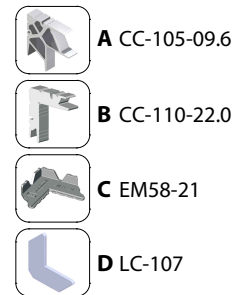
MECHANICAL CORNER JOINTS
MEKANİK KÖŞE BAĞLANTILAR

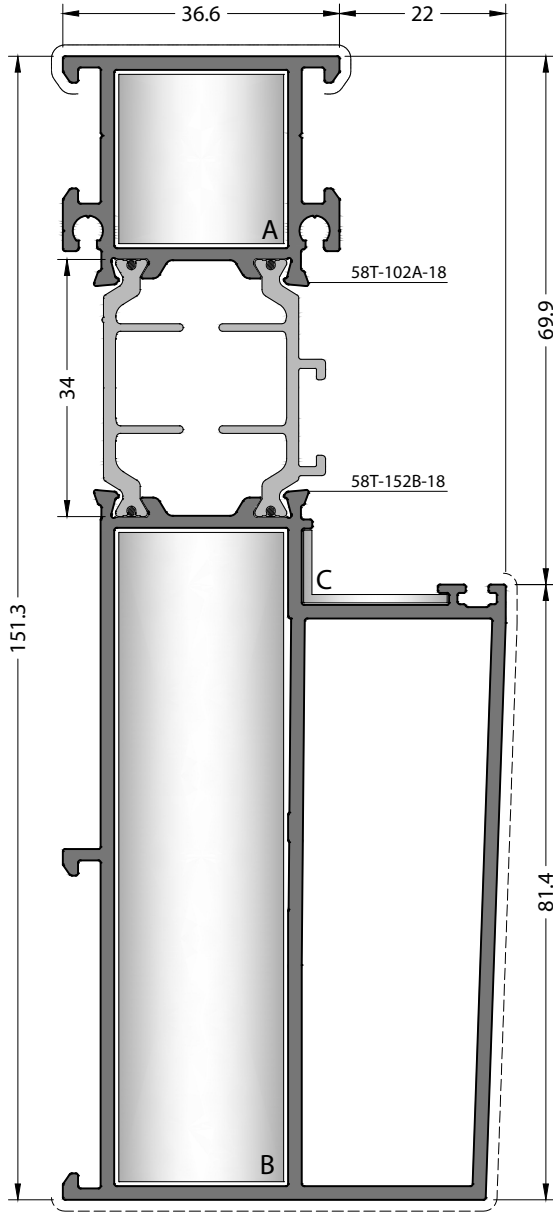


CODE / KOD
70LS-201-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
2.417

CORNER JOINTS
KÖŞE BAĞLANTILAR





CODE / KOD

74T-152-18

**THEORETICAL
WEIGHT kg/m**

TEORİK AĞIRLIK kg/m

2.826

CORNER JOINTS

KÖŞE BAĞLANTILAR



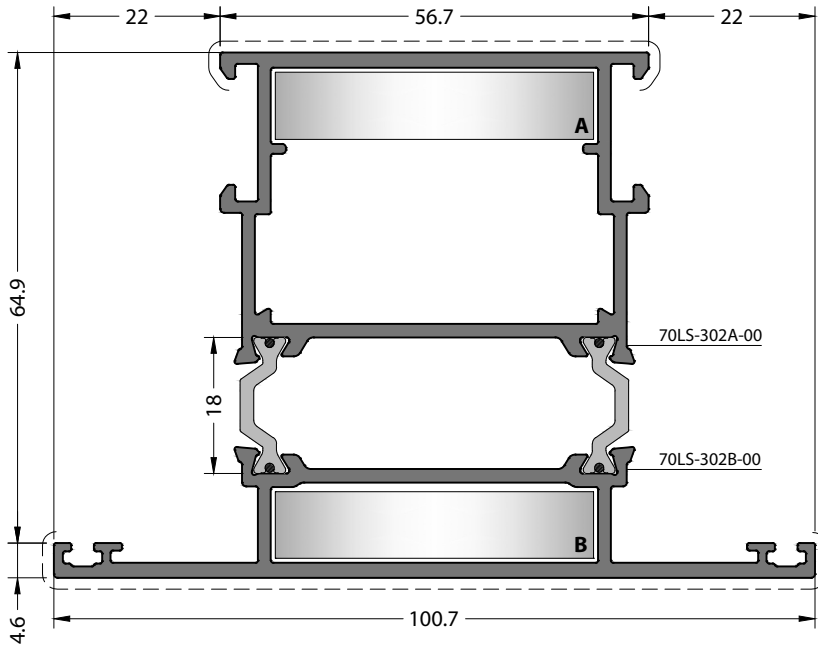
A CC-103-23.0



B CC-103-86.5



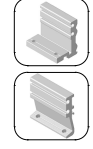
C EM58-21



CODE / KOD
70LS-302-00

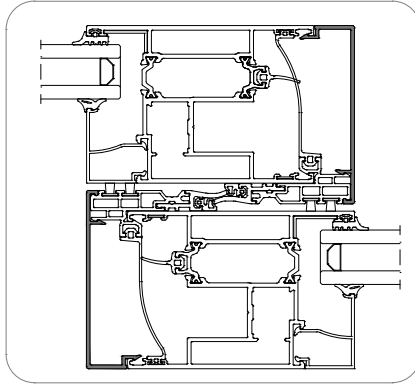
THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
2.152

JOINTS
BAĞLANTILAR

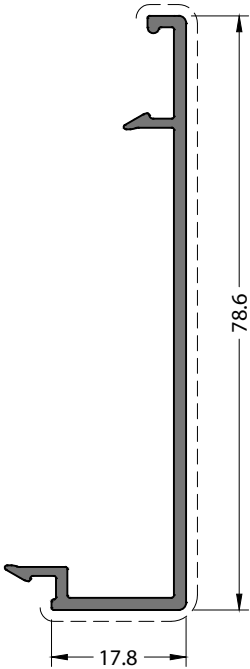
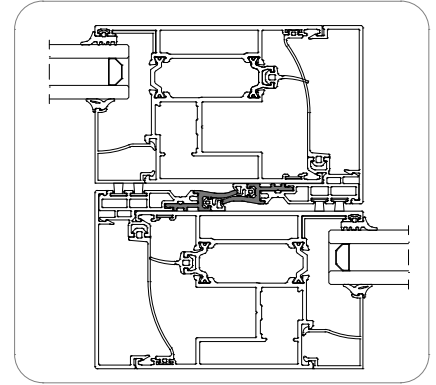


A CC70-901-42.8
B CC70-902-42.8

Application Details / Uygulama Detayı

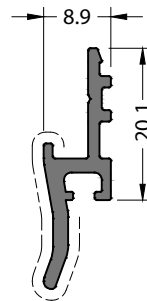


Application Details / Uygulama Detayı



CODE / KOD
70LS-501-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.487

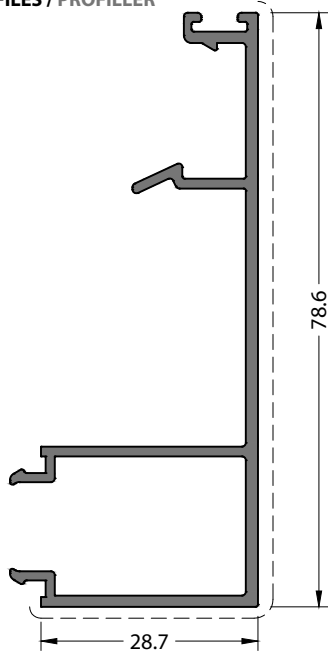


12 Micron Matte Black Anodized.
12 Mikron Mat Siyah Eloksal.

CODE / KOD
70LS-502-00

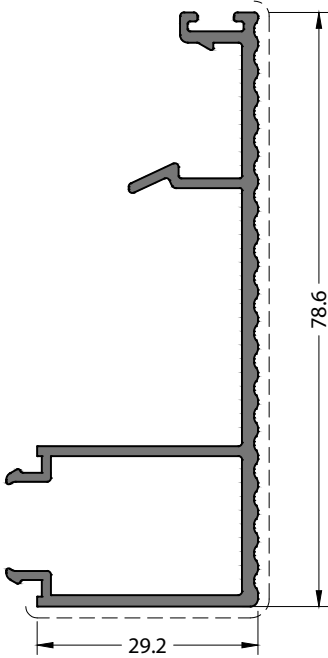
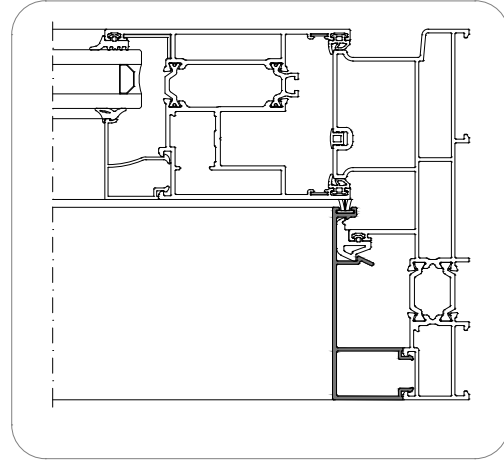
THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.225

PROFILES / PROFİLLER



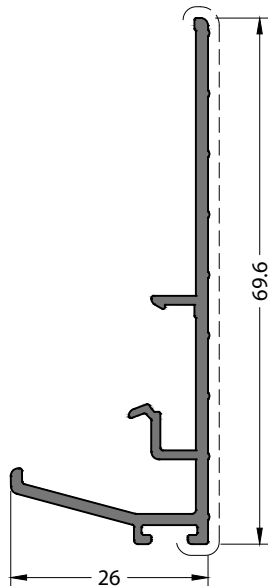
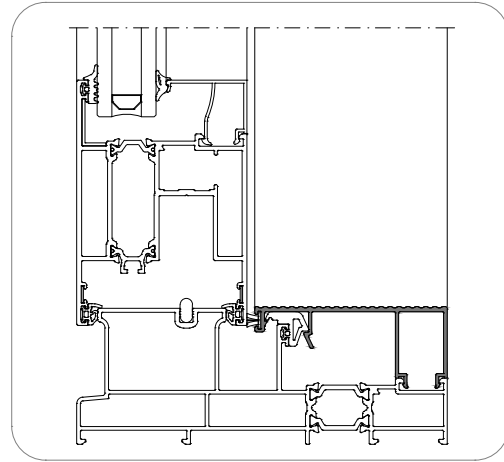
CODE / KOD
70LS-401-00
THEORETICAL
WEIGHT kg/m
 TEORİK AĞIRLIK kg/m
0.708

Application Details / Uygulama Detayı



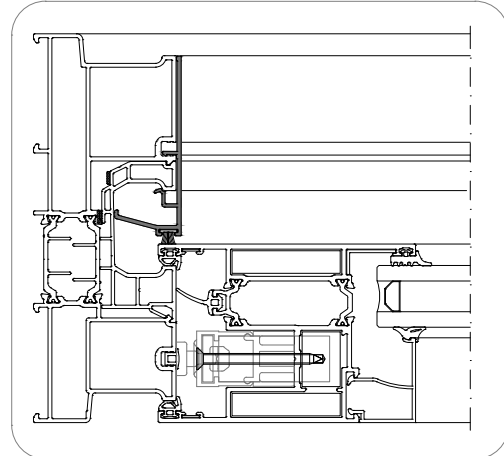
CODE / KOD
70LS-402-00
THEORETICAL
WEIGHT kg/m
 TEORİK AĞIRLIK kg/m
0.762

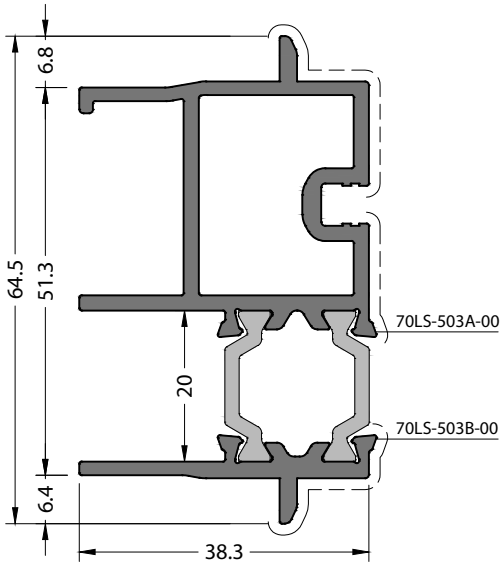
Application Details / Uygulama Detayı



CODE / KOD
70LS-421-00
THEORETICAL
WEIGHT kg/m
 TEORİK AĞIRLIK kg/m
0.490

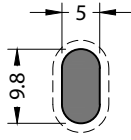
Application Details / Uygulama Detayı





CODE / KOD
70LS-503-00

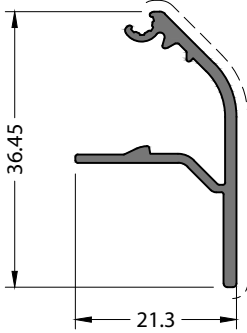
THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
1.316



20 Micron Anodized.
20 Mikron Elokalsal.

CODE / KOD
13-134-050R

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.118



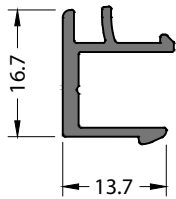
CODE / KOD
70LS-511-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.266

END CAP SET
YAN KAPAK TAKIMI



EM70LS-51

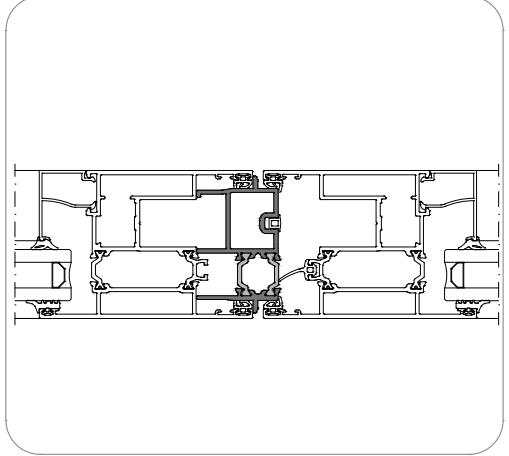


Mill Finish / Pres
No visible surface. / Görünen yüzeyi yoktur.

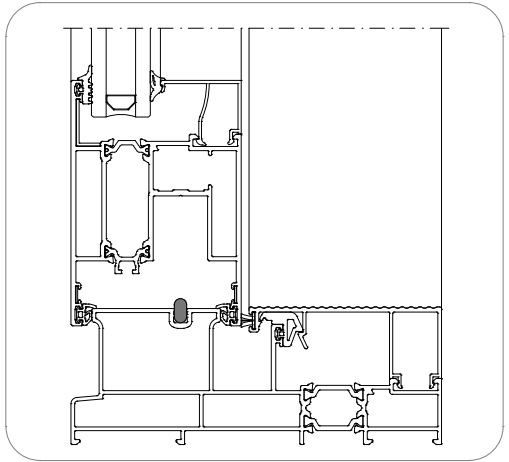
CODE / KOD
70LS-512-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.190

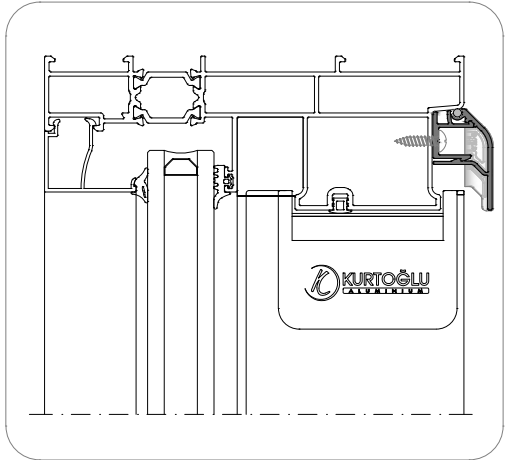
Application Details / Uygulama Detayı

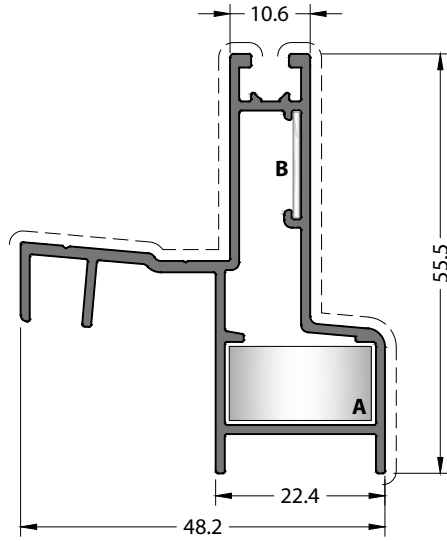


Application Details / Uygulama Detayı



Application Details / Uygulama Detayı





CODE / KOD
70LS-191-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.693

JOINTS
BAĞLANTILAR



A CC-101-19.5



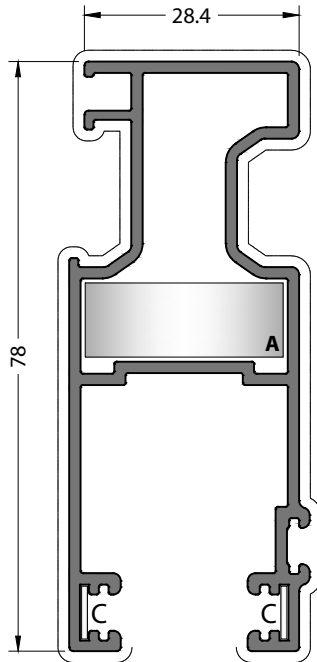
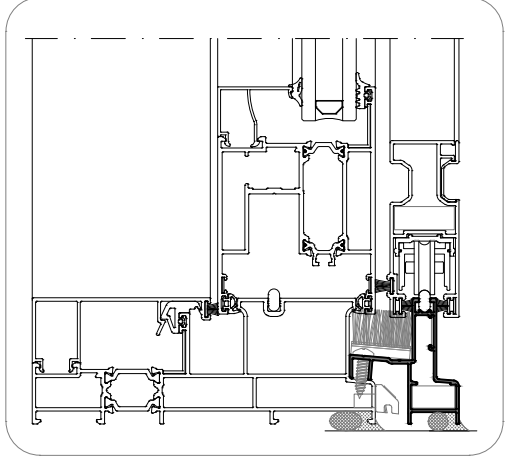
D MK-20.1

DIE-CAST CORNER JOINT
PİMLİ BAĞLANTI



A LC-1120

Application Details / Uygulama Detayı



CODE / KOD
45T-251-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
1.103

JOINTS
BAĞLANTILAR

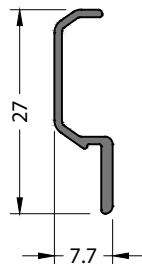
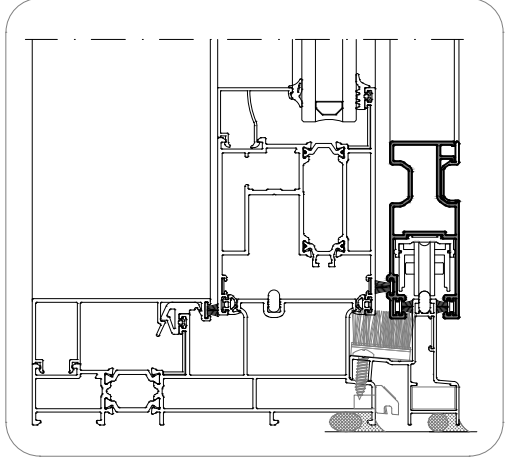


A LC-1127



C LC-107

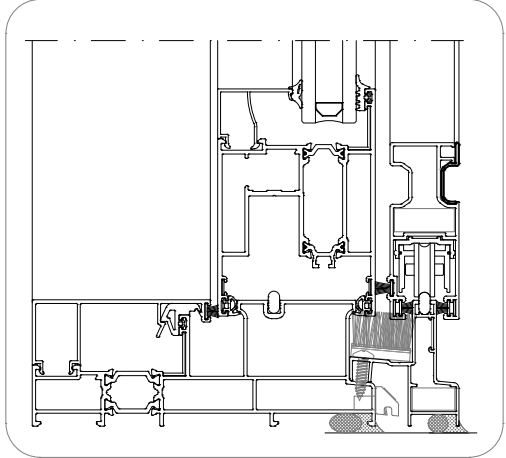
Application Details / Uygulama Detayı

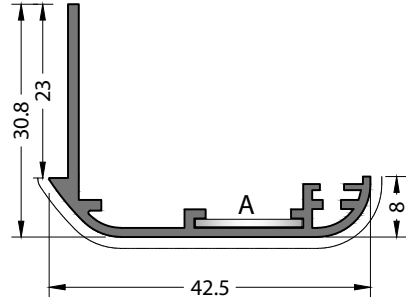


CODE / KOD
45T-252-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.110

Application Details / Uygulama Detayı





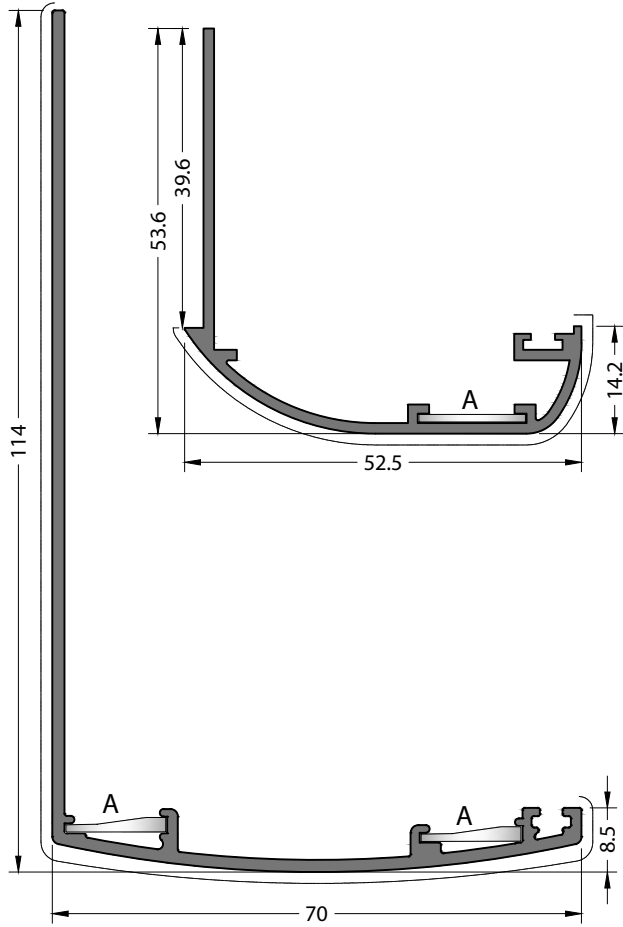
CODE / KOD
07-102-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.324

CORNER JOINT
KÖŞE BAĞLANTI



A MK-20.1



CODE / KOD
07-103-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.488

CORNER JOINT
KÖŞE BAĞLANTI



A MK-20.1

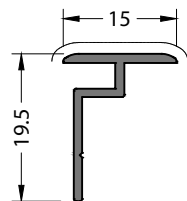
CODE / KOD
07-105-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.875

CORNER JOINT
KÖŞE BAĞLANTI

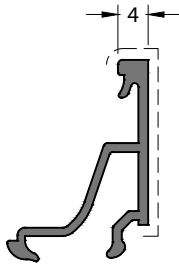


A LC-122



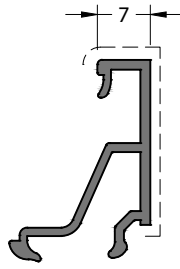
CODE / KOD
07-201-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.118



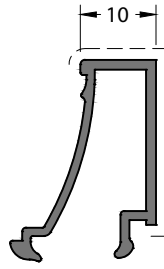
CODE / KOD
08-101-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.218



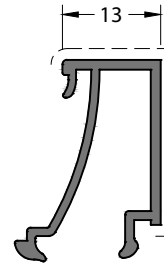
CODE / KOD
08-102-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.223



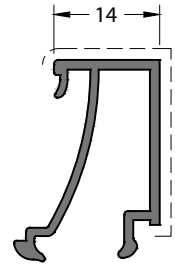
CODE / KOD
08-103-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.237



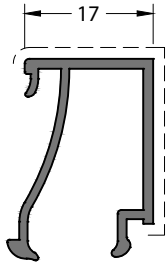
CODE / KOD
08-104-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.256



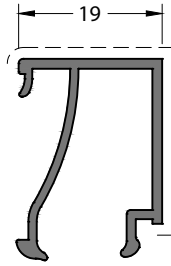
CODE / KOD
08-105-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.260



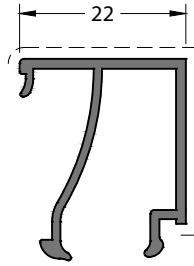
CODE / KOD
08-107-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.262



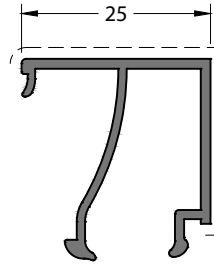
CODE / KOD
08-108-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.269



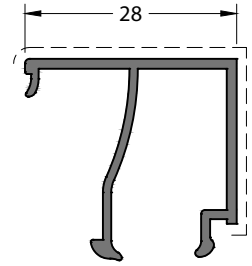
CODE / KOD
08-109-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.280



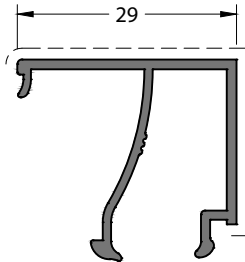
CODE / KOD
08-112-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.291



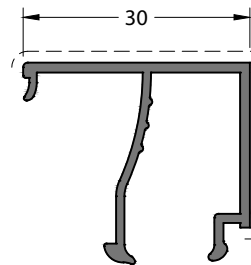
CODE / KOD
08-113-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.300



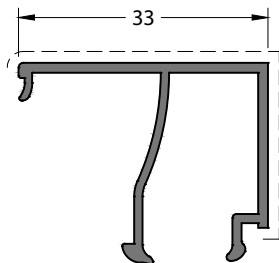
CODE / KOD
08-114-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.306



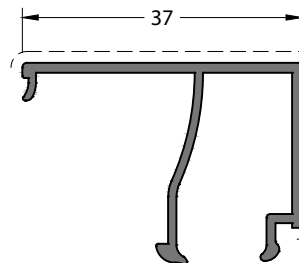
CODE / KOD
08-117-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.309



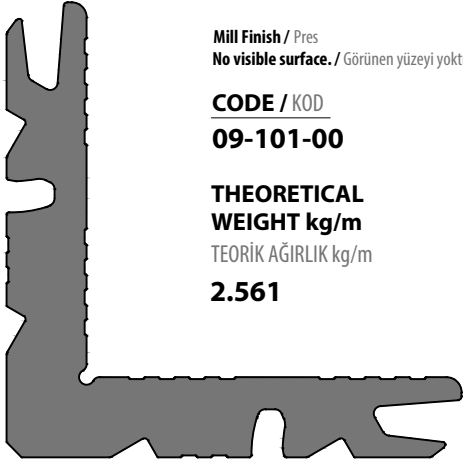
CODE / KOD
08-115-00

THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.317



CODE / KOD
08-116-00

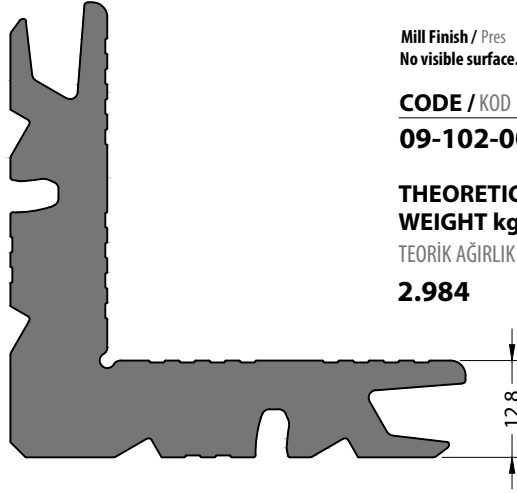
THEORETICAL WEIGHT kg/m
TEORİK AĞIRLIK kg/m
0.331



Mill Finish / Pres
No visible surface. / Görünen yüzeyi yoktur.

CODE / KOD
09-101-00

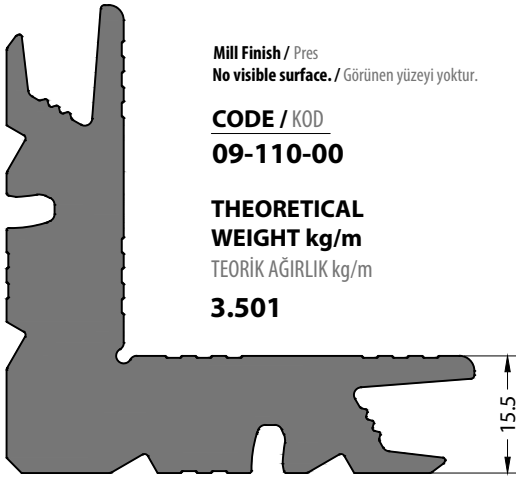
**THEORETICAL
WEIGHT kg/m**
TEORİK AĞIRLIK kg/m
2.561



Mill Finish / Pres
No visible surface. / Görünen yüzeyi yoktur.

CODE / KOD
09-102-00

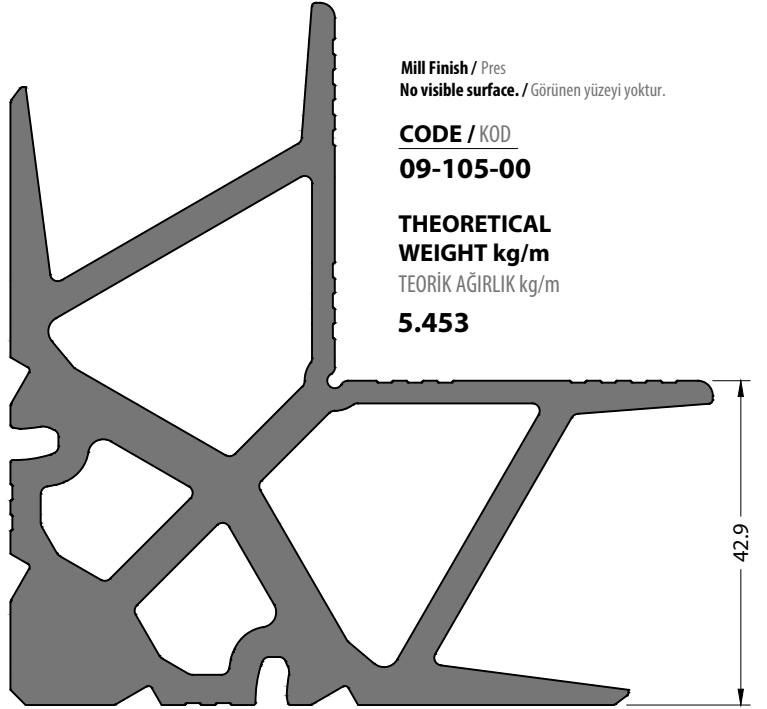
**THEORETICAL
WEIGHT kg/m**
TEORİK AĞIRLIK kg/m
2.984



Mill Finish / Pres
No visible surface. / Görünen yüzeyi yoktur.

CODE / KOD
09-110-00

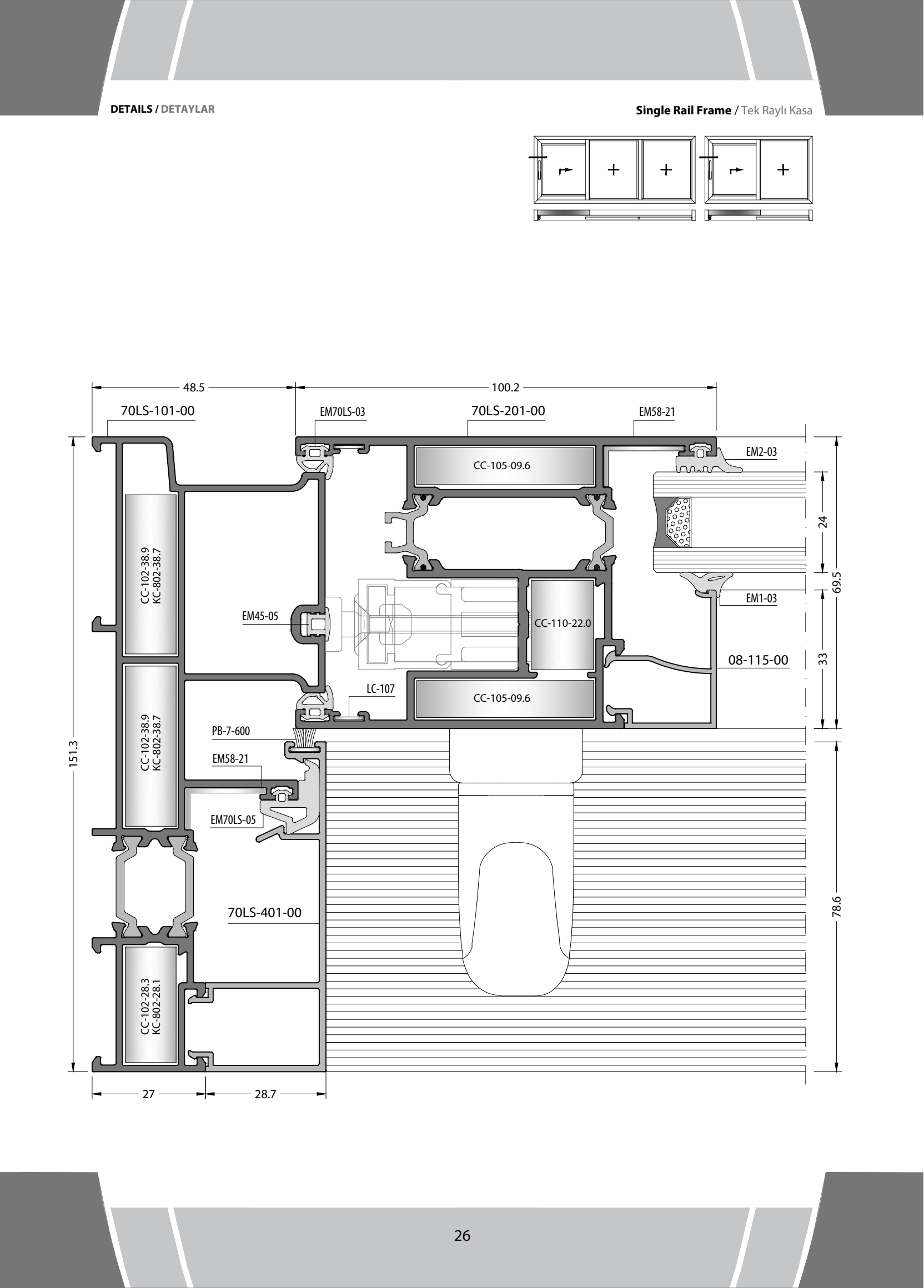
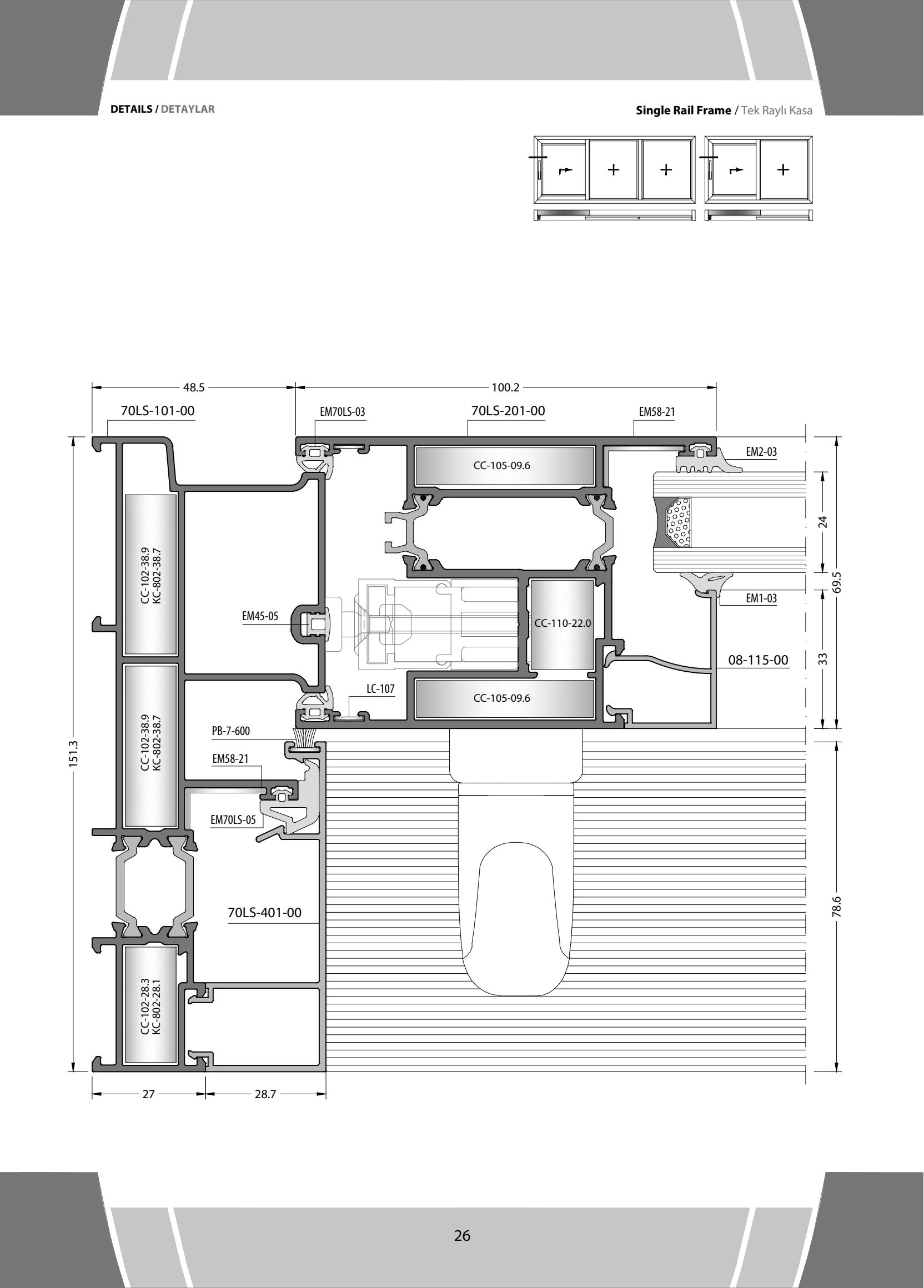
**THEORETICAL
WEIGHT kg/m**
TEORİK AĞIRLIK kg/m
3.501

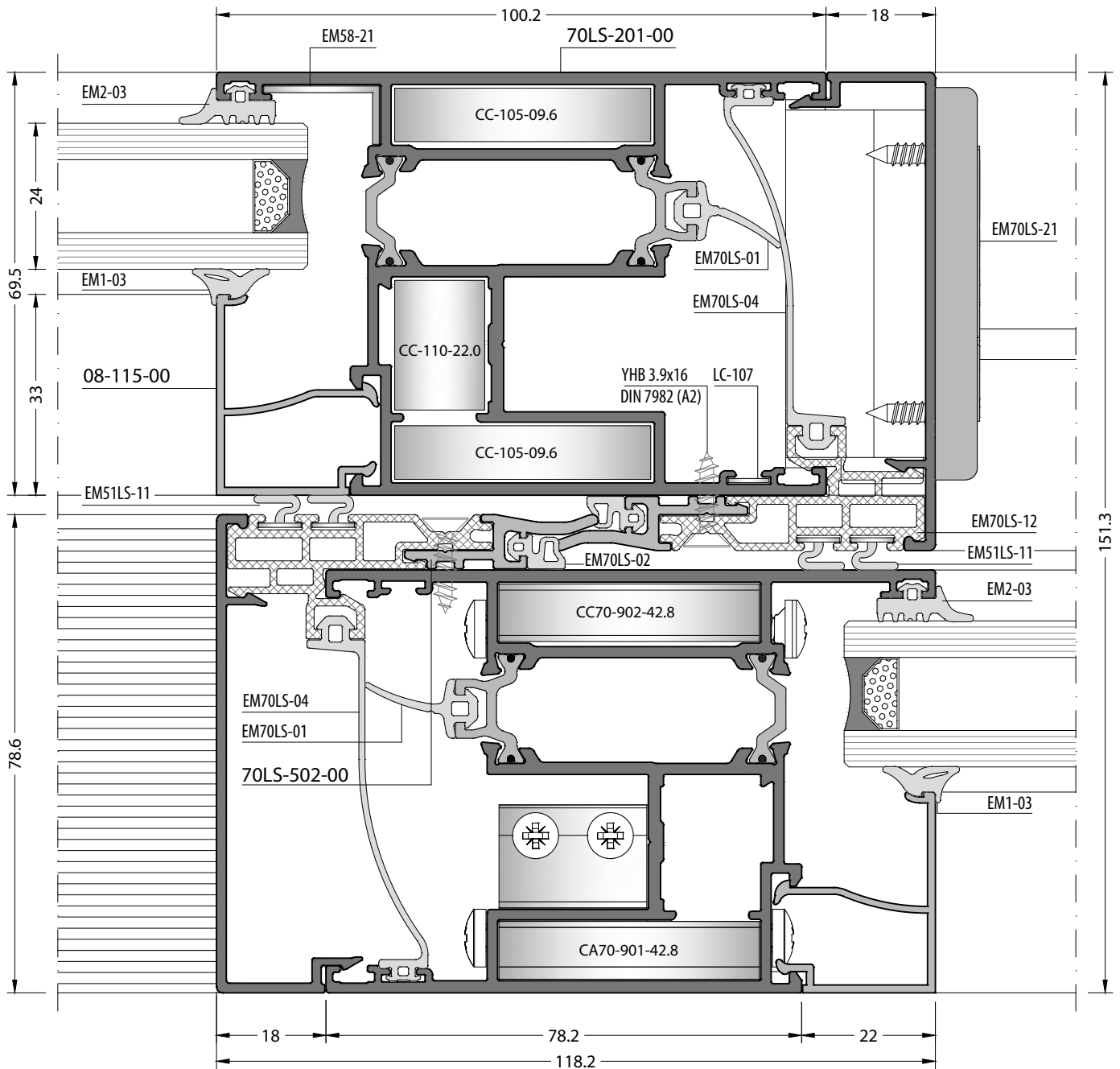
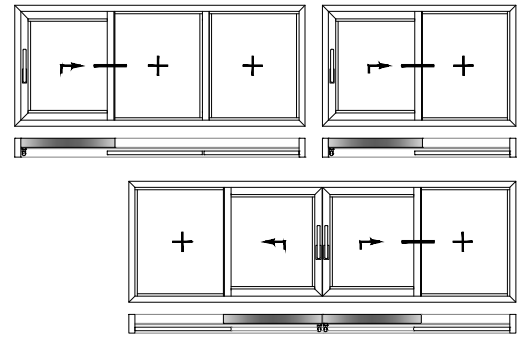


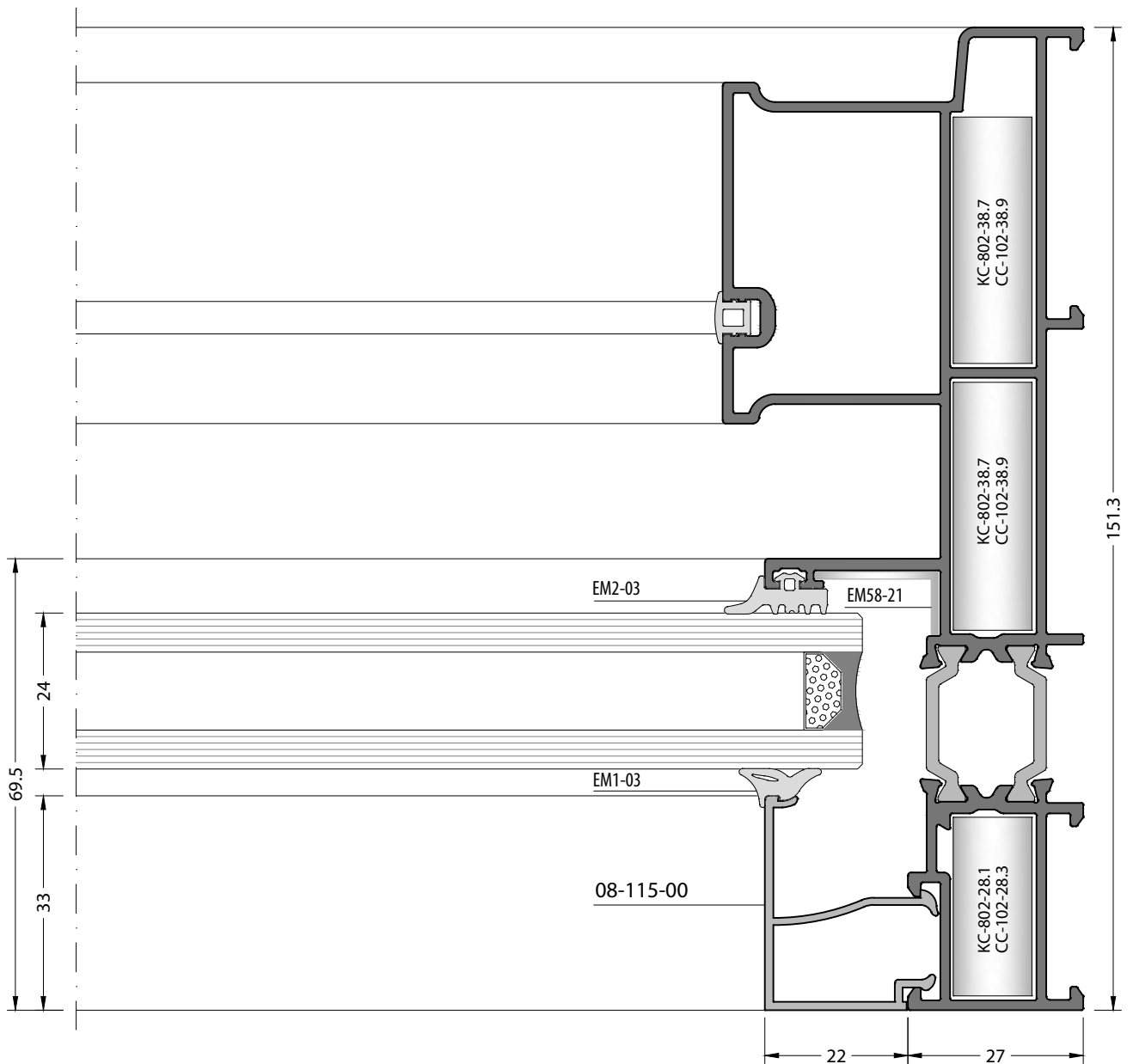
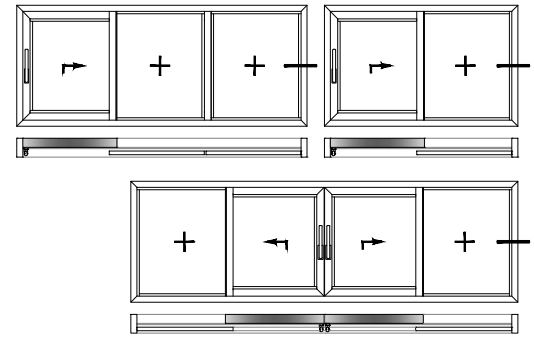
Mill Finish / Pres
No visible surface. / Görünen yüzeyi yoktur.

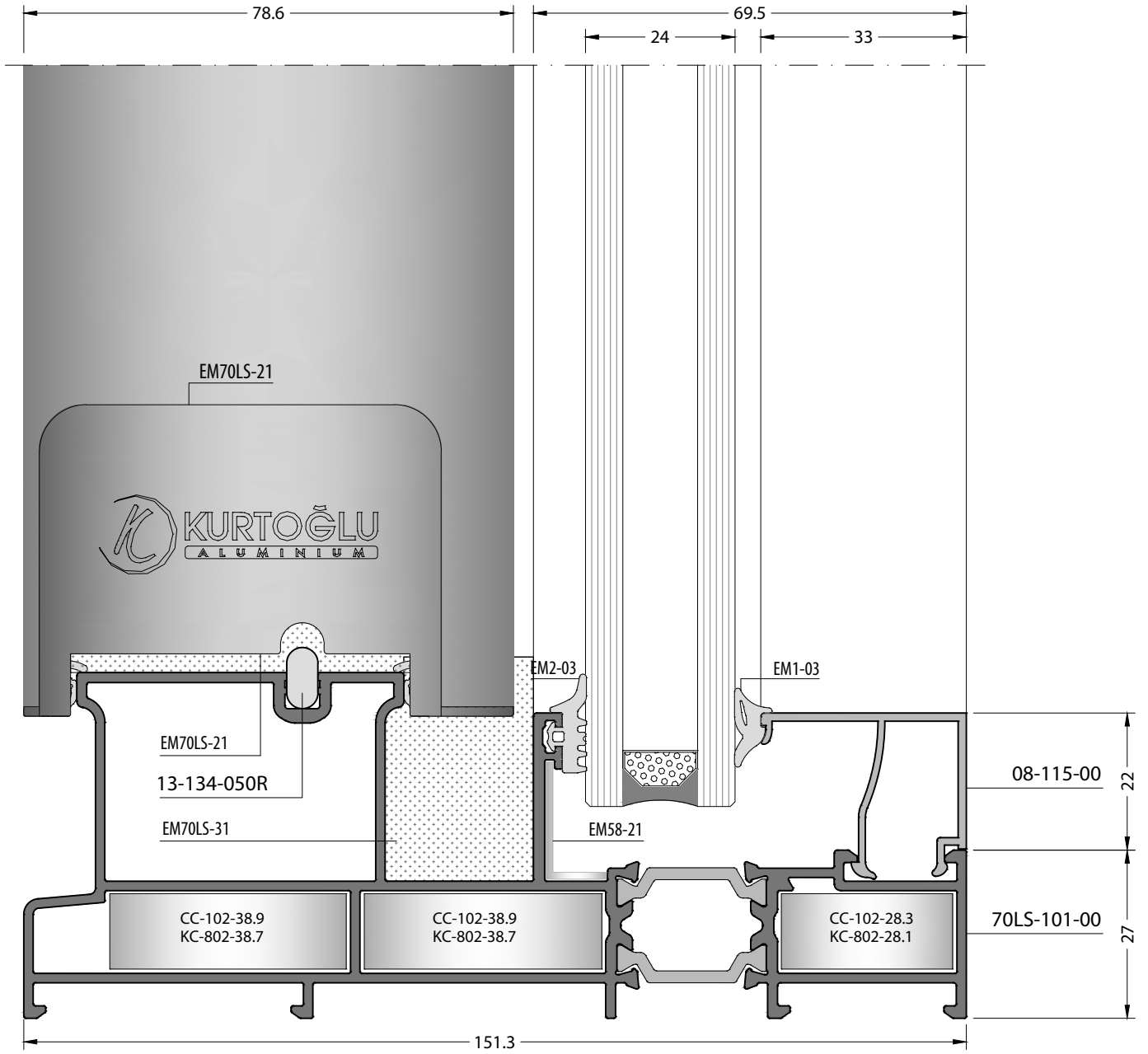
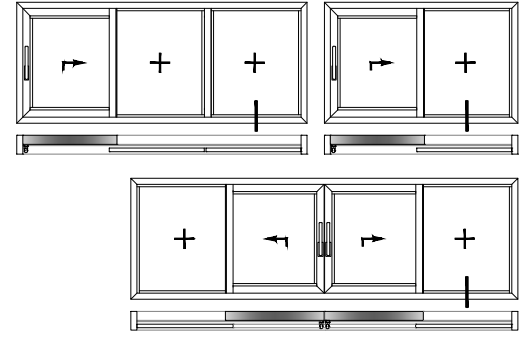
CODE / KOD
09-105-00

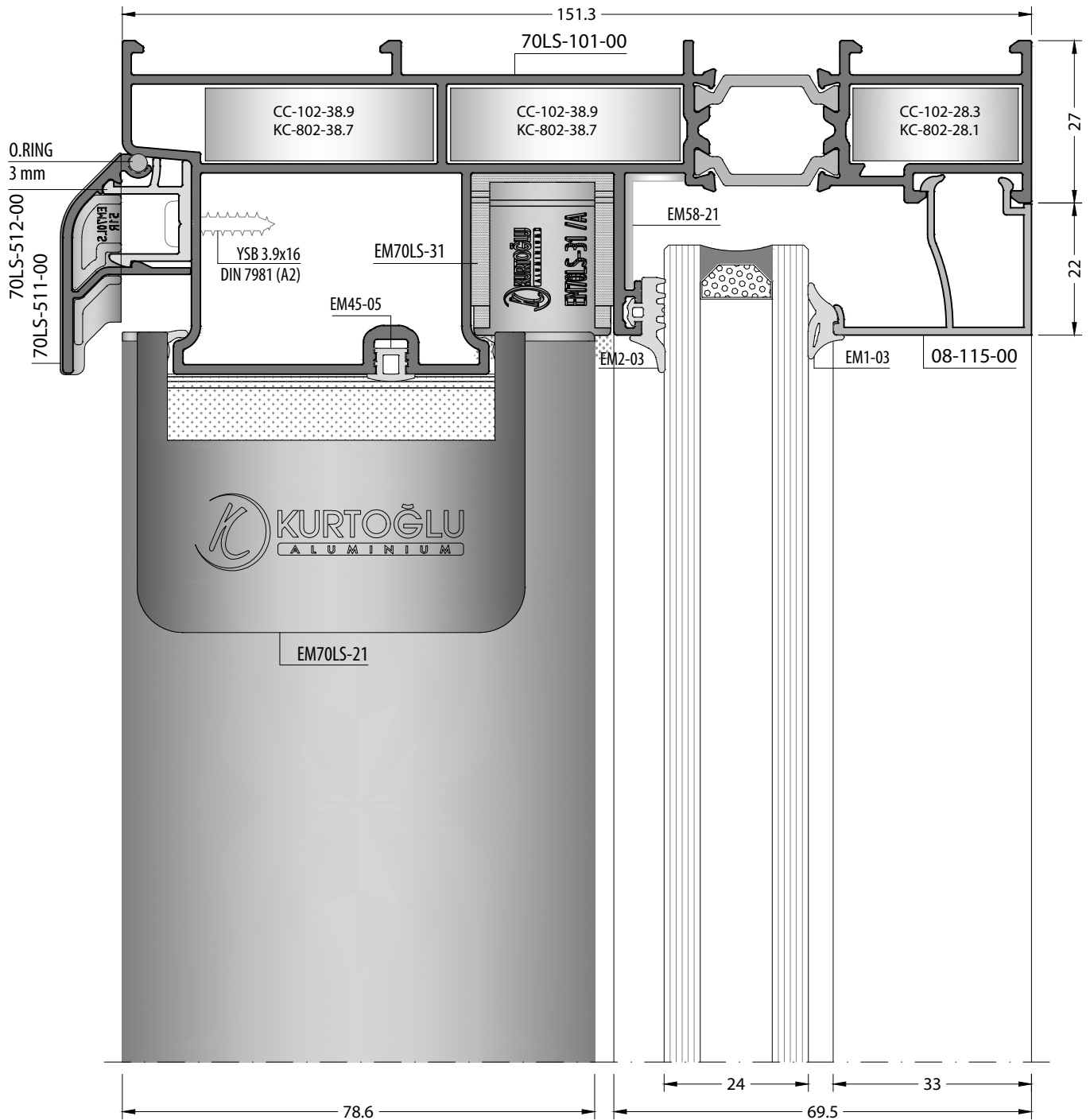
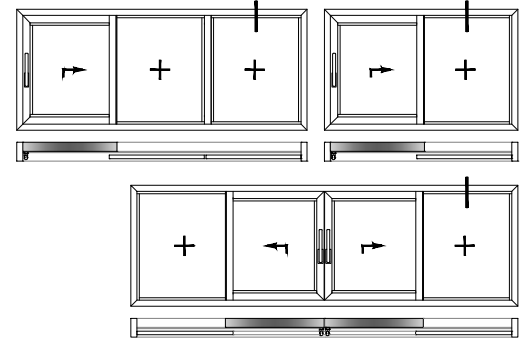
**THEORETICAL
WEIGHT kg/m**
TEORİK AĞIRLIK kg/m
5.453

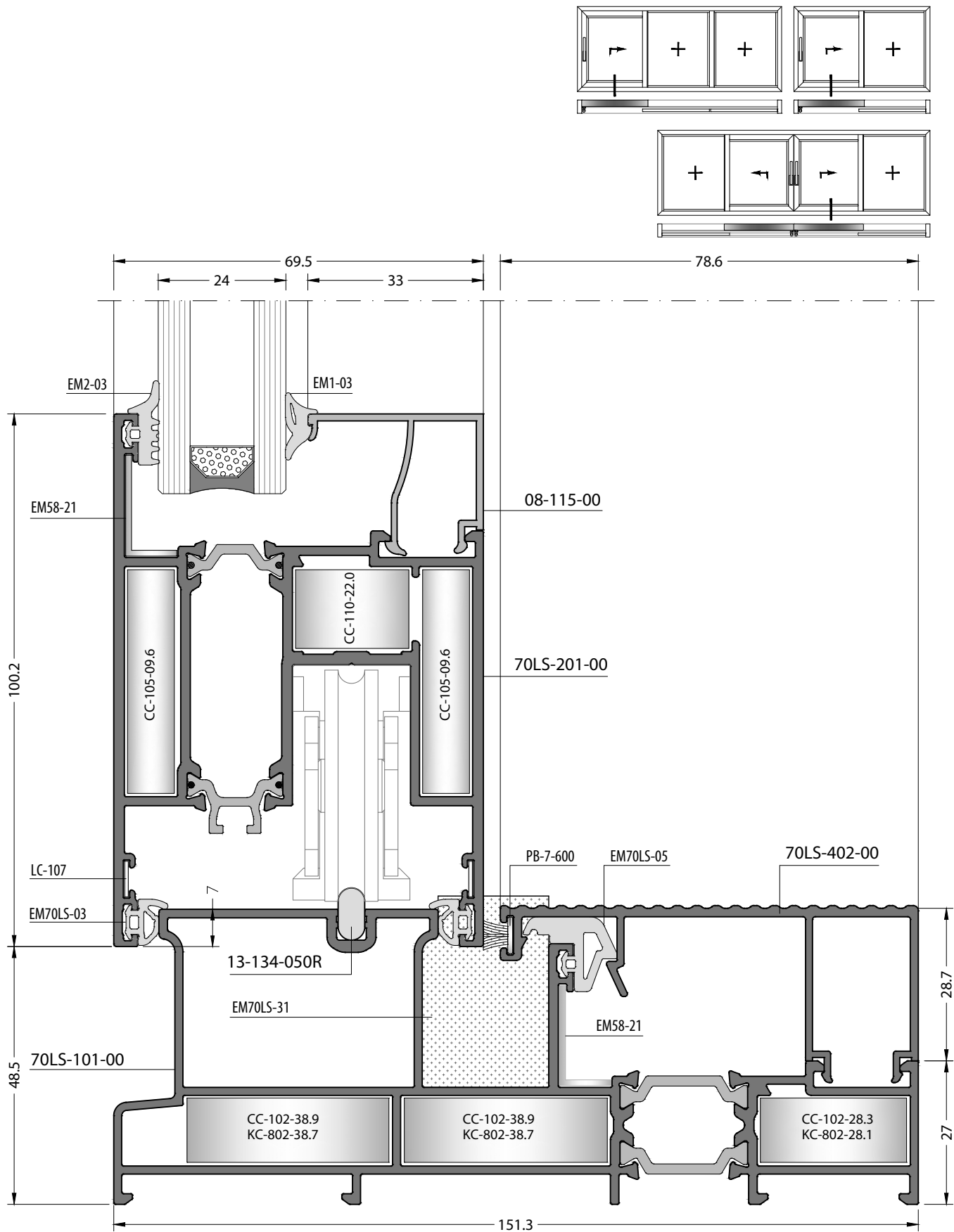


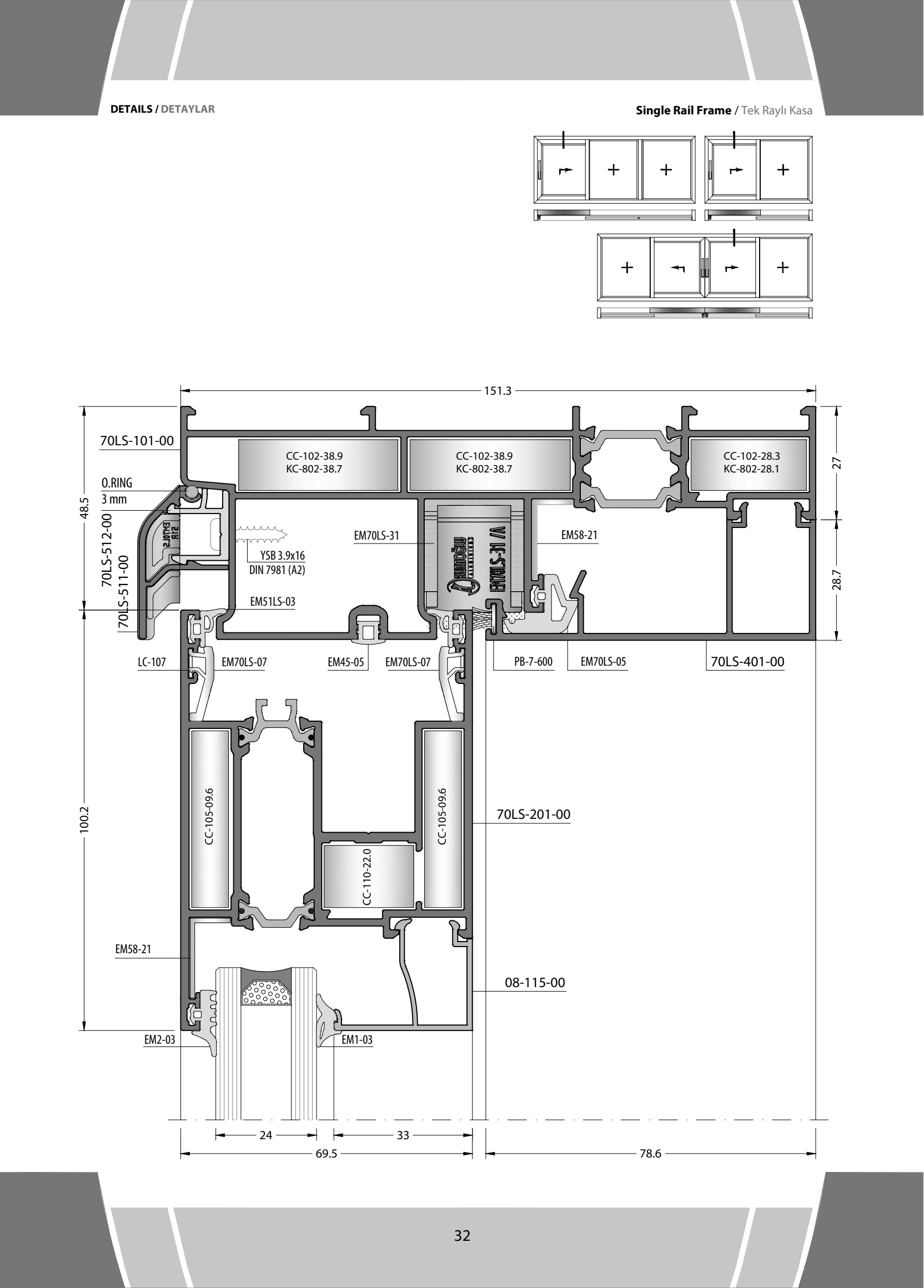
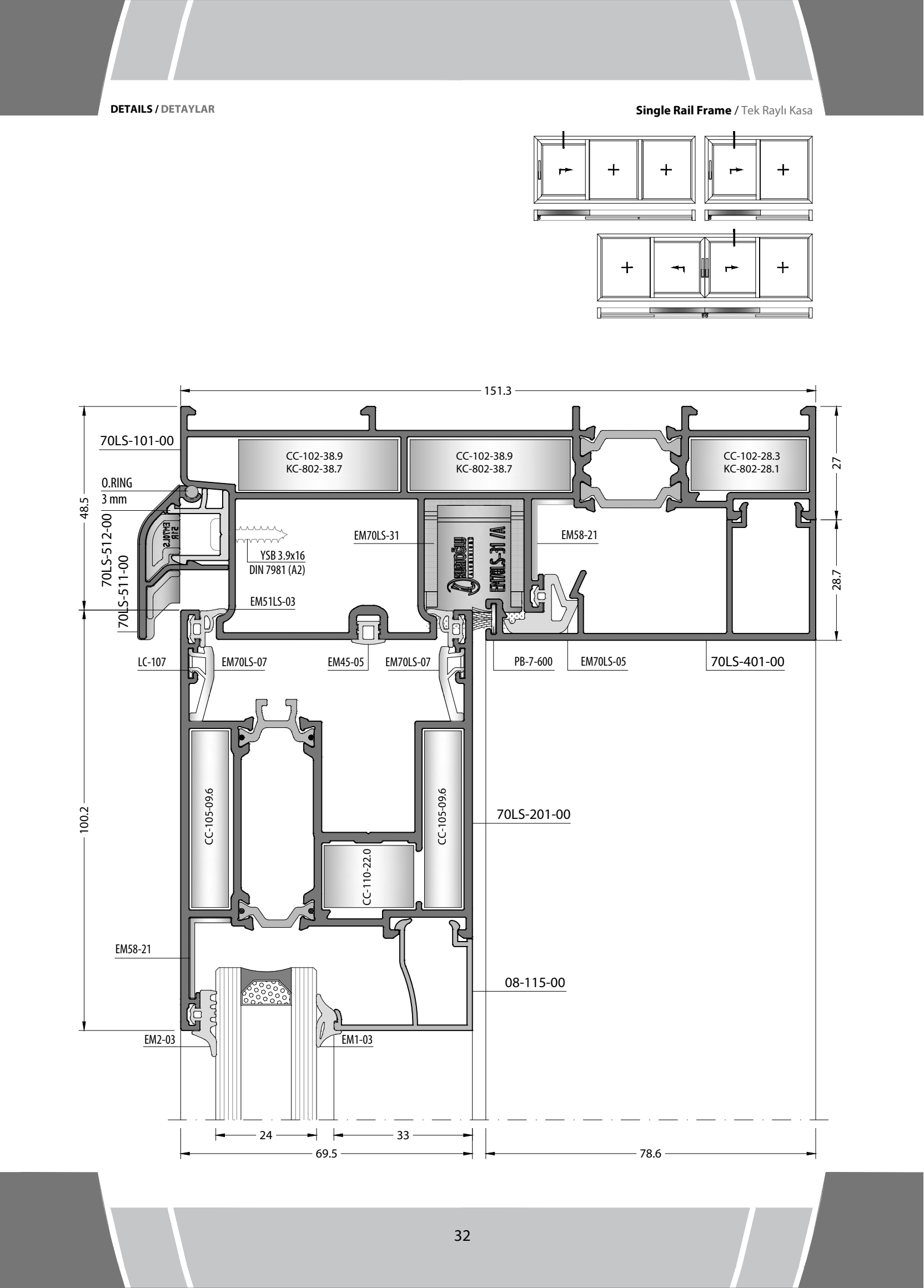


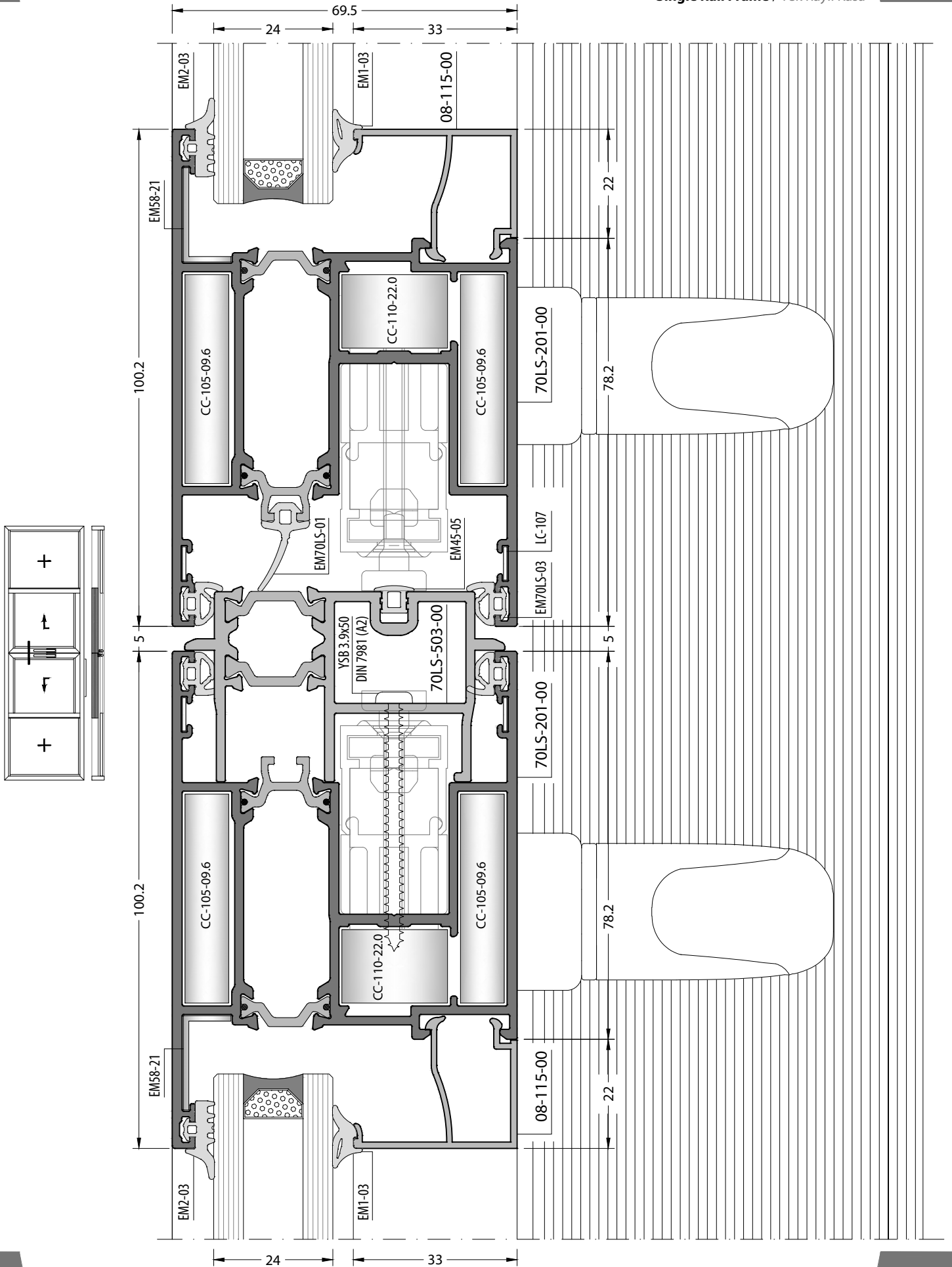


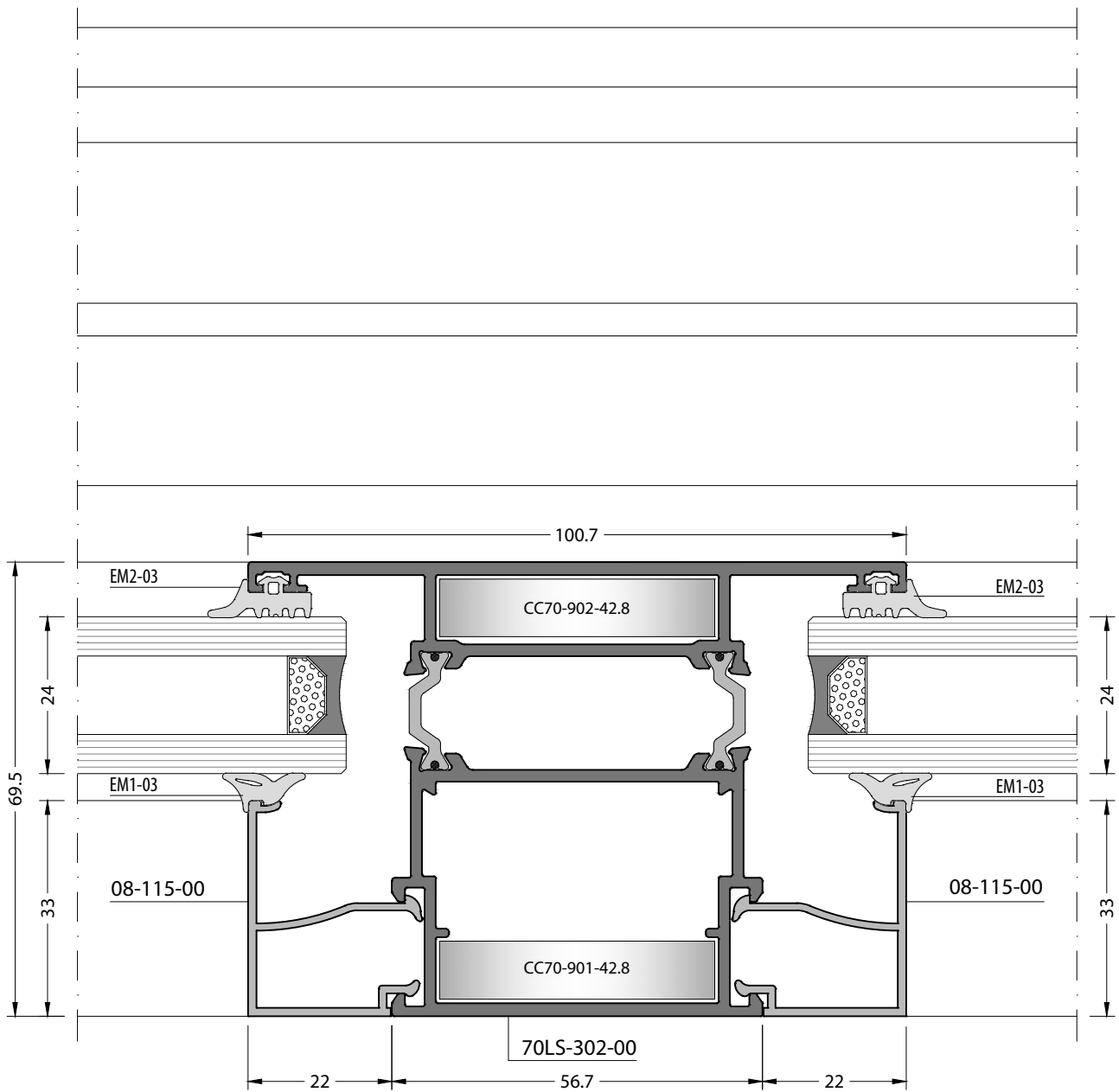
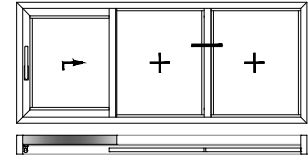


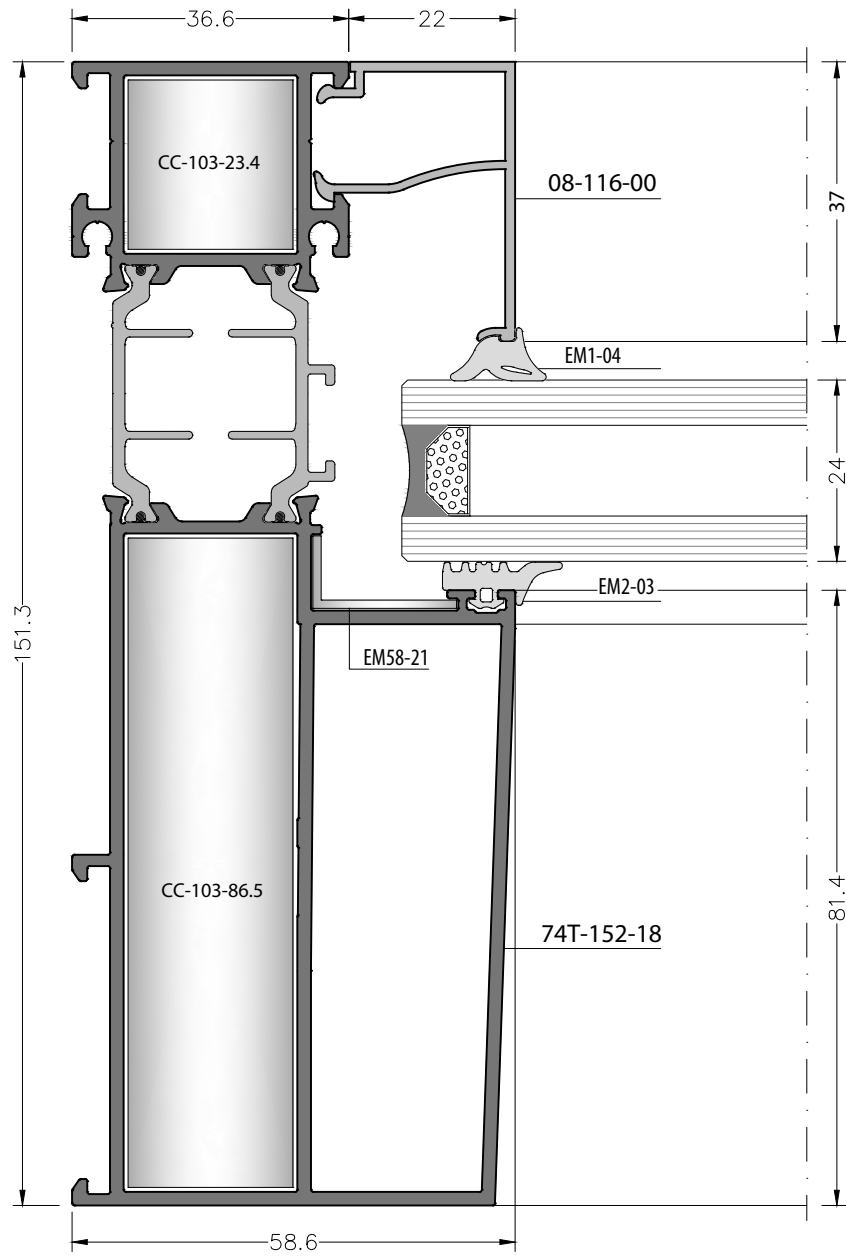
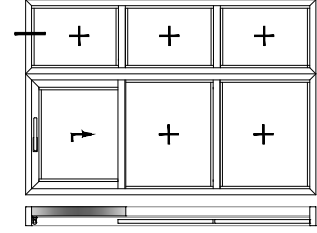




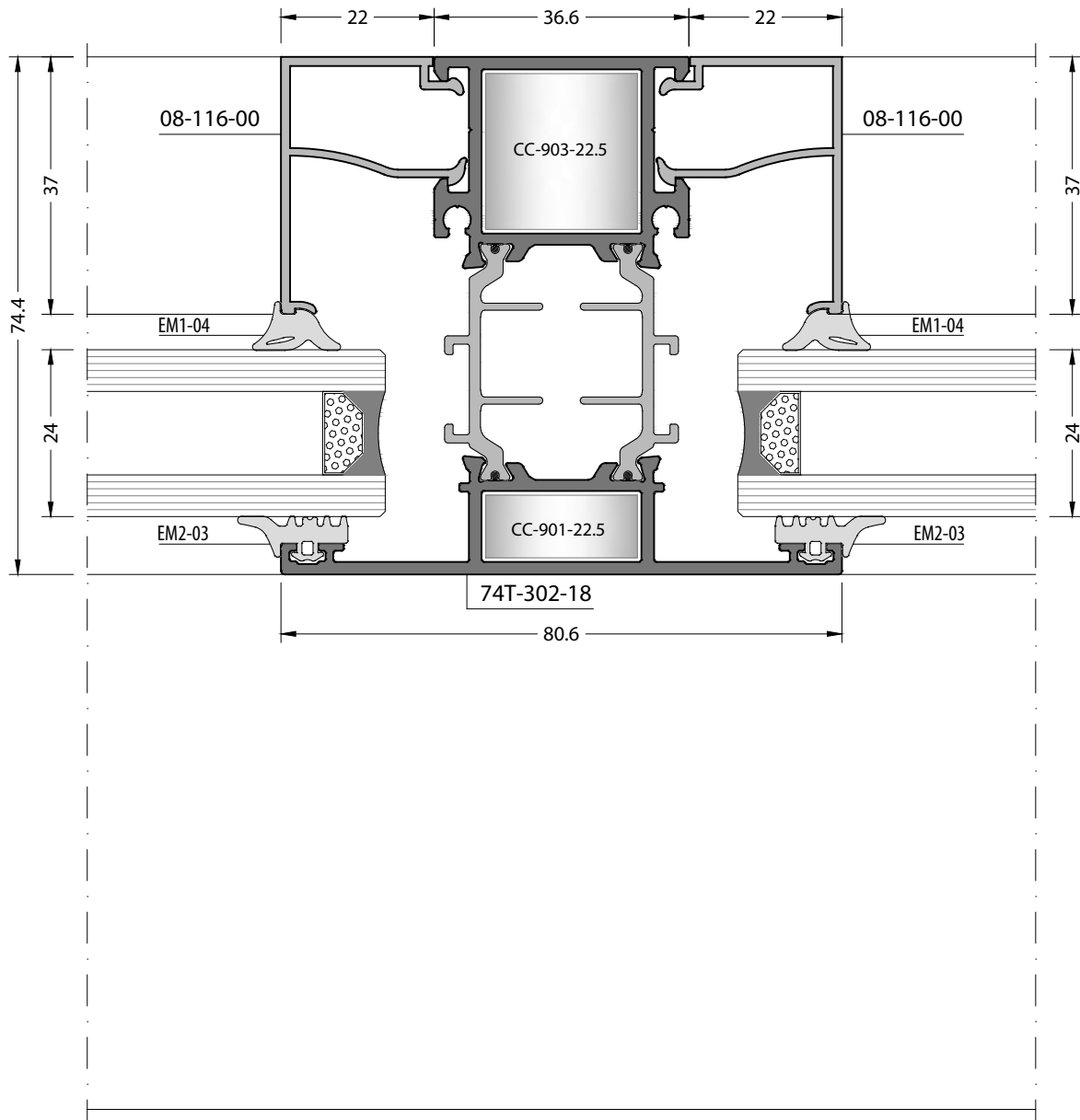
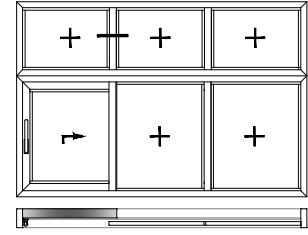




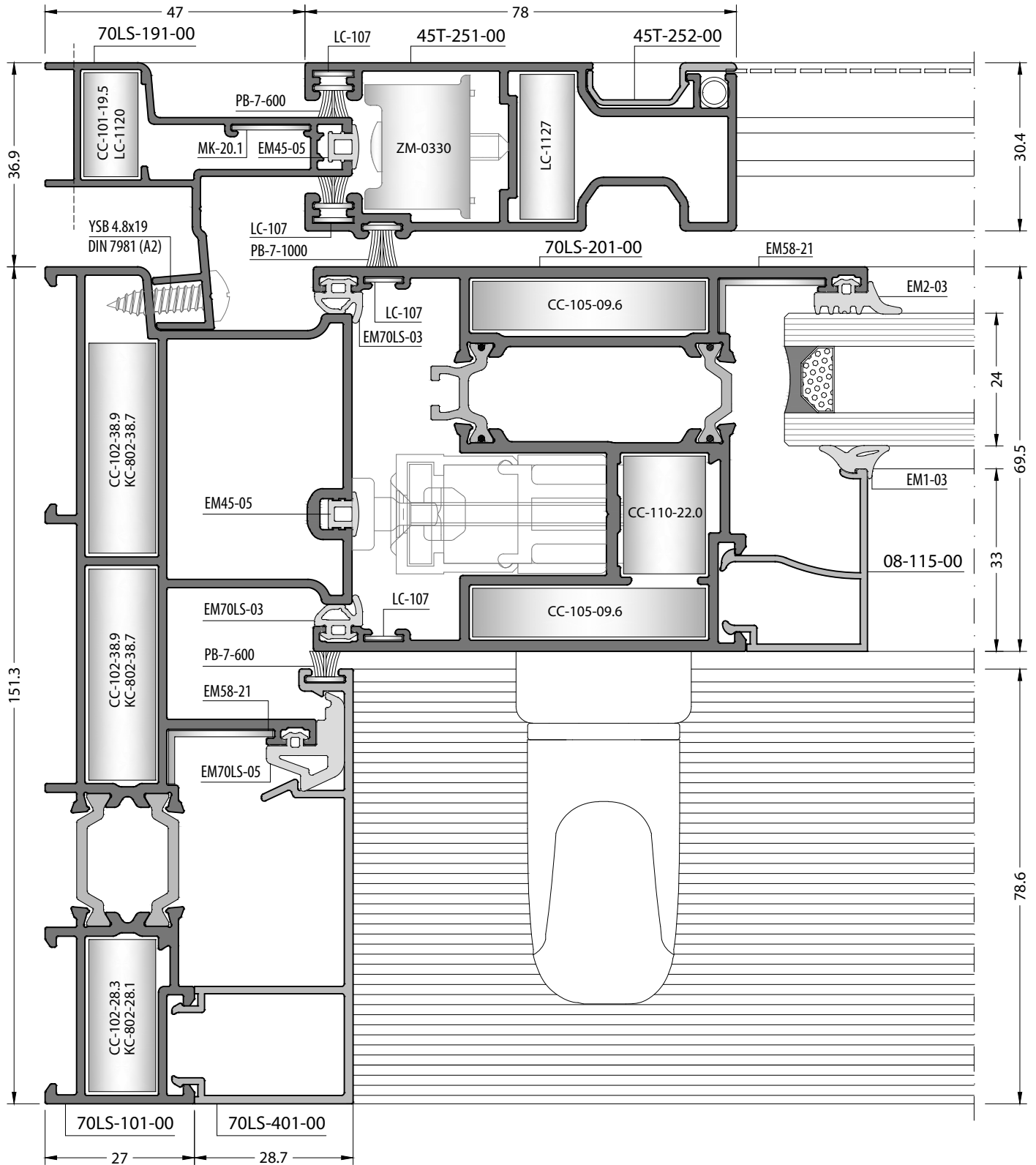
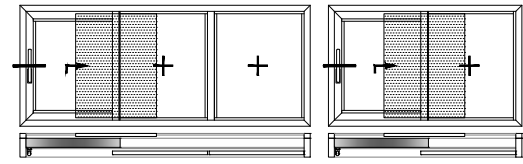


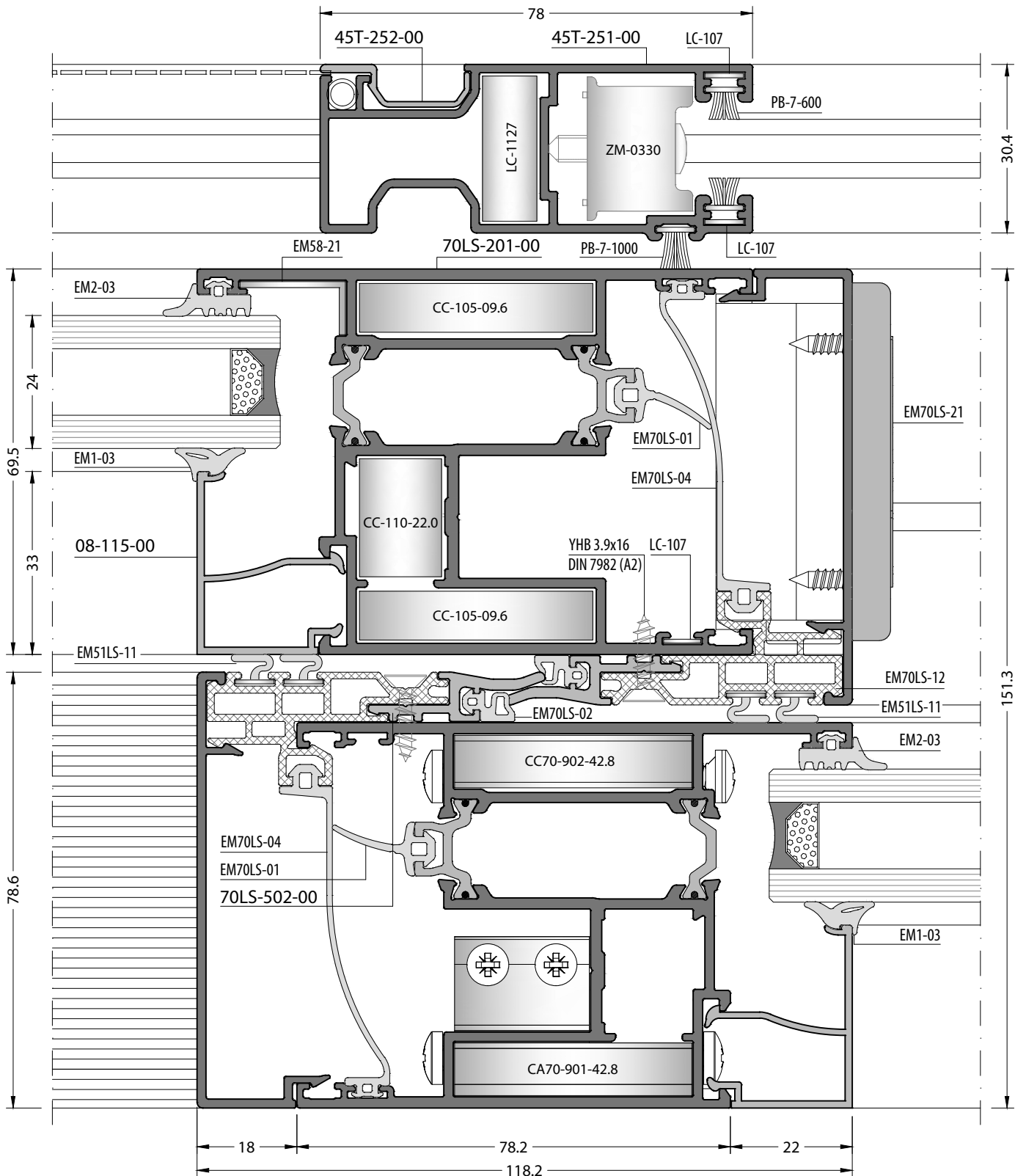


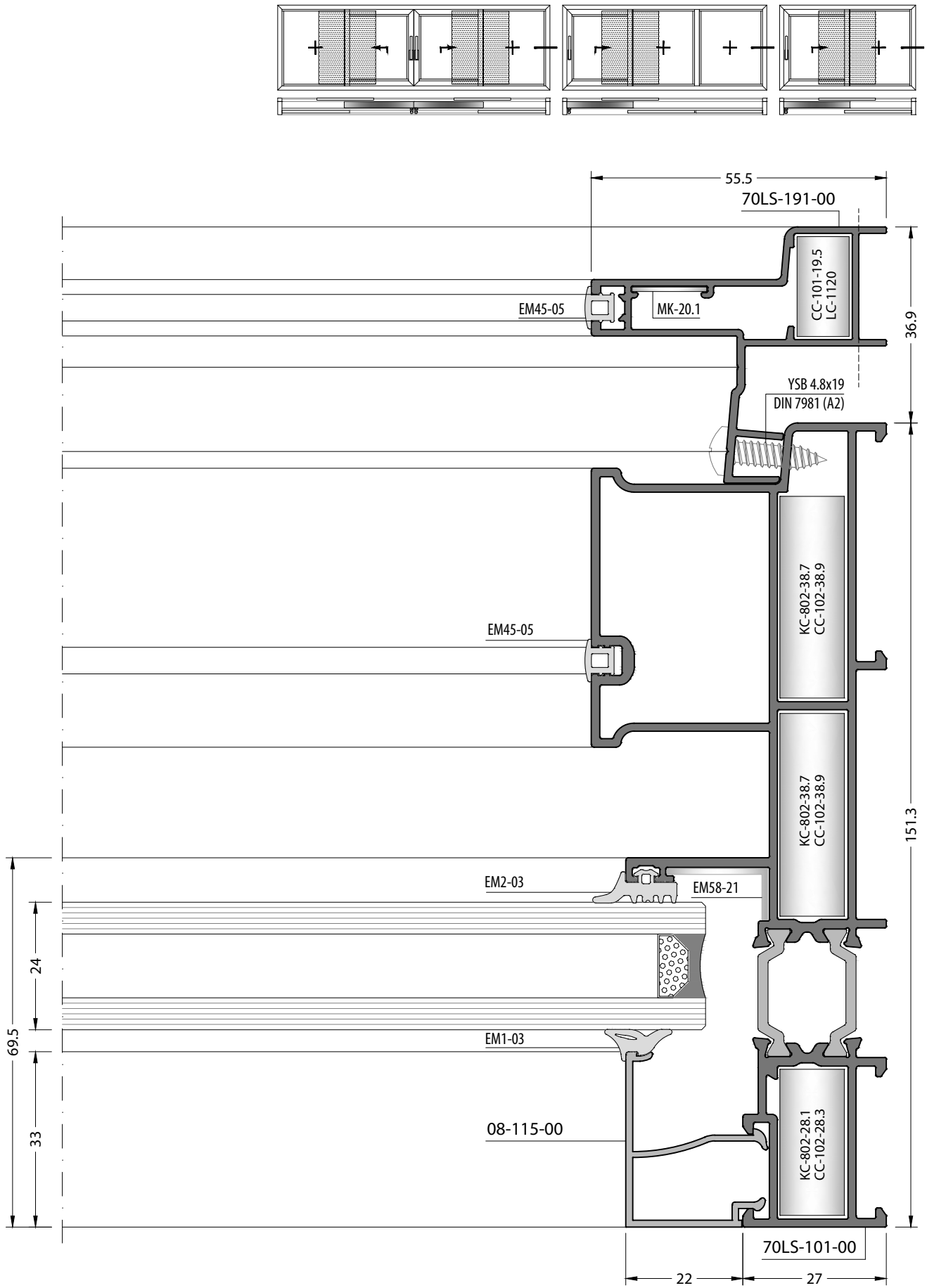
Please look at the 74T catalogue for 74T-152-18 profile glazing combinations.
74T-152-18 profilinin cam kombinasyonu için 74T kataloğuna bakınız.

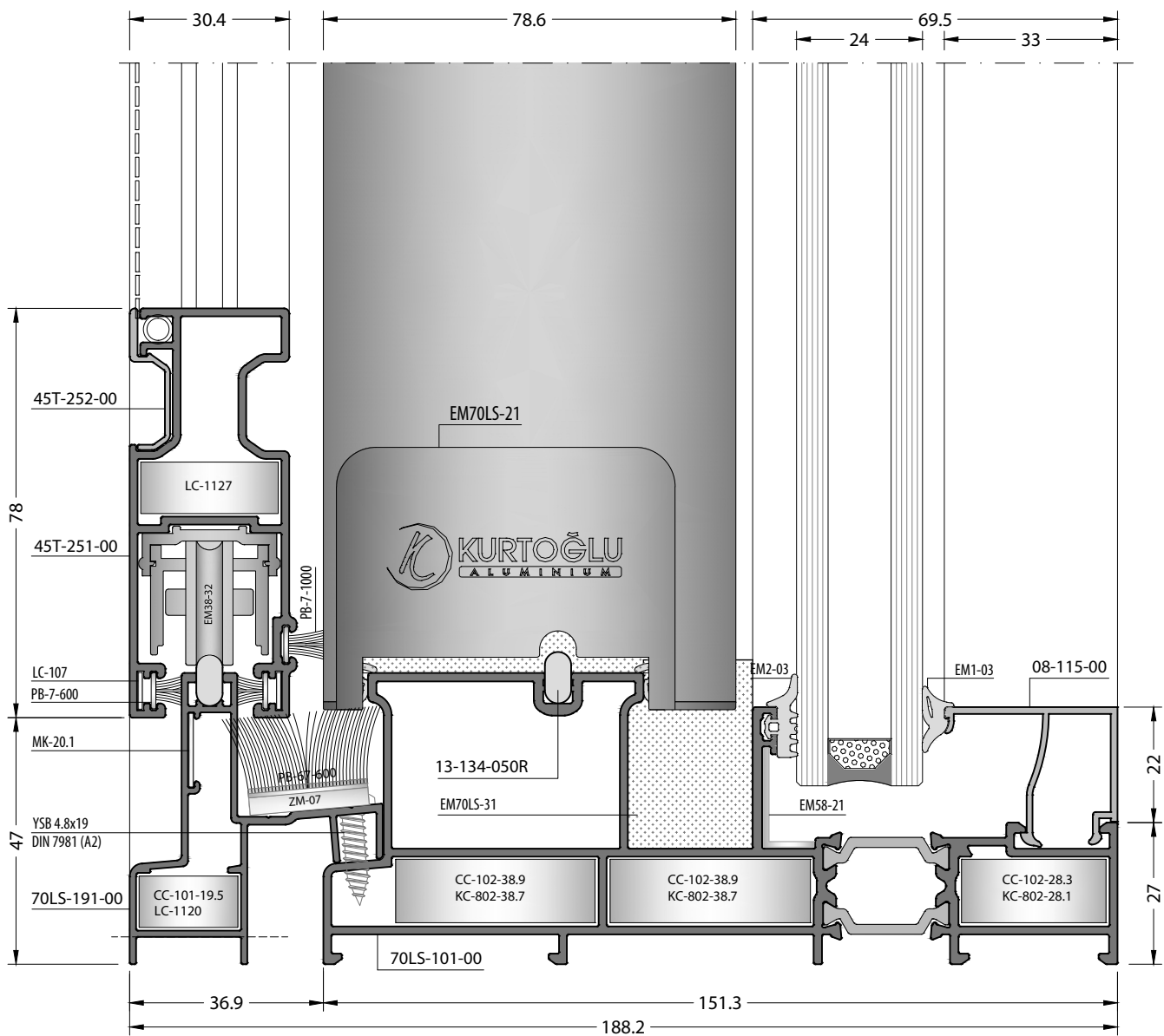
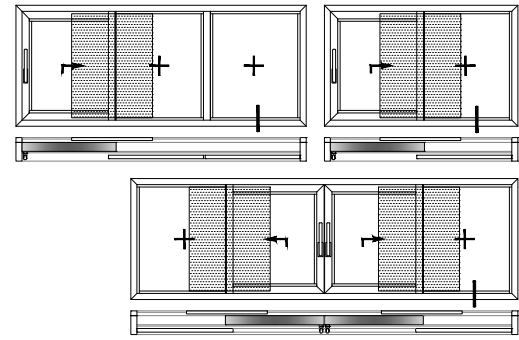


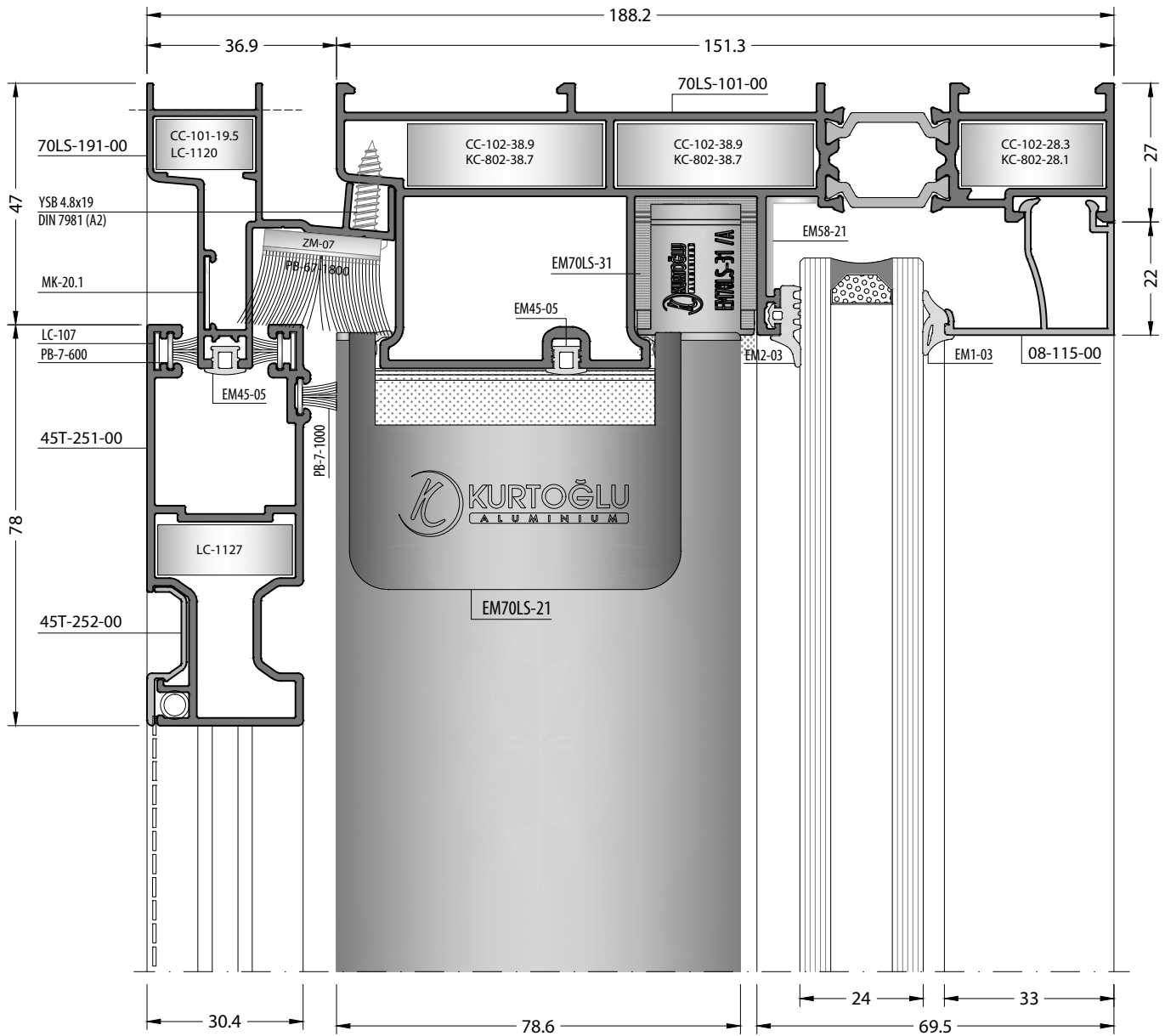
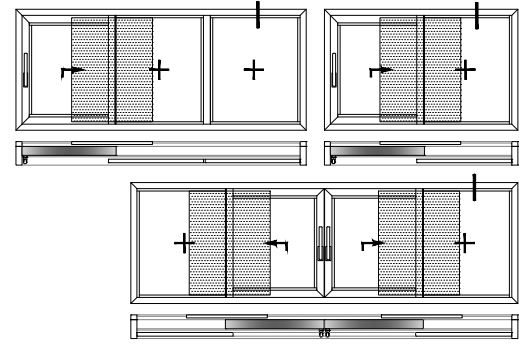


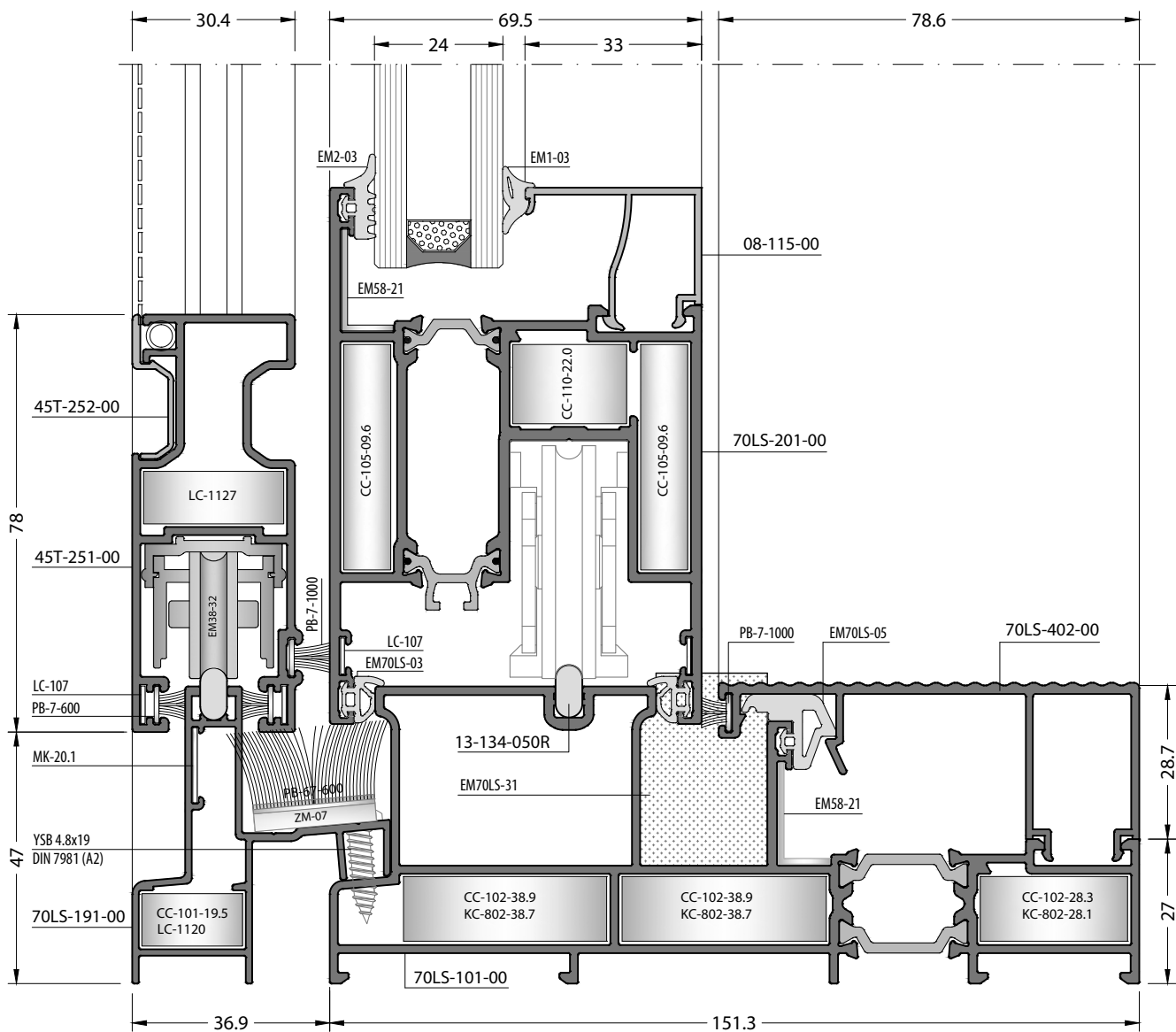
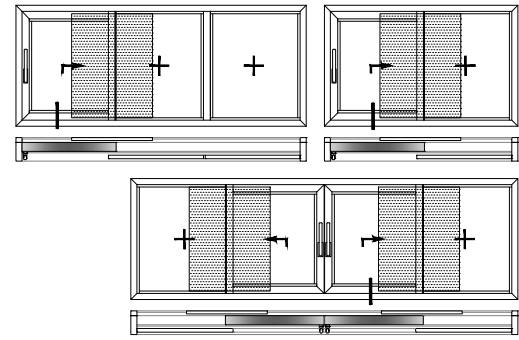


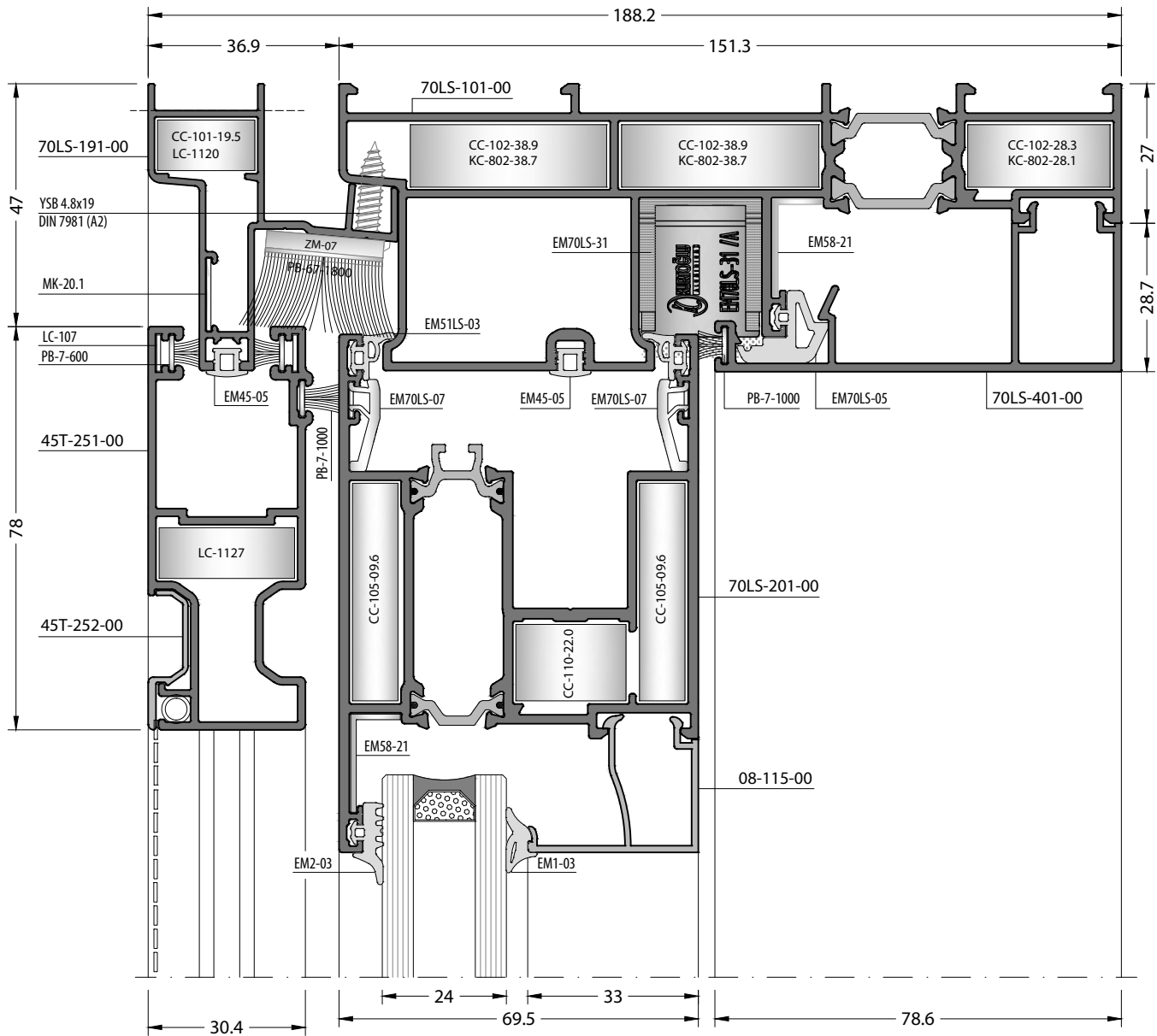
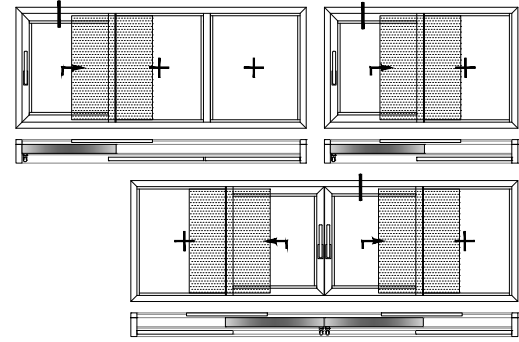


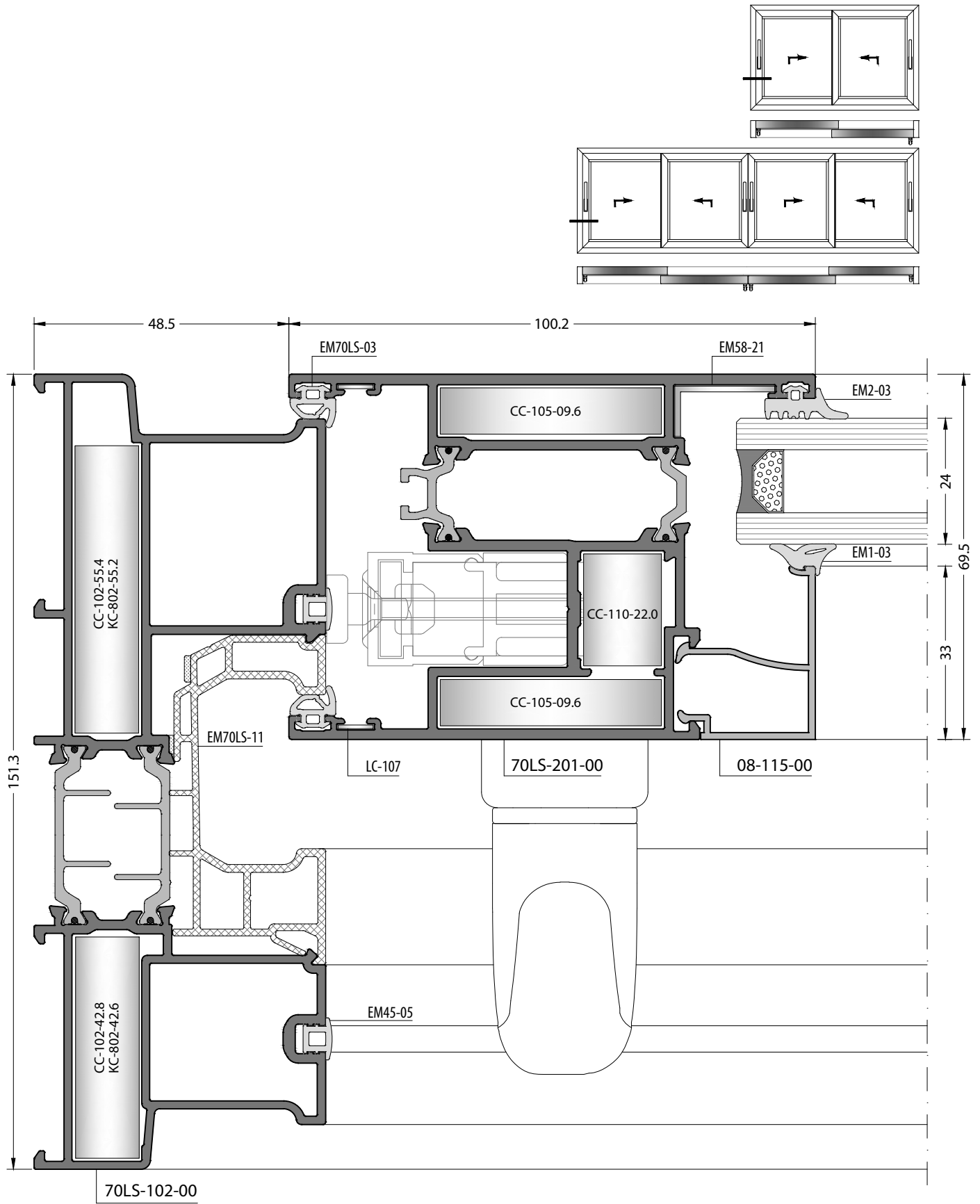


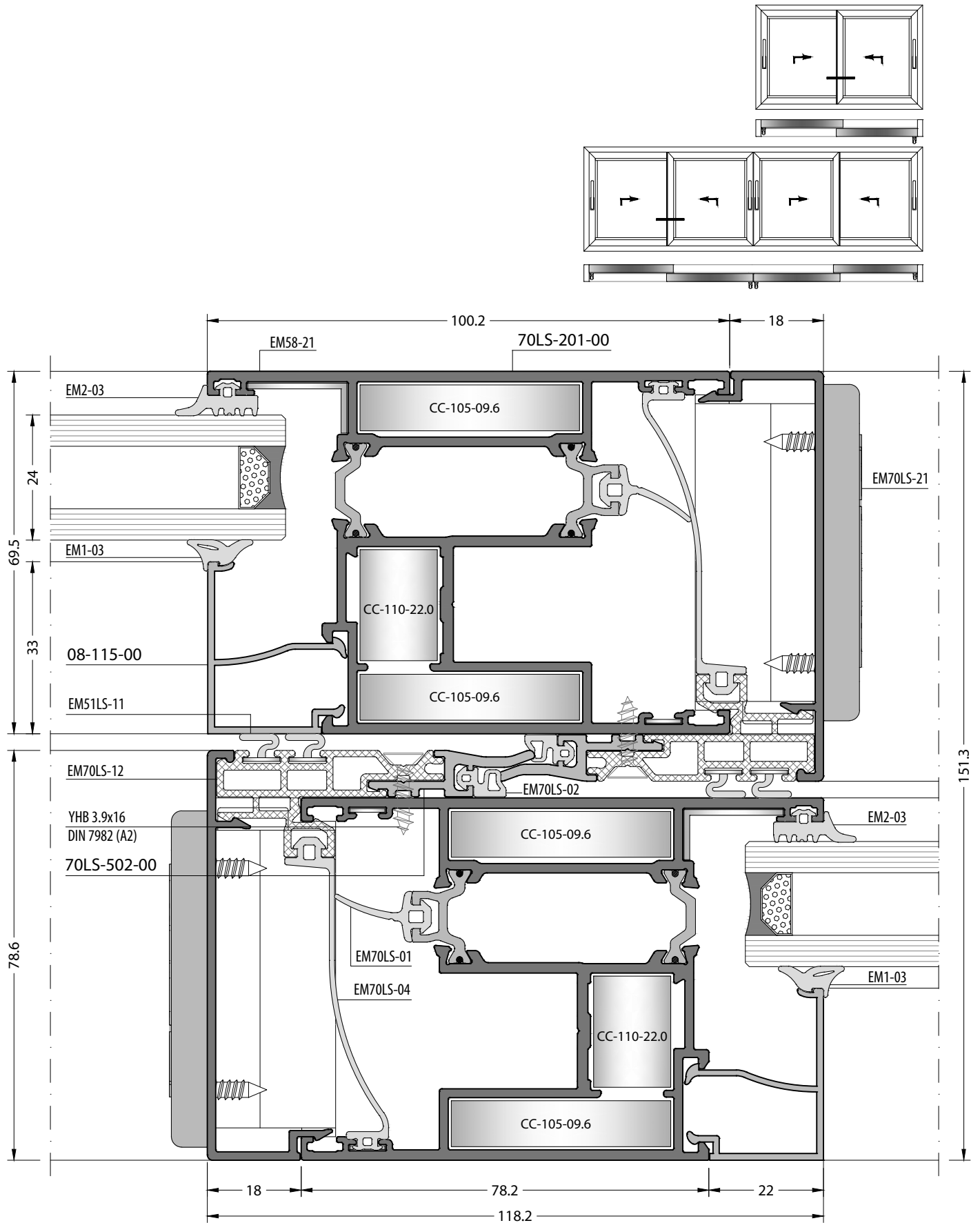


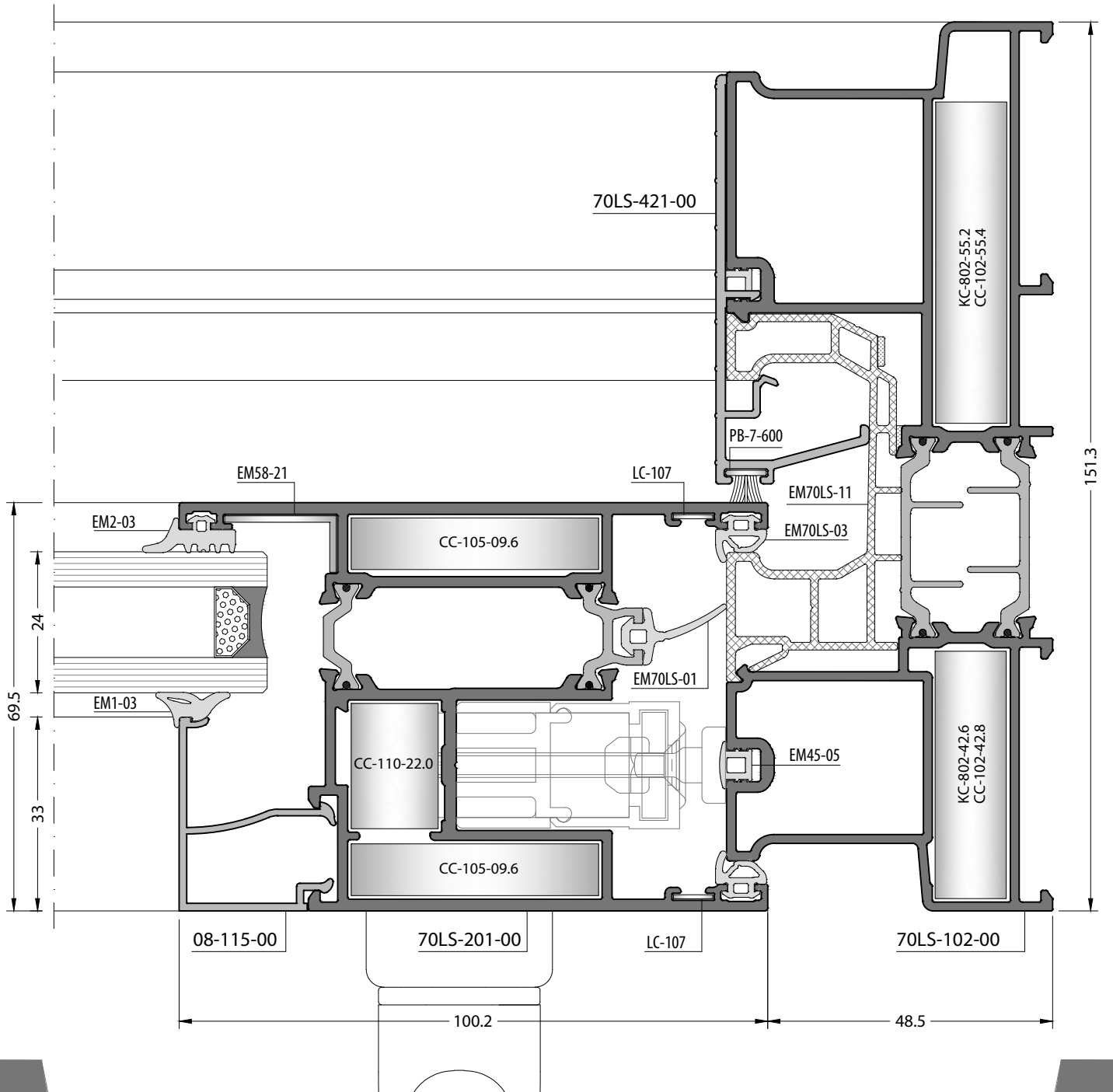
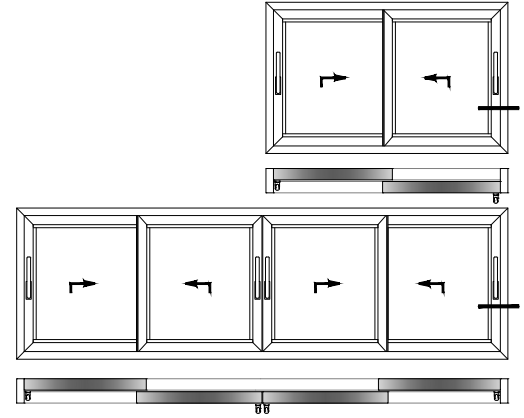


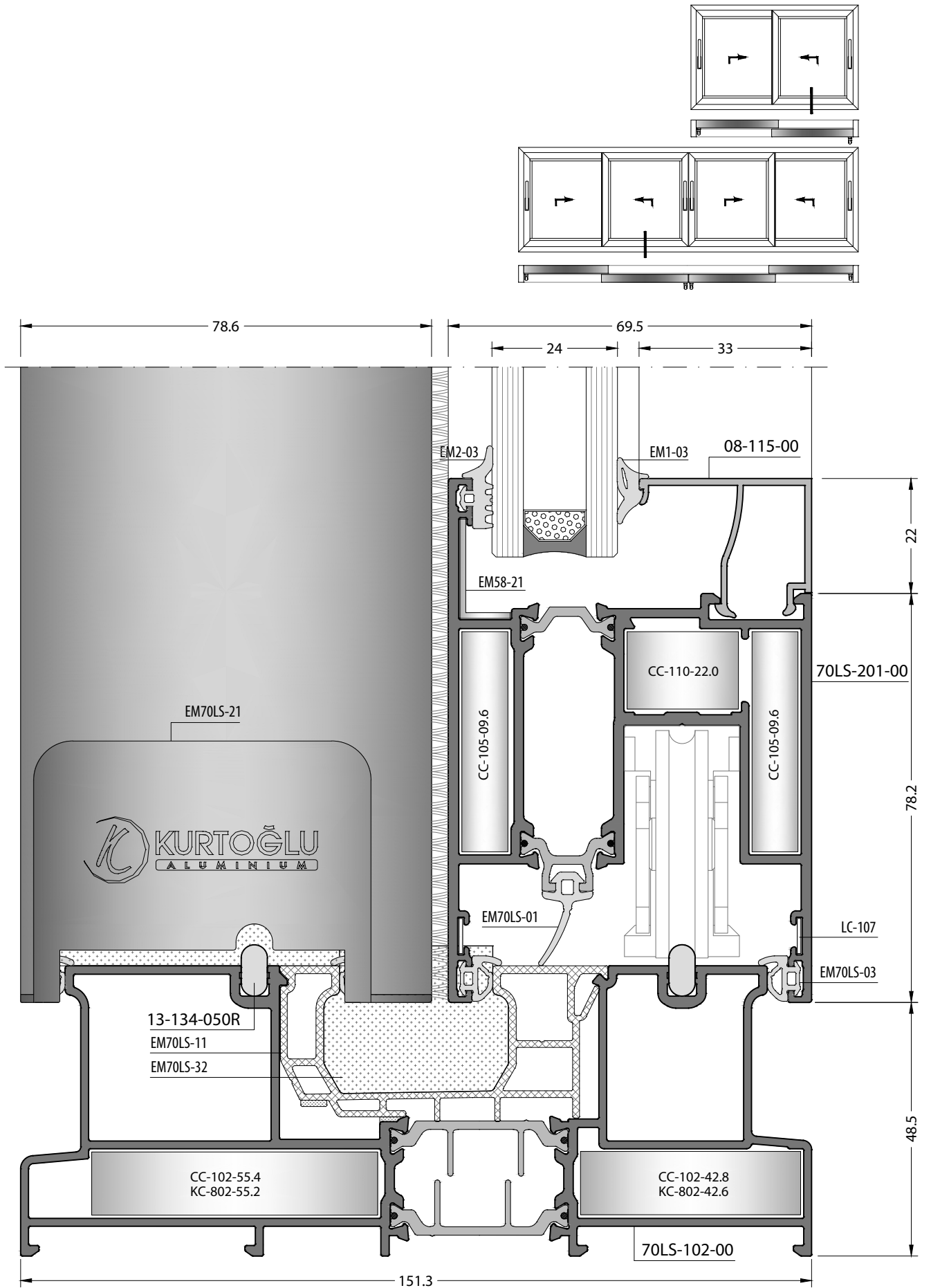


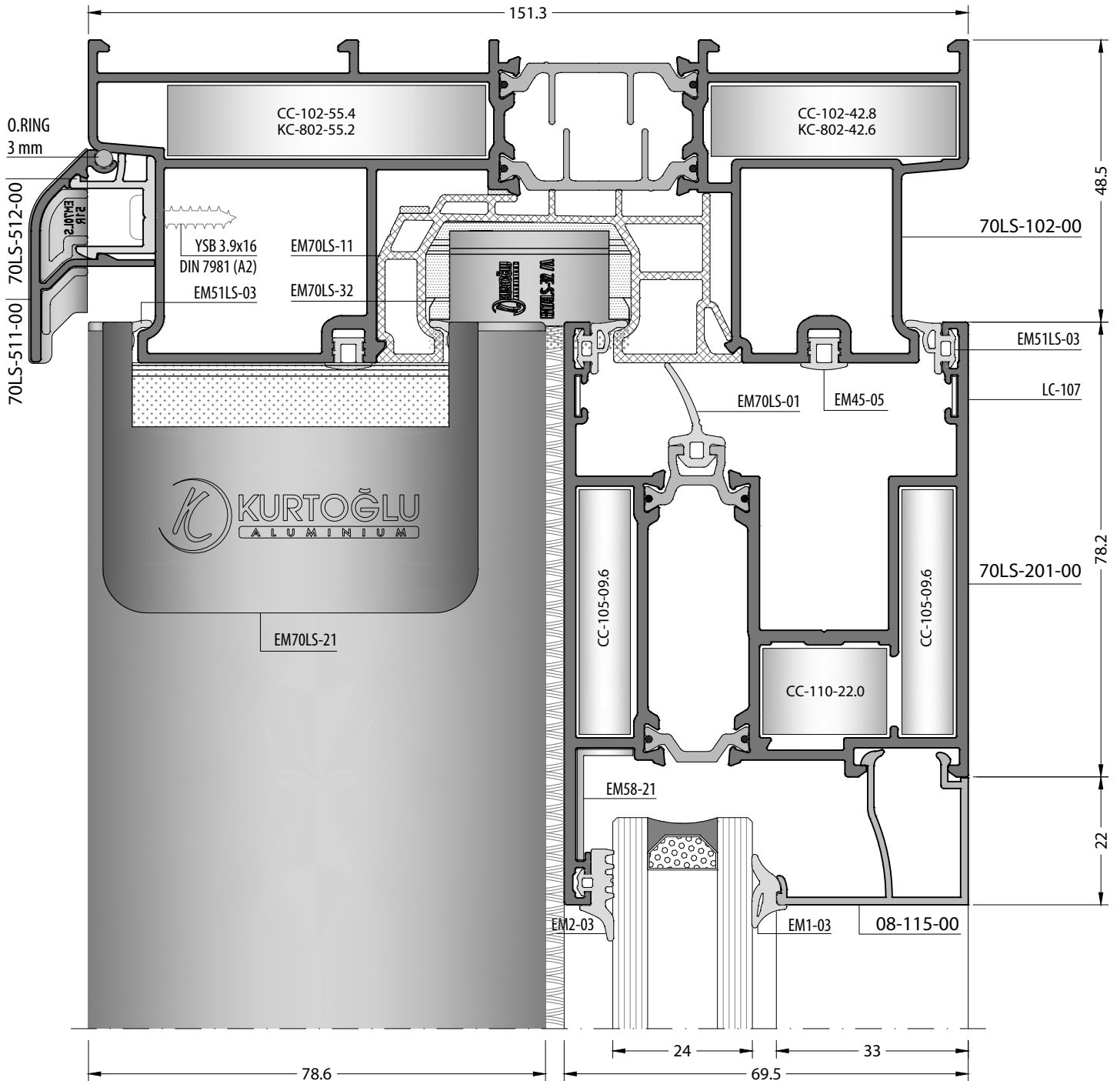
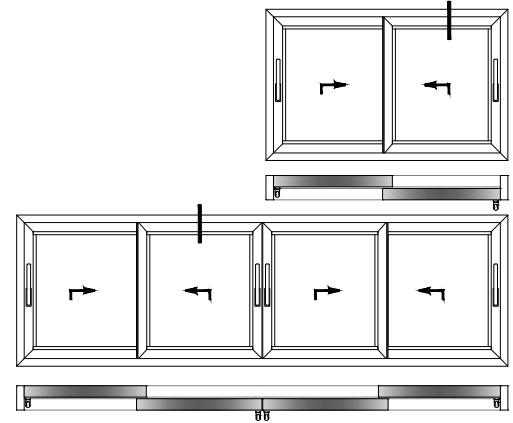


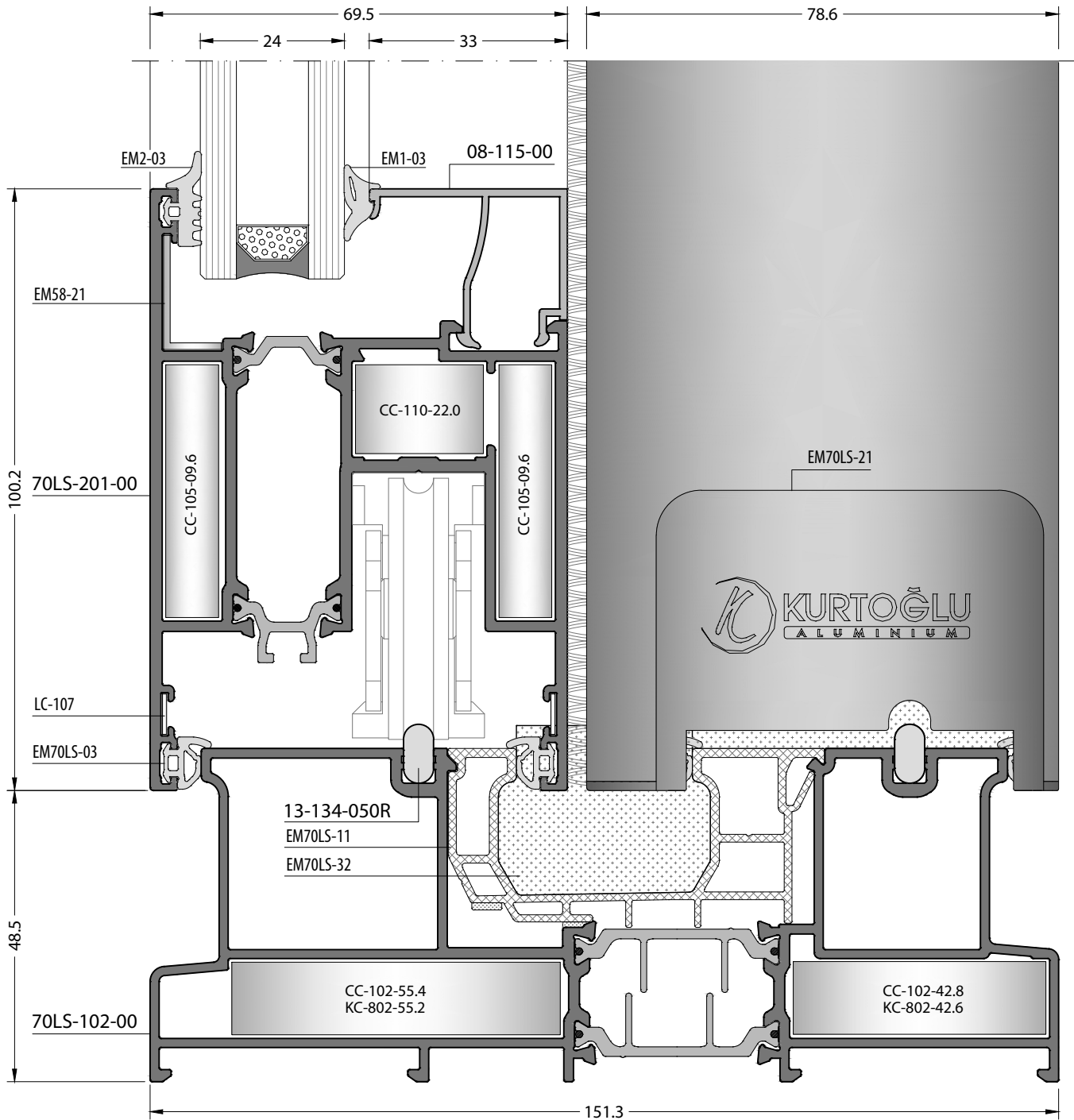
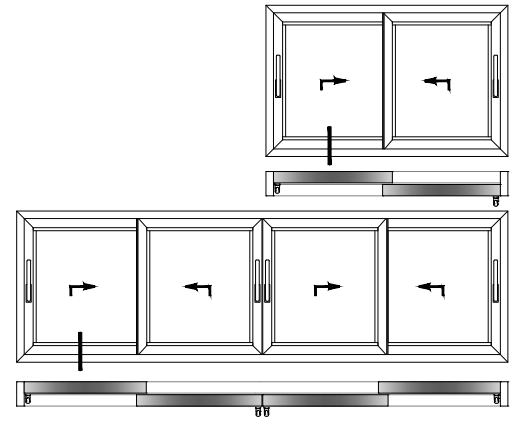


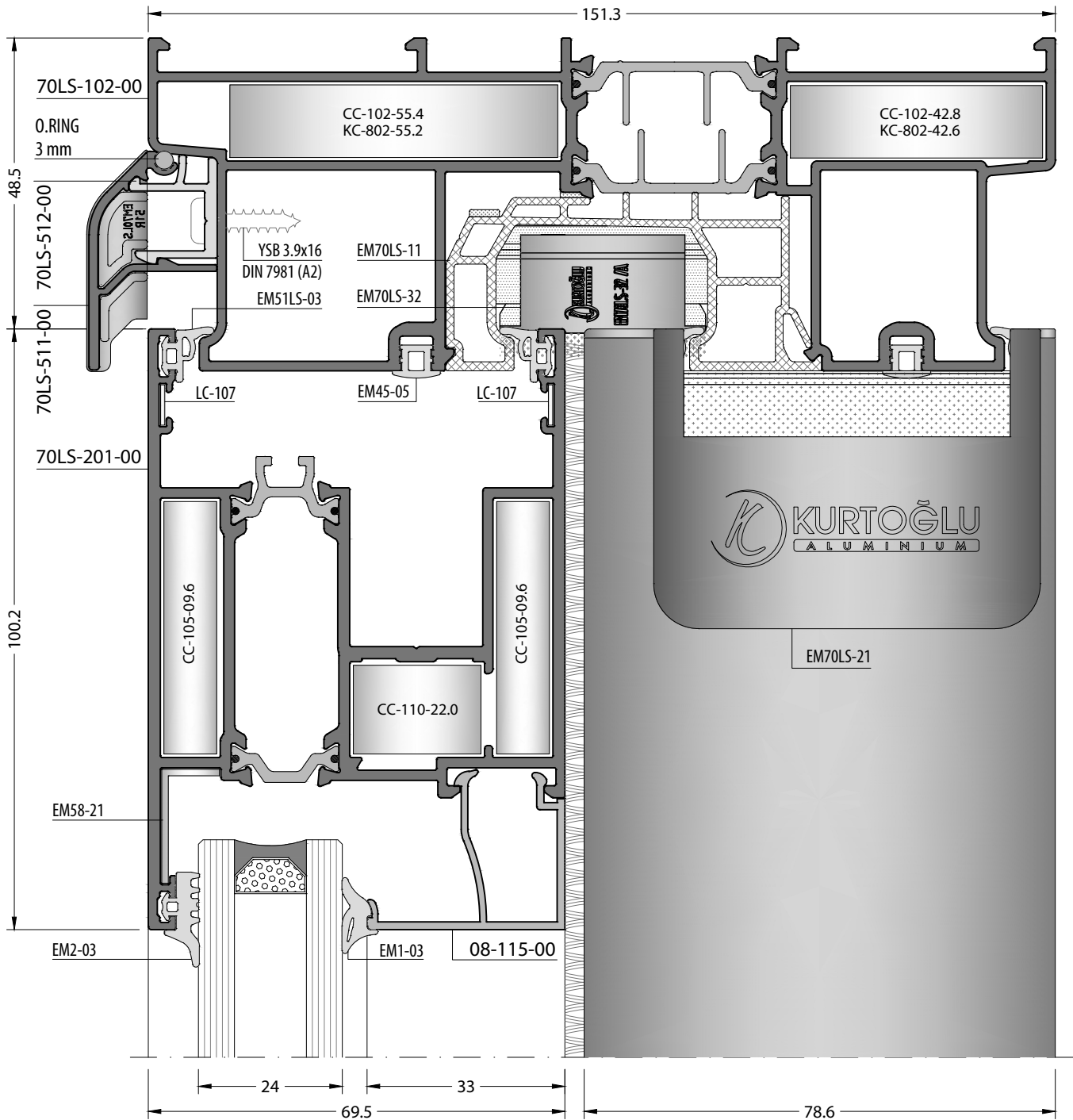
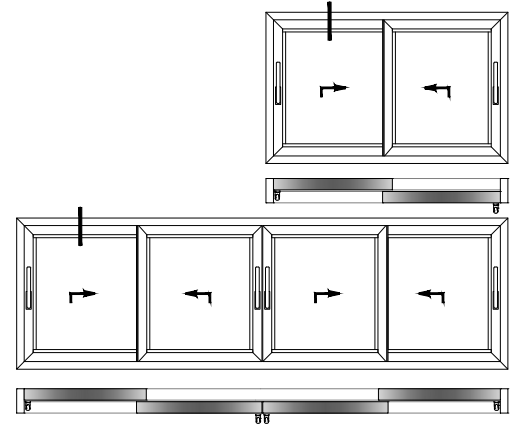


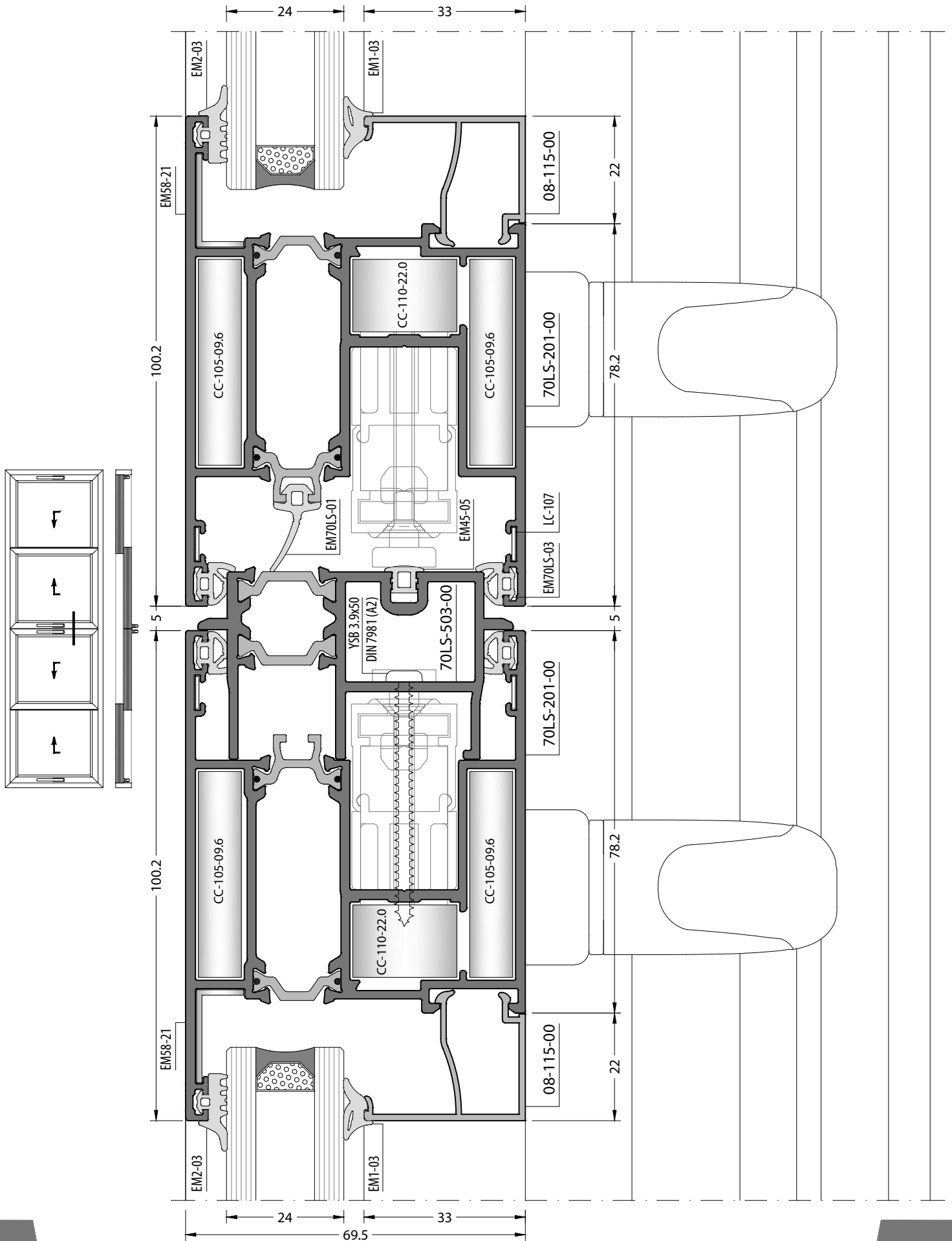


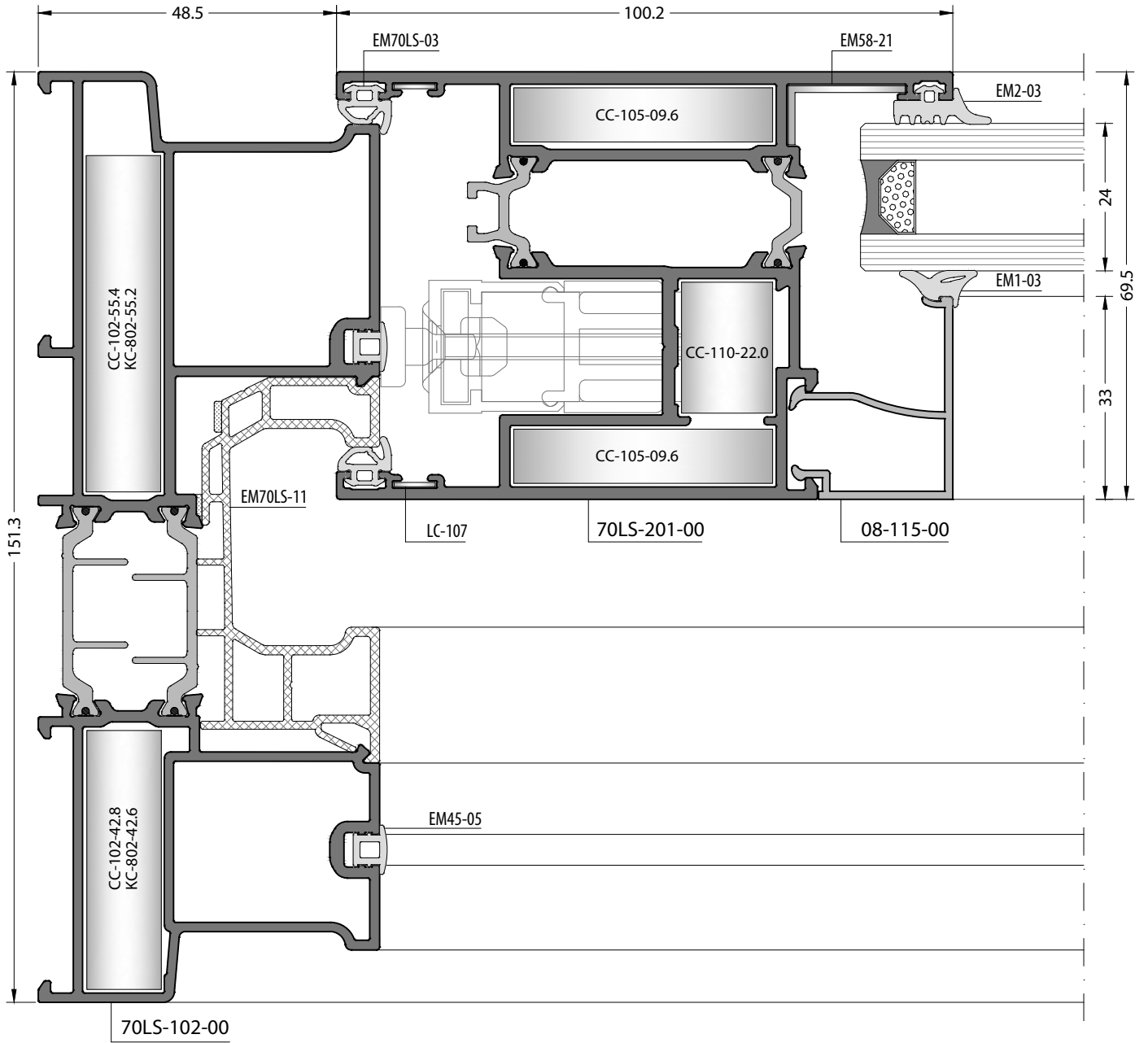
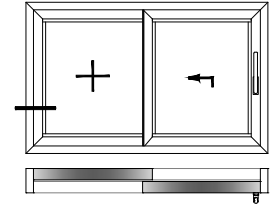


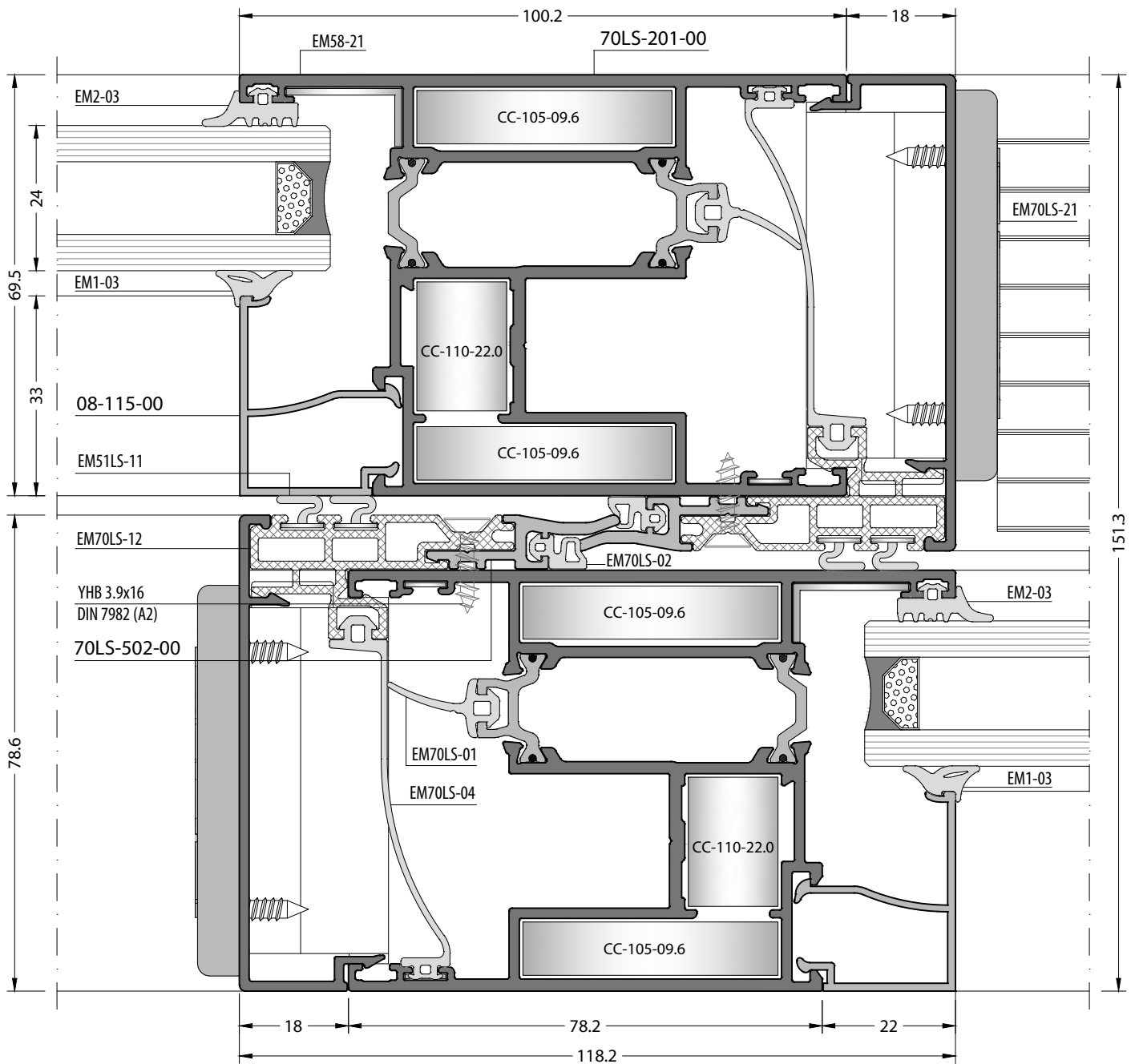
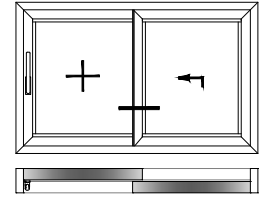


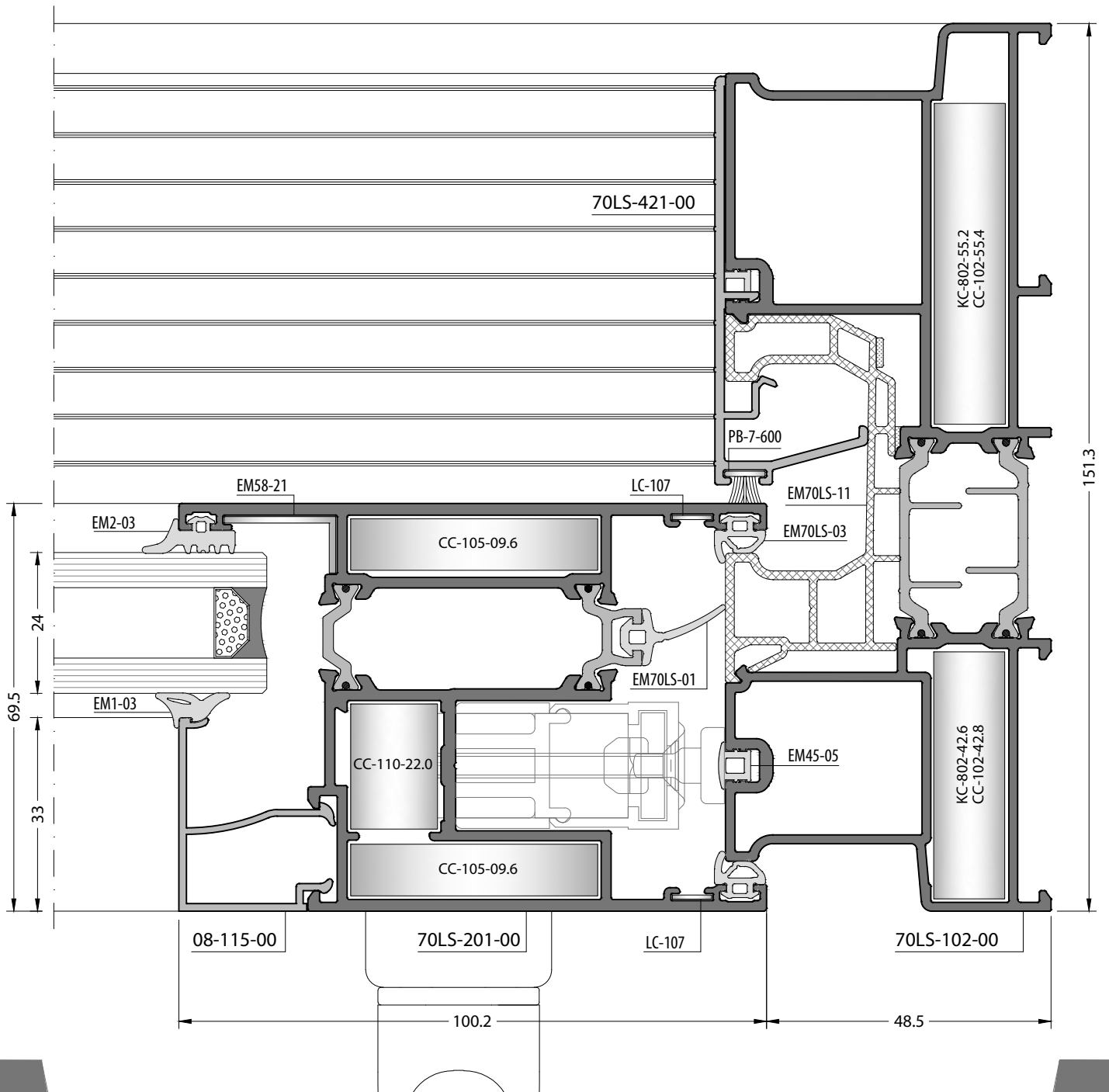
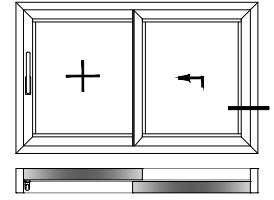


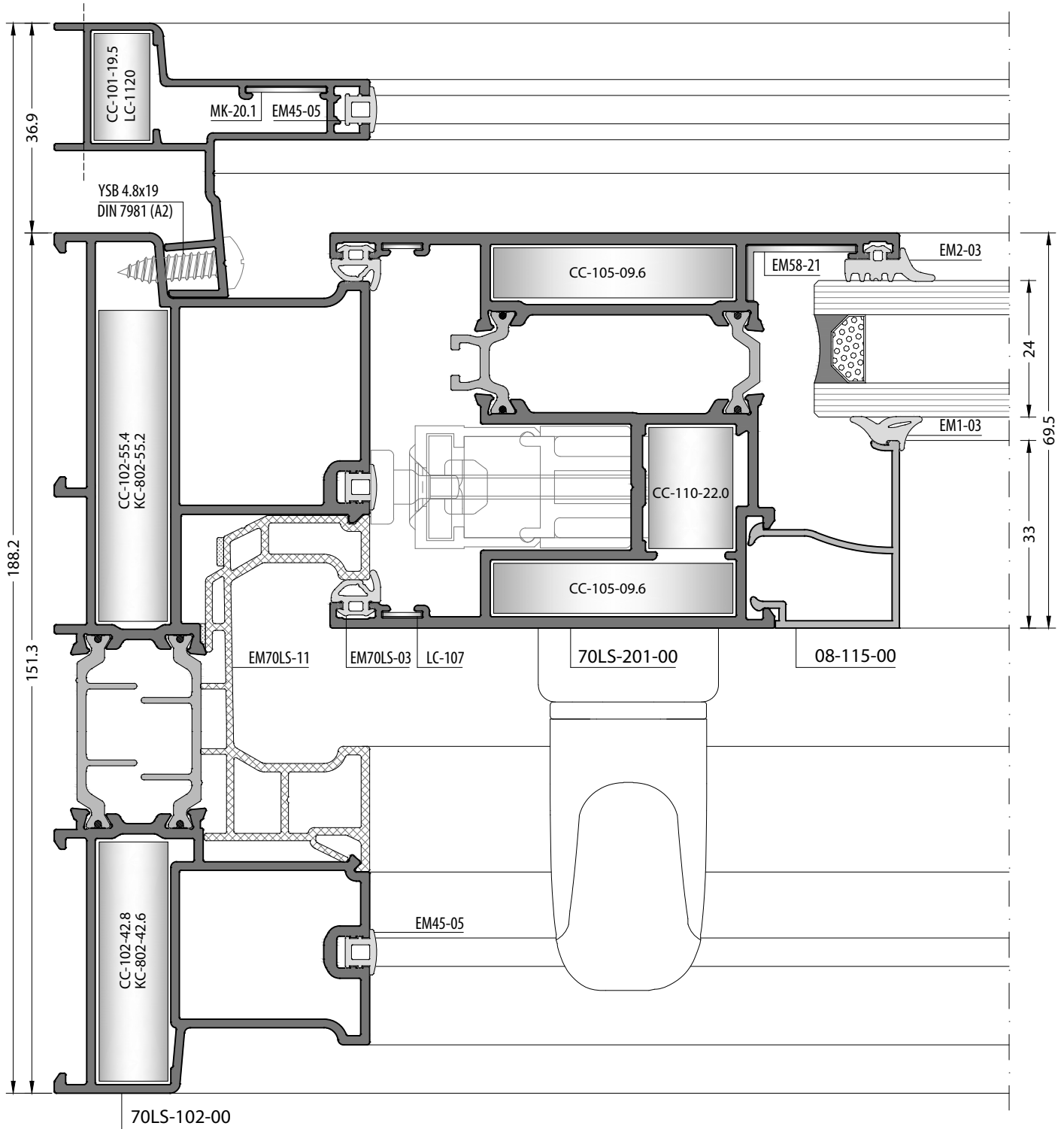
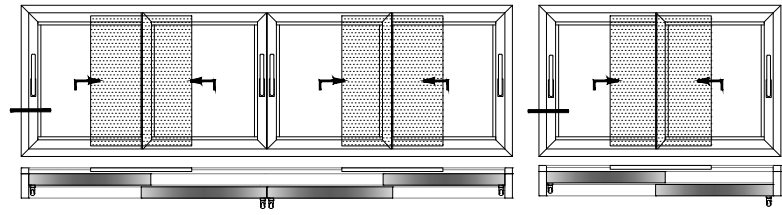


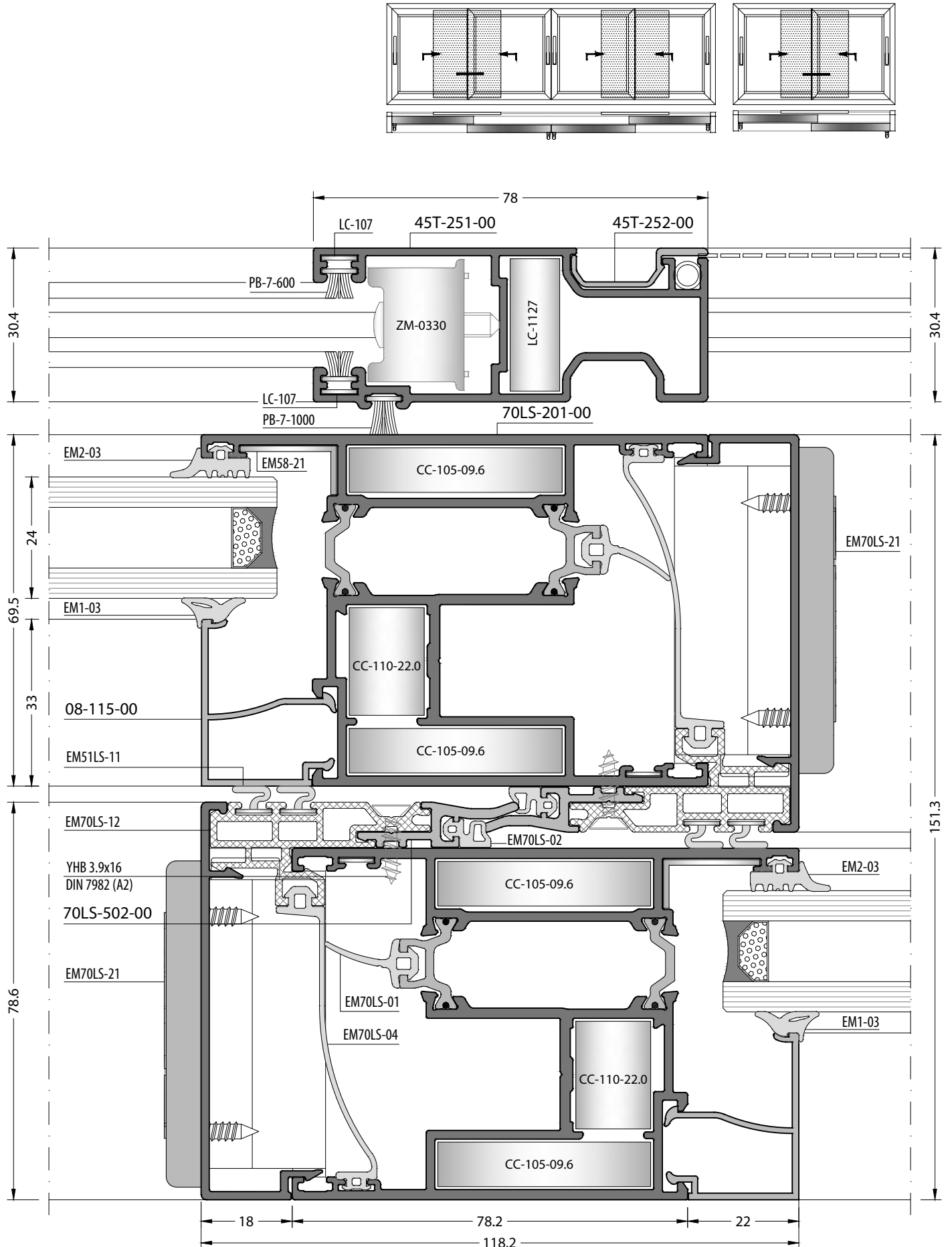


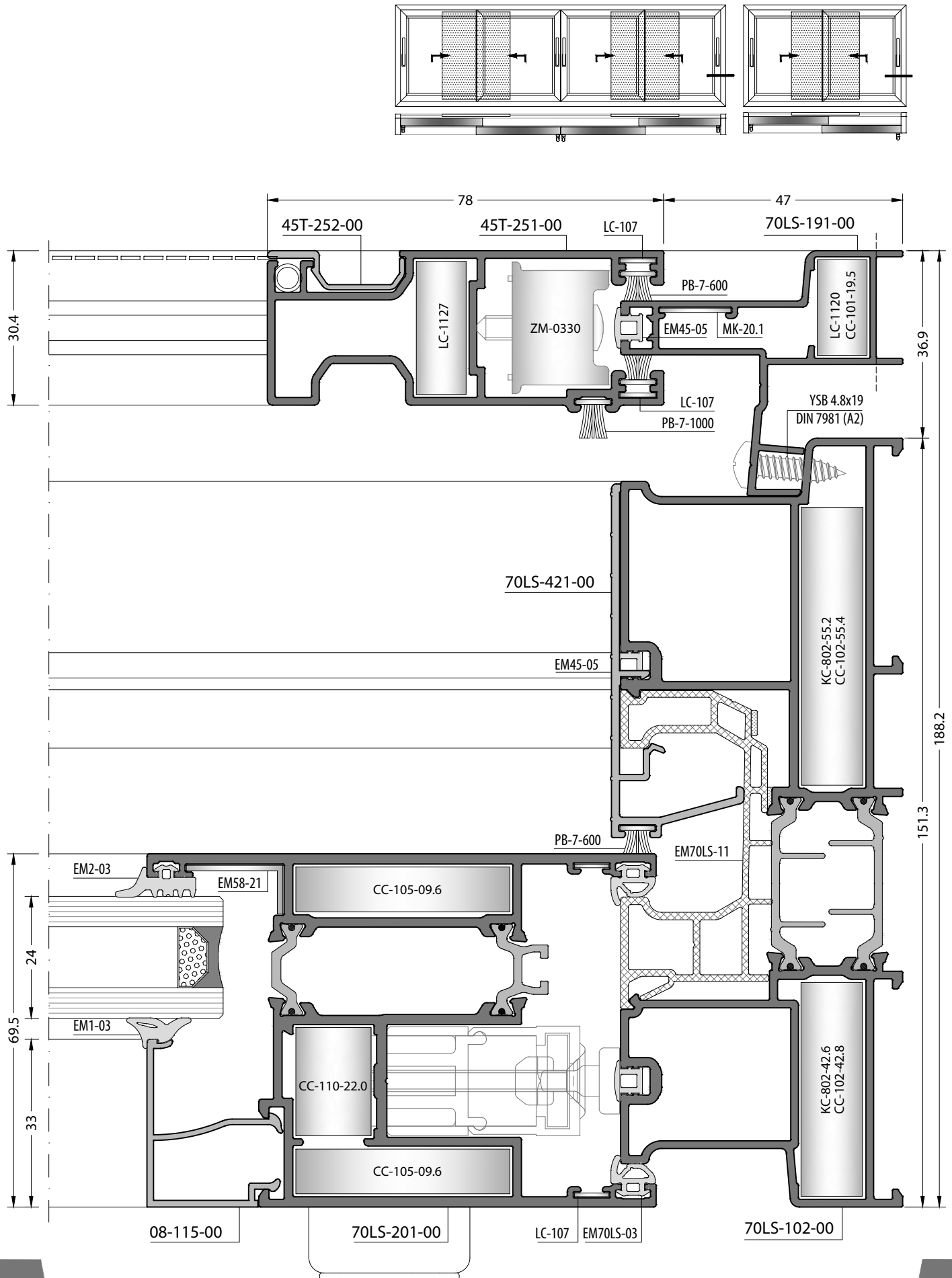


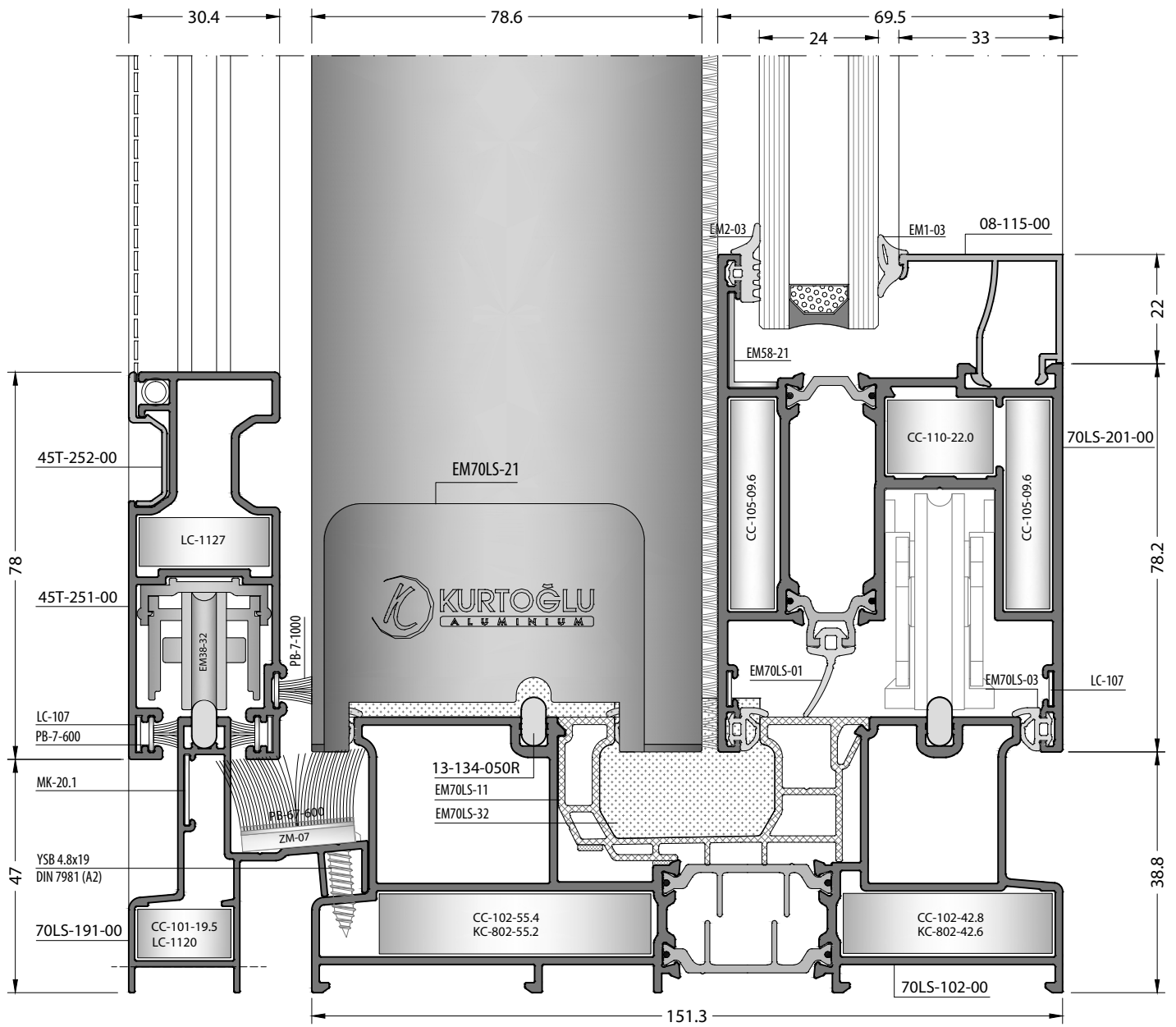
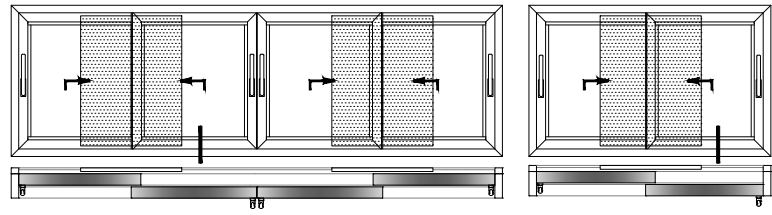


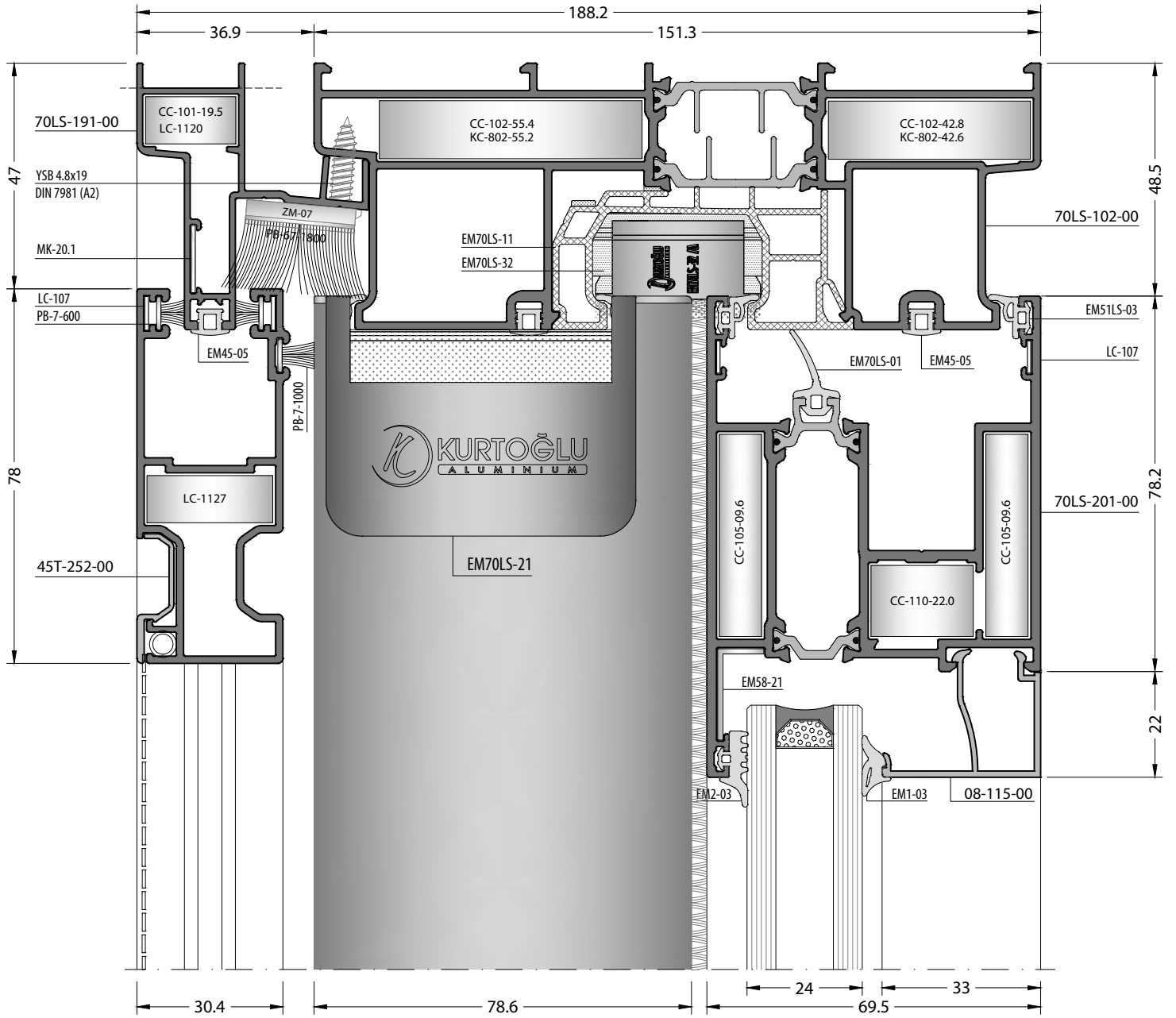
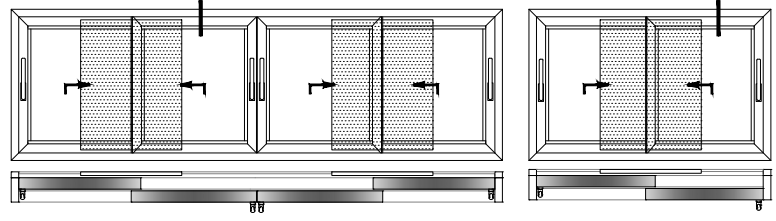


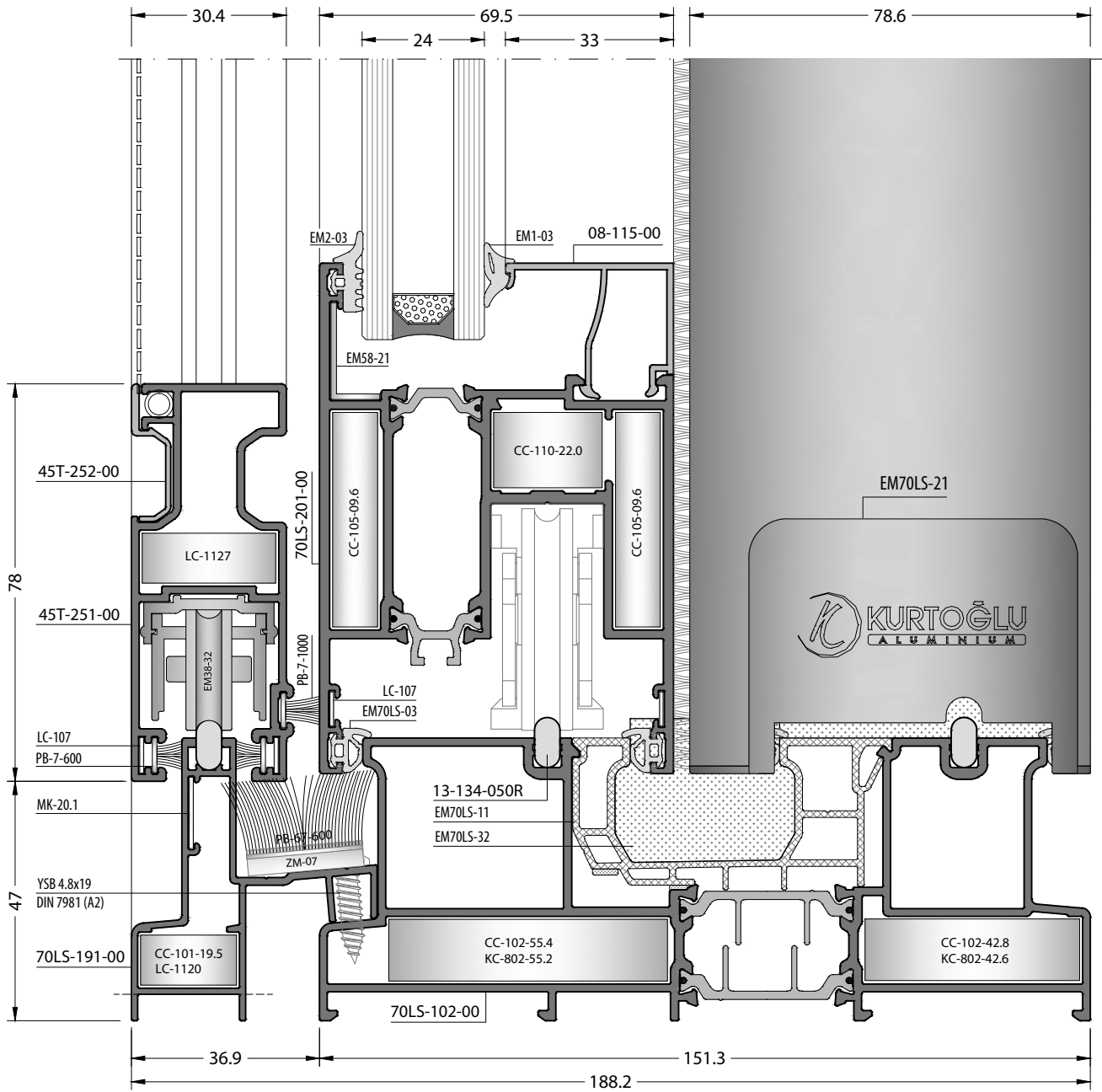
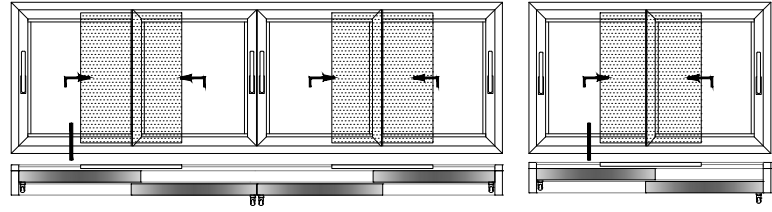


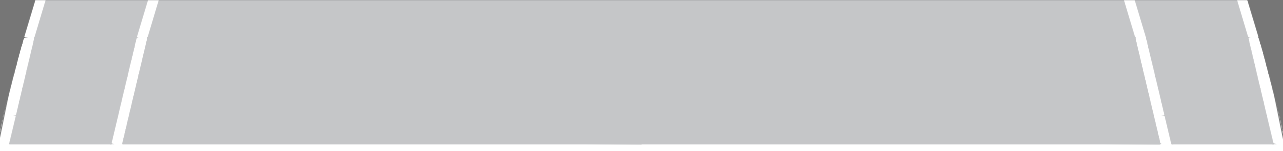
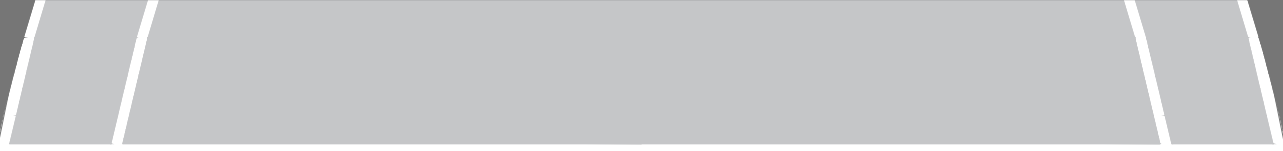


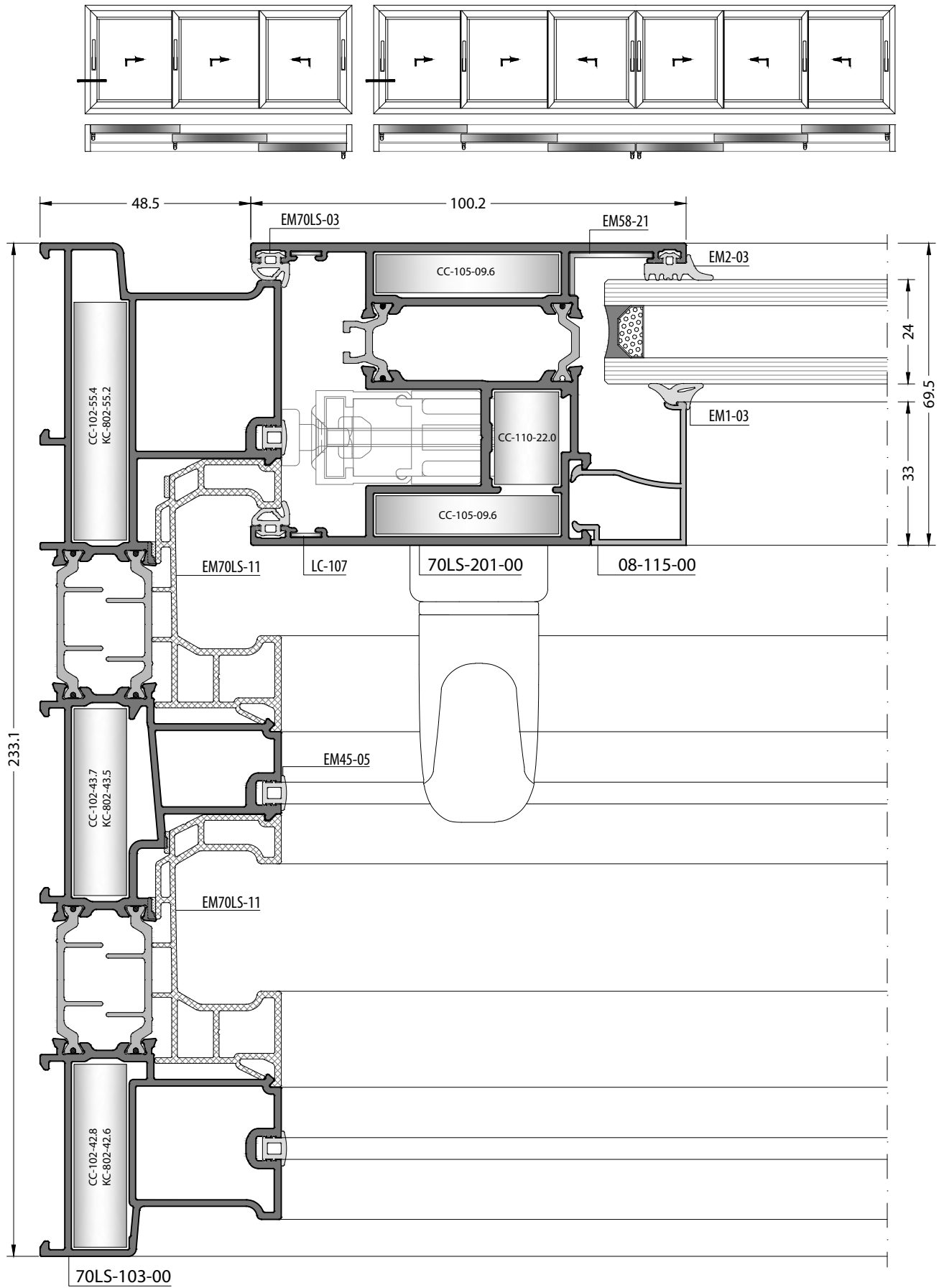


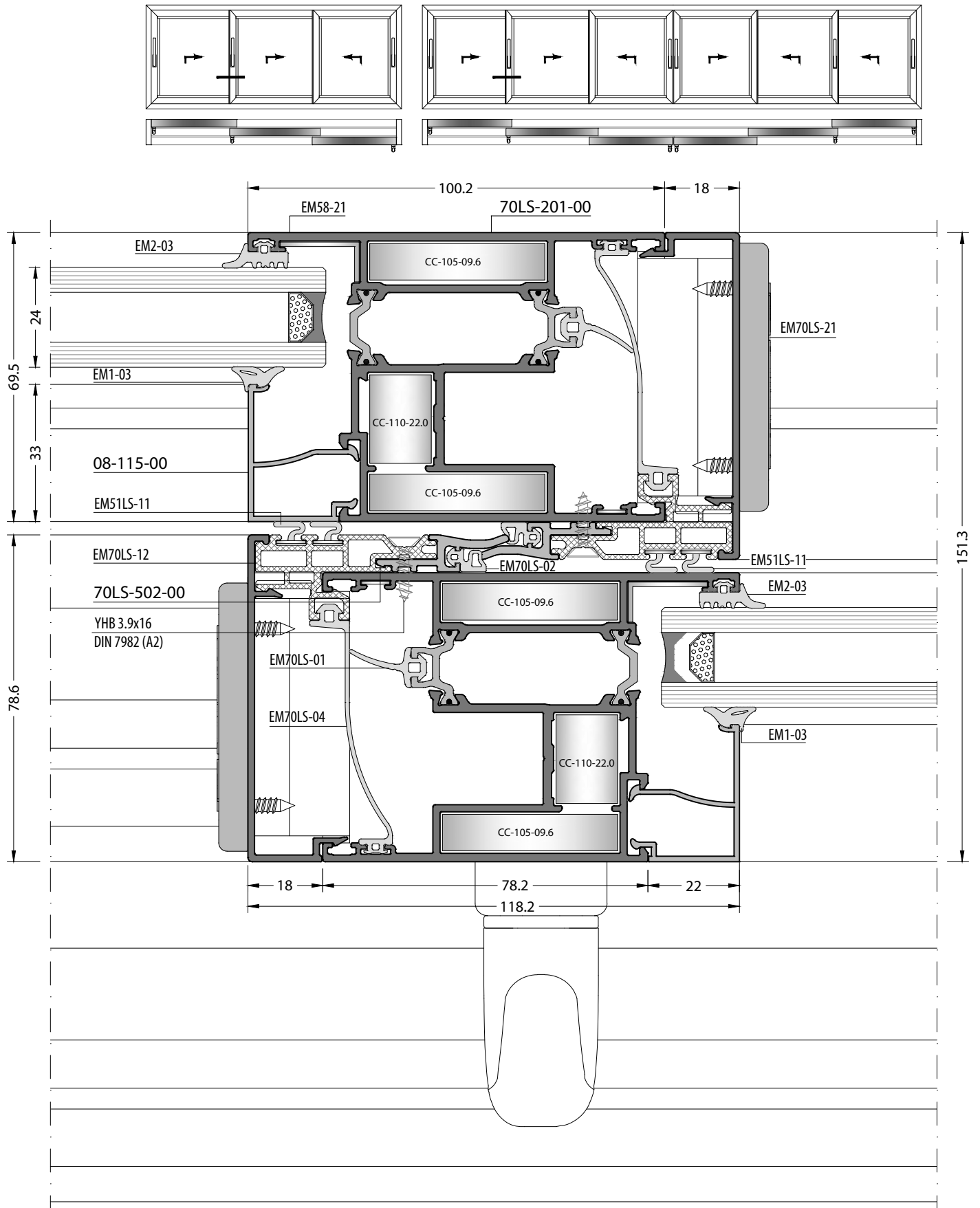


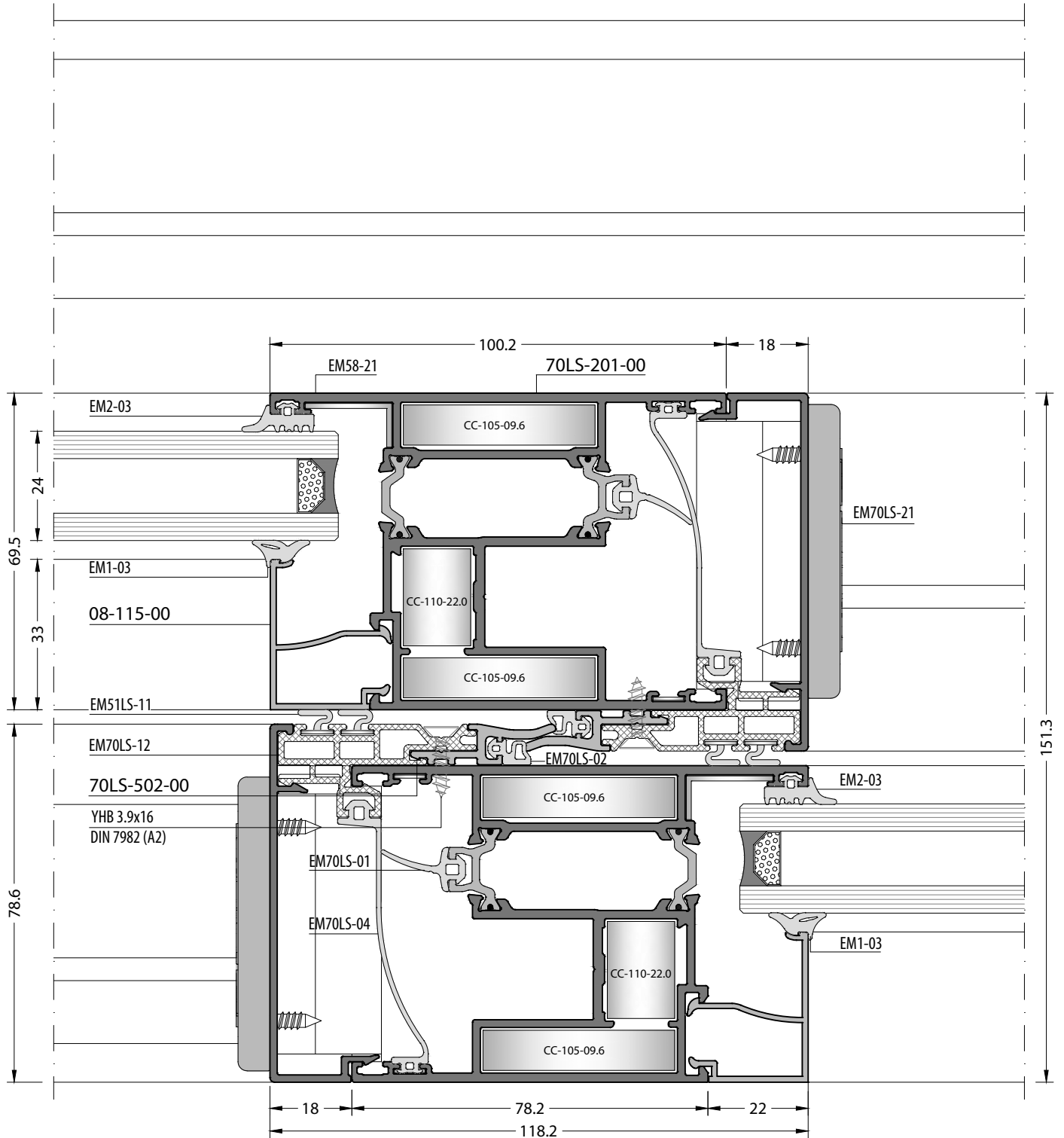
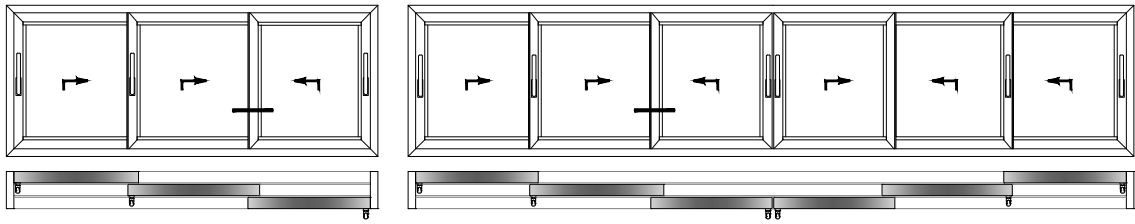


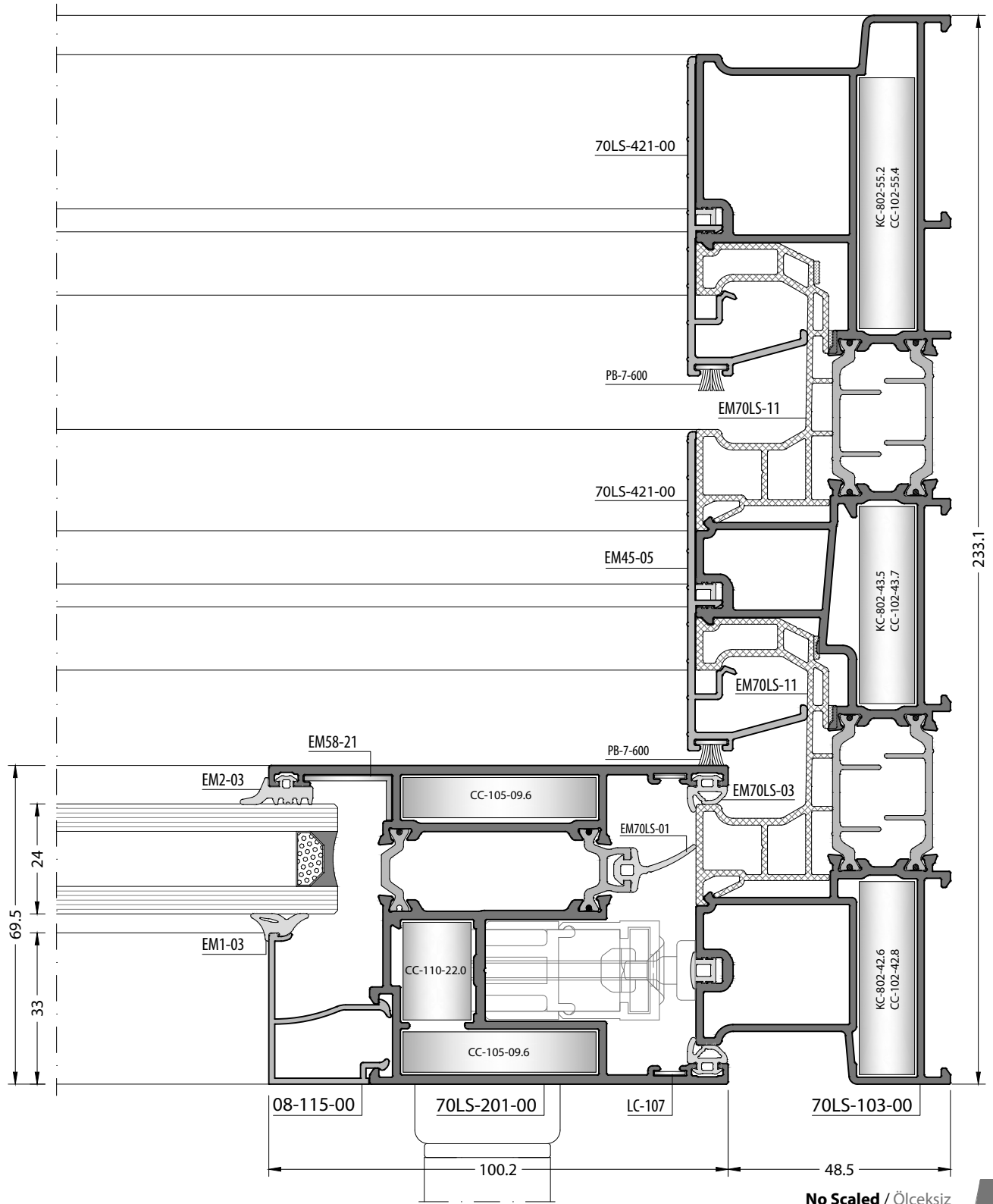
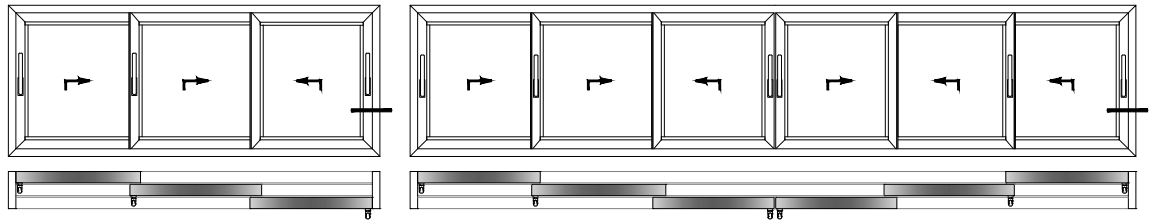




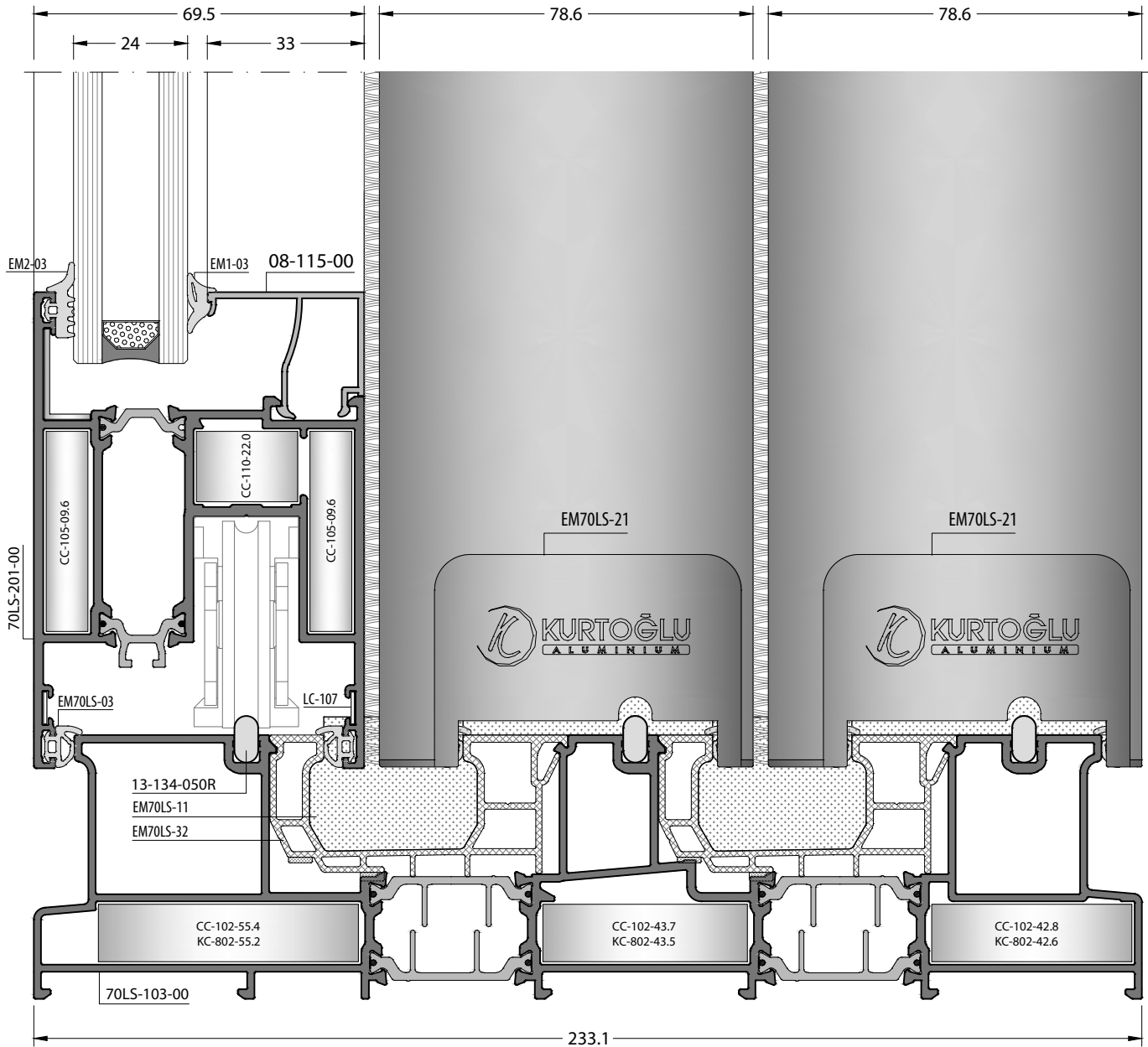
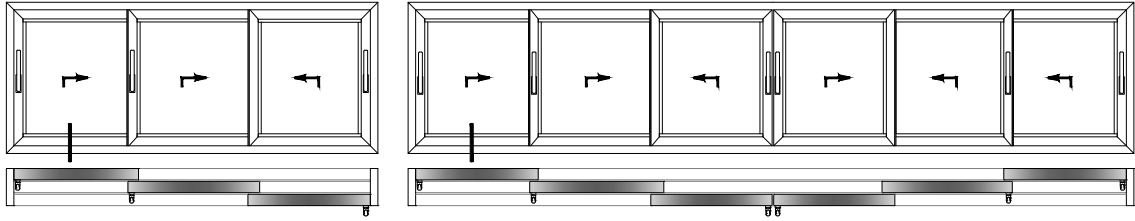


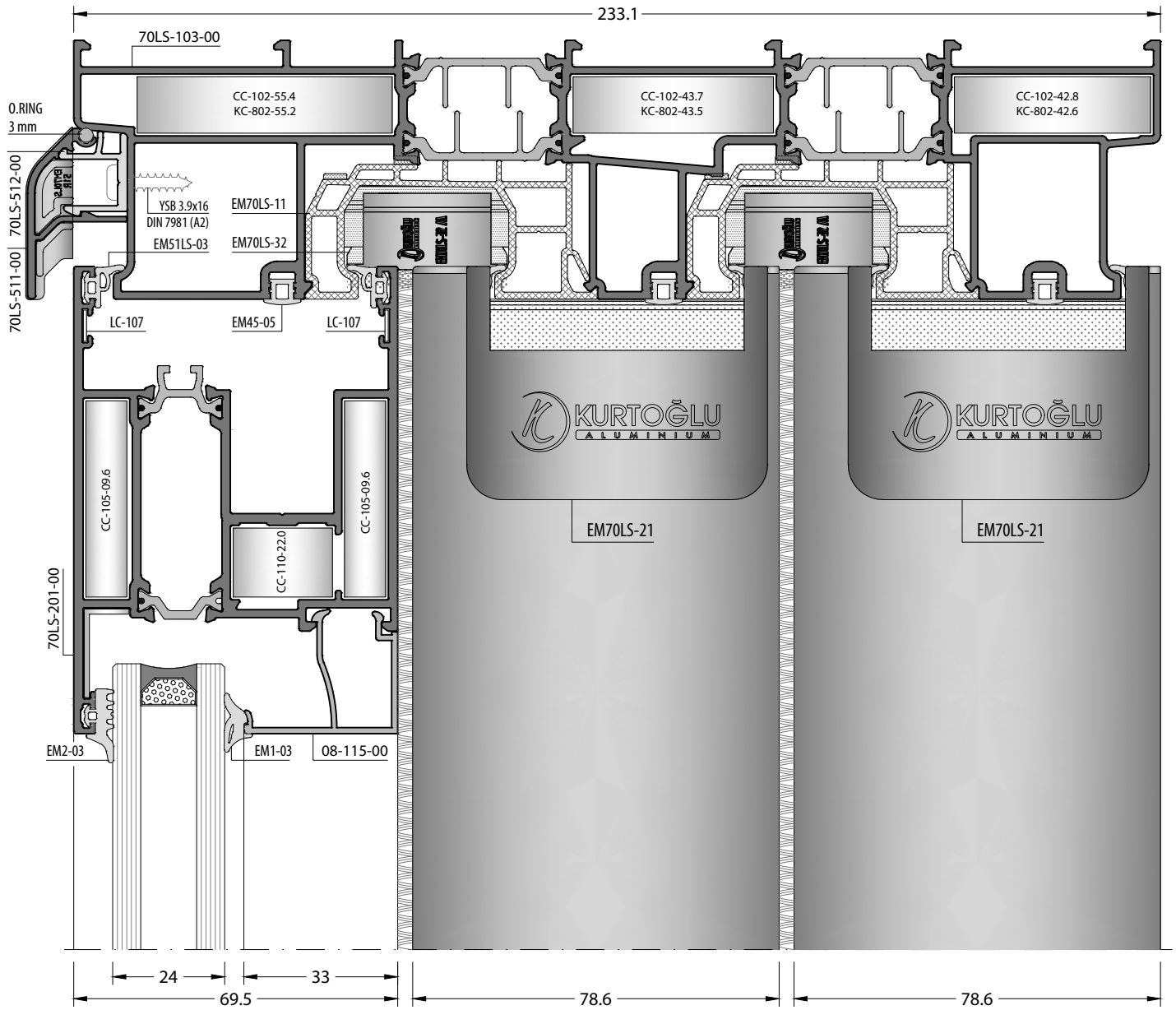
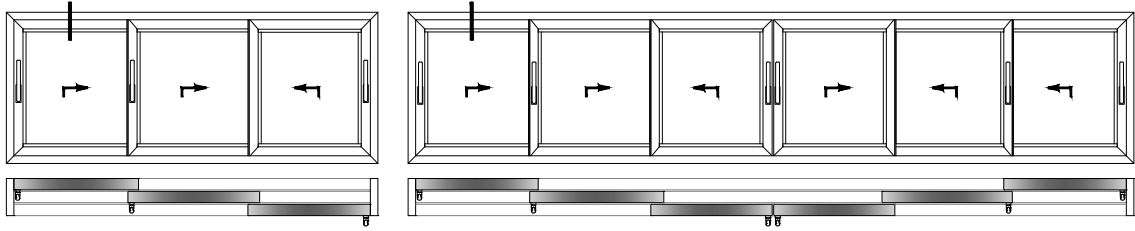


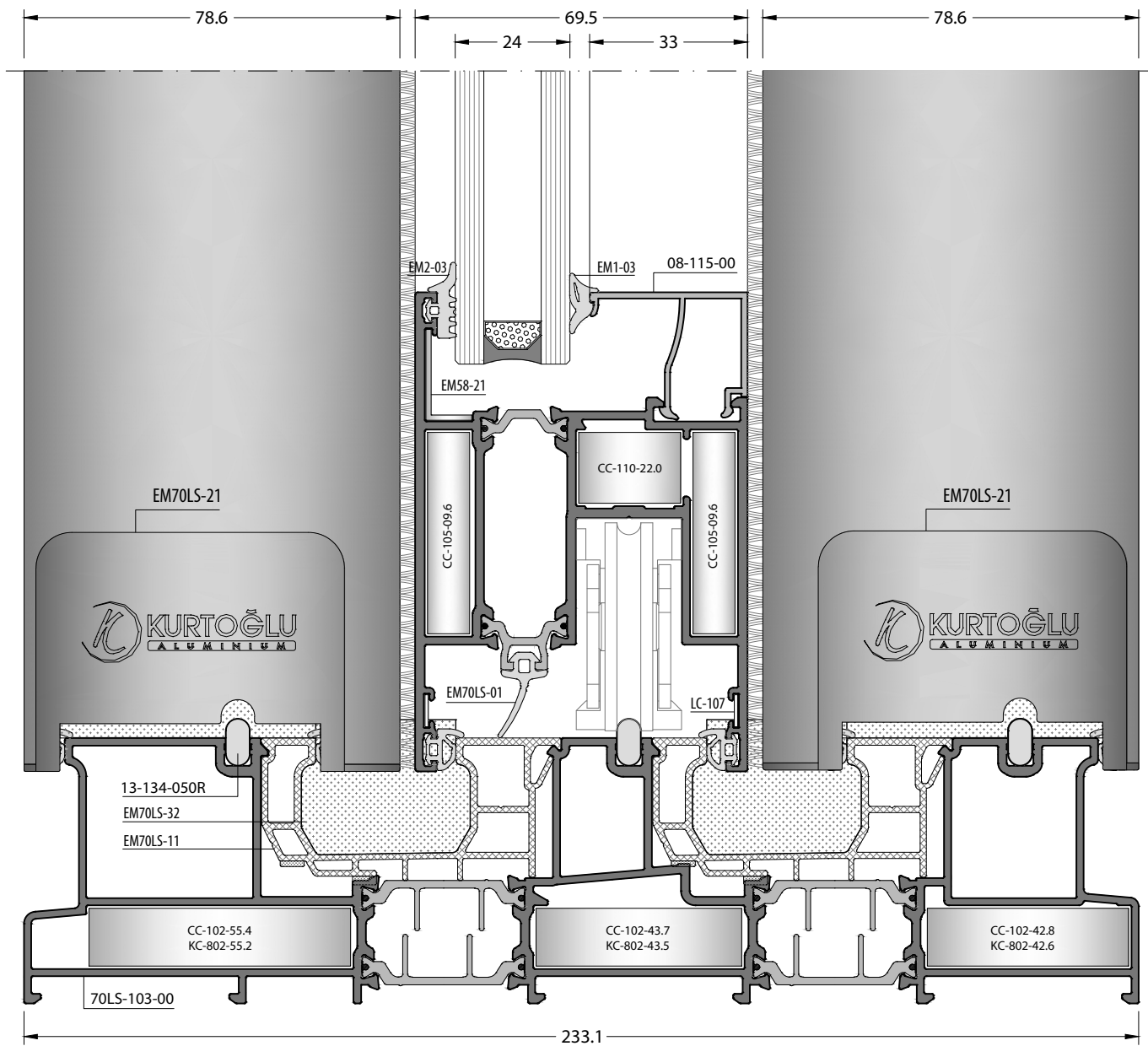
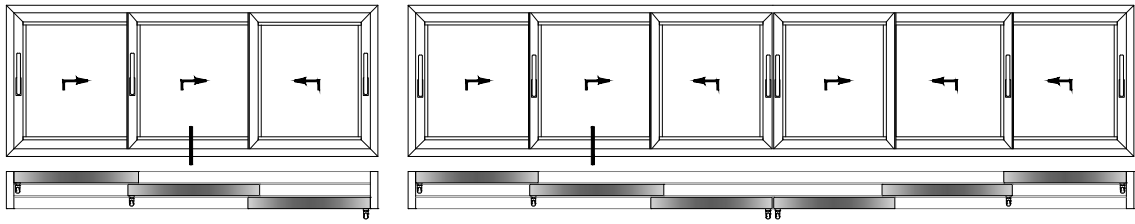


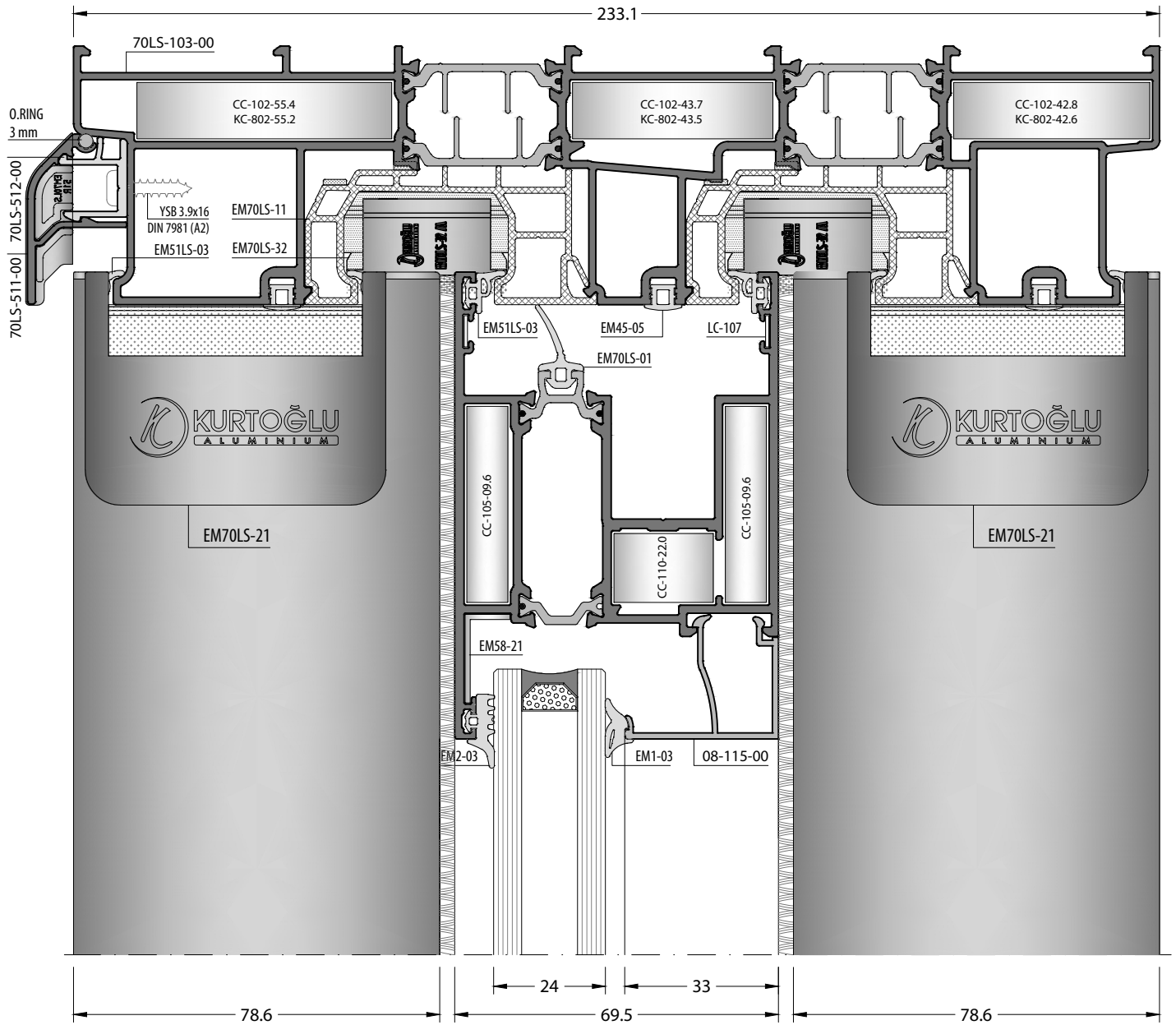
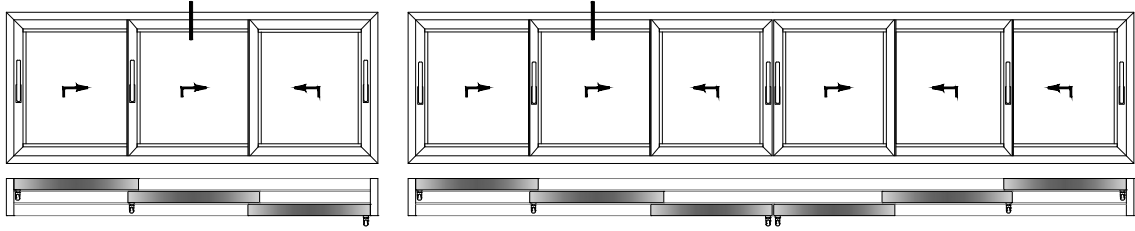


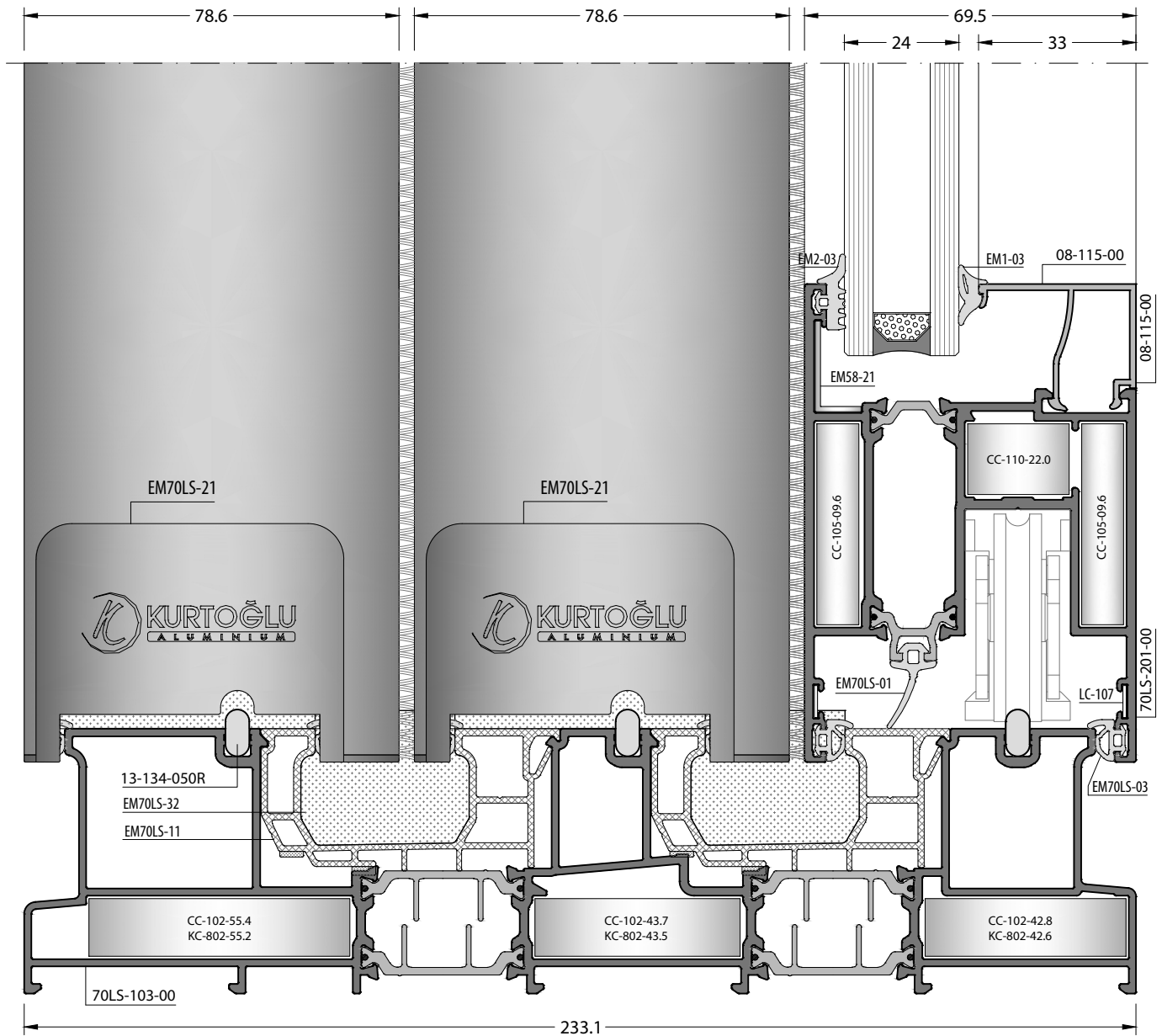
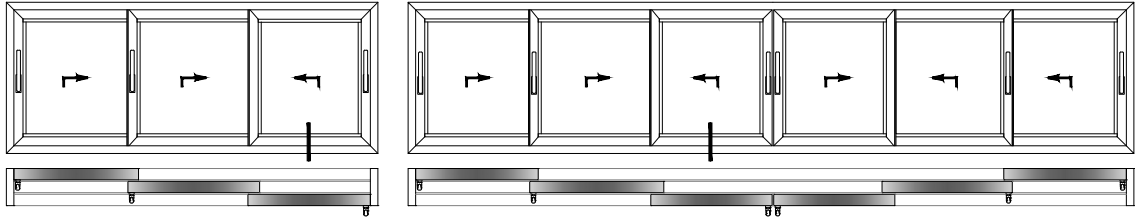
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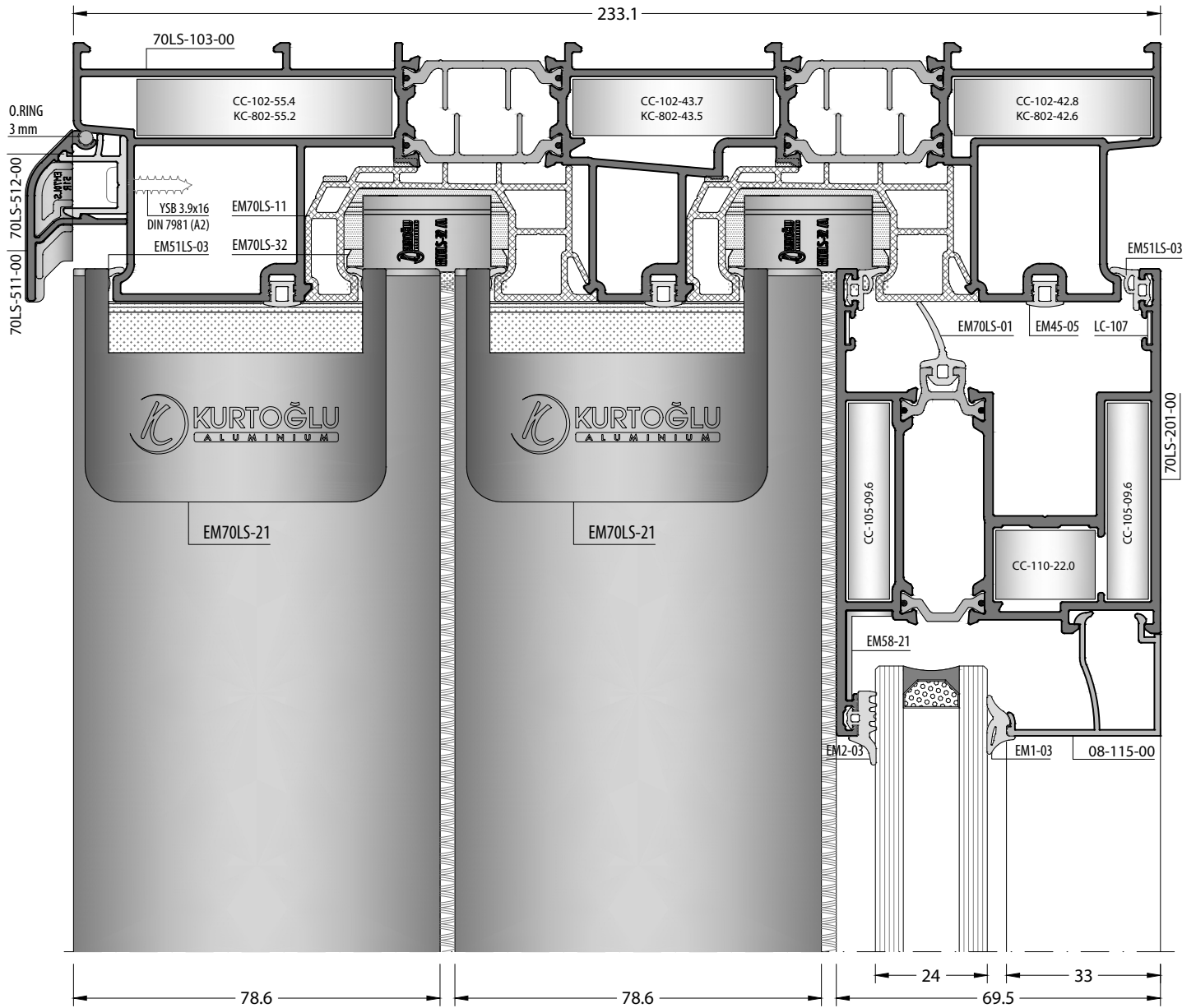
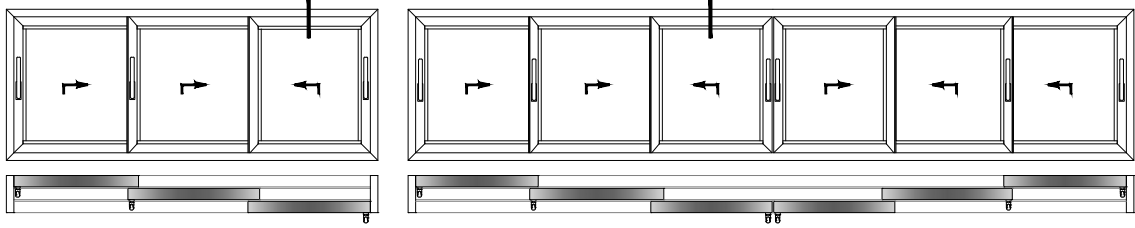


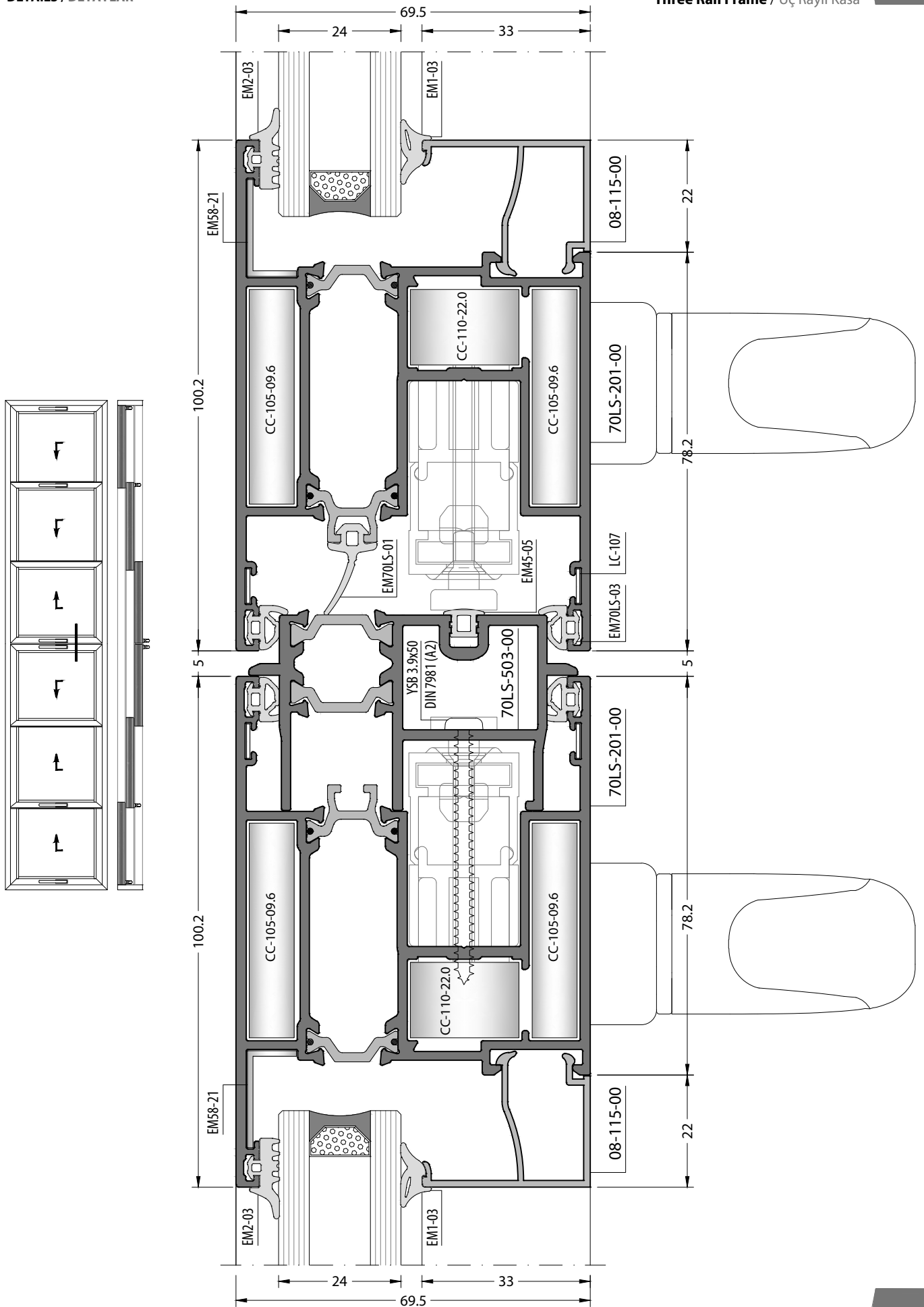


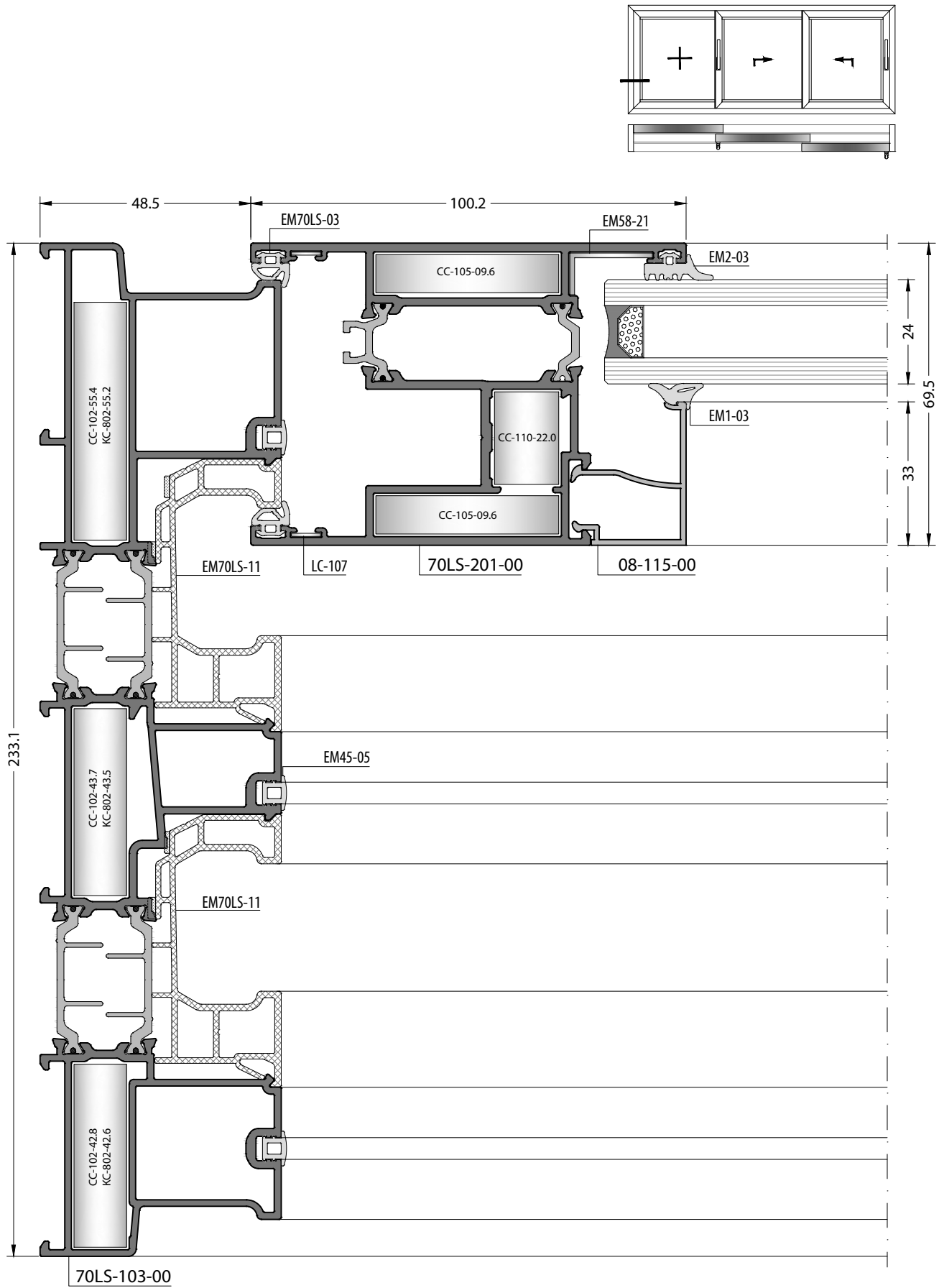


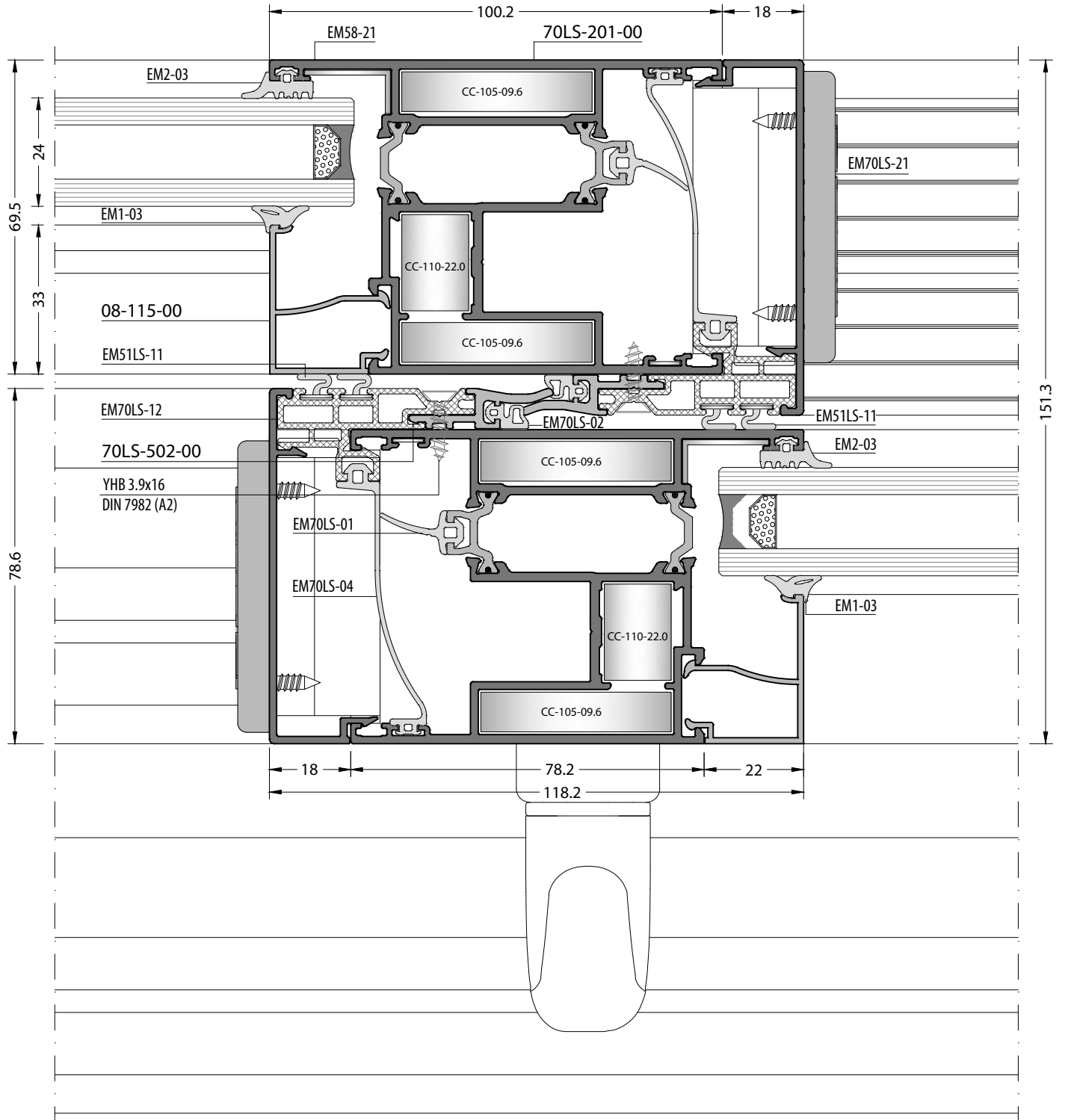
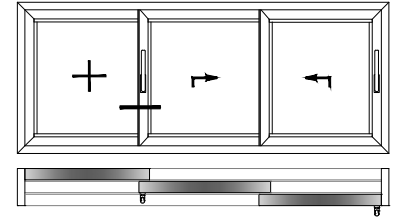


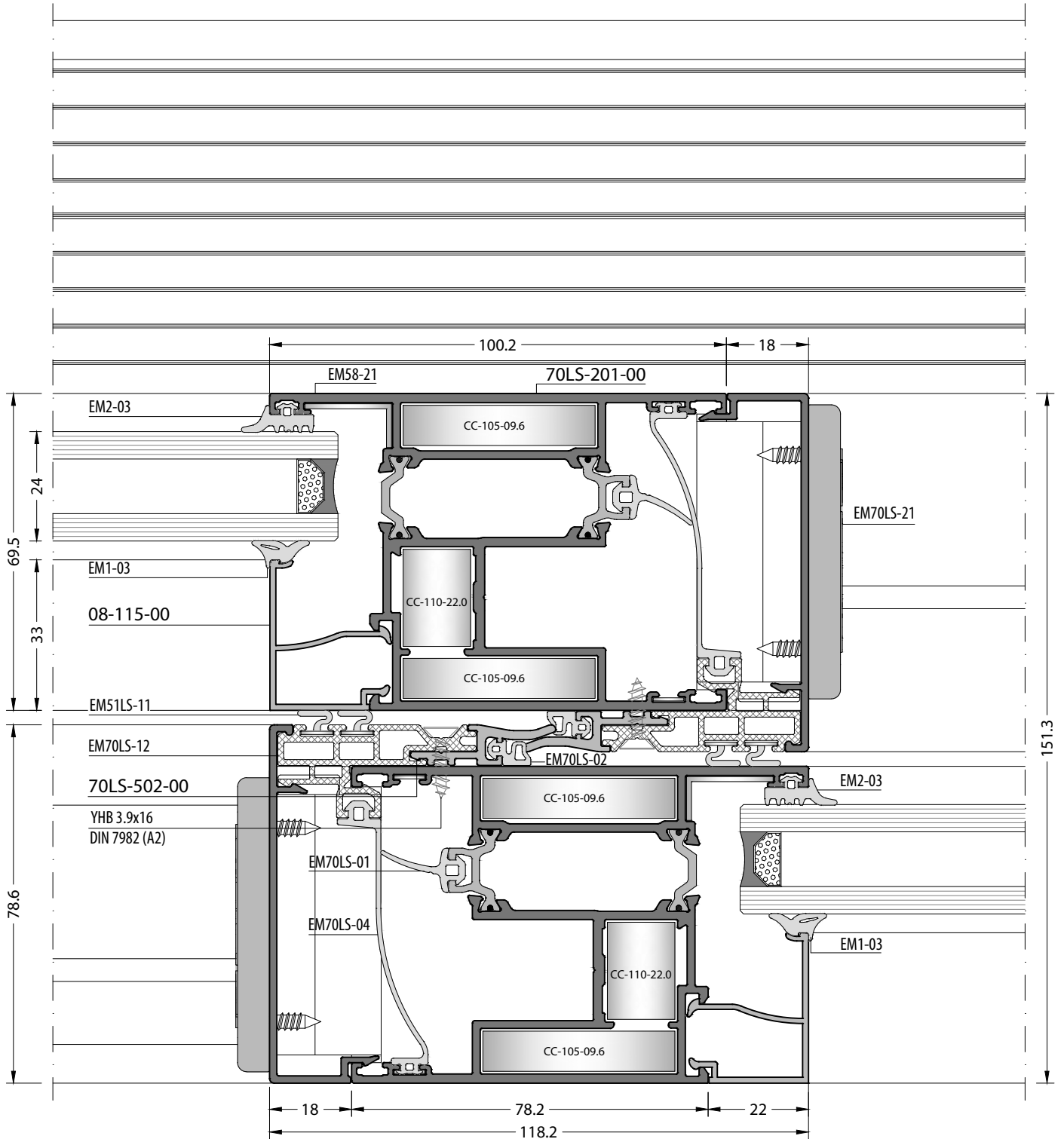
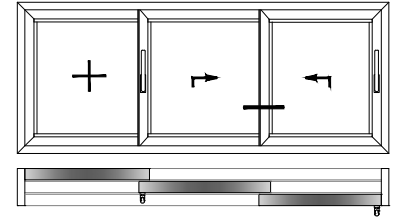


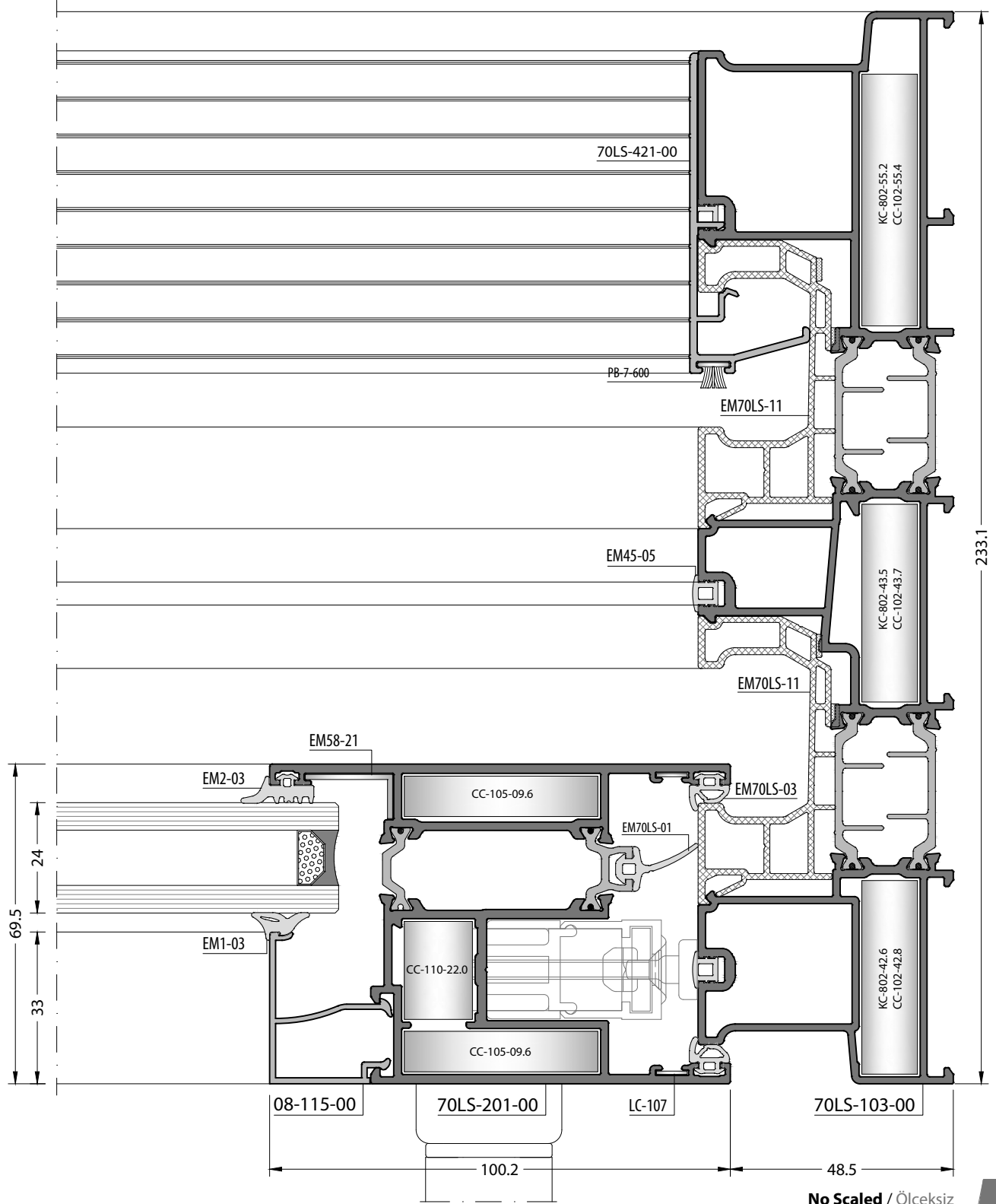
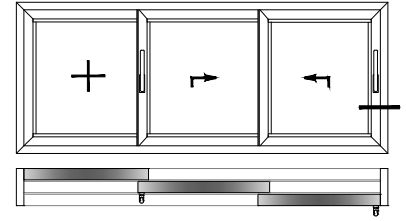




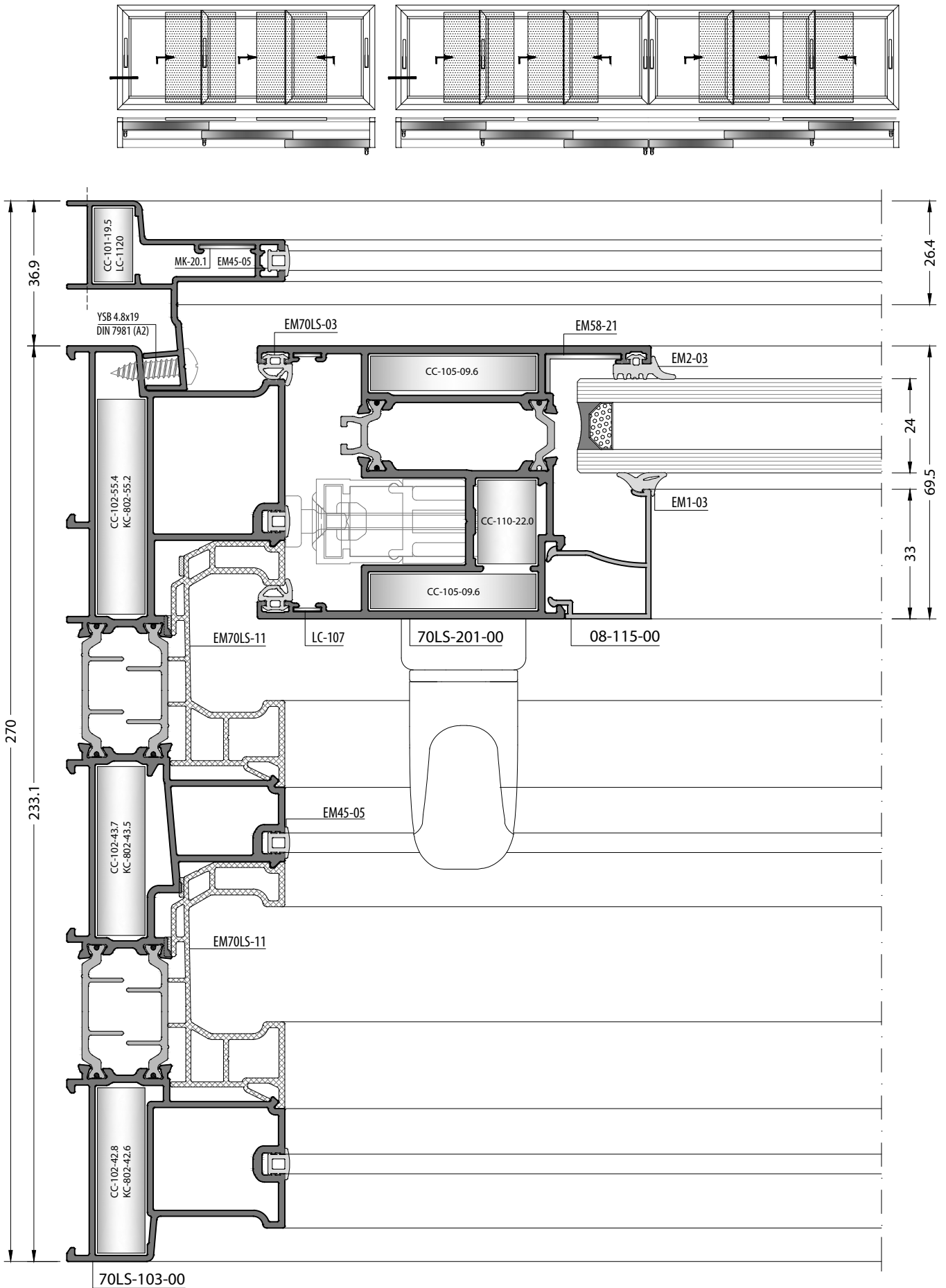


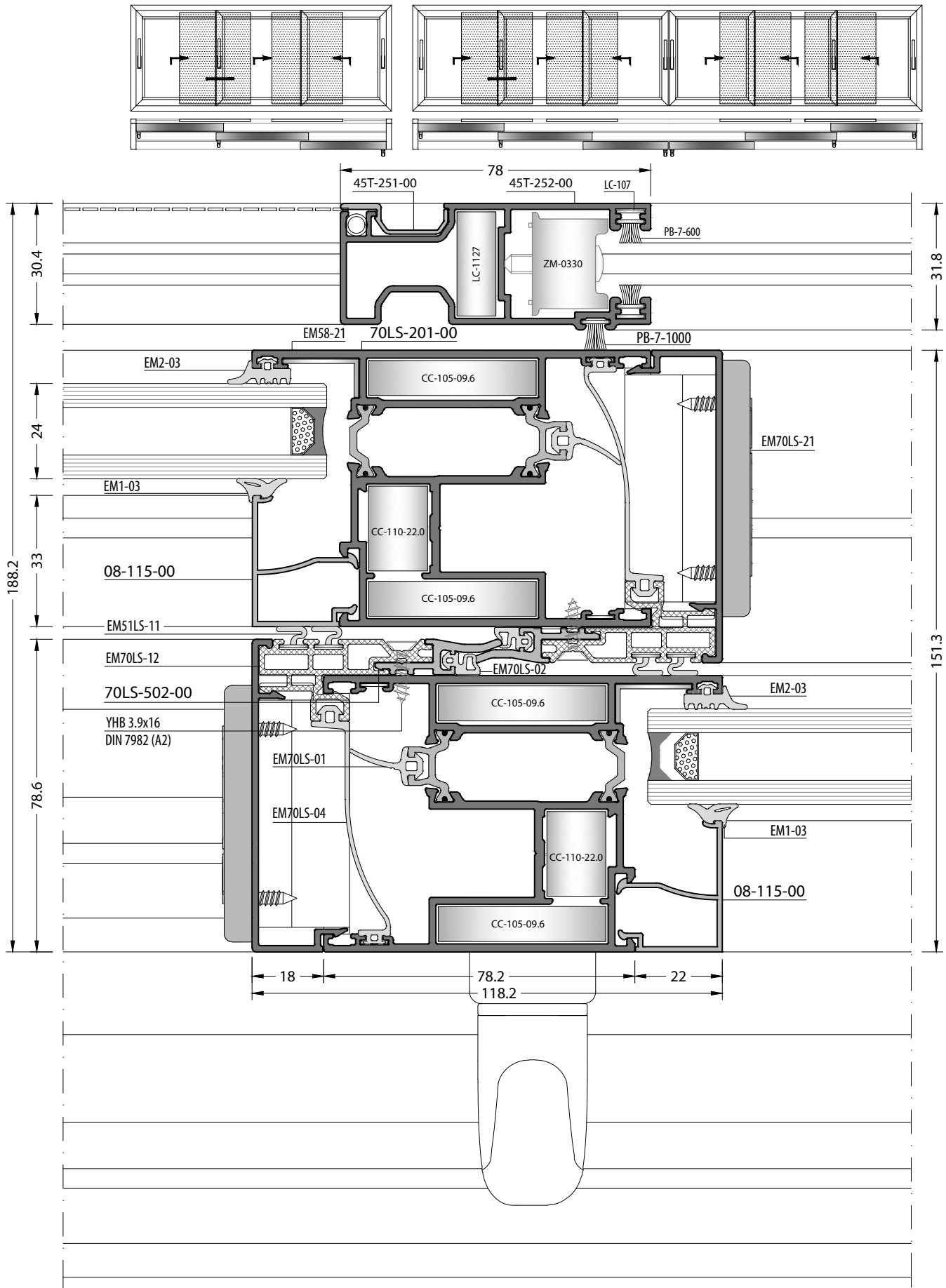


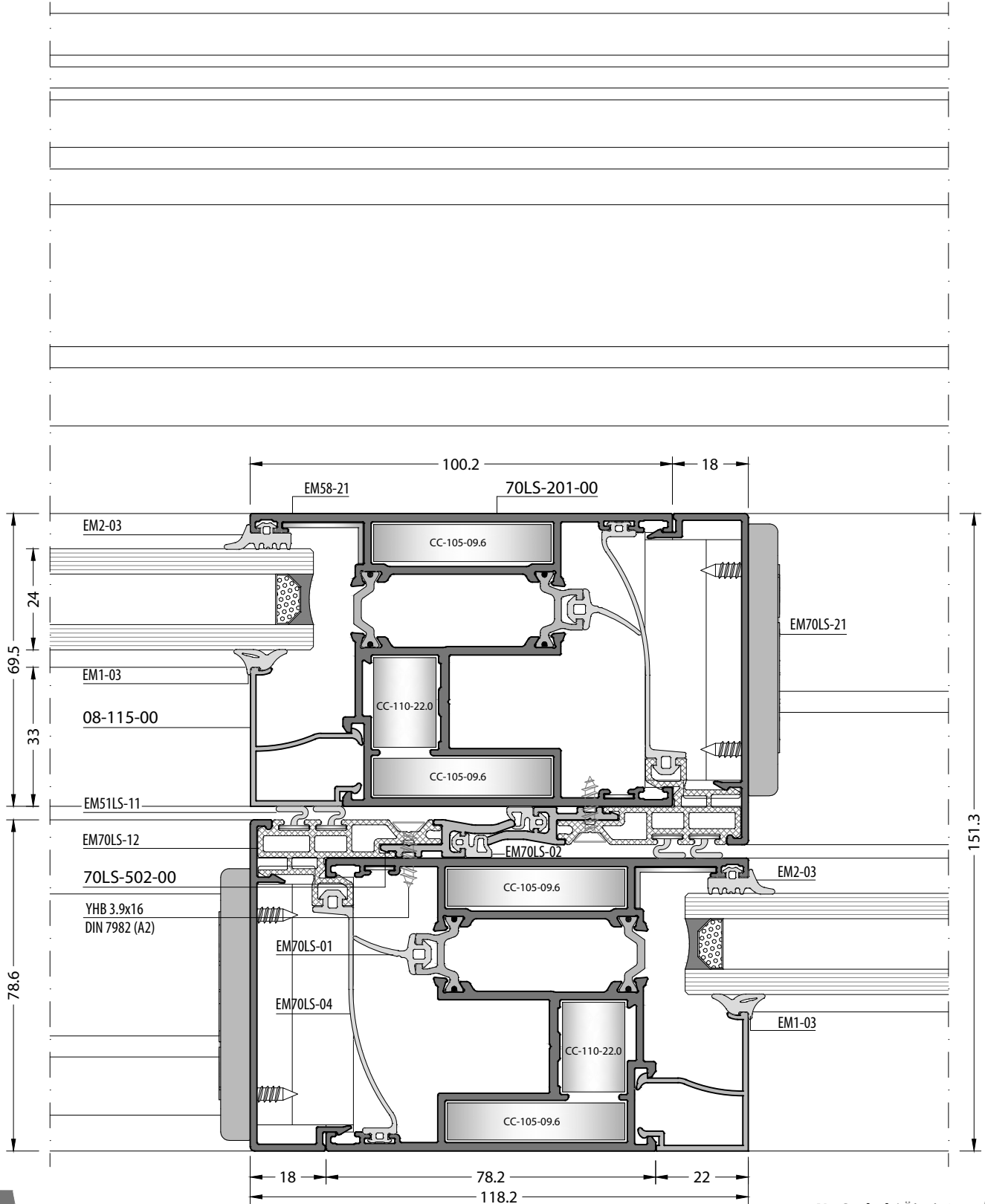
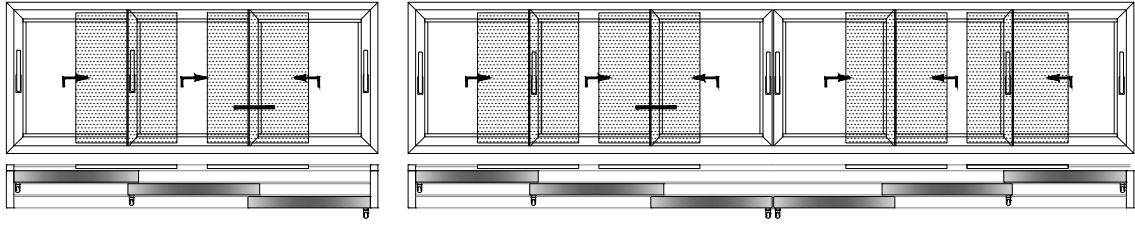




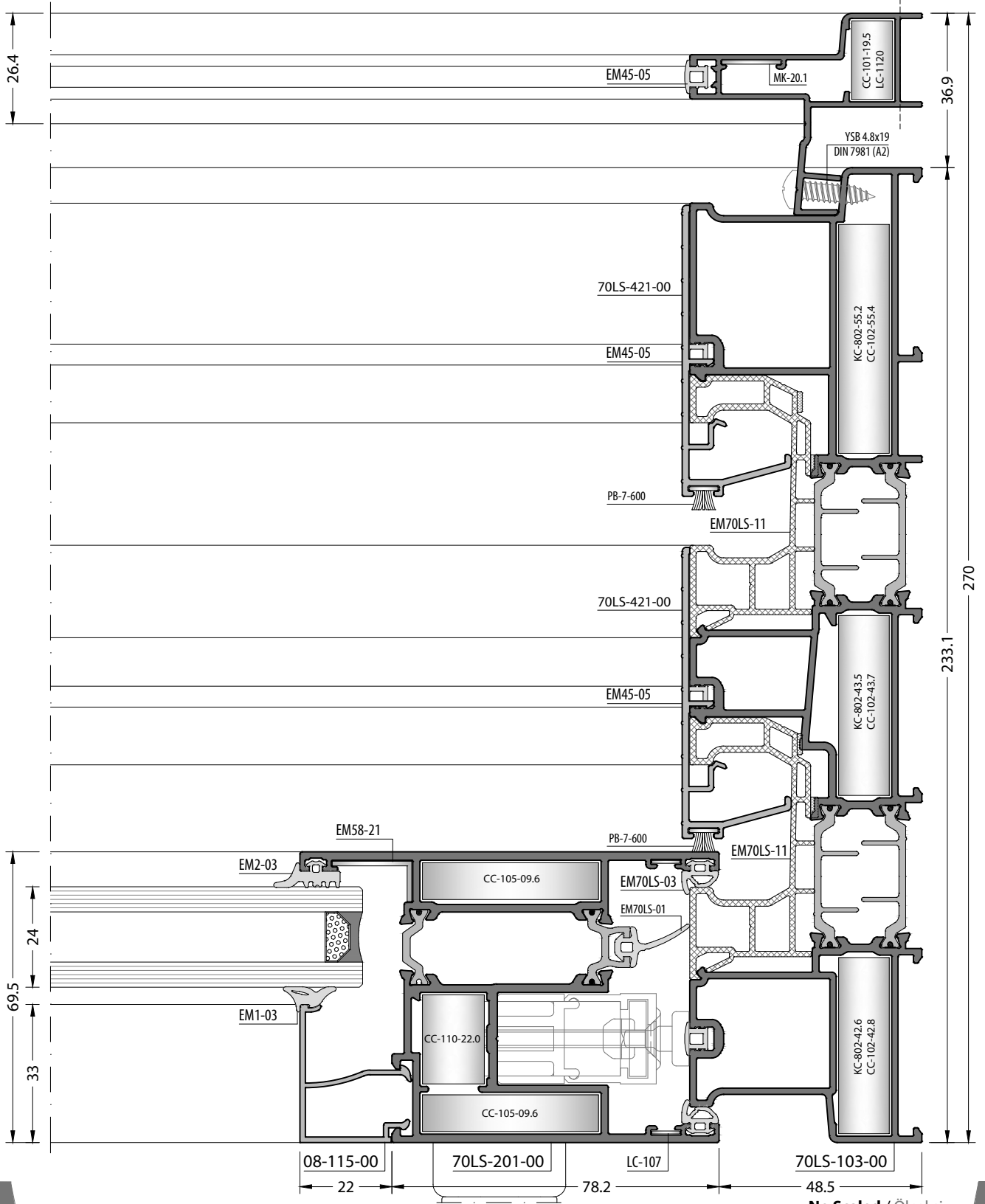
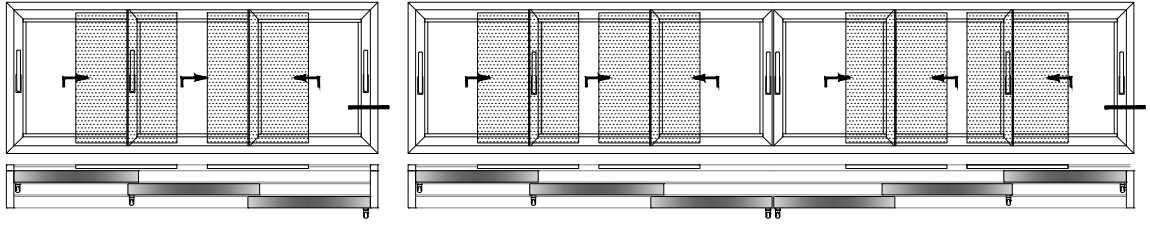
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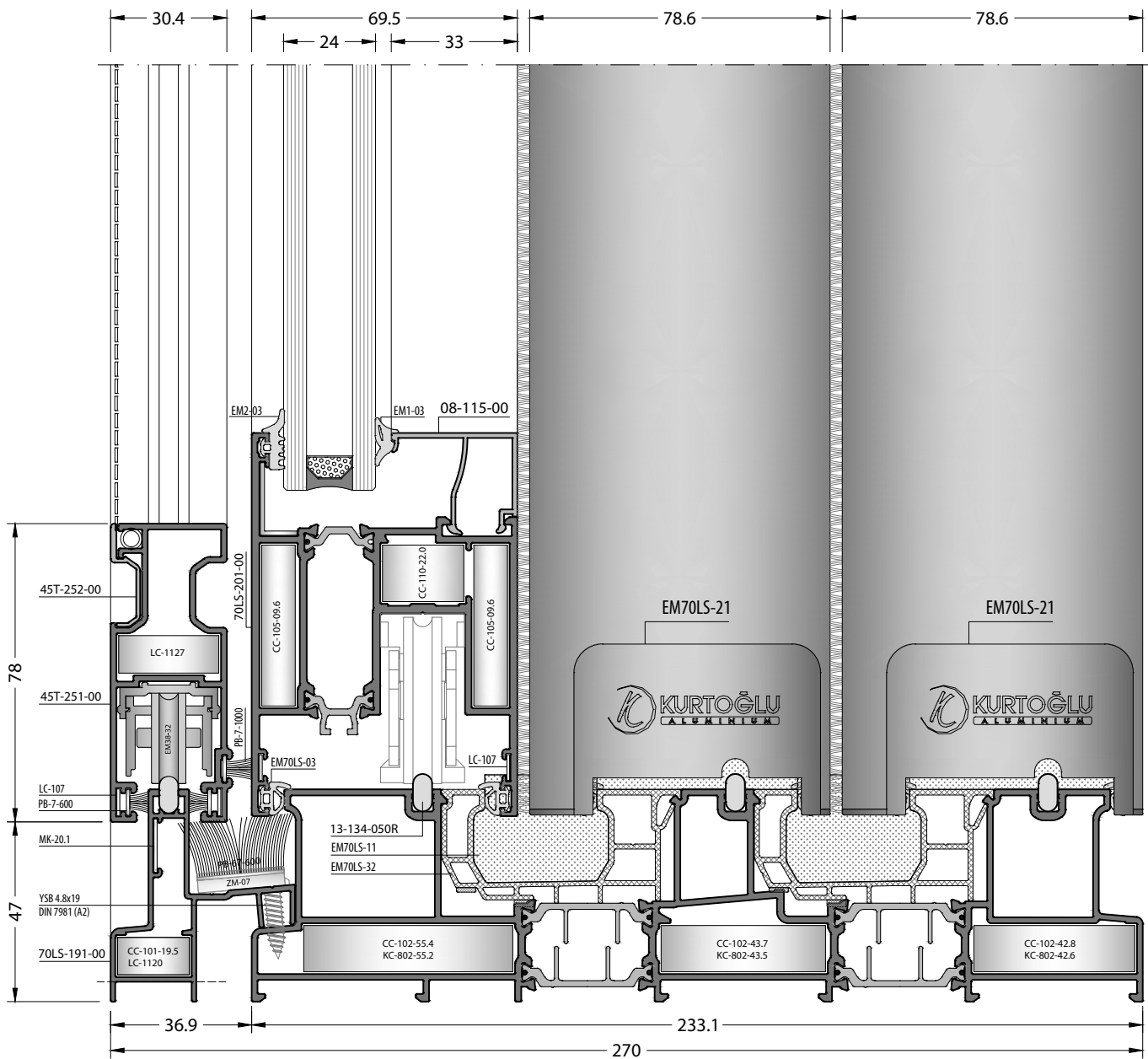
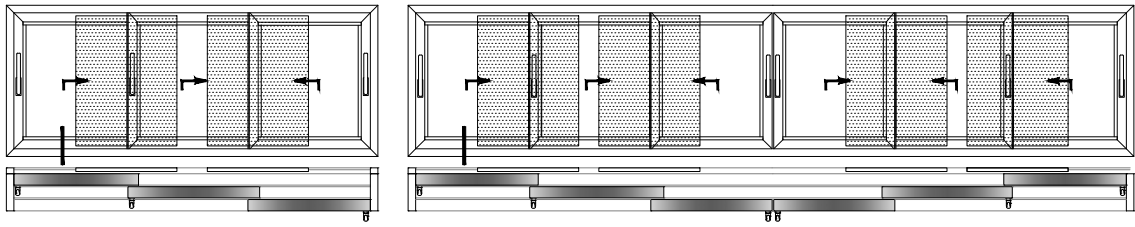


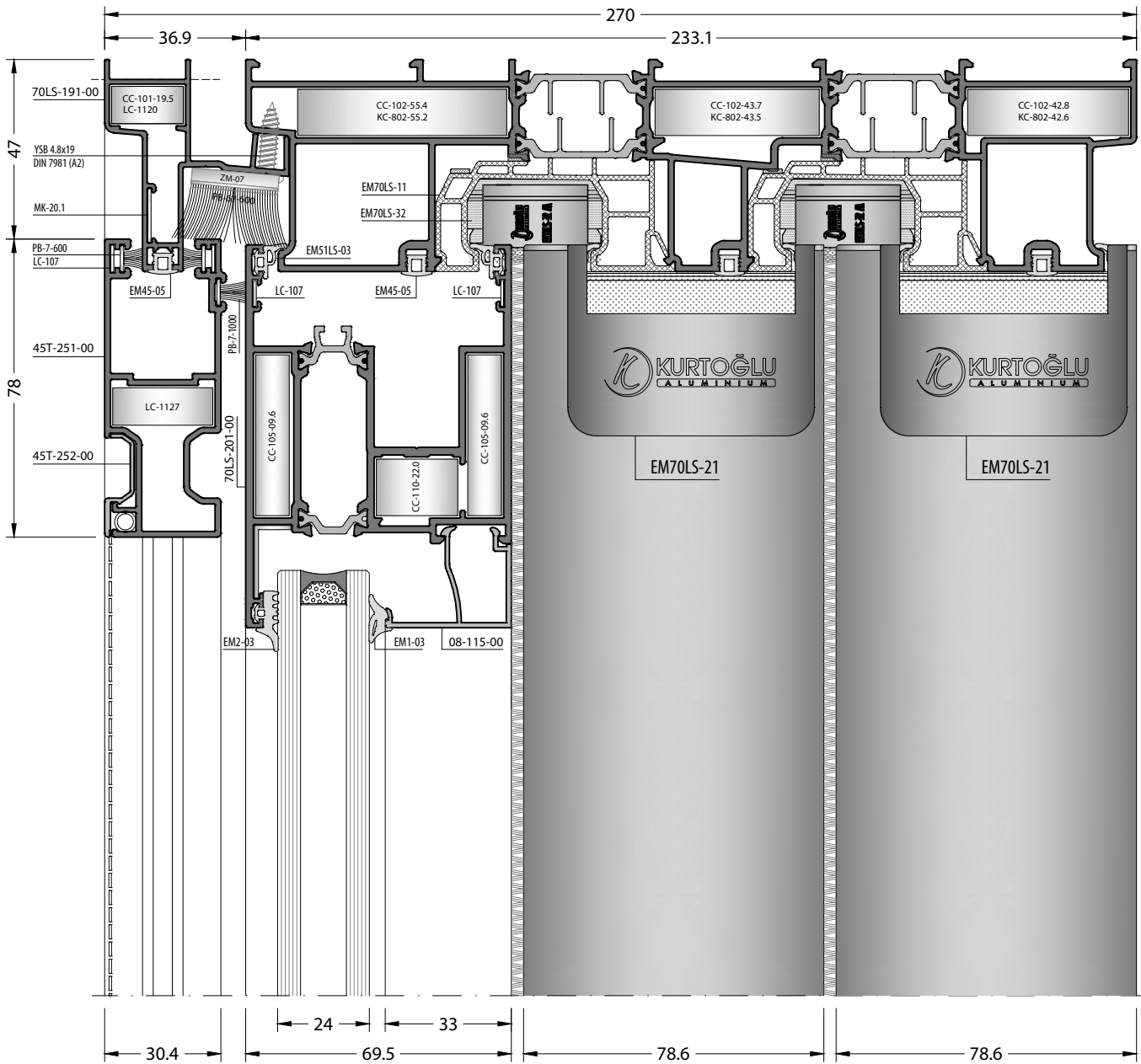
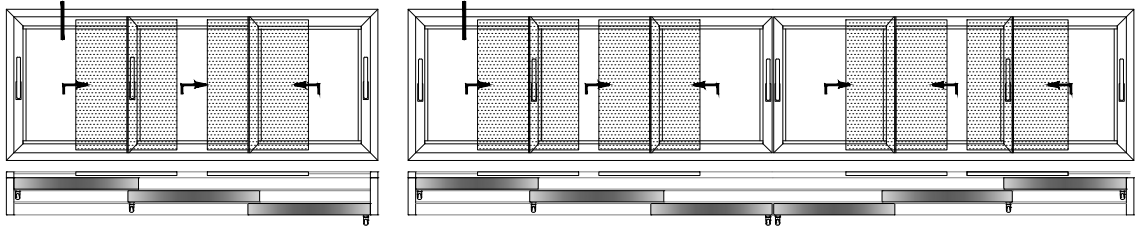


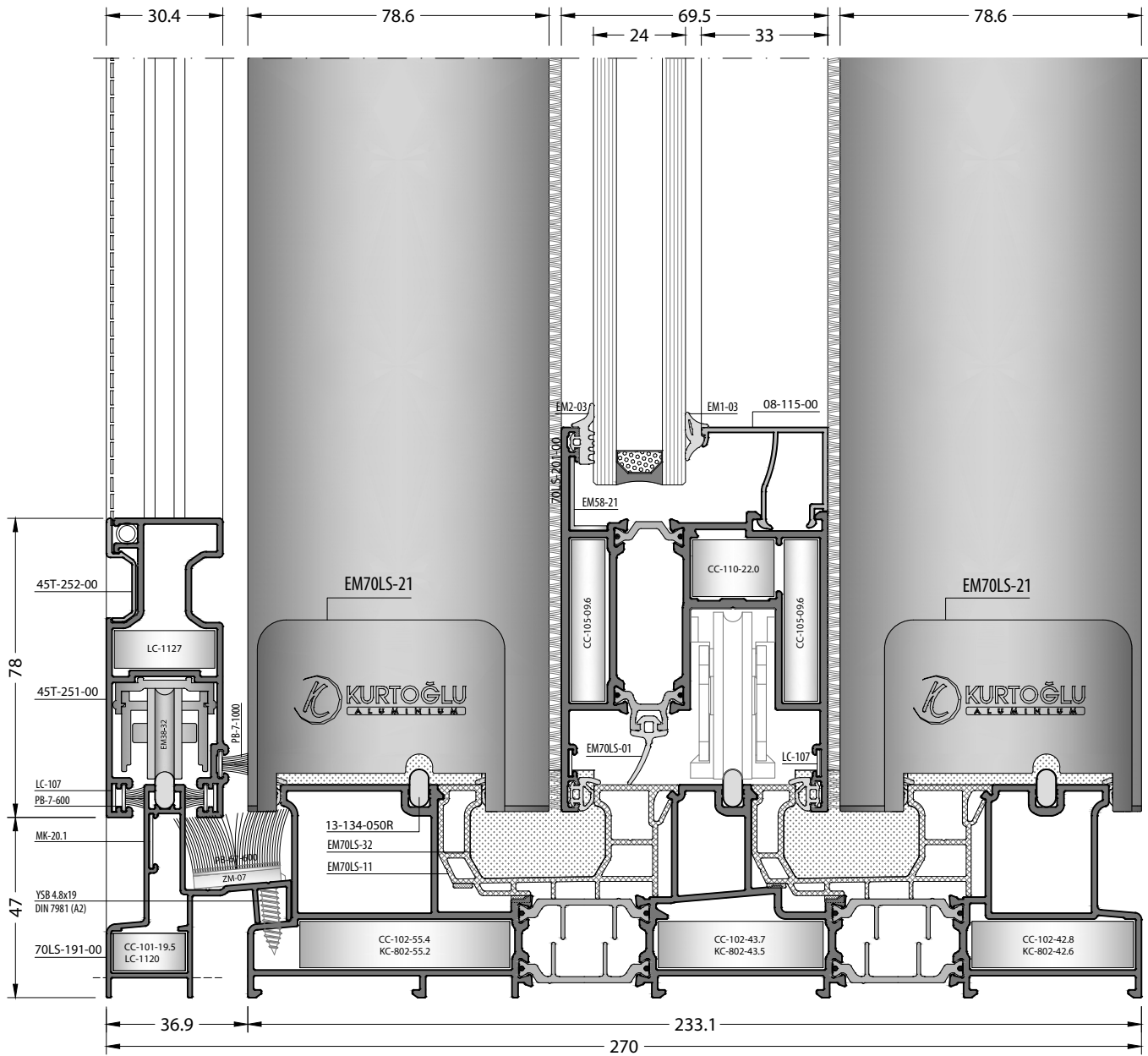
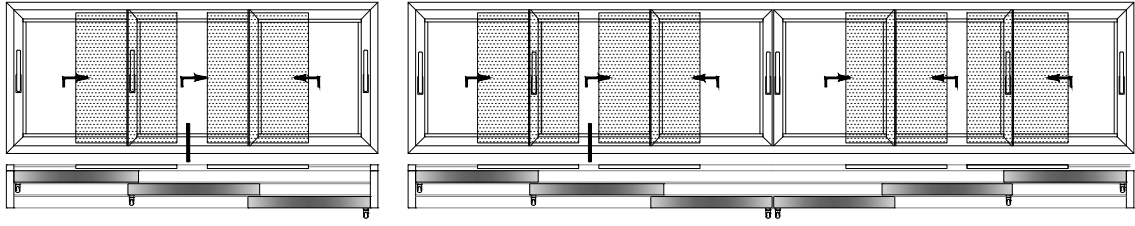


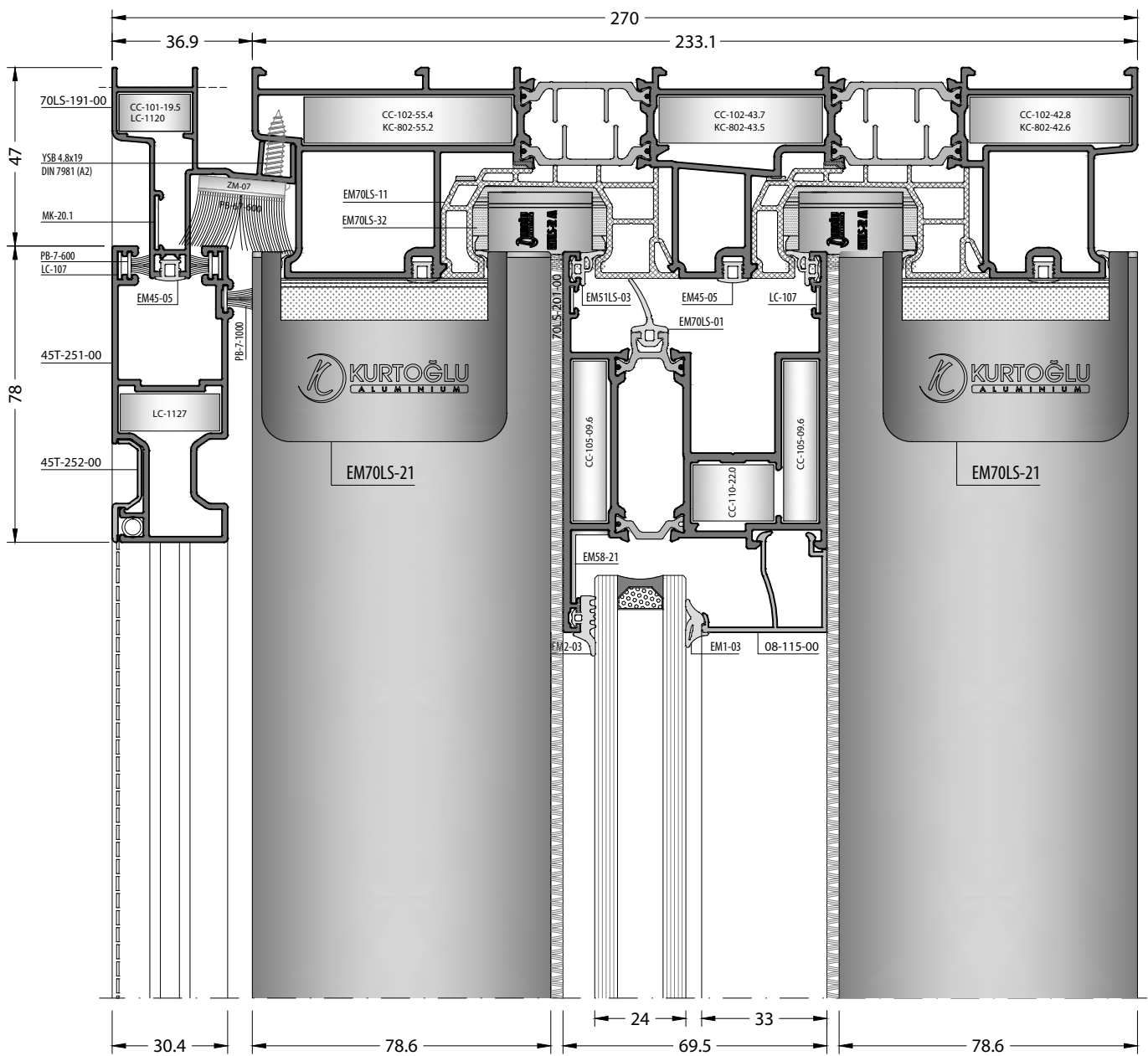
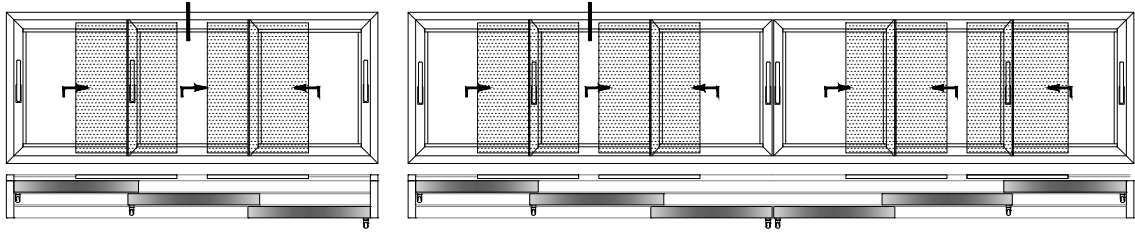
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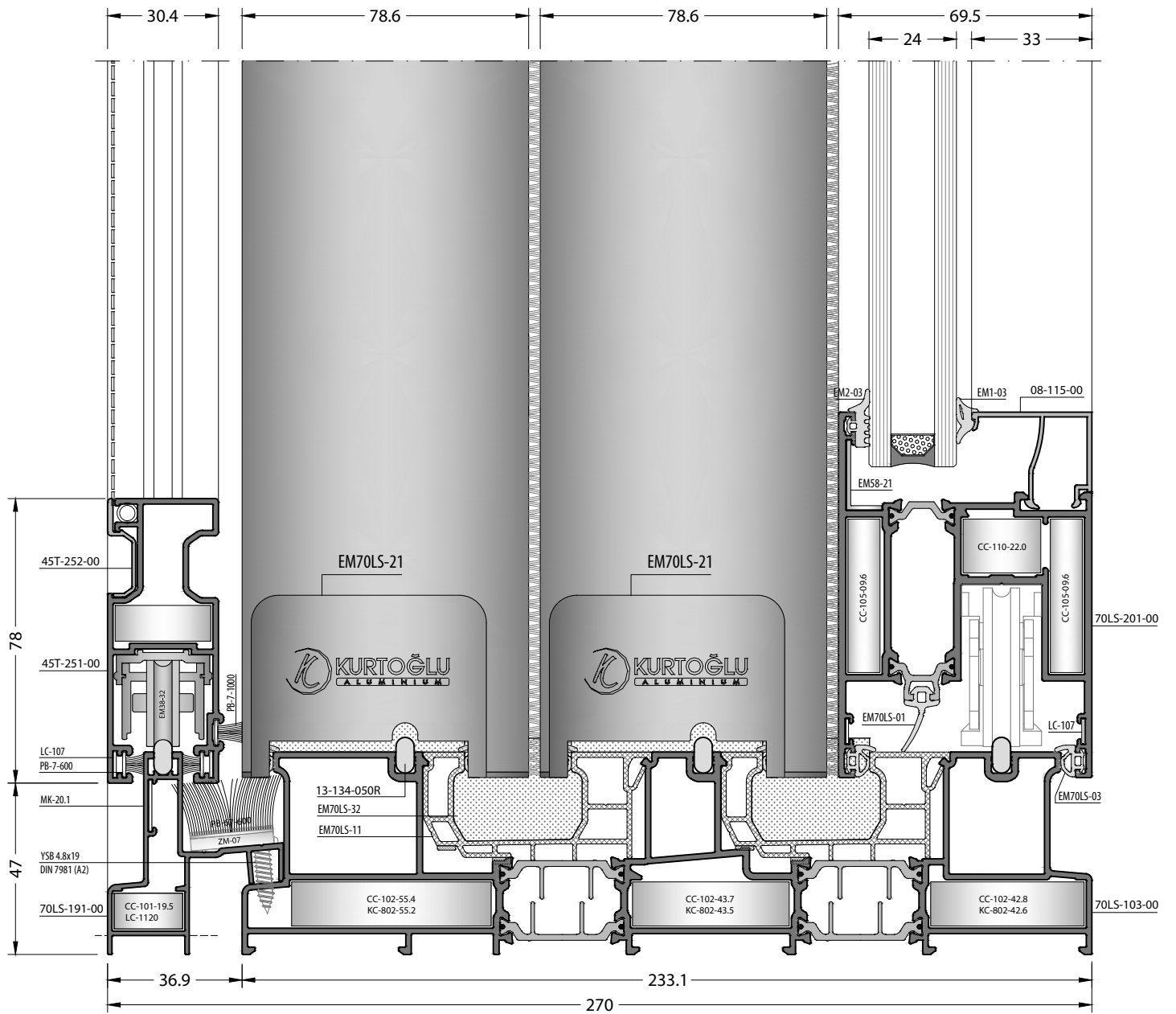
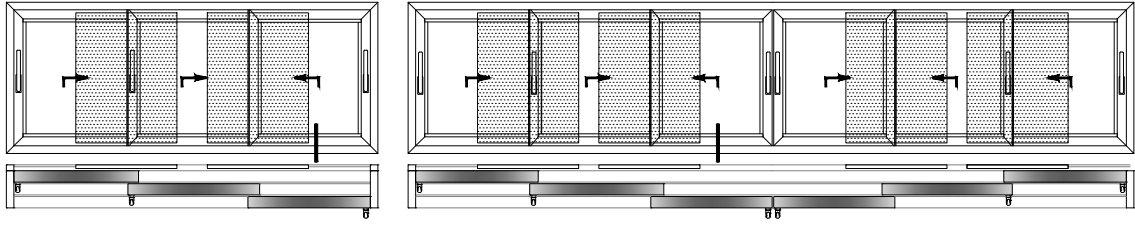


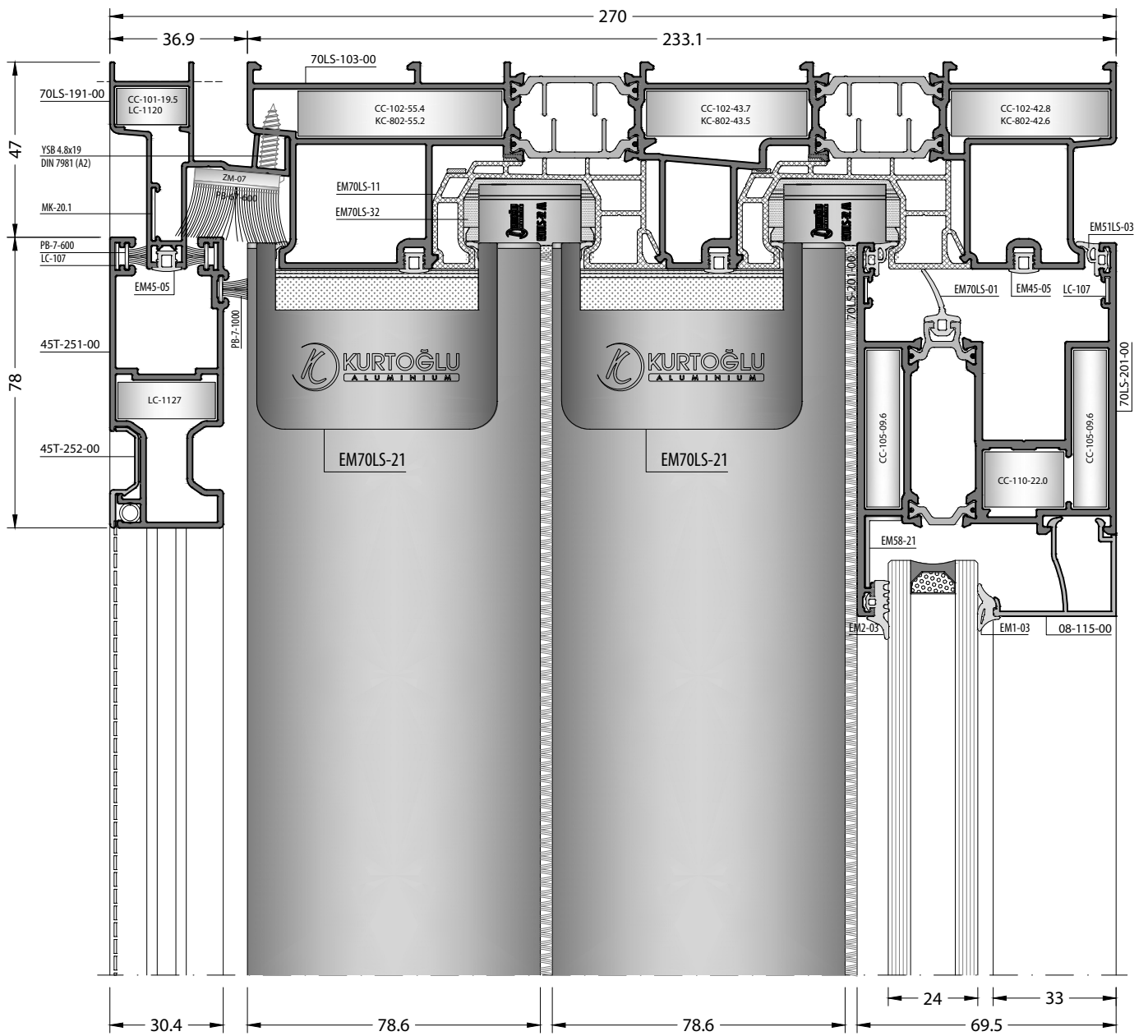
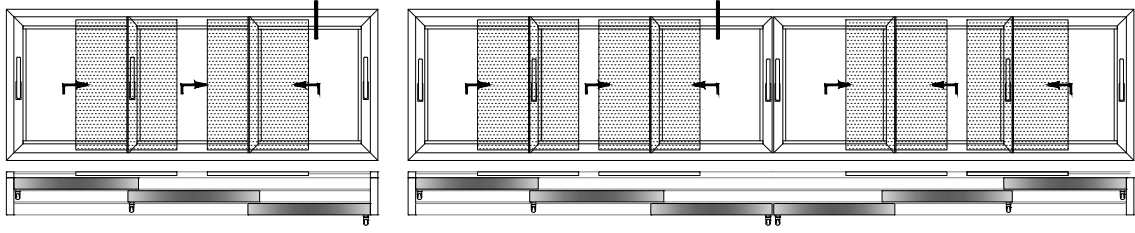




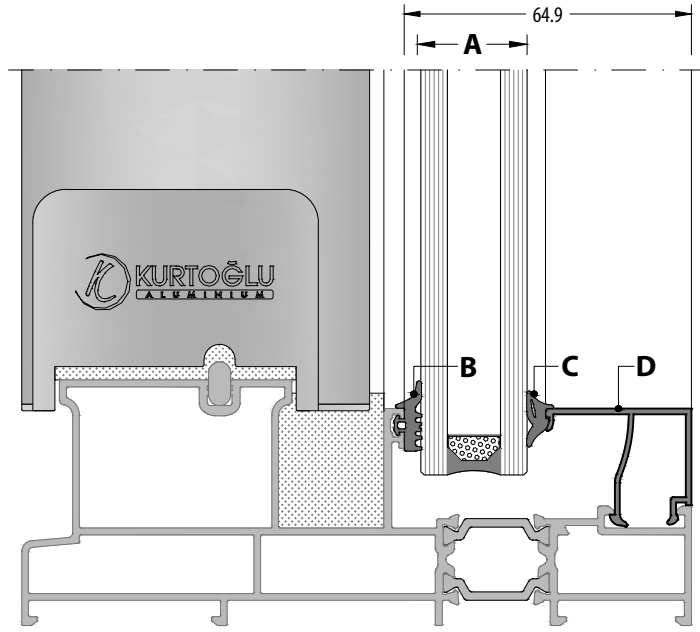
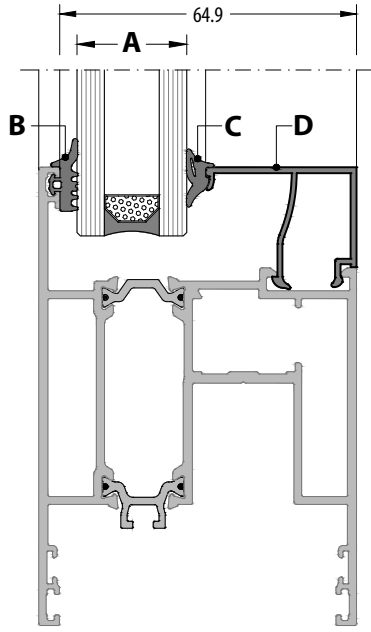








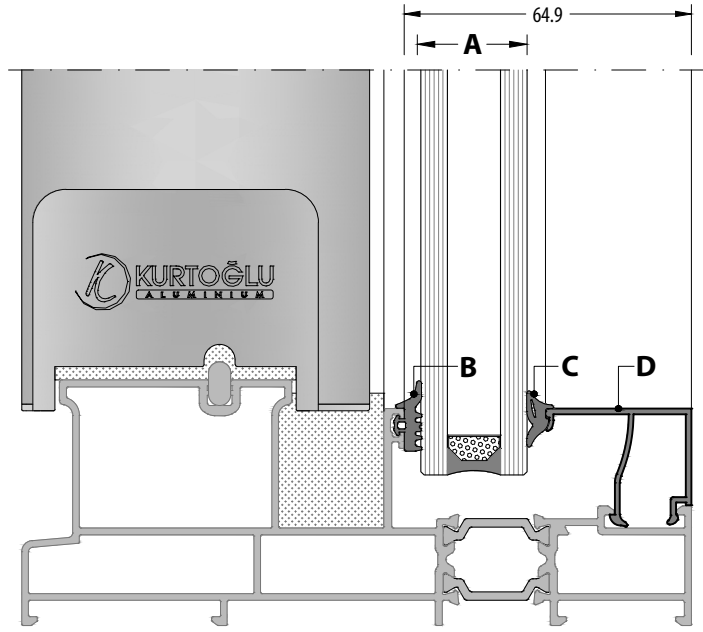
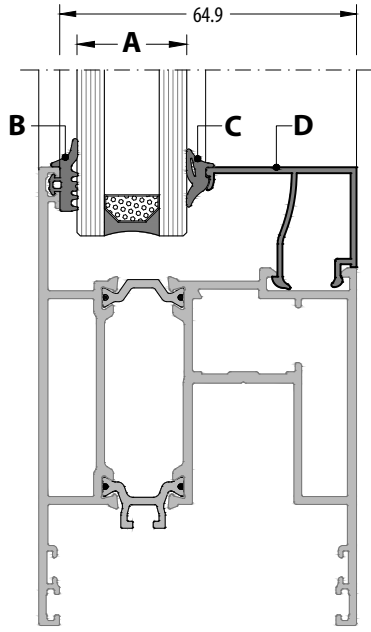
GLAZING TABLE / CAM TABLOSU



A	B	C	D
GLAZING THICKNESS CAM KALINLIĞI	OUTSIDE GLASS GASKET DIŞ CAM FİTİLİ	INSIDE GLASS GASKET İÇ CAM FİTİLİ	GLAZING BEAD CAM ÇİTASI
18 mm	EM2-03	EM1-05	08-116-00
19 mm	EM2-03	EM1-04	
20 mm	EM2-03	EM1-03	
21 mm	EM2-03	EM1-02	
22 mm	EM2-03	EM1-05	08-115-00
23 mm	EM2-03	EM1-04	
24 mm	EM2-03	EM1-03	
25 mm	EM2-03	EM1-02	
25 mm	EM2-03	EM1-05	08-117-00
26 mm	EM2-03	EM1-04	
27 mm	EM2-03	EM1-03	
28 mm	EM2-03	EM1-02	
26 mm	EM2-03	EM1-05	08-114-00
27 mm	EM2-03	EM1-04	
28 mm	EM2-03	EM1-03	
29 mm	EM2-03	EM1-02	

A	B	C	D
GLAZING THICKNESS CAM KALINLIĞI	OUTSIDE GLASS GASKET DIŞ CAM FİTİLİ	INSIDE GLASS GASKET İÇ CAM FİTİLİ	GLAZING BEAD CAM ÇİTASI
27 mm	EM2-03	EM1-05	08-113-00
28 mm	EM2-03	EM1-04	
29 mm	EM2-03	EM1-03	
30 mm	EM2-03	EM1-02	
30 mm	EM2-03	EM1-05	08-112-00
31 mm	EM2-03	EM1-04	
32 mm	EM2-03	EM1-03	
33 mm	EM2-03	EM1-02	
33 mm	EM2-03	EM1-05	08-109-00
34 mm	EM2-03	EM1-04	
35 mm	EM2-03	EM1-03	
36 mm	EM2-03	EM1-02	
36 mm	EM2-03	EM1-05	08-108-00
37 mm	EM2-03	EM1-04	
38 mm	EM2-03	EM1-03	
39 mm	EM2-03	EM1-02	

GLAZING TABLE / CAM TABLOSU

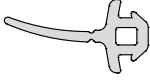
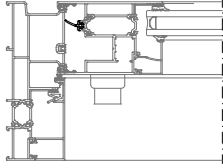
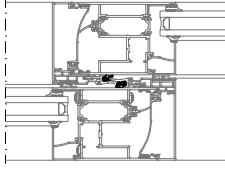
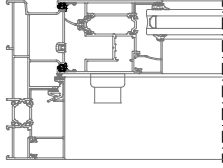
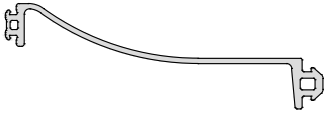
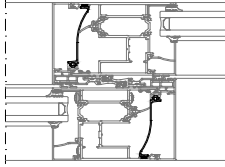
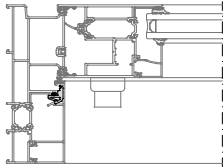
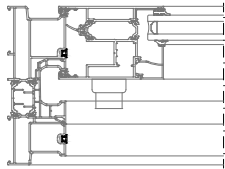
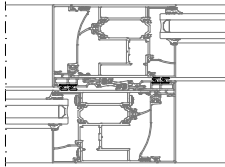
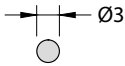
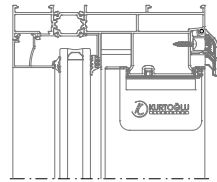


A	B	C	D
GLAZING THICKNESS CAM KALINLIĞI	OUTSIDE GLASS GASKET DIŞ CAM FİTİLİ	INSIDE GLASS GASKET İÇ CAM FİTİLİ	GLAZING BEAD CAM ÇİTASI
38 mm	EM2-03	EM1-05	08-107-00
39 mm	EM2-03	EM1-04	
40 mm	EM2-03	EM1-03	
41 mm	EM2-03	EM1-02	
41 mm	EM2-03	EM1-05	08-105-00
42 mm	EM2-03	EM1-04	
43 mm	EM2-03	EM1-03	
44 mm	EM2-03	EM1-02	
42 mm	EM2-03	EM1-05	08-104-00
43 mm	EM2-03	EM1-04	
44 mm	EM2-03	EM1-03	
45 mm	EM2-03	EM1-02	
45 mm	EM2-03	EM1-05	08-103-00
46 mm	EM2-03	EM1-04	
47 mm	EM2-03	EM1-03	
48 mm	EM2-03	EM1-02	

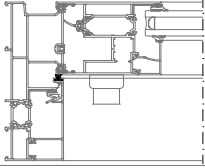
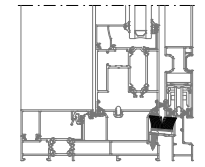
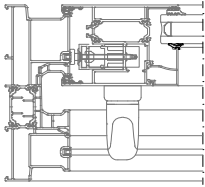
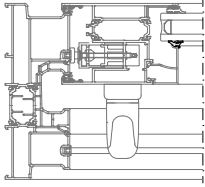
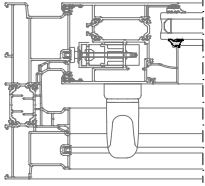
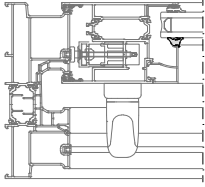
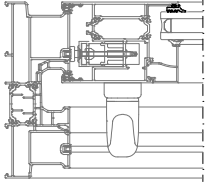
A	B	C	D
GLAZING THICKNESS CAM KALINLIĞI	OUTSIDE GLASS GASKET DIŞ CAM FİTİLİ	INSIDE GLASS GASKET İÇ CAM FİTİLİ	GLAZING BEAD CAM ÇİTASI
48 mm	EM2-03	EM1-05	08-102-00
49 mm	EM2-03	EM1-04	
50 mm	EM2-03	EM1-03	
51 mm	EM2-03	EM1-02	
51 mm	EM2-03	EM1-05	08-101-00
52 mm	EM2-03	EM1-04	
53 mm	EM2-03	EM1-03	
54 mm	EM2-03	EM1-02	

ACCESSORIES / AKSESUARLAR

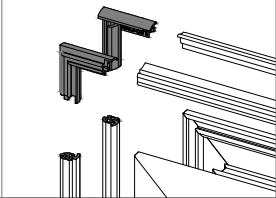
GASKETS / FİTİLLER

CODE / KOD	DRAWING / ÇİZİM	APPLICATION / UYGULAMA	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME	IN ONE PACKAGE PAKET MİKTARI
EM70LS-01			ISOLATION GASKET İZOLASYON FİTİLİ	EPDM	263 m
EM70LS-02			CLAMPING GASKET KENET FİTİLİ	EPDM	405 m
EM70LS-03			SASH GASKET KANAT FİTİLİ	EPDM	366 m
EM70LS-04			CLAMPING GASKET KENET FİTİLİ	EPDM	118 m
EM70LS-05			CAPED GASKET KAPAK FİTİLİ	EPDM	117 m
EM45-05			FRAME GASKET KASA FİTİLİ	EPDM	550 m
EM51LS-11			CLAMPING GASKET KENET FİTİLİ	Co Extruded	250 m
O.RING-3 mm			O-RING 3 mm	EPDM	1000 m

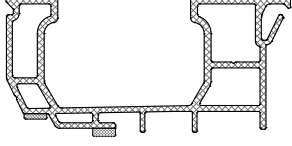
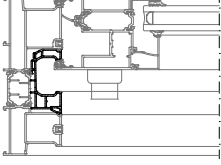
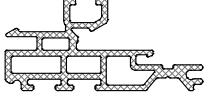
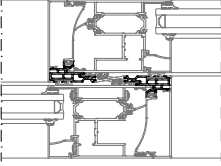
GASKETS / FİTİLLER

CODE / KOD	DRAWING / ÇİZİM	APPLICATION / UYGULAMA	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME	IN ONE PACKAGE PAKET MİKTARI
PB-7-600			BRUSH / FIRÇA	EPDM	300 m
PB-67-600			BRUSH / FIRÇA (18 mm)	-	325 m
EM1-02			INSIDE GLASS GASKET İÇ CAM FİTİLİ	EPDM	300 m
EM1-03			INSIDE GLASS GASKET İÇ CAM FİTİLİ	EPDM	250 m
EM1-04			INSIDE GLASS GASKET İÇ CAM FİTİLİ	EPDM	215 m
EM1-05			INSIDE GLASS GASKET İÇ CAM FİTİLİ	EPDM	210 m
EM2-03			OUTSIDE GLASS GASKET DIŞ CAM FİTİLİ	EPDM	230 m

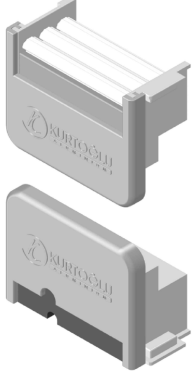
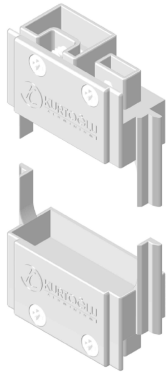
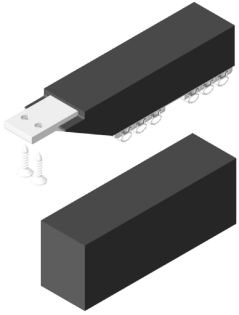
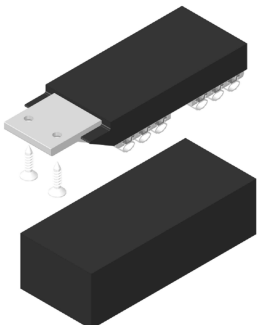
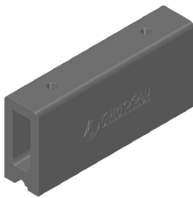
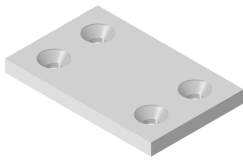
INJECTION / KÖŞE FİTİL

CODE / KOD	DRAWING / ÇİZİM	APPLICATION / UYGULAMA	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME	IN ONE PACKAGE PAKET MİKTARI
EM51LS-C03			INJECTION GASKET ENJEKSİYON FİTİL	EPDM	Set / Takım

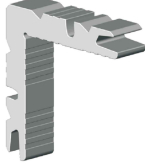
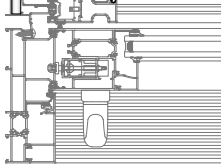
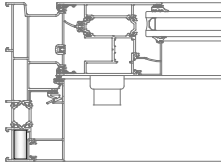
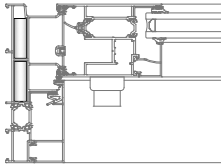
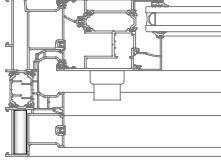
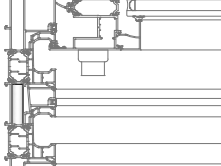
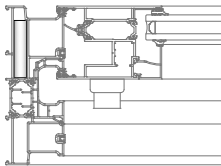
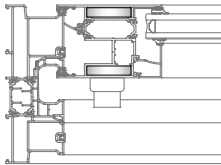
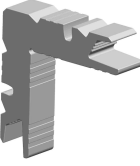
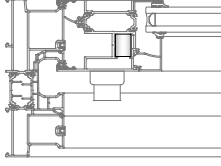
PVC ADAPTER / PVC ADAPTÖR

CODE / KOD	DRAWING / çizim	APPLICATION UYGULAMA	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME	IN ONE PACKAGE PAKET MİKTARI
EM70LS-11			U PLASTIK U PLASTIC	PVC	6000 mm
EM70LS-12			CLAMP PLASTIC KENET PLASTİĞİ	PVC	6000 mm

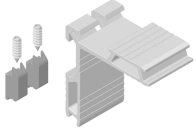
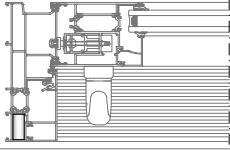
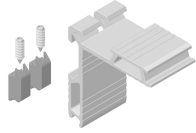
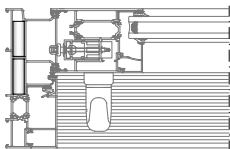
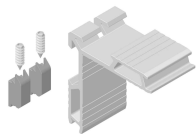
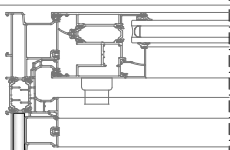
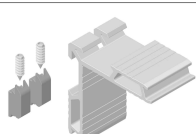
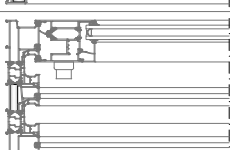
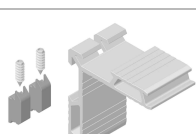
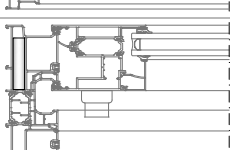
ACCESSORIES / AKSESUARLAR

PACKAGE CODE PAKET KOD	VIEW RESİM	DESCRIPTION AÇIKLAMA	PACKAGE CODE PAKET KOD	VIEW RESİM	DESCRIPTION AÇIKLAMA
EM70LS-21		CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	EM70LS-10		DRAINAGE CAP TAHLİYE KAPAĞI
EM70LS-23		FOUR SASH ACCESSORIES SET DÖRT KANAT AKSESUAR TAKIMI	EM70LS-15		PIPETTE PİPET
EM70LS-31		FIXED WEATHER STRIP SET SABİTLİ HAVA KESİCİ TAKIMI	EM70LS-51		DROPPER CAP DAMLALIK KAPAĞI
EM70LS-32		WEATHER STRIP SET 2'Lİ KASA HAVA KESİCİ TAKIMI	EM70LS-07		SASH STABILITY PLASTIC KANAT DENGİ PLASTİĞİ
			EM70LS-29		SASH FIXING WEDGE KANAT SABİTLEME TAKOZU
			EM70LS-190		FRAME MONTAGE WEDGE KASA MONTAJ TAKOZU

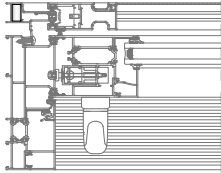
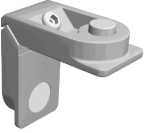
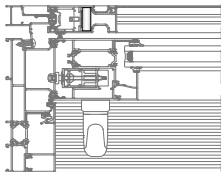
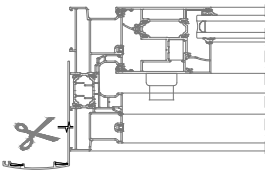
CUTTED CORNER JOINTS / KESİLMİŞ KÖŞE TAKOZLAR

PACKAGE CODE PAKET KODU	DRAWING / ÇİZİM	APPLICATION UYGULAMA	PROFILE CODE PROFİL KOD	CUTTING SIZE KESİM ÖLÇÜSÜ	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER
CC-101-19.5			09-101-00	19.5 mm	70LS-191-00
CC-102-28.3			09-102-00	28.3 mm	70LS-101-00
CC-102-38.9			09-102-00	38.9 mm	70LS-101-00
CC-102-42.8			09-102-00	42.8 mm	70LS-102-00 70LS-103-00
CC-102-43.7			09-102-00	43.7 mm	70LS-103-00
CC-102-55.4			09-102-00	55.4 mm	70LS-102-00 70LS-103-00
CC-105-09.6			09-105-00	9.6 mm	70LS-201-00
CC-110-22.0			09-110-00	22.0 mm	70LS-201-00

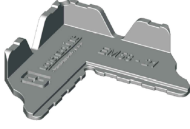
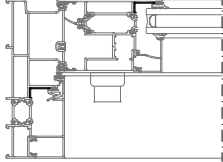
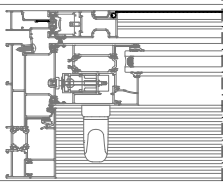
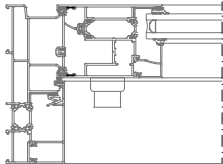
MECHANICAL CORNER JOINTS / MEKANİK KÖŞE BAĞLANTILAR

PACKAGE CODE PAKET KODU	DRAWING ÇİZİM	APPLICATION UYGULAMA	PROFILE CODE PROFİL KOD	CUTTING SIZE KESİM ÖLÇÜSÜ	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER
KC-802-28.1			09-802-00	28.1 mm	70LS-101-00
KC-802-38.7			09-802-00	38.7 mm	70LS-101-00
KC-802-42.6			09-802-00	42.6 mm	70LS-102-00 70LS-103-00
KC-802-43.5			09-802-00	43.5 mm	70LS-103-00
KC-802-55.2			09-802-00	55.2 mm	70LS-102-00 70LS-103-00

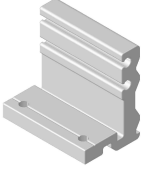
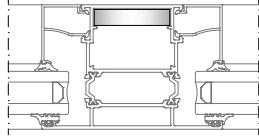
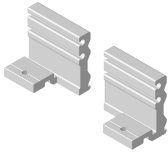
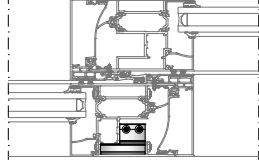
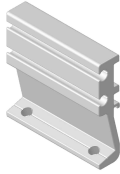
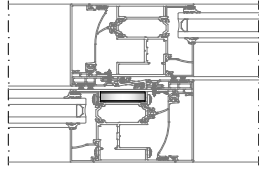
DIE-CAST CORNER JOINTS / PİMLİ BAĞLANTILAR

PACKAGE CODE PAKET KODU	DRAWING ÇİZİM	APPLICATION UYGULAMA	PROFILE CODE PROFİL KOD	CUTTING SIZE KESİM ÖLÇÜSÜ	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER
LC-1120			-	-	70LS-191-00
LC-1127			-	-	45T-251-00
LC-122			-	-	07-105-00

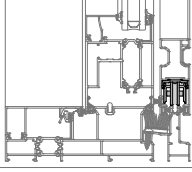
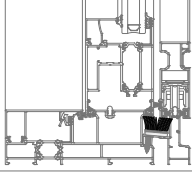
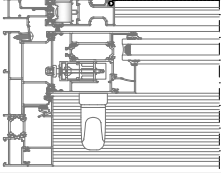
CORNER ACCESSORIES / KÖŞE BAĞLANTILAR

PACKAGE CODE PAKET KODU	DRAWING / ÇİZİM	APPLICATION UYGULAMA	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME
EM58-21			70LS-101-00 70LS-201-00	CORNER JOINT KÖŞE BAĞLANTI	PVC
MK-20.1			70LS-191-00 07-102-00 07-103-00	CORNER JOINT KÖŞE BAĞLANTI	METAL
LC-107			70LS-201-00 45T-251-00	CORNER JOINT KÖŞE BAĞLANTI	METAL

T JUNCTIONS / ÇEKTİRME BAĞLANTILAR

PACKAGE CODE PAKET KODU	DRAWING / ÇİZİM	APPLICATION UYGULAMA	PROFILE CODE PROFİL KOD	CUTTING SIZE KESİM ÖLÇÜSÜ	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER
CC70-901-42.8			70LS-901-00	42.8 mm	70LS-302-00
CA70-901-42.8 (Left & Right Set) (Sol & Sağ Takım)			70LS-901-00	42.8 mm	70LS-201-00
CC70-902-42.8			70LS-902-00	42.8 mm	70LS-201-00 70LS-302-00

FLY SCREEN ACCESSORIES / SİNEKLİK AKSESUARLARI

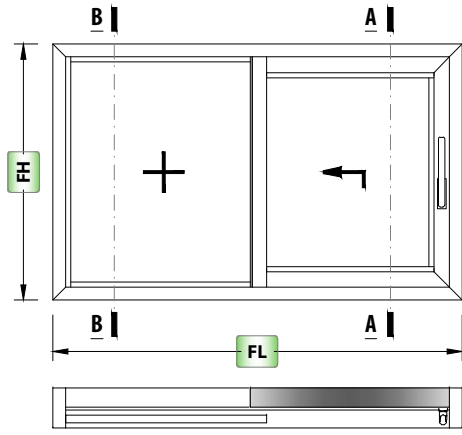
PACKAGE CODE PAKET KOD	DRAWING ÇİZİM	APPLICATION UYGULAMA	APPLICATION PROFILES ÇALIŞTIĞI PROFİLLER	DESCRIPTION AÇIKLAMA	MATERIAL MALZEME
EM38-32			45T-251-00	PULLEY WITH 2 WHEELS SÜRME İKİLİ RULMAN	-
ZM-07			70LS-191-00	CENTRAL SEAL HAVA KESİCİ	-
ZM-0330			45T-251-00	SASH STOPPER KANAT STOPER	-

CUTTING SIZE / KESİM ÖLÇÜLERİ

CUTTING SIZE / KESİM ÖLÇÜLERİ

SINGLE RAIL FRAME / TEK RAYLI KASA

Single Rail Frame / Tek Raylı Kasa



Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

FIXED SIDE GLASS / SABİT KISIM CAMI

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		1 Pcs / Adet	GL2 = $\frac{FL}{2}$ - 78.1 GH2 = FH - 68

SASH GLASS / KANAT CAMI

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		1 Pcs / Adet	GL1 = SL - 170.4 GH1 = SH - 170.4

PROFILES / PROFİLLER

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-101-00			2 Pcs / Adet	FL	-
70LS-201-00			2 Pcs / Adet	FH	-
70LS-201-00			2 Pcs / Adet	SL = $\frac{FL}{2}$ - 7.4	-
70LS-201-00			2 Pcs / Adet	SH = FH - 97	-
70LS-201-00			1 Pcs / Adet	MH = FH - 54	✓
70LS-201-00			2 Pcs / Adet	BL = SL - 156.4	-
08-115-00			2 Pcs / Adet	BH = SH - 200.4	-
08-115-00			2 Pcs / Adet	CL = $\frac{FL}{2}$ - 64.1	-
08-115-00			2 Pcs / Adet	CH = FH - 98	✓
13-134-050R			1 Pcs / Adet	LR = FL - 100	-
70LS-401-00			1 Pcs / Adet	TL = $\frac{FL}{2}$ - 86.1	✓
70LS-401-00			1 Pcs / Adet	TH = FH - 82.7	✓
70LS-402-00			1 Pcs / Adet	OL = $\frac{FL}{2}$ - 114.9	-
70LS-501-00			1 Pcs / Adet	AH = SH - 3	✓
70LS-501-00			1 Pcs / Adet	KH = FH - 54	✓
70LS-502-00			1 Pcs / Adet	ZH = SH - 3	✓
70LS-502-00			1 Pcs / Adet	EH = FH - 98	✓
EM70LS-12			1 Pcs / Adet	PH = SH - 3	✓
EM70LS-12			1 Pcs / Adet	NH = FH - 98	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

GASKETS / FİTİLLER

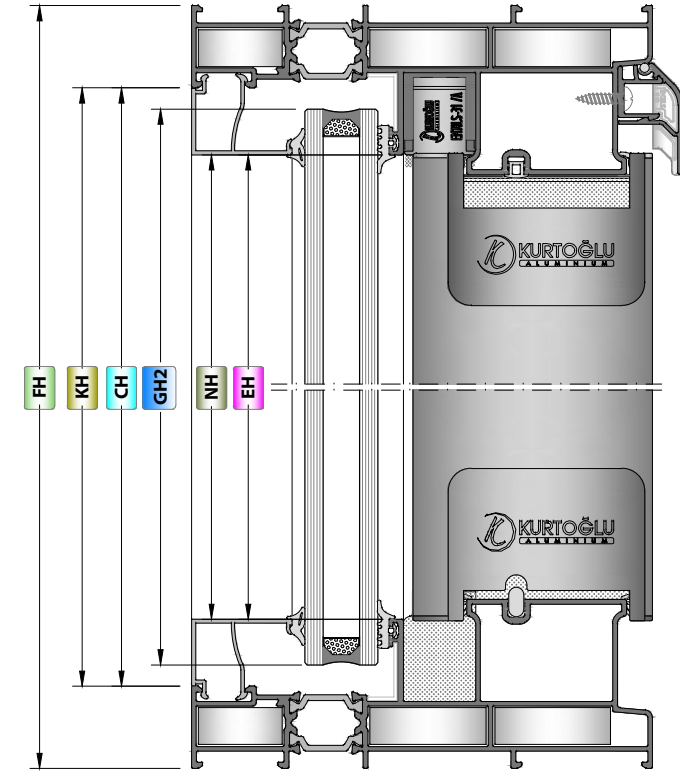
Code Kod	Quantity Miktar	Picture Resim
EM1-XX	2SL+2SH+FL+2FH-100	
EM2-03	2SL+2SH+FL+2FH-100	
EM70LS-01	2 SH	
EM70LS-02	2SH	
EM70LS-03	2SL + 2SH	
EM51LS-03	2SL	
EM70LS-04	2SH	
EM70LS-05	2SL + SH - 170	
EM45-05	FL+2FH-300	
O.RING-3 mm	LN = FL - 44	
EM51LS-11	4SH	
PB-7-600	2SL + 3SH - 170	

CORNER JOINTS / KÖŞE BAĞLANTILAR

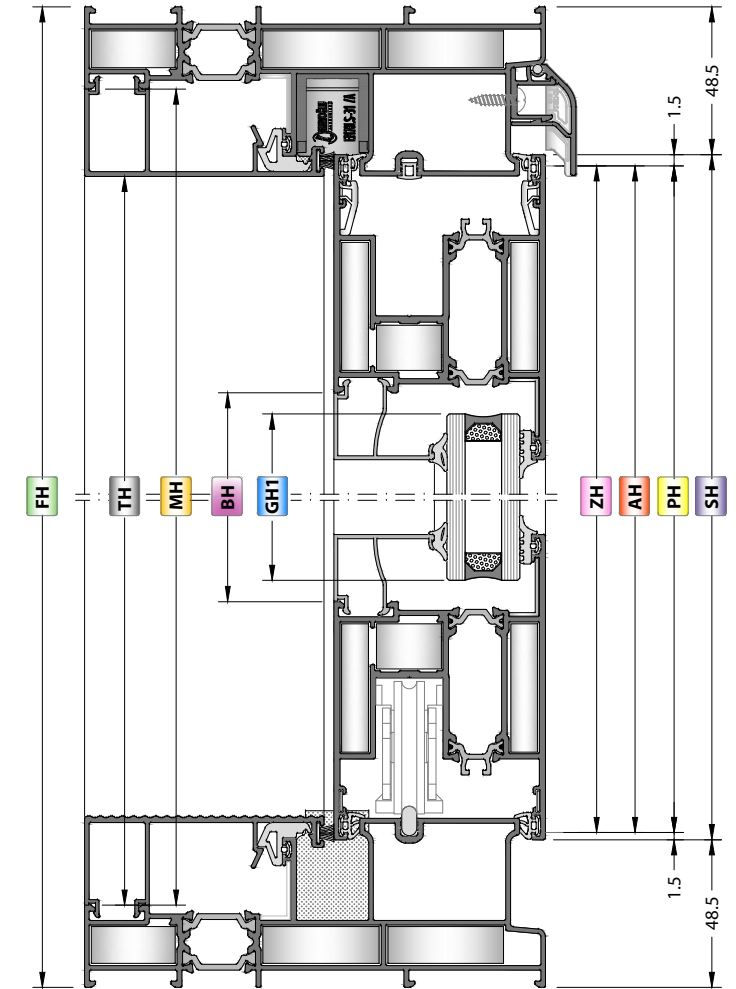
Code Kod	Quantity Miktar	Picture Resim
CC-102-38.9 Or / Yada KC-802-38.7	8 Pcs / Adet	
CC-102-28.3 Or / Yada KC-802-28.1	4 Pcs / Adet	
CC-105-09.6	8 Pcs / Adet	
CC-110-22.0	4 Pcs / Adet	
EM58-21	8 Pcs / Adet	
LC-107	8 Pcs / Adet	
CA70-901-42.8	1 Set / Takım	
CC70-902-42.8	2 Pcs / Adet	

ACCESSORIES / AKSESUARLAR

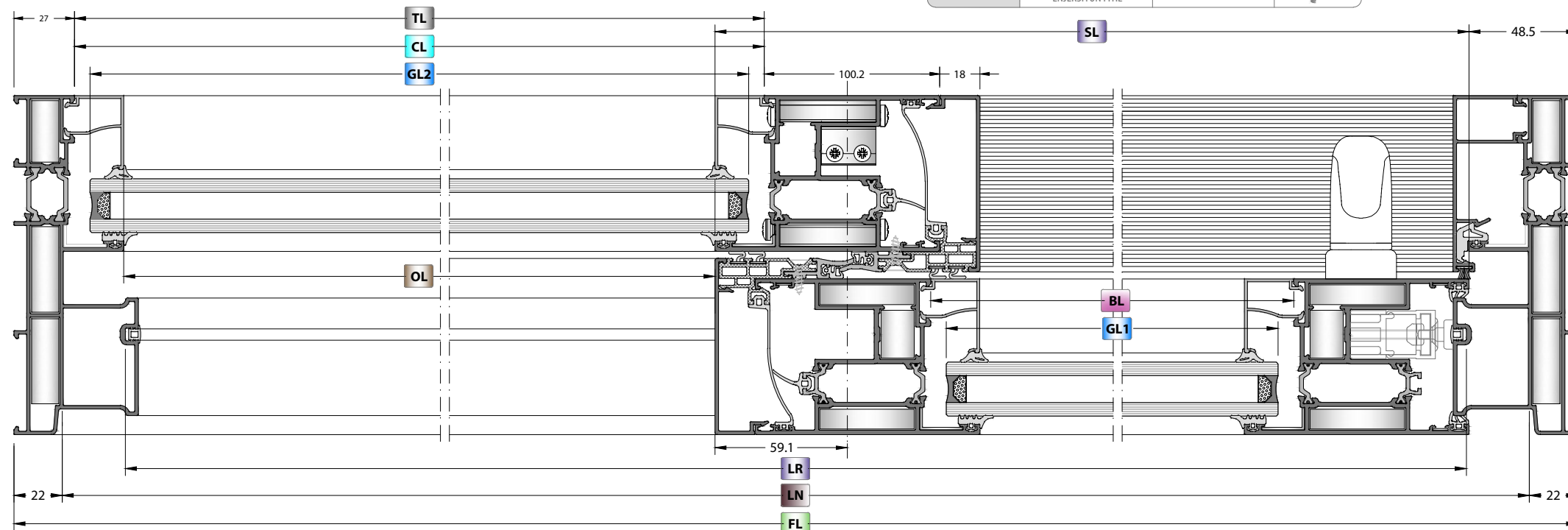
Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-31	WEATHER STRIP SET Y HAVA KESİCİ TAKIMI (70LS-101-00)	1 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	1 Set / Takım	
EM70LS-51	DROPPER CAP DAMLALIK KAPAĞI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGESUARI	Sash Amount Kanat Adedi Sash / Kanat < 1500 mm H / İse 4 Pieces / Adet Sash / Kanat ≥ 1500 mm H / İse 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAĞI	0 < FL < 2100 mm _ 4 Pieces / Adet 2100 < FL < 3700 mm _ 6 Pieces / Adet 3700 < FL < 5300 mm _ 8 Pieces / Adet	
EM70LS-15	PIPETTE Pipet	(EM70LS-10) / 2 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	1 Set / Takım	



A-A SECTION / A-A KESİTİ



B-B SECTION / B-B KESİTİ



PROFILES / PROFİLLER

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-101-00			2 Pcs / Adet	FL	-
			2 Pcs / Adet	FH	-
70LS-201-00			4 Pcs / Adet	$SL = \frac{FL}{4} + 38.6$	-
			4 Pcs / Adet	SH = FH - 97	-
			2 Pcs / Adet	MH = FH - 54	✓
			2 Pcs / Adet	BL = SL - 156.4	-
08-115-00			4 Pcs / Adet	BH = SH - 200.4	-
			4 Pcs / Adet	CL = SL - 102.7	-
			4 Pcs / Adet	CH = FH - 98	✓
			4 Pcs / Adet	CH = FH - 98	✓
13-134-050R			1 Pcs / Adet	LR = FL - 100	-
70LS-401-00			1 Pcs / Adet	TL = 2SL - 195.4	-
70LS-402-00			1 Pcs / Adet	OL = 2SL - 195.4	-
70LS-501-00			2 Pcs / Adet	AH = SH - 3	✓
			2 Pcs / Adet	KH = FH - 54	✓
70LS-502-00			2 Pcs / Adet	ZH = SH - 3	✓
			2 Pcs / Adet	EH = FH - 98	✓
70LS-503-00			1 Pcs / Adet	KKH = SH - 65.8	✓
EM70LS-12			2 Pcs / Adet	PH = SH - 3	✓
			2 Pcs / Adet	NH = FH - 98	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

GASKETS / FİTİLLER

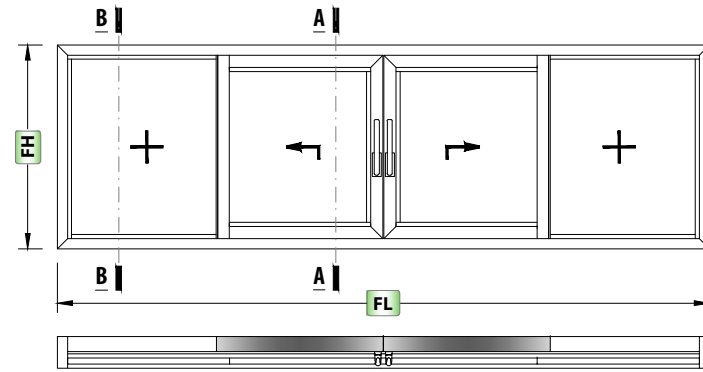
Code Kod	Quantity Miktar	Picture Resim
EM1-XX	8SL + 8SH - 1800	
EM2-03	8SL + 8SH - 1800	
EM70LS-01	5 x SH	
EM70LS-02	4SH	
EM70LS-03	4SL + 4SH	
EM51LS-03	4SL	
EM70LS-04	4SH	
EM70LS-05	4SL - 390	
EM45-05	FL + 2FH - 300	
O.RING-3 mm	LN = FL - 44	
EM51LS-11	8SH	
PB-7-600	4SL	

CORNER JOINTS / KÖŞE BAĞLANTILAR

Code Kod	Quantity Miktar	Picture Resim
CC-102-38.9 Or / Yada KC-802-38.7	8 Pcs / Adet	
CC-102-28.3 Or / Yada KC-802-28.1	4 Pcs / Adet	
CC-105-09.6	16 Pcs / Adet	
CC-110-22.0	8 Pcs / Adet	
EM58-21	12 Pcs / Adet	
LC-107	16 Pcs / Adet	
CA70-901-42.8	2 Set / Takım	
CC70-902-42.8	4 Pcs / Adet	

ACCESSORIES / AKSESUARLAR

Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-31	WEATHER STRIP SET HAVA KESİCİ TAKIMI (70LS-101-00)	2 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	2 Set / Takım	
EM70LS-23	FOUR SASH ACCESSORIES SET DÖRT KANAT AKSESUAR TAKIMI	1 Set / Takım	
EM70LS-51	DROPPER CAP DAMLALIK KAPAĞI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGESİZLİK AKSESUARİ	Sash / Kanat Adet Sash / Kanat ≤ 1500 mm / 4 Pieces / Adet Sash / Kanat > 1500 mm / 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAĞI	0 < FL < 2100 mm : 4 Pieces / Adet 2100 < FL < 3700 mm : 6 Pieces / Adet 3700 < FL < 5300 mm : 8 Pieces / Adet	
EM70LS-15	PIPETTE PIPET	(EM70LS-10) / 2 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	2 Set / Takım	



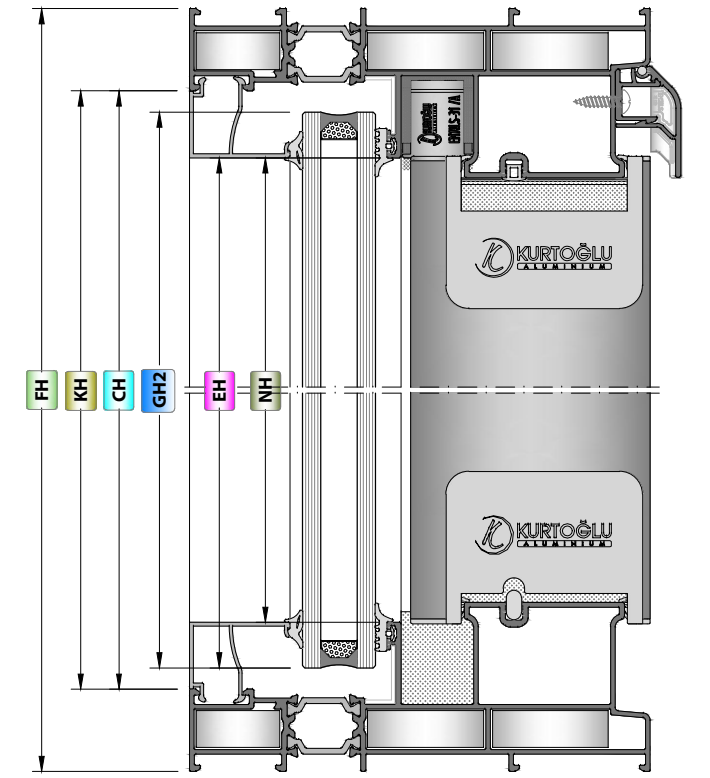
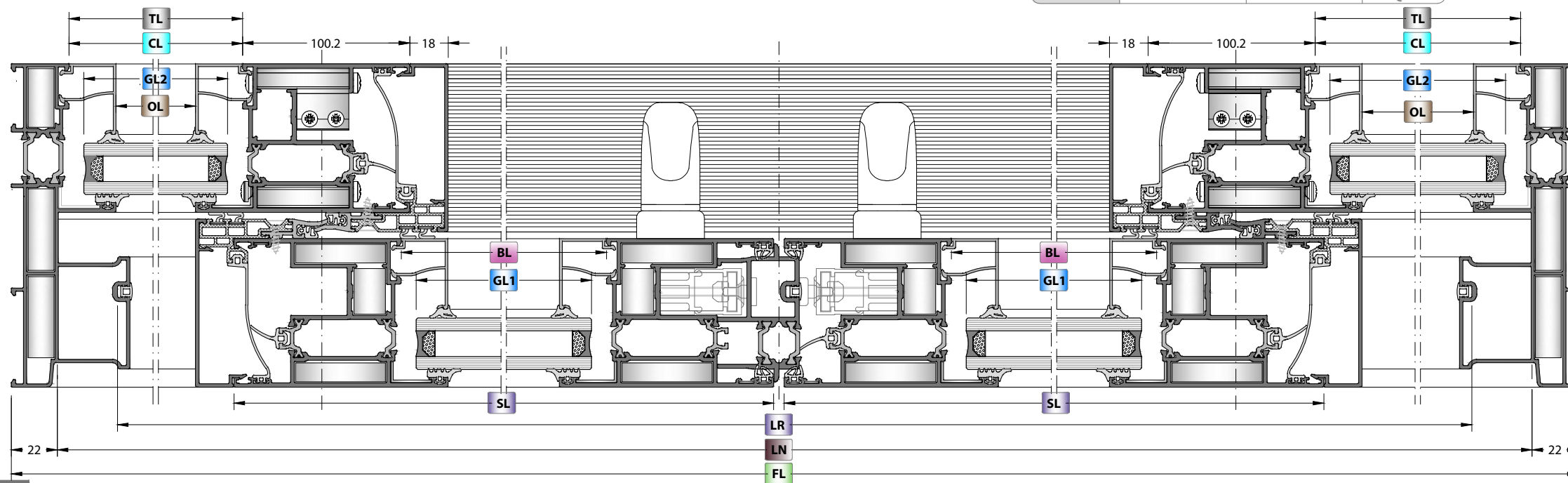
✓ Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

FIXED SIDE GLASS / SABİT KISIM CAMI

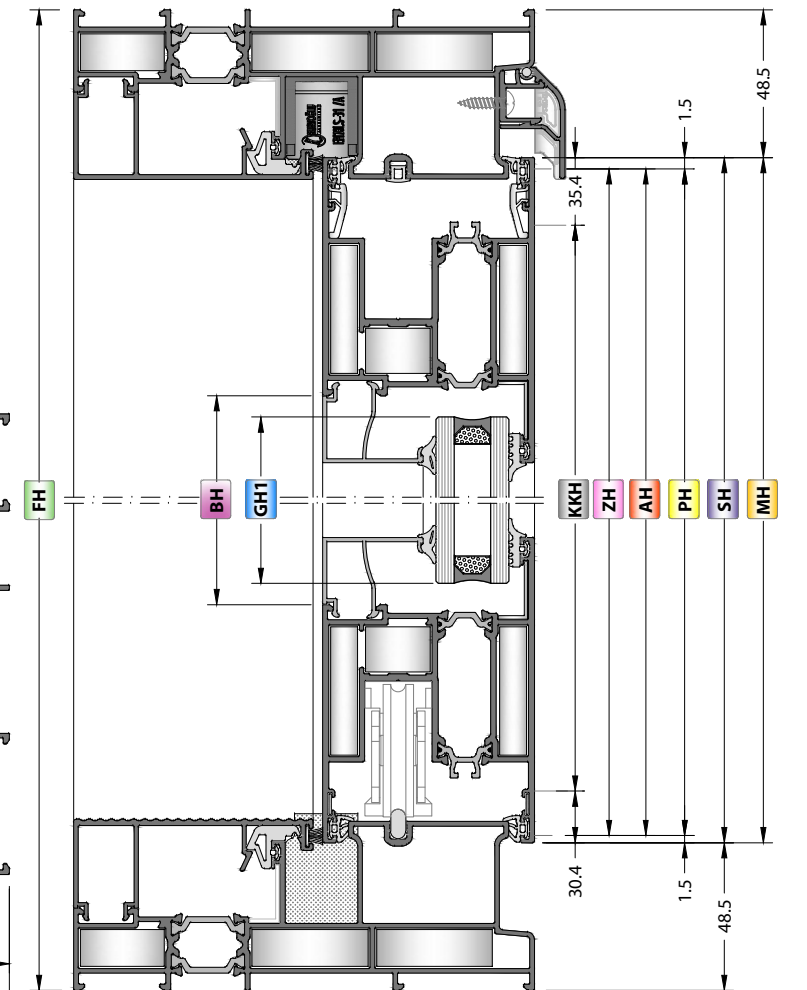
Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		2 Pcs / Adet	$GL2 = \frac{FL}{4} - 78.1$ GH2 = FH - 68

SASH GLASS / KANAT CAMI

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		2 Pcs / Adet	GL1 = SL - 170.4 GH1 = SH - 170.4

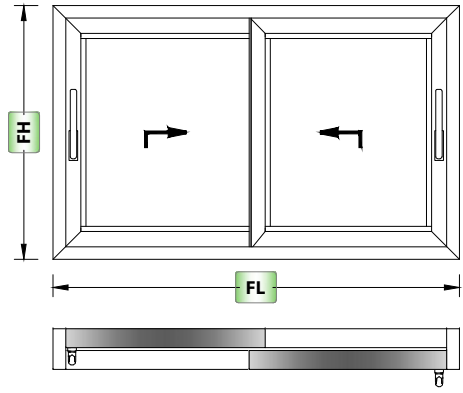


A-A SECTION / A-A KESİTİ



B-B SECTION / B-B KESİTİ

CUTTING SIZE / KESİM ÖLÇÜLERİ



✓ Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

GLASS / CAM

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		2 Pcs / Adet	GL = SL - 170.4 GH = SH - 170.4

PROFILES / PROFİLLER

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-102-00			2 Pcs / Adet	FL	-
			2 Pcs / Adet	FH	-
70LS-201-00			4 Pcs / Adet	$SL = \frac{FL}{2} - 7.4$	-
			4 Pcs / Adet	SH = FH - 97	-
08-115-00			4 Pcs / Adet	BL = SL - 156.4	-
			4 Pcs / Adet	BH = SH - 200.4	-
13-134-050R			2 Pcs / Adet	LR = FL - 100	-
70LS-501-00			2 Pcs / Adet	AH = SH - 3	✓
70LS-502-00			2 Pcs / Adet	ZH = SH - 3	✓
EM70LS-11			2 Pcs / Adet	PUL = FL - 51.4	-
			2 Pcs / Adet	PUH = FL - 51.4	-
EM70LS-12			2 Pcs / Adet	PH = SH - 3	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

TWO RAIL FRAME / İKİ RAYLI KASA

GASKETS / FİTİLLER

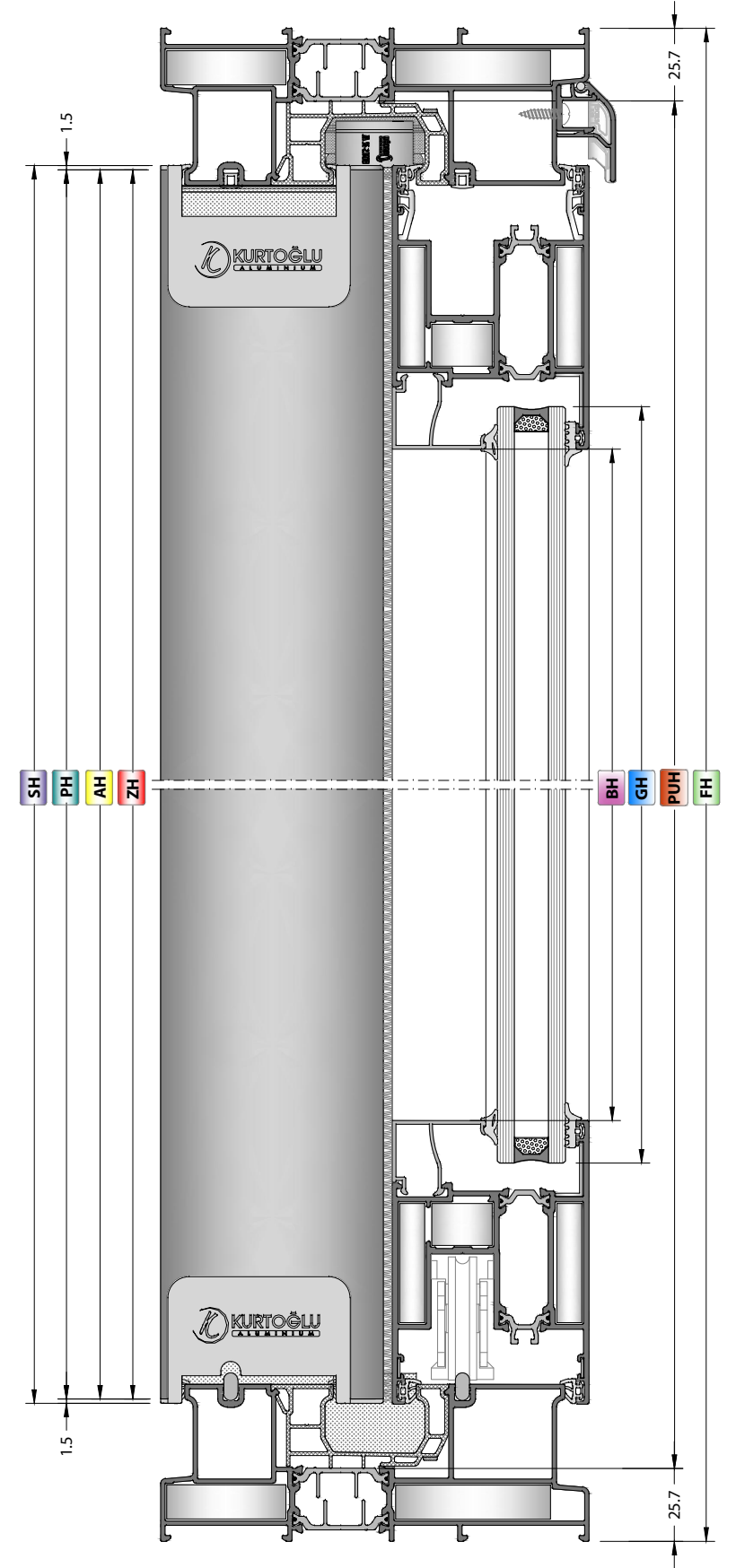
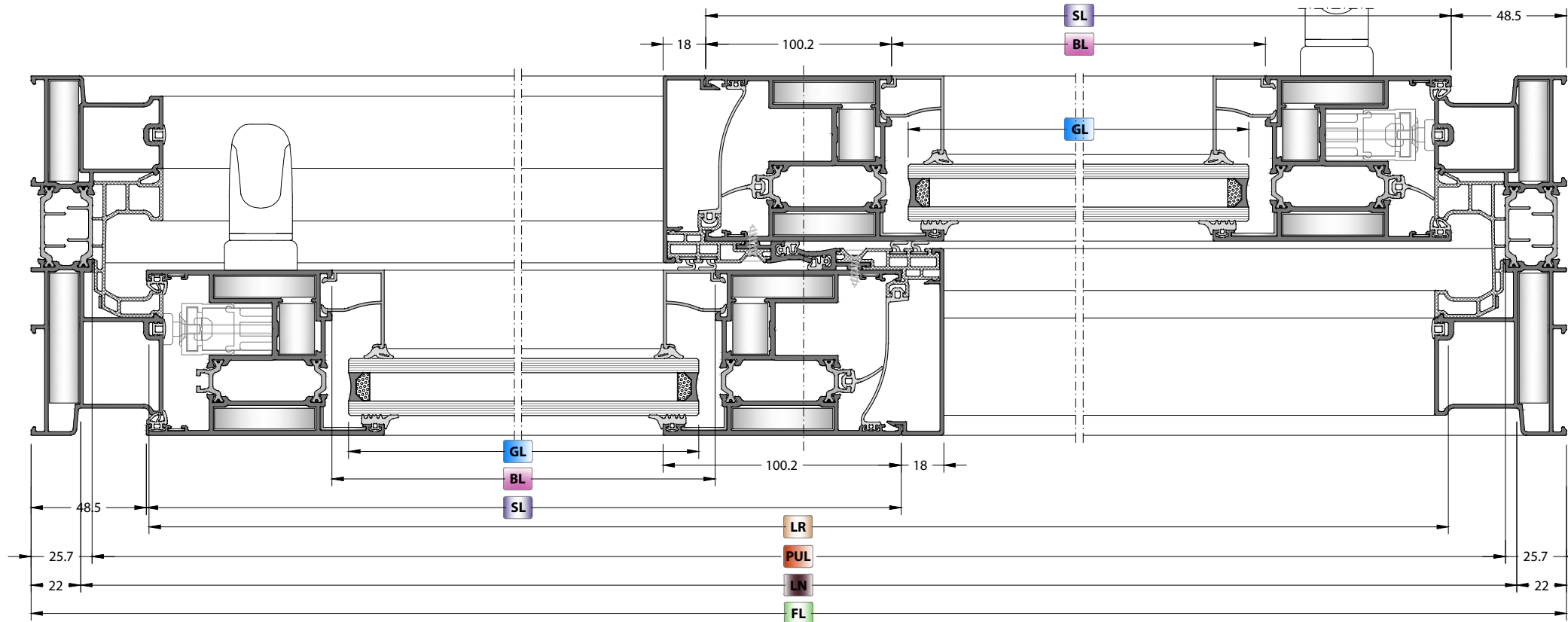
Code Kod	Quantity Miktar	Picture Resim
EM1-XX	4SL + 4SH	
EM2-03	4SL + 4SH	
EM70LS-01	2SL + 3SH	
EM70LS-02	2SH	
EM70LS-03	4SL+4SH	
EM51LS-03	4SL	
EM70LS-04	2SH	
EM45-05	2FL + 4FH	
O.RING-3 mm	LN = FL	
EM51LS-11	4SH	

CORNER JOINTS / KÖŞE BAĞLANTILAR

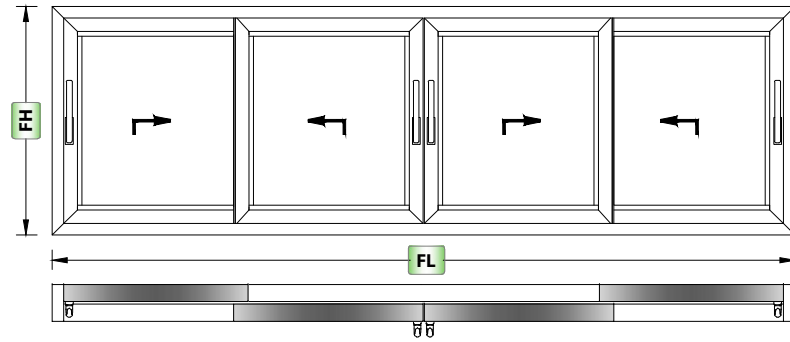
Code Kod	Quantity Miktar	Picture Resim
CC-102-55.4 Or / Yada KC-802-55.2	4 Pcs / Adet	
CC-102-42.8 Or / Yada KC-802-42.6	4 Pcs / Adet	
CC-105-09.6	16 Pcs / Adet	
CC-110-22.0	8 Pcs / Adet	
EM58-21	8 Pcs / Adet	
LC-107	16 Pcs / Adet	

ACCESSORIES / AKSESUARLAR

Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-32	WEATHER STRIP SET HAVA KESİCİ TAKIMI (70LS-102-00)	1 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	2 Set / Takım	
EM70LS-51	DROPPER CAP DAMLALIK KAPAĞI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGE AKSESUARI	Sash / Kanat: <1500 mm if / ise 4 Pieces / Adet Sash / Kanat: >1500 mm if / ise 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAĞI	0 < FL < 2100 mm : 4 Pieces / Adet 2100 < FL < 3700 mm : 6 Pieces / Adet 3700 < FL < 5300 mm : 8 Pieces / Adet	
EM70LS-15	PIPETTE PIPET	(EM70LS-10) / 2 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	2 Set / Takım	



CUTTING SIZE / KESİM ÖLÇÜLERİ



✓ Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

ACCESSORIES / AKSESUARLAR

Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-32	WEATHER STRIP SET HAVA KESİCİ TAKIMI (70LS-102-00)	2 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	4 Set / Takım	
EM70LS-23	FOUR SASH ACCESSORIES SET DÖRT KANAT AKSESUAR TAKIMI	1 Set / Takım	
EM70LS-511	DROPPER CAP DAMLALIK KAPAĞI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGE AKSESUARI	Sash Amount Kanat Adedi Sash / Kanat ≥ 1500 mm if / ise 4 Pieces / Adet Sash / Kanat ≥ 1500 mm if / ise 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAĞI	0 < FL < 2100 mm ... 4 Pieces / Adet 2100 < FL < 3700 mm ... 6 Pieces / Adet 3700 < FL < 5300 mm ... 8 Pieces / Adet	
EM70LS-15	PIPETTE PIPET	(EM70LS-10) / 2 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	4 Set / Takım	

PROFILES / PROFİLLER

TWO RAIL FRAME / İKİ RAYLI KASA

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-102-00			2 Pcs / Adet	FL	-
			2 Pcs / Adet	FH	-
70LS-201-00			8 Pcs / Adet	$SL = \frac{FL-102}{4} + 41.1$	-
			8 Pcs / Adet	SH = FH - 97	-
08-115-00			8 Pcs / Adet	BL = SL - 156.4	-
			8 Pcs / Adet	BH = SH - 200.4	-
13-134-050R			2 Pcs / Adet	LR = FL-100	-
70LS-501-00			4 Pcs / Adet	AH = SH - 3	✓
70LS-502-00			4 Pcs / Adet	ZH = SH - 3	✓
70LS-503-00			1 Pcs / Adet	KKH = SH - 65.8	-
EM70LS-11			2 Pcs / Adet	PUL = FL - 51.4	-
			2 Pcs / Adet	PUH = FL - 51.4	-
EM70LS-12			4 Pcs / Adet	PH = SH - 3	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

GLASS / CAM

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		4 Pcs / Adet	GL = SL - 170.4 GH = SH - 170.4

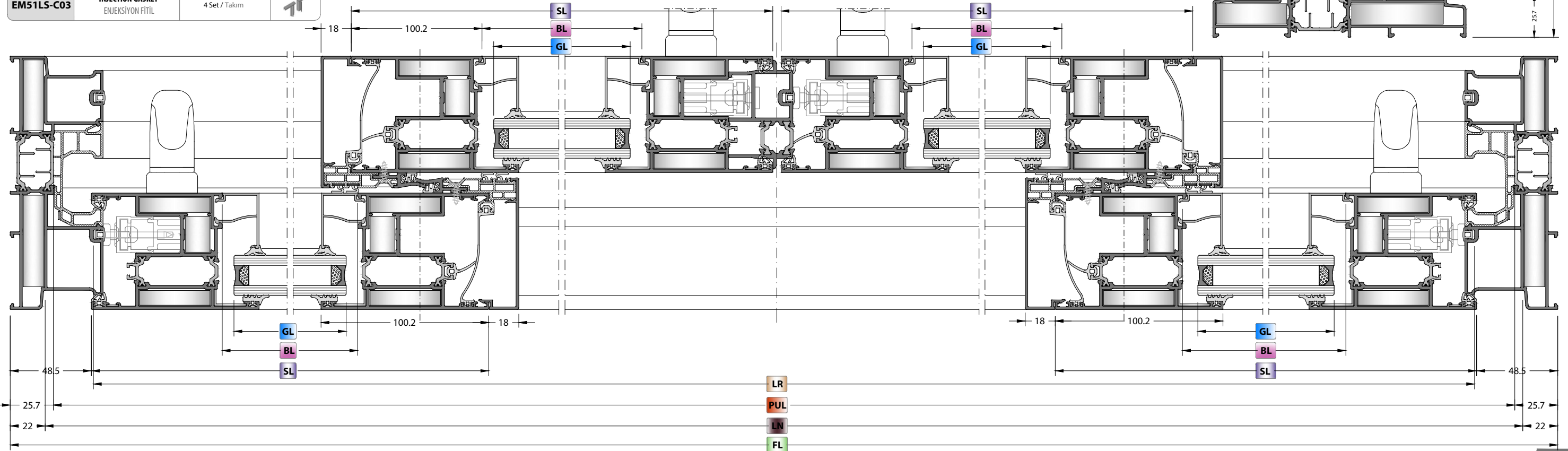
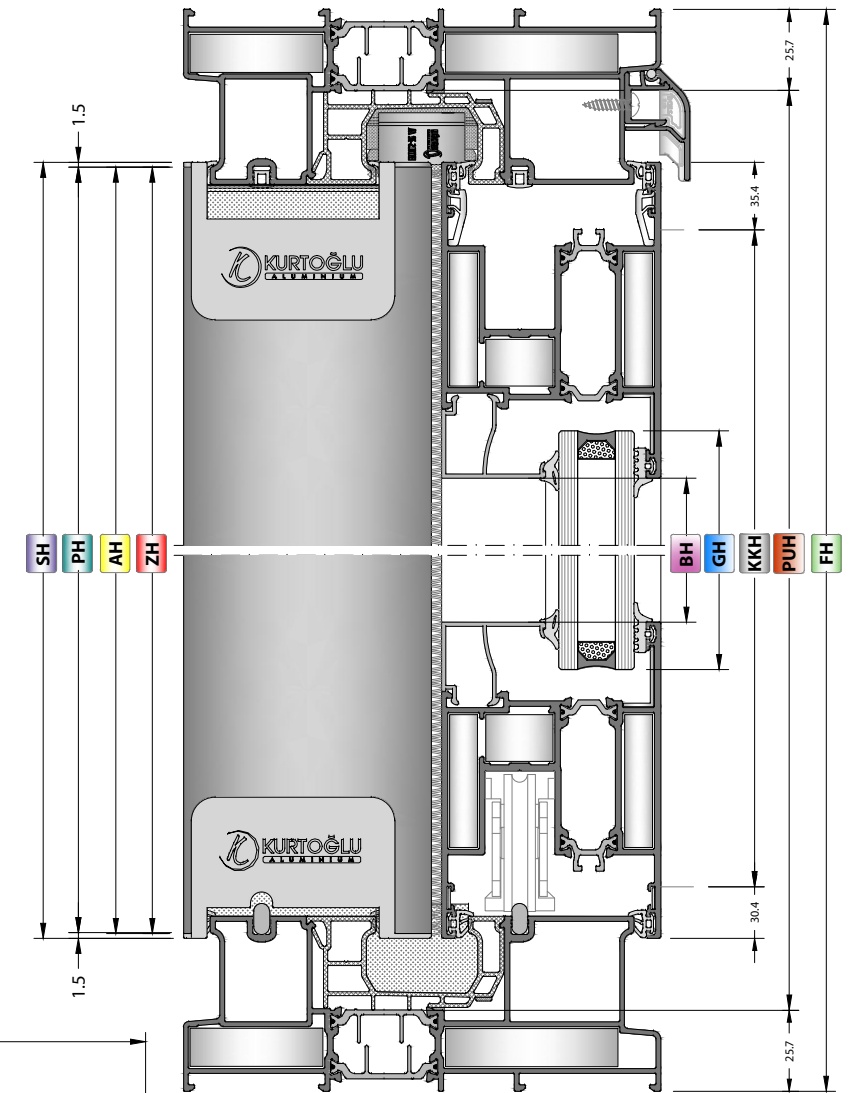
GASKETS / FİTİLLER

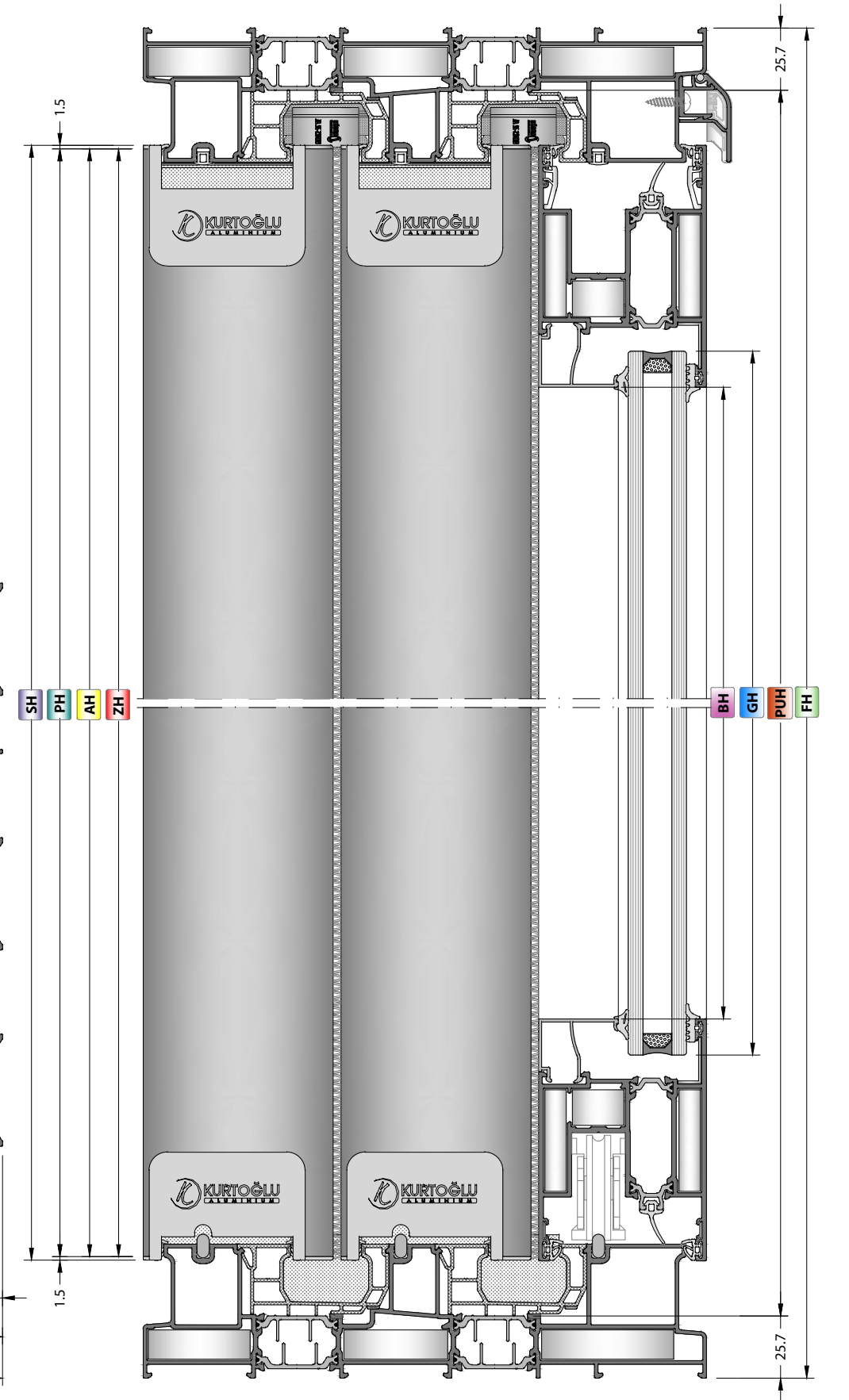
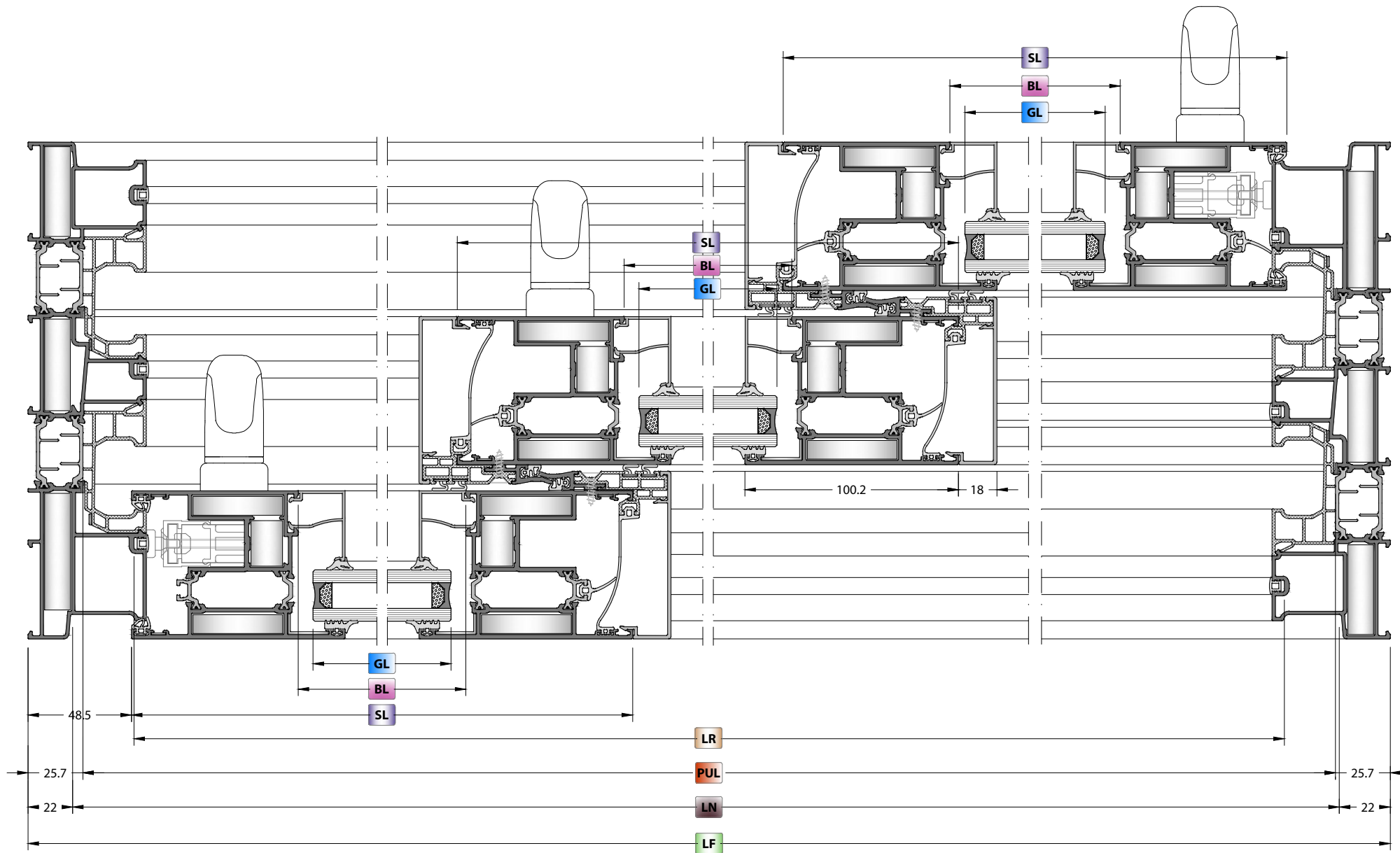
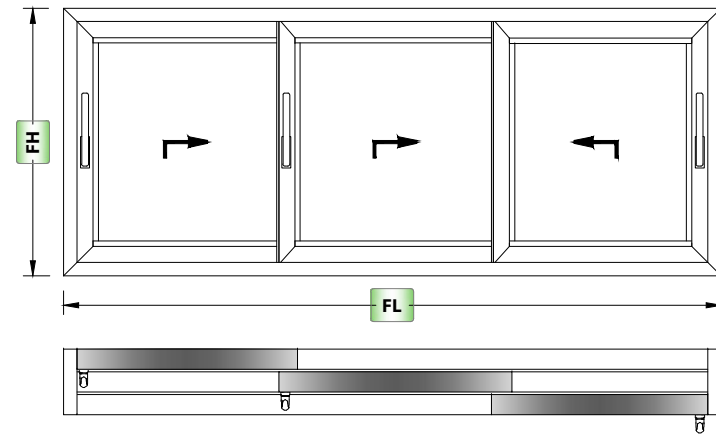
Code Kod	Quantity Miktar	Picture Resim
EM1-XX	8SL + 8SH	
EM2-03	8SL + 8SH	
EM70LS-01	4SL + 5SH	
EM70LS-02	4SH	
EM70LS-03	8SL+8SH	
EM51LS-03	8SL	
EM70LS-04	4SH	
EM45-05	2FL + 5FH	
O.RING-3 mm	LN = FL	
EM51LS-11	8SH	

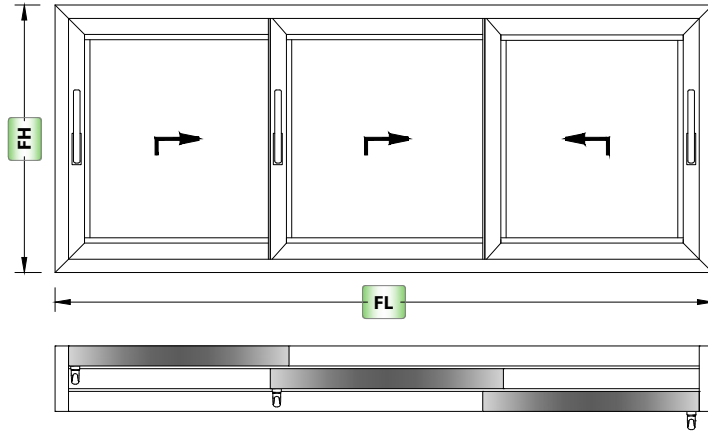
CORNER JOINTS / KÖŞE BAĞLANTILAR

Code Kod	Quantity Miktar	Picture Resim
CC-102-55.4 Or / Yada KC-802-55.2	4 Pcs / Adet	
CC-102-42.8 Or / Yada KC-802-42.6	4 Pcs / Adet	
CC-105-09.6	32 Pcs / Adet	
CC-110-22.0	16 Pcs / Adet	
EM58-21	16 Pcs / Adet	
LC-107	32 Pcs / Adet	

Two Rail Frame / İki Raylı Kasa







✓ Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

GLASS / CAM

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		3 Pcs / Adet	GL = SL - 170.4 GH = SH - 170.4

PROFILES / PROFİLLER

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-103-00			2 Pcs / Adet	FL	-
			2 Pcs / Adet	FH	-
70LS-201-00			6 Pcs / Adet	$SL = \frac{FL-97}{3} + 54.8$	-
			6 Pcs / Adet	SH = FH - 97	-
08-115-00			6 Pcs / Adet	BL = SL - 156.4	-
			6 Pcs / Adet	BH = SH - 200.4	-
13-134-050R			3 Pcs / Adet	LR = FL-100	-
70LS-501-00			4 Pcs / Adet	AH = SH - 3	✓
70LS-502-00			4 Pcs / Adet	ZH = SH - 3	✓
EM70LS-11			3 Pcs / Adet	PUL = FL - 51.4	-
			3 Pcs / Adet	PUH = FL - 51.4	-
EM70LS-12			4 Pcs / Adet	PH = SH - 3	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

ACCESSORIES / AKSESUARLAR

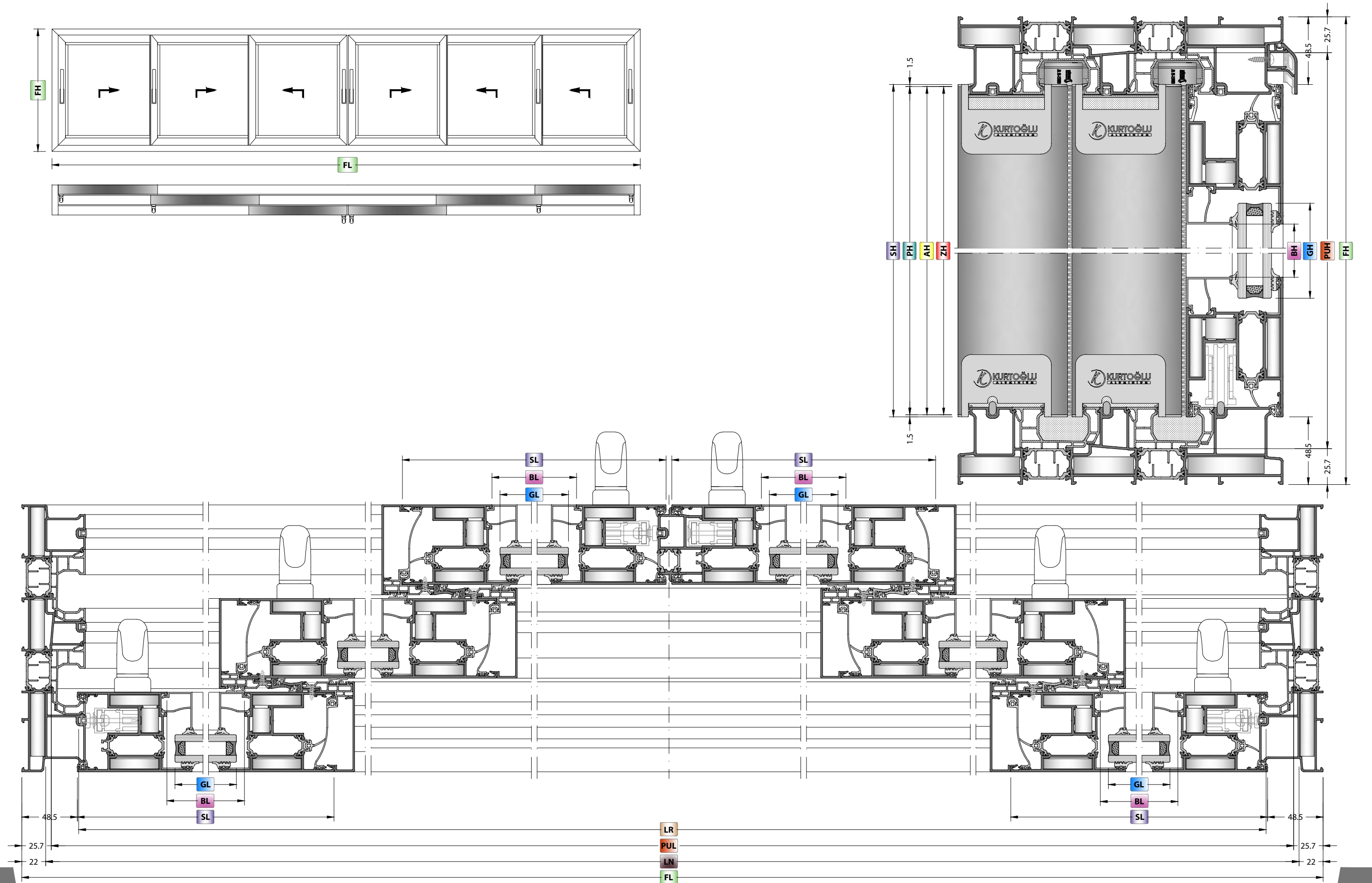
Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-32	WEATHER STRIP SET HAVA KESİCİ TAKIMI (70LS-102-00)	2 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	4 Set / Takım	
EM70LS-511	DROPPER CAP DAMLALIK KAPAGI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGE AKSESUARİ	Sash Amount Kanat Adedi Sash / Kanat < 1500 mm if / ise 4 Pieces / Adet Sash / Kanat ≥ 1500 mm if / ise 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAGI	0 < FL < 2100 mm ... 4 Pieces / Adet 2100 < FL < 3700 mm ... 6 Pieces / Adet 3700 < FL < 5300 mm ... 8 Pieces / Adet	
EM70LS-15	PIPETTE PIPET	2 x (EM70LS-10) / 3 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	2 Set / Takım	

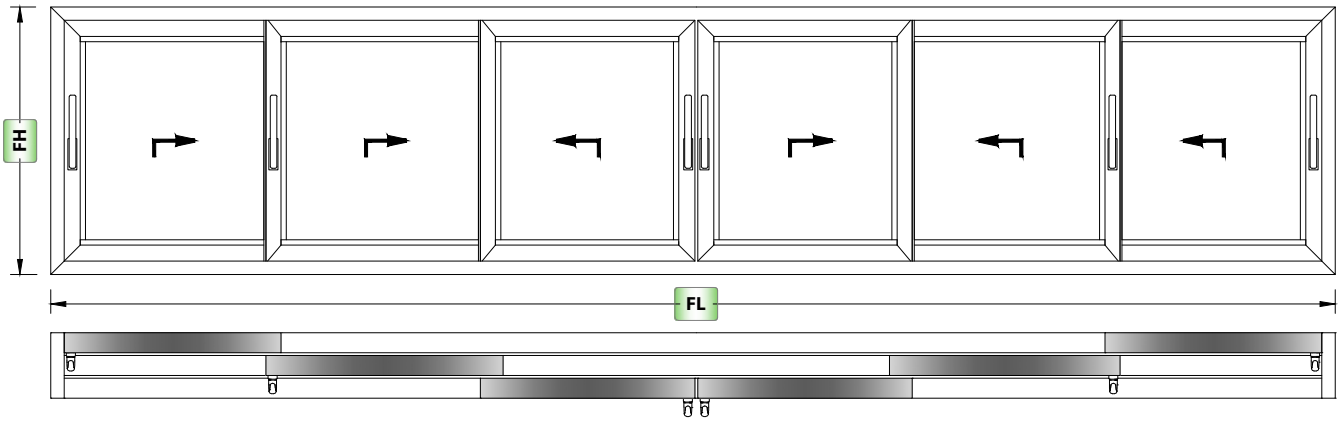
GASKETS / FİTİLLER

Code Kod	Quantity Miktar	Picture Resim
EM1-XX	6SL + 6SH	
EM2-03	6SL + 6SH	
EM70LS-01	4SL + 5SH	
EM70LS-02	4SH	
EM70LS-03	6SL+4SH	
EM51LS-03	6SL	
EM70LS-04	4SH	
EM45-05	3FL + 3FH	
O.RING-3 mm	LN = FL	
EM51LS-11	8SH	

CORNER JOINTS / KÖŞE BAĞLANTILAR

Code Kod	Quantity Miktar	Picture Resim
CC-102-42.8 Or / Yada KC-802-42.6	4 Pcs / Adet	
CC-102-43.7 Or / Yada KC-802-43.5	4 Pcs / Adet	
CC-102-55.4 Or / Yada KC-802-55.2	4 Pcs / Adet	
CC-105-09.6	24 Pcs / Adet	
CC-110-22.0	12 Pcs / Adet	
EM58-21	12 Pcs / Adet	
LC-107	24 Pcs / Adet	





PROFILES / PROFİLLER

Code Kod	Drawing Çizim	Cut Kesim	Quantity Miktar	Dimensions (mm) Boyutlar	Mechanical Treatment Mekanik İşlem
70LS-103-00			2 Pcs / Adet	FL	-
			2 Pcs / Adet	FH	-
70LS-201-00			12 Pcs / Adet	$SL = \frac{FL-102}{6} + 54.8$	-
			12 Pcs / Adet	SH = FH - 97	-
08-115-00			12 Pcs / Adet	BL = SL - 156.4	-
			12 Pcs / Adet	BH = SH - 200.4	-
13-134-050R	0		3 Pcs / Adet	LR = FL-100	-
70LS-501-00			8 Pcs / Adet	AH = SH - 3	✓
70LS-502-00			8 Pcs / Adet	ZH = SH - 3	✓
70LS-503-00			1 Pcs / Adet	KKH = SH - 65.8	-
EM70LS-11			3 Pcs / Adet	PUL = FL - 51.4	-
			3 Pcs / Adet	PUH = FL - 51.4	-
EM70LS-12			8 Pcs / Adet	PH = SH - 3	✓
70LS-511-00			1 Pcs / Adet	LN = FL - 44	-
70LS-512-00			FL / 400 Pcs / Adet	55 mm	✓

ACCESSORIES / AKSESUARLAR

Code Kod	Description Açıklama	Quantity (pcs-m) Miktar (Paket)	Picture Resim
EM70LS-32	WEATHER STRIP SET HAVA KESİCİ TAKIMI (70LS-103-00)	4 Set / Takım	
EM70LS-21	CLAMPING ACCESSORIES SET KENET AKSESUAR TAKIMI	8 Set / Takım	
EM70LS-23	FOUR SASH ACCESSORIES SET DÖRT KANAT AKSESUAR TAKIMI	1 Set / Takım	
EM70LS-511	DROPPER CAP DAMLALIK KAPAĞI	1 Set / Takım	
EM70LS-07	STABILITY ACCESSORY DENGE AKSESUARİ	Sash / Kanat: ≤1500 mm if / ise 4 Pieces / Adet Sash / Kanat: ≥1500 mm if / ise 6 Pieces / Adet	
EM70LS-10	DRAINAGE CAP TAHLİYE KAPAĞI	0 < FL < 2100 mm : 4 Pieces / Adet 2100 < FL < 3700 mm : 6 Pieces / Adet 3700 < FL < 5300 mm : 8 Pieces / Adet	
EM70LS-15	PIPETTE PIPET	2 x (EM70LS-10) / 3 Pieces / Adet	
EM51LS-C03	INJECTION GASKET ENJEKSİYON FİTİL	4 Set / Takım	

GLASS / CAM

Code Kod	Drawing Çizim	Quantity Miktar	Dimensions (mm) Boyutlar
Glass Cam		6 Pcs / Adet	GL = SL - 170.4 GH = SH - 170.4

GASKETS / FİTİLLER

Code Kod	Quantity Miktar	Picture Resim
EM1-XX	12SL + 12SH	
EM2-03	12SL + 12SH	
EM70LS-01	8SL + 9SH	
EM70LS-02	8SH	
EM70LS-03	12SL+8SH	
EM51LS-03	12SL	
EM70LS-04	8SH	
EM45-05	3FL + 3FH	
O.RING-3 mm	LN = FL	
EM51LS-11	16SH	

CORNER JOINTS / KÖŞE BAĞLANTILAR

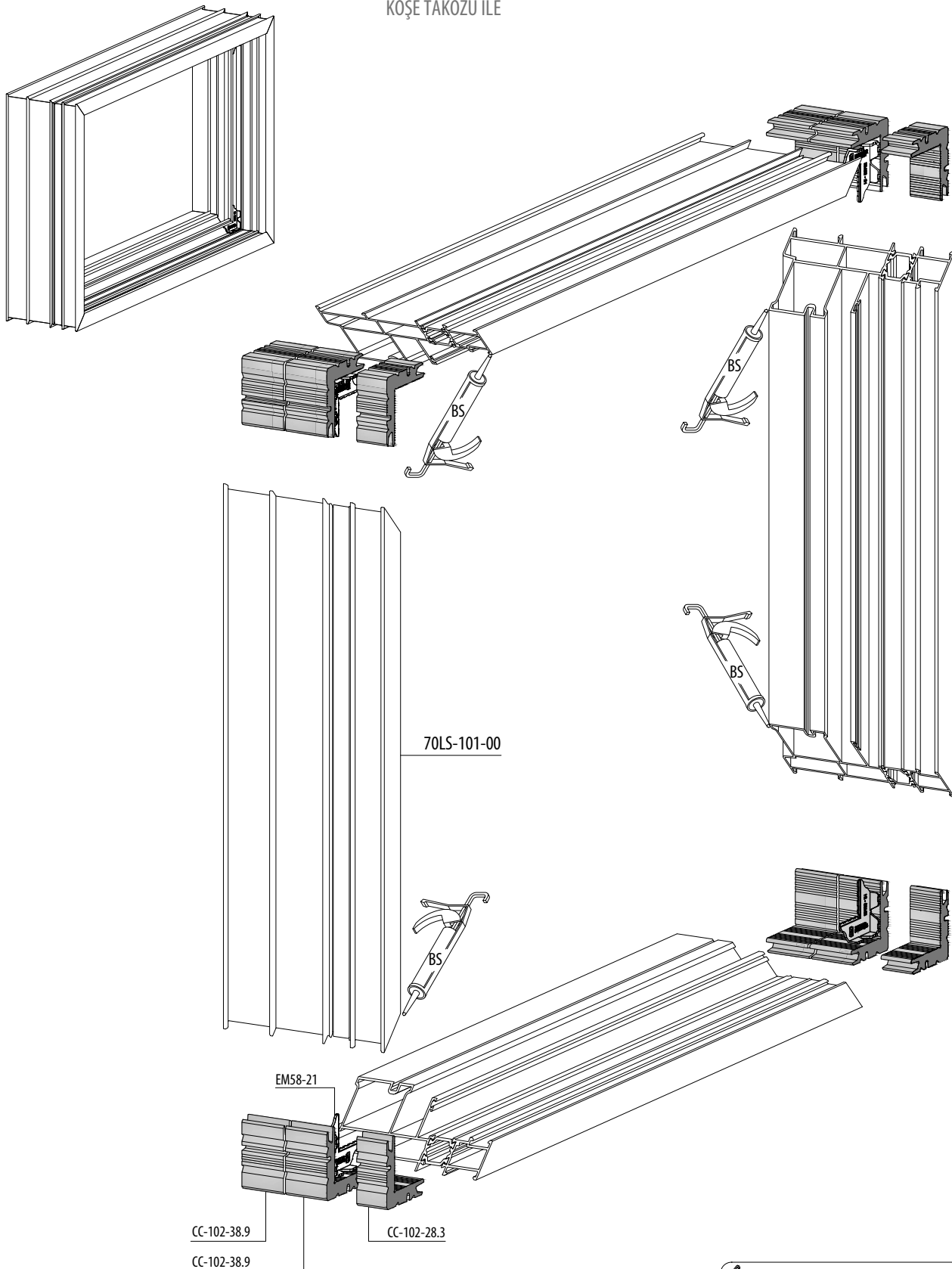
Code Kod	Quantity Miktar	Picture Resim
CC-102-42.8 Or / Yada KC-802-42.6	4 Pcs / Adet	
CC-102-43.7 Or / Yada KC-802-43.5	4 Pcs / Adet	
CC-102-55.4 Or / Yada KC-802-55.2	4 Pcs / Adet	
CC-105-09.6	48 Pcs / Adet	
CC-110-22.0	24 Pcs / Adet	
EM58-21	24 Pcs / Adet	
LC-107	48 Pcs / Adet	

✓ Please look at the assembly drawings for mechanical treatment.
Mekanik işlemler için lütfen uygulama detayları bölümüne bakınız.

FRAME ASSEMBLY / KASA UYGULAMA

70LS-101-00

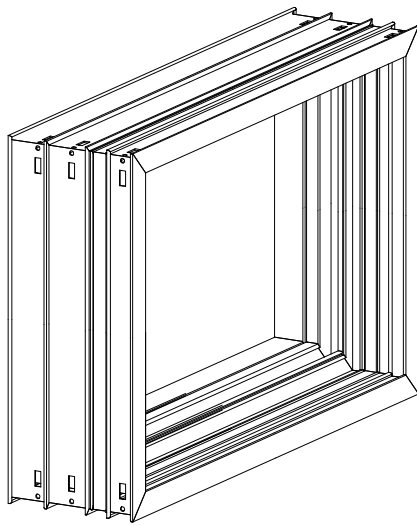
WITH PRES CORNER JOINT
KÖŞE TAKOZU İLE



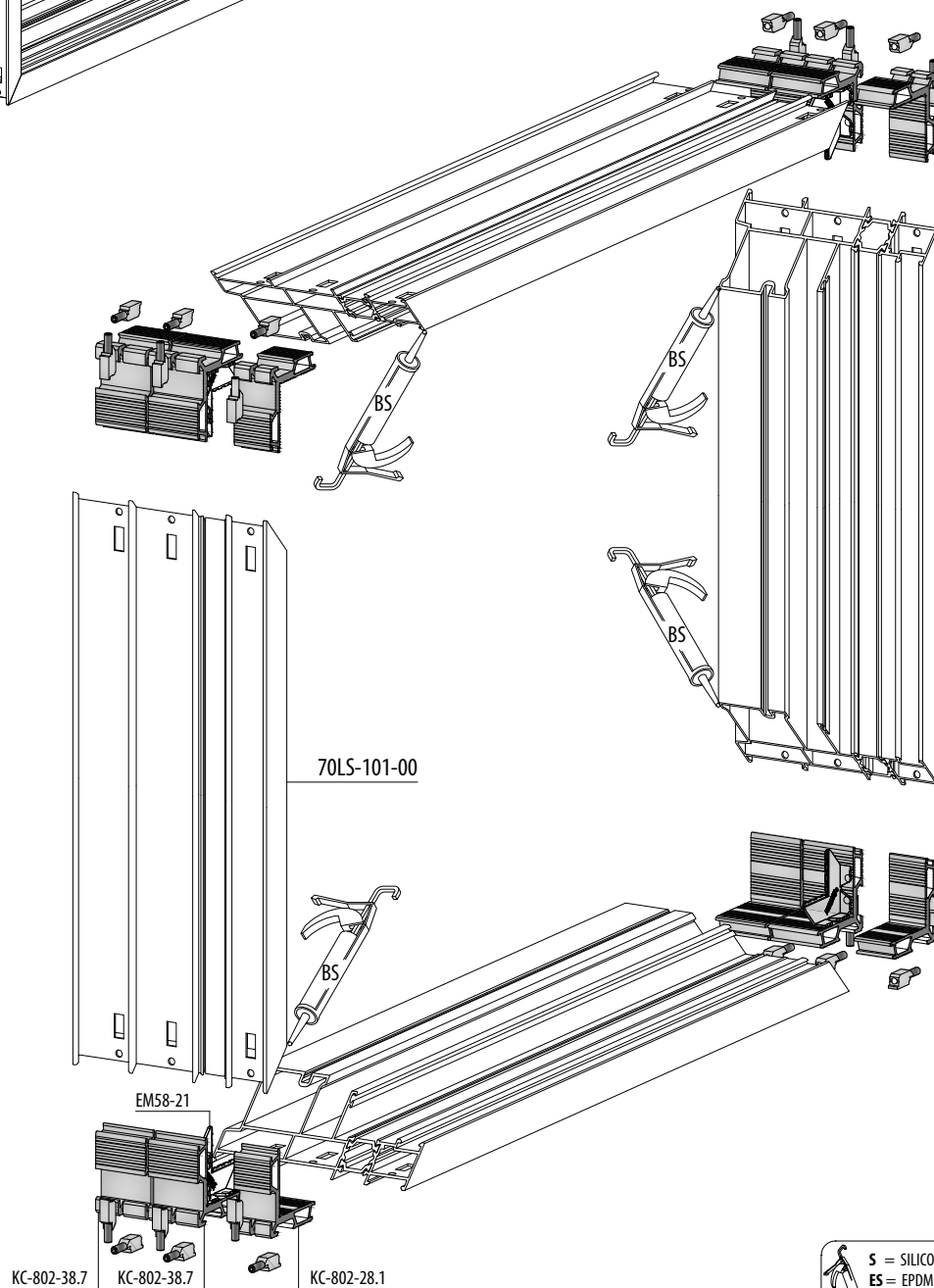
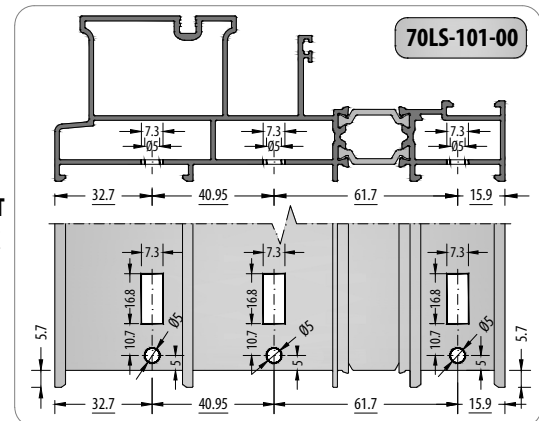
 S = SILICONE SİLİKON
ES = EPDM BOND / EPDM YAPIŞTIRICI
BS = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

FRAME ASSEMBLY / KASA UYGULAMA

70LS-101-00



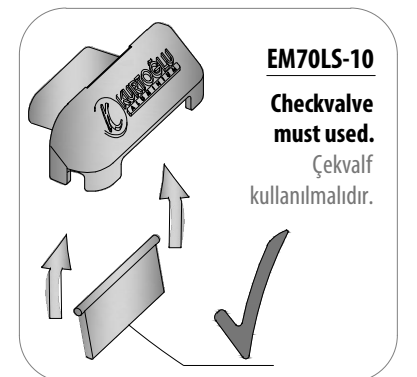
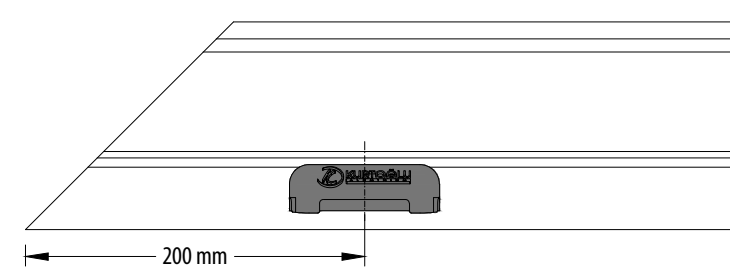
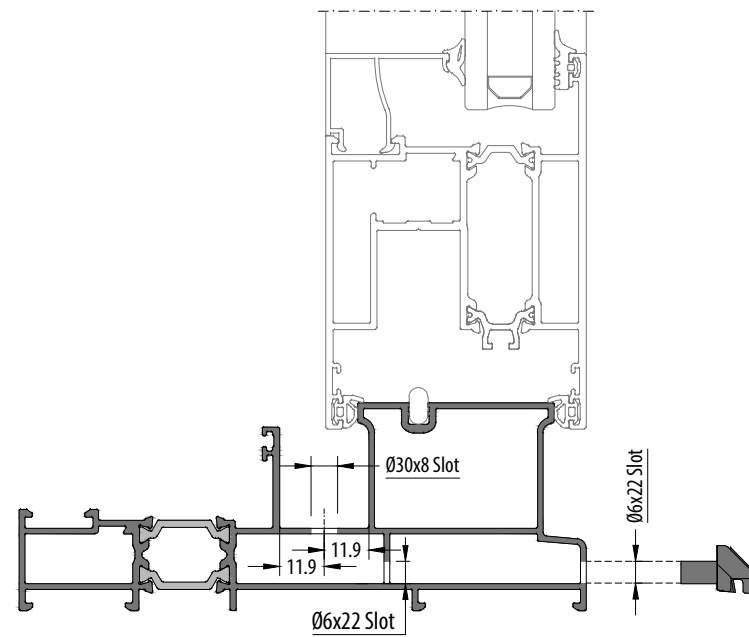
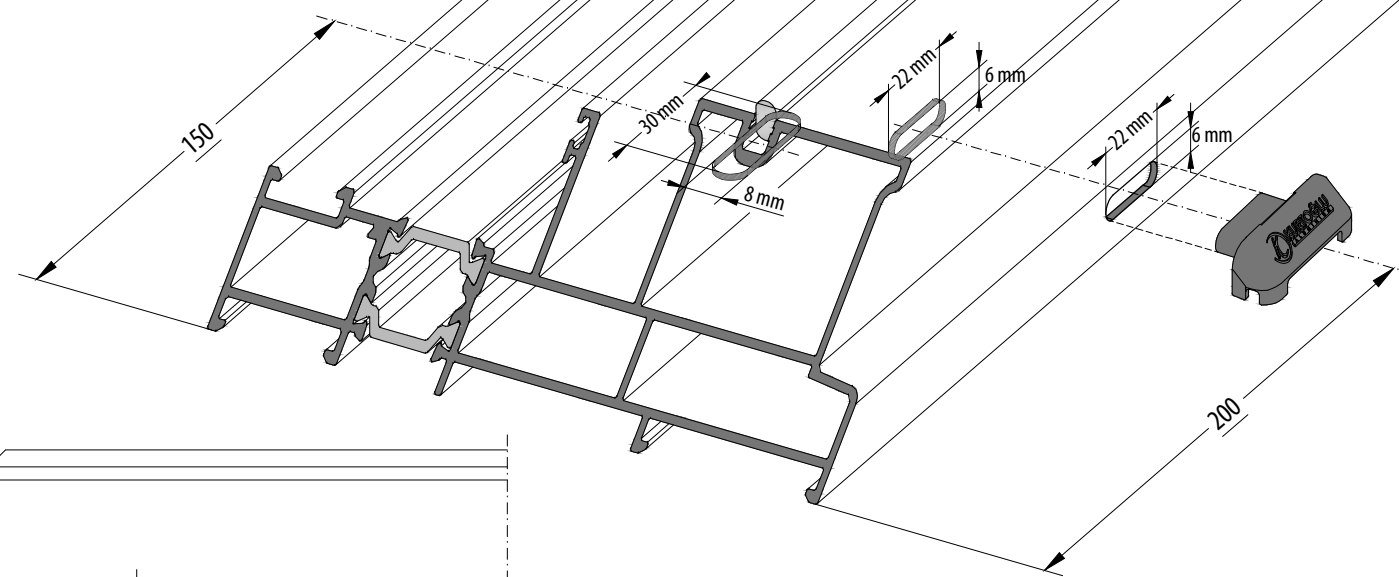
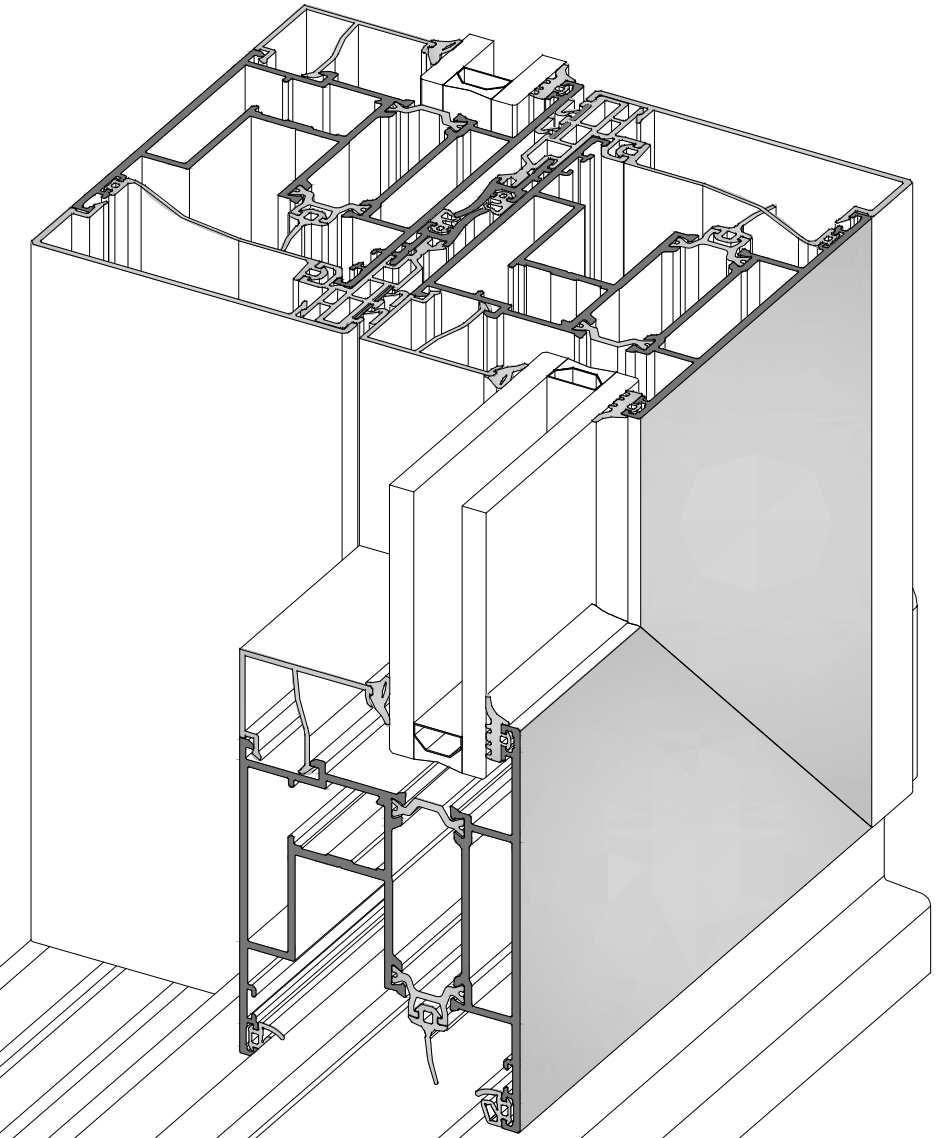
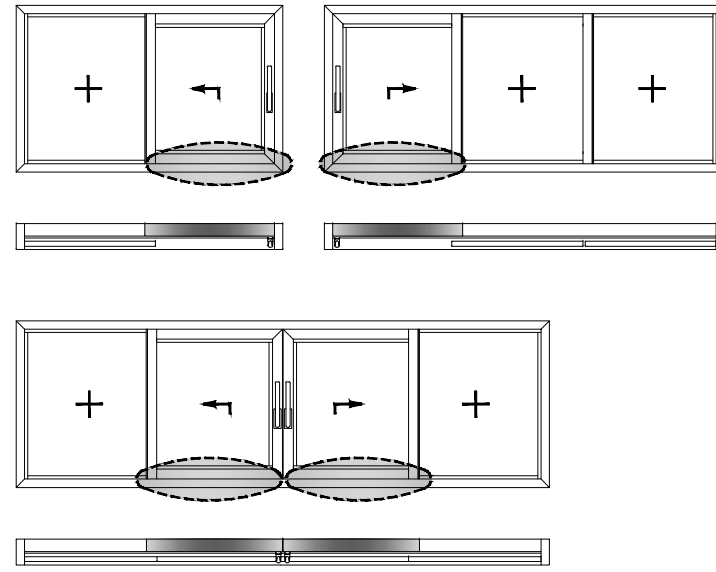
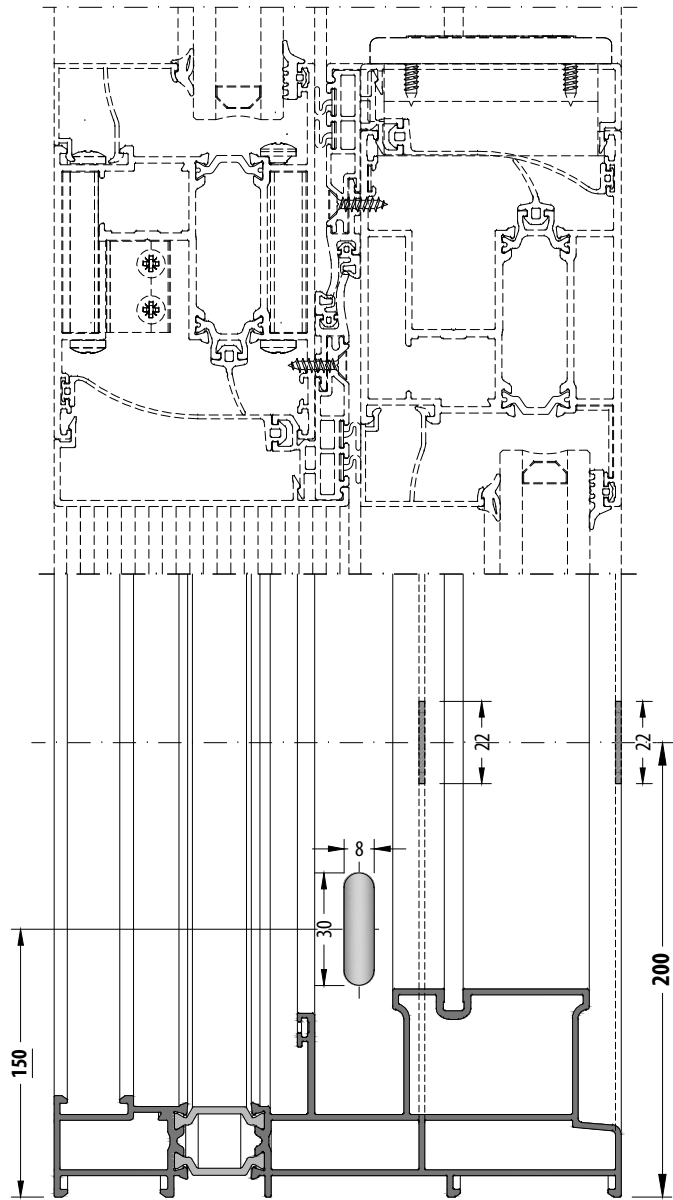
**WITH
MECHANICAL
CORNER JOINT**
MEKANİK KÖŞE
BAĞLANTI



 **S = SILICONE SİLİKON**
ES = EPDM BOND / EPDM YAPIŞTIRICI
BS = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

PASSIVE SIDE DRAINAGE / PASİF TARAF TAHLİYE

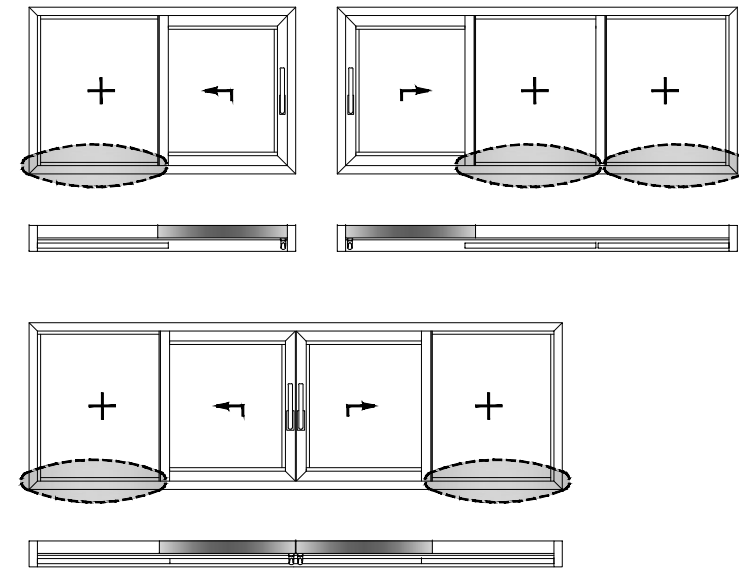
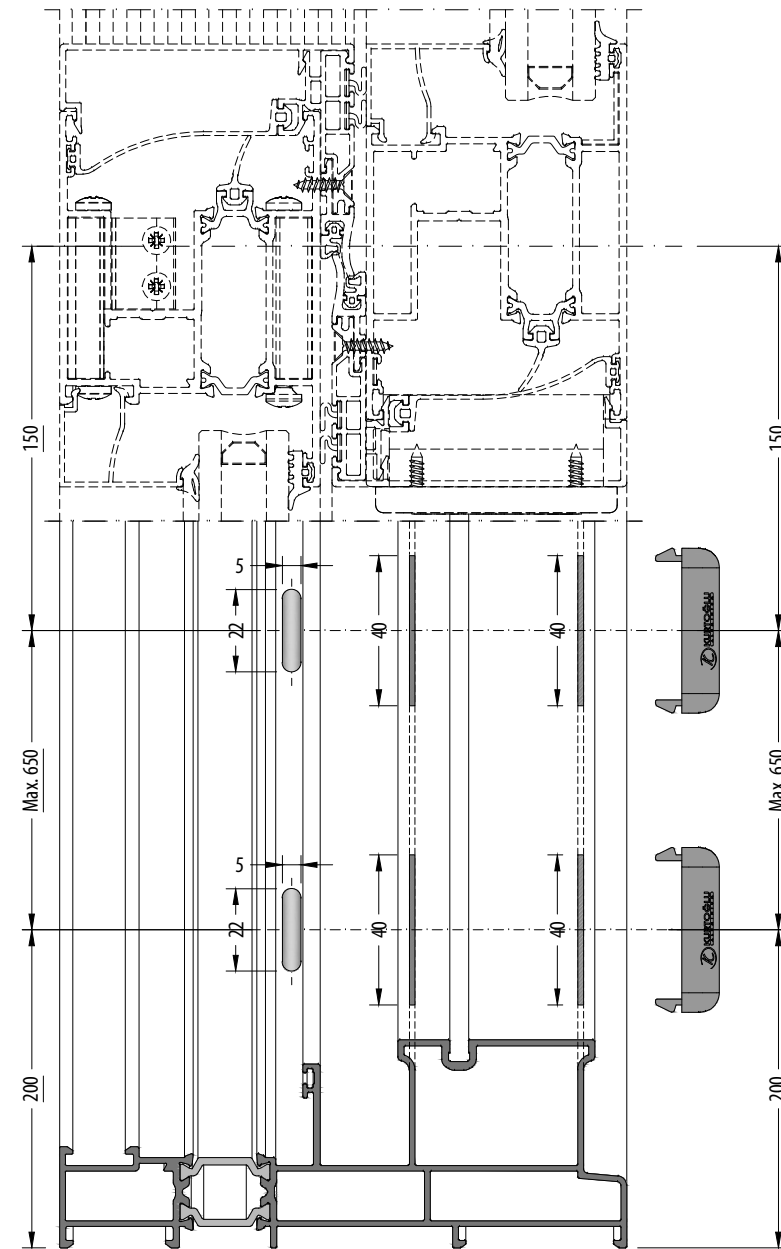
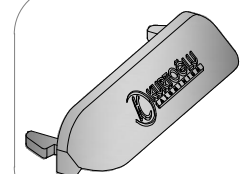
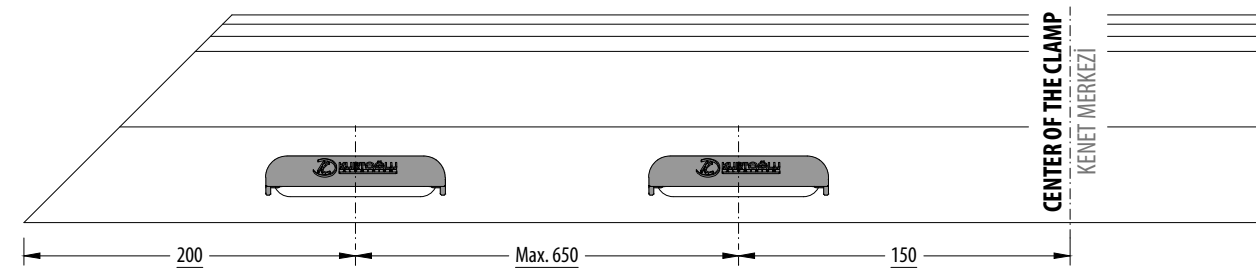
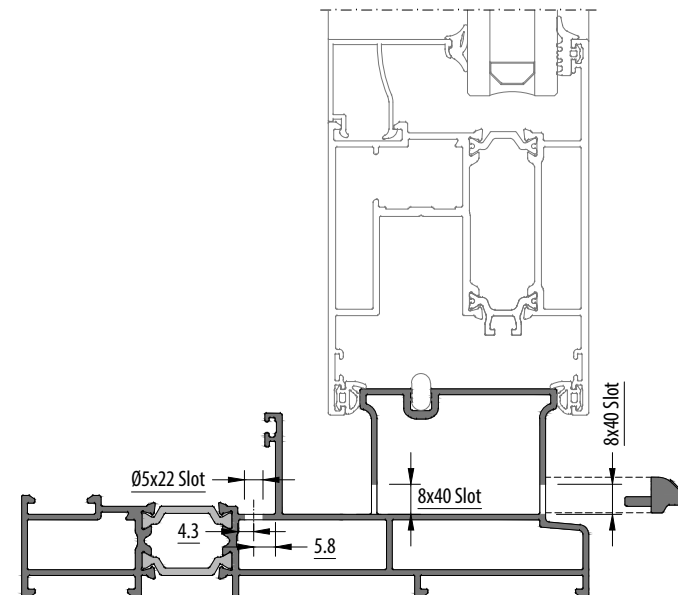
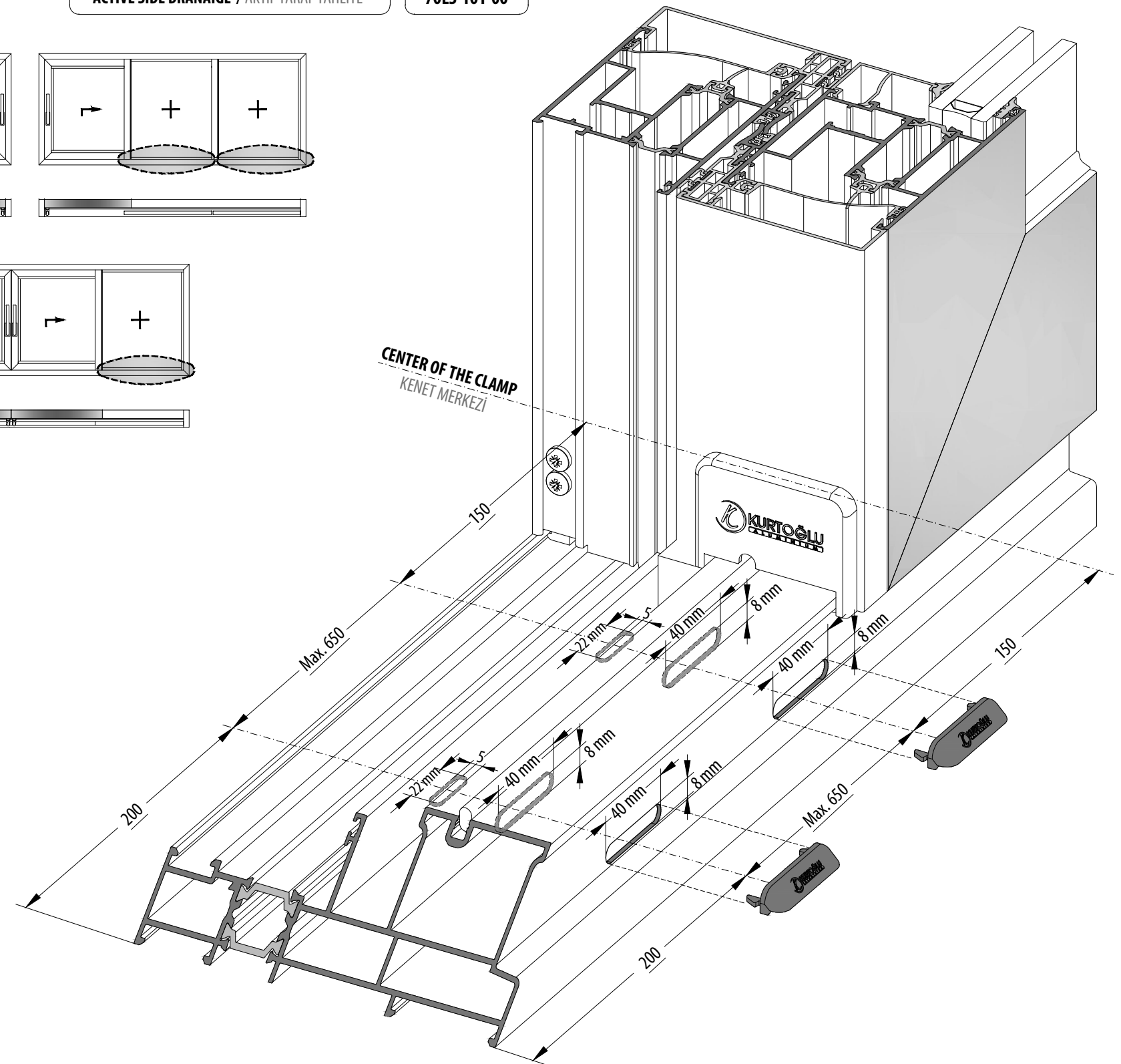
70LS-101-00



EM70LS-10
Checkvalve
must used.
Çekvalf
kullanılmalıdır.

ACTIVE SIDE DRAINAGE / AKTİF TARAF TAHLİYE

70LS-101-00

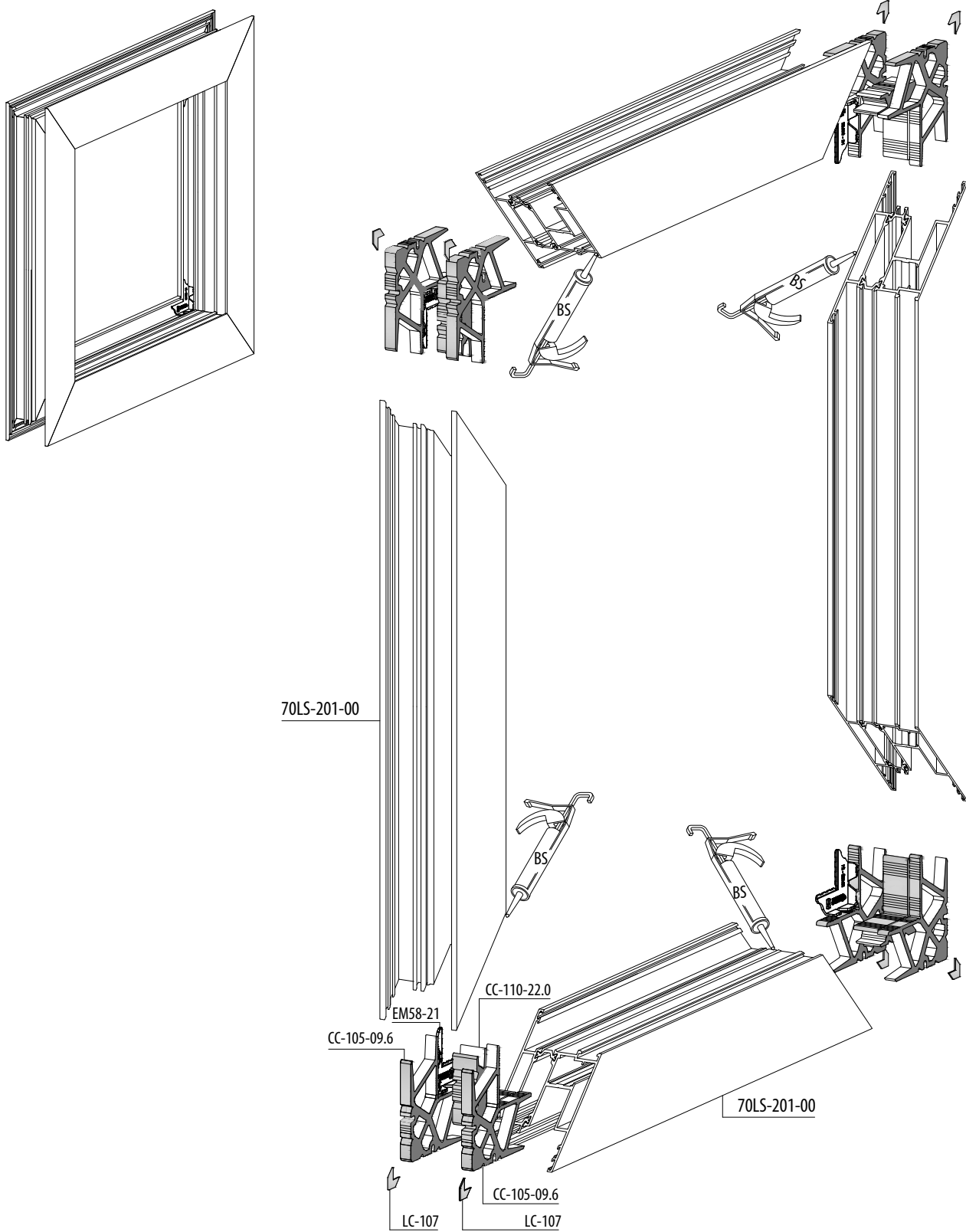
CENTER OF THE CLAMP
KENET MERKEZİ

EM70LS-09

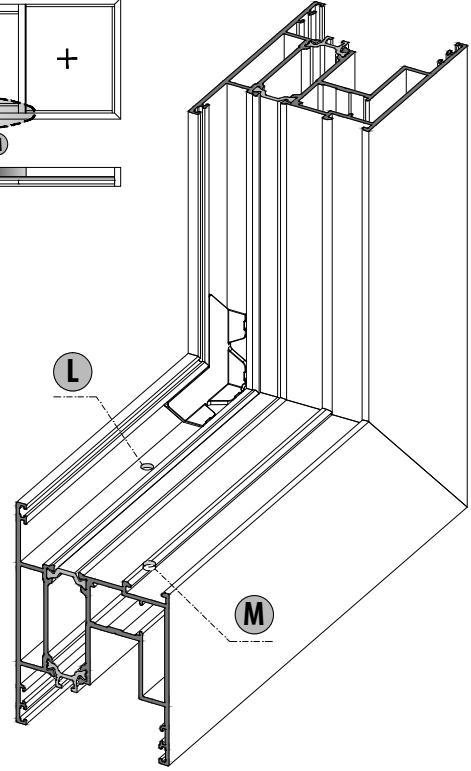
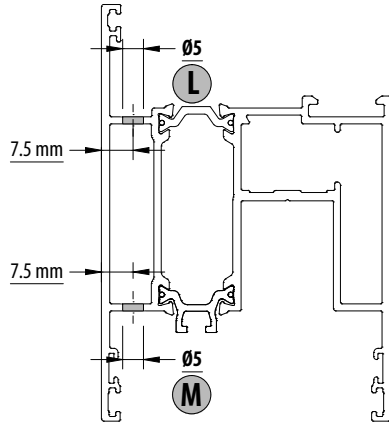
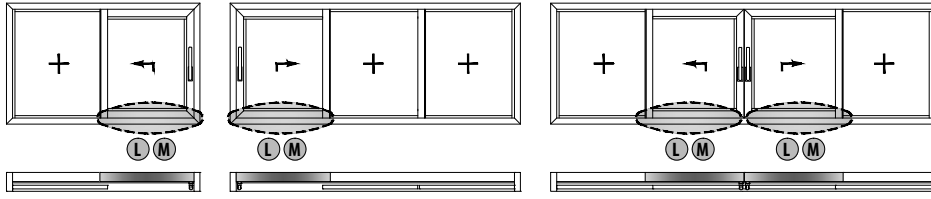
Drainage
Cap

Tahliye Kapağı

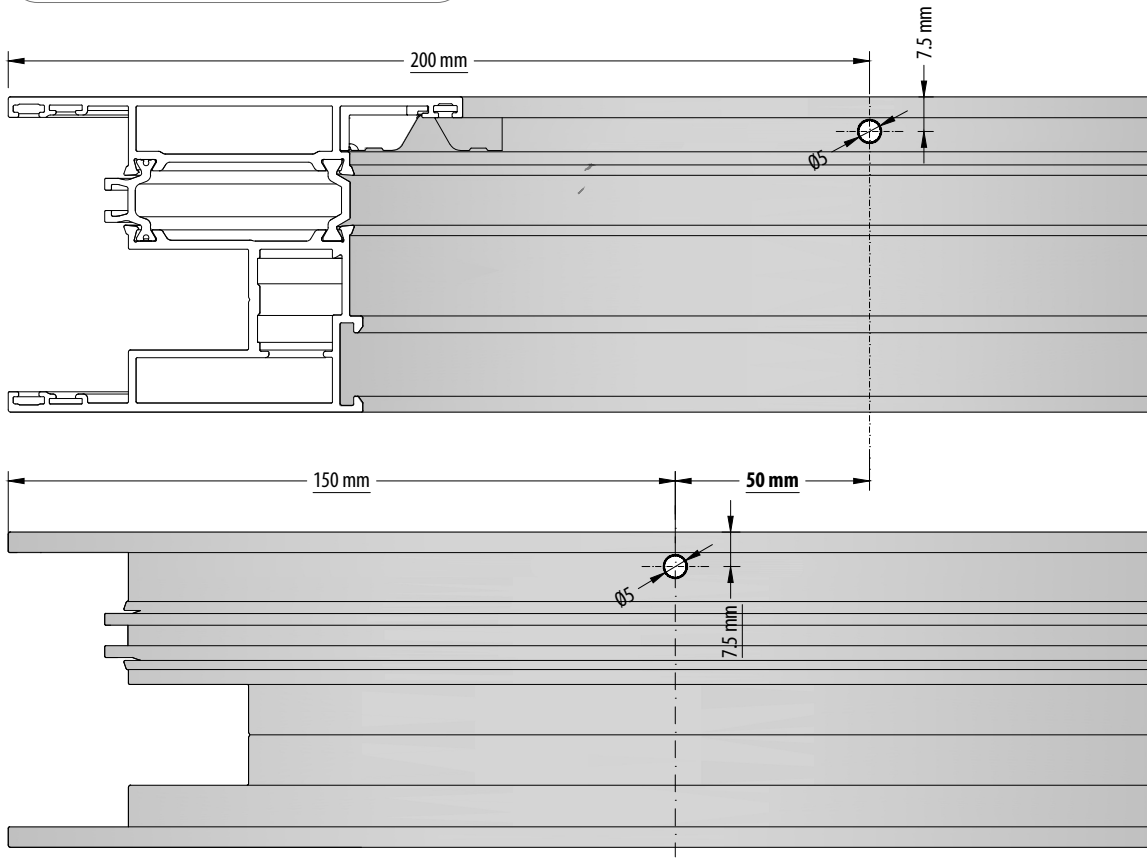
SASH ASSEMBLY / KANAT UYGULAMA

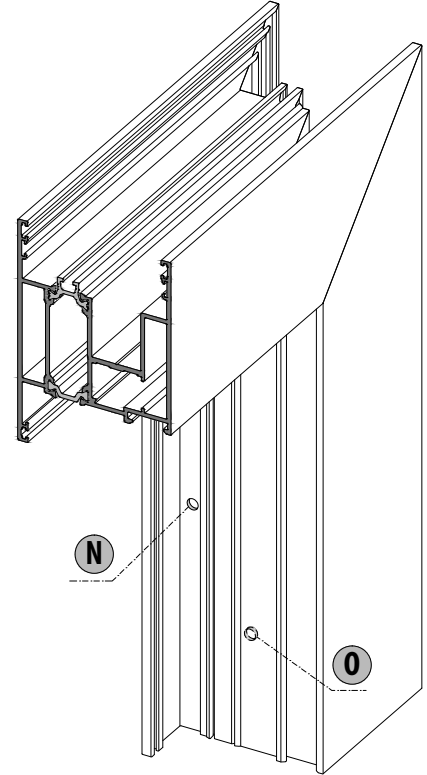
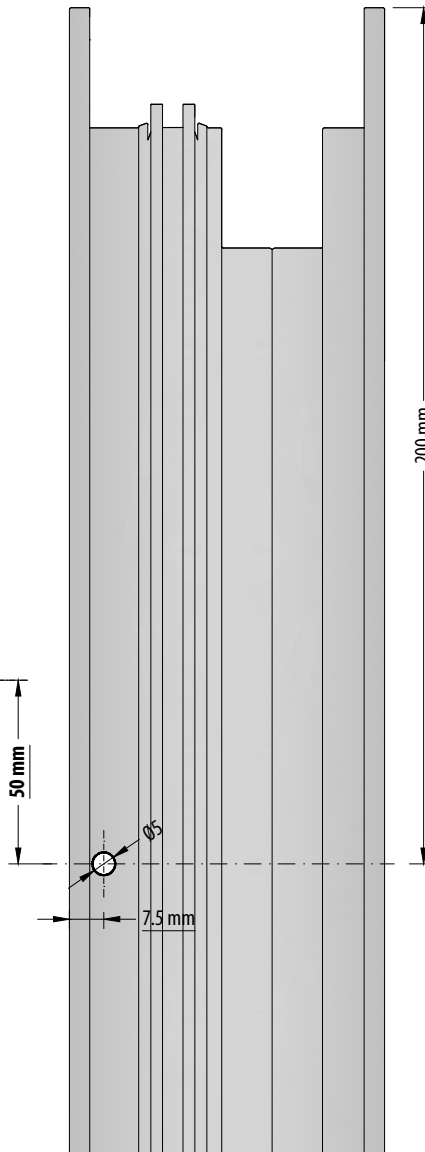
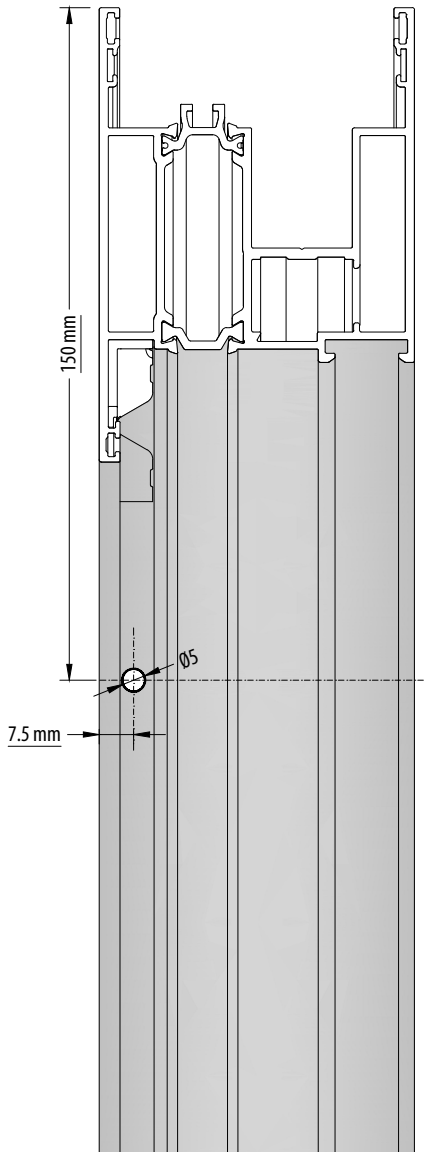
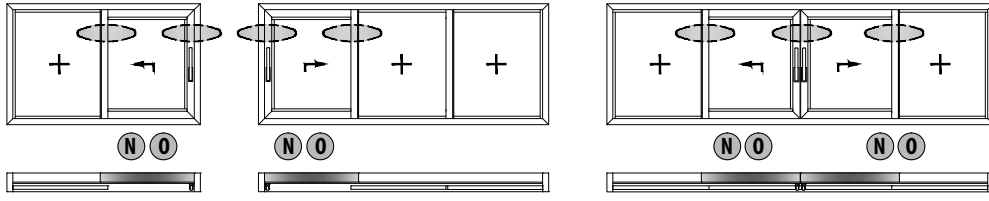


 **S** = SILICONE / SİLİKON
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SASH DRAINAGE HOLES / KANAT TAHLİYE DELİKLERİ**OPERATIONS / İŞLEMLER**

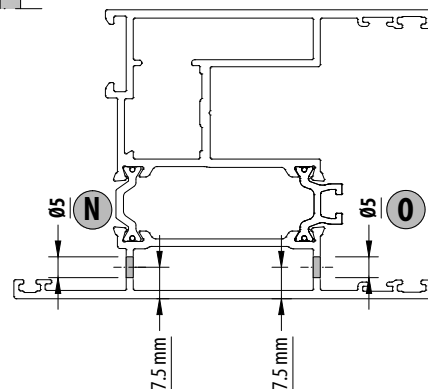
- L** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik
- M** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik



SASH AERATION HOLES / KANAT HAVALANDIRMA DELİKLERİ**OPERATIONS / İŞLEMLER**

N (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik

O (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik



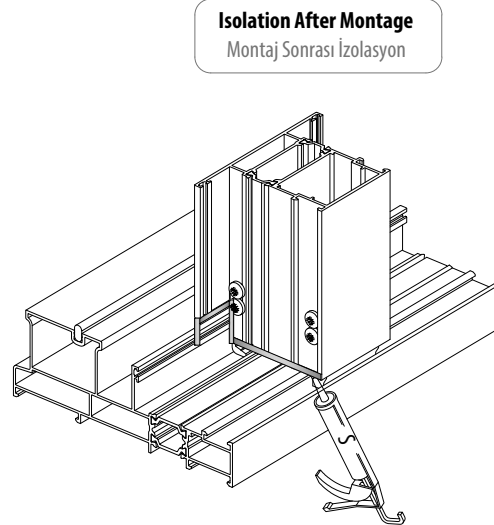
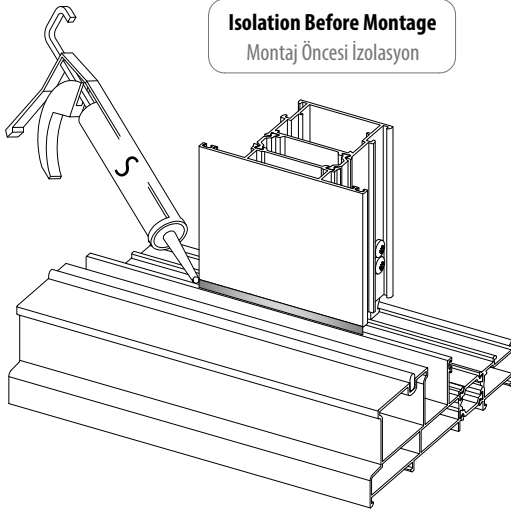
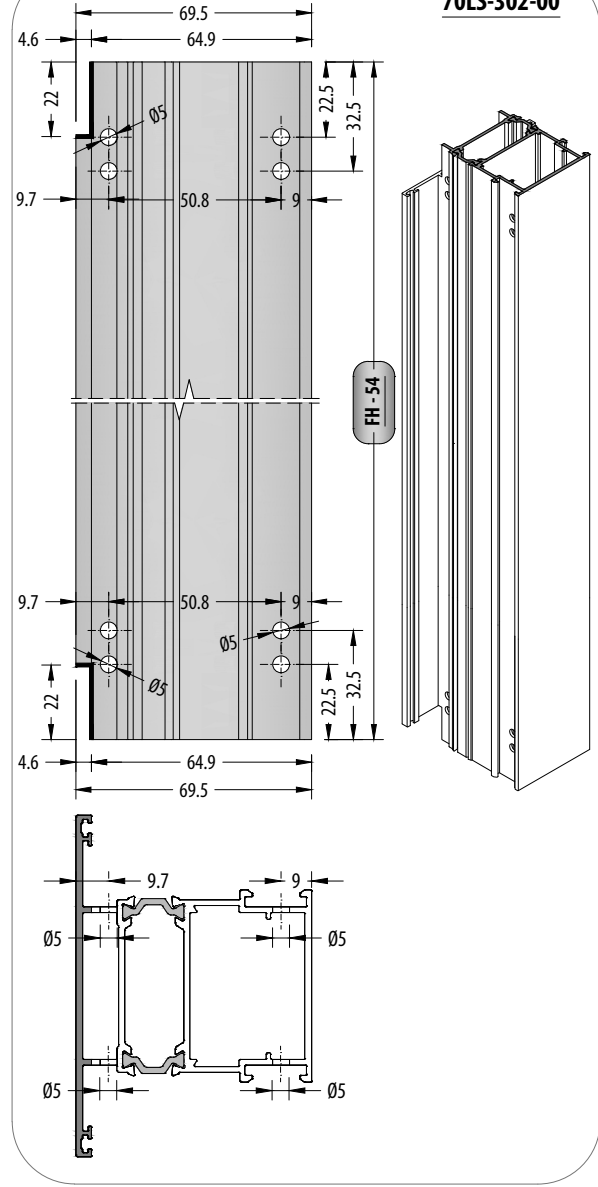
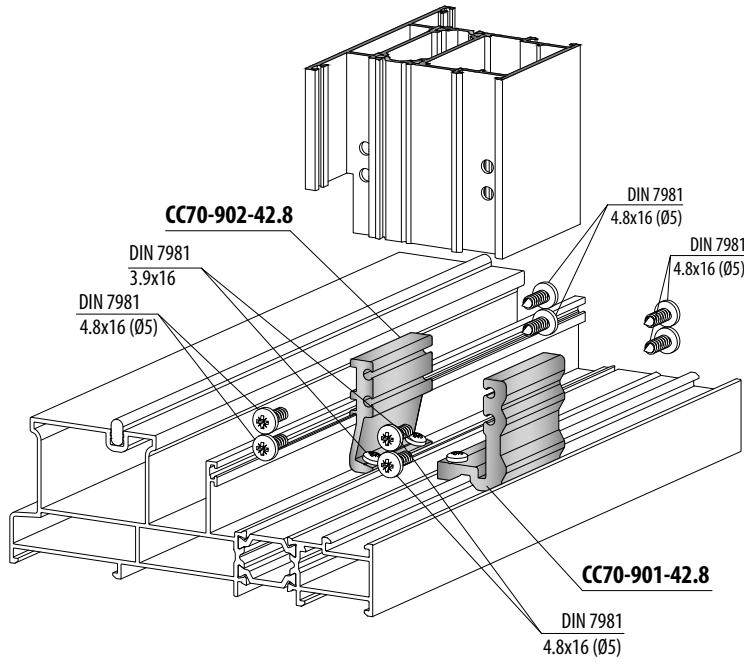
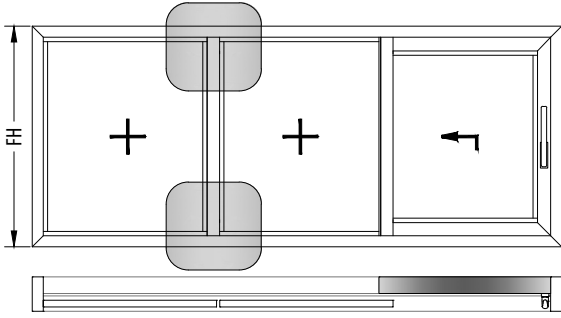
MULLION PROFILE ASSEMBLY / ORTA KAYIT PROFİL MONTAJI

70LS-302-00

A

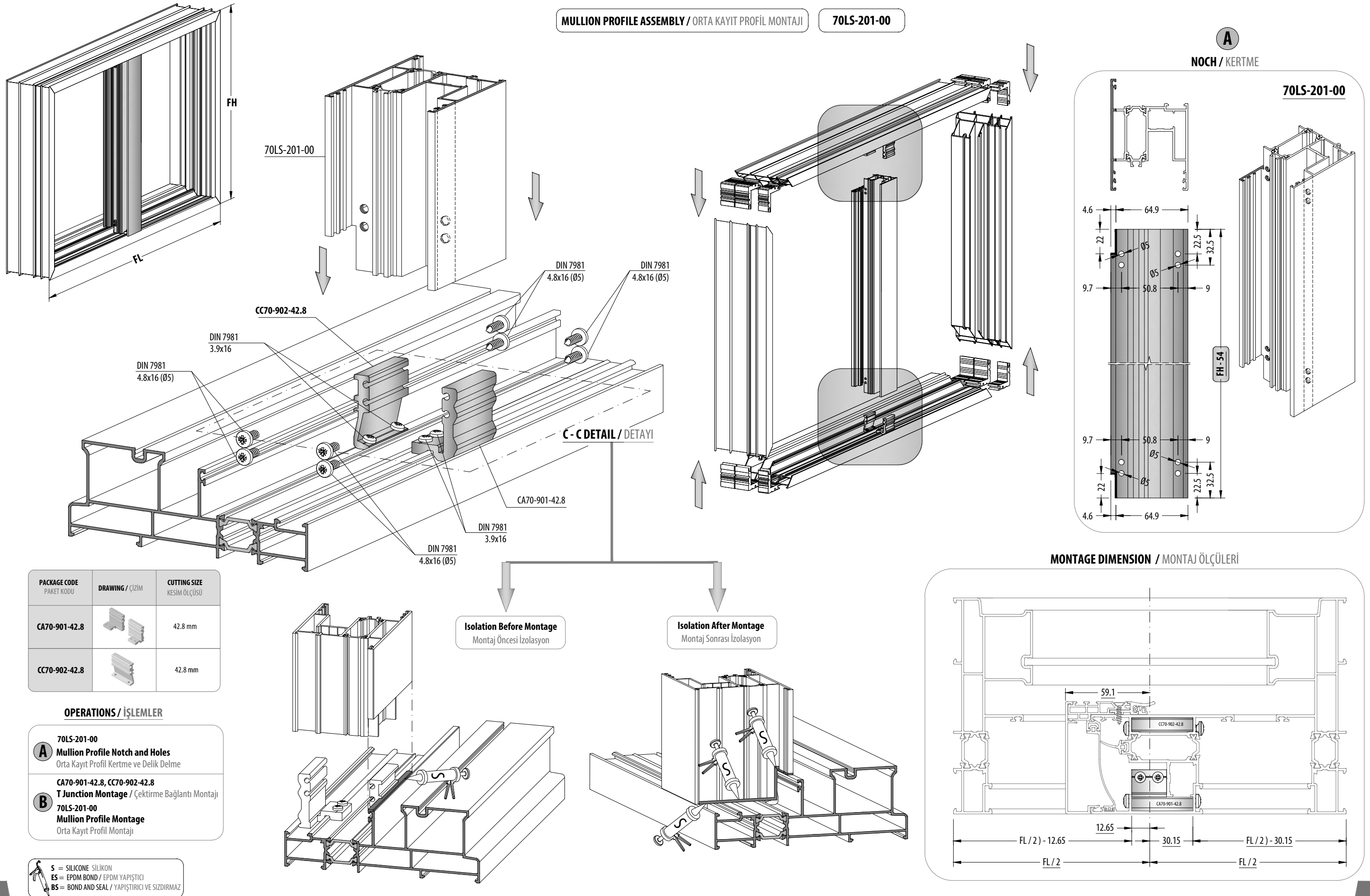
NOTCH / KERTME

70LS-302-00



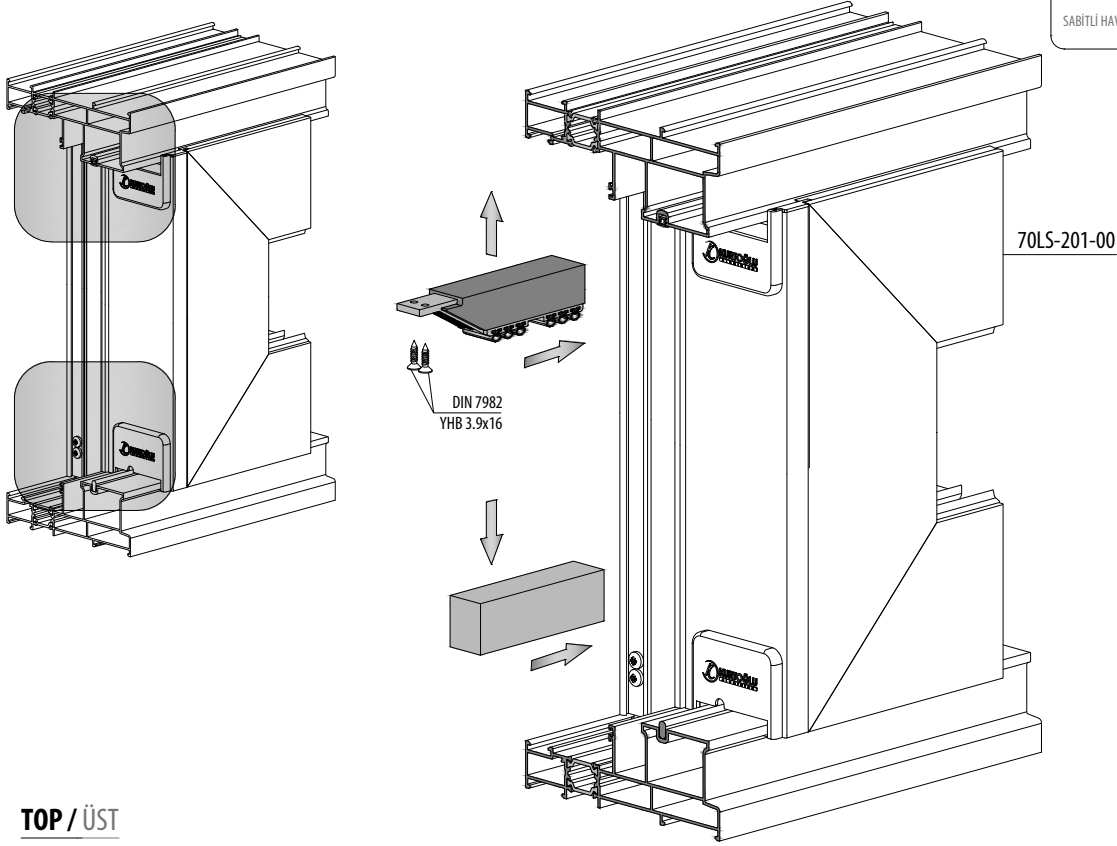
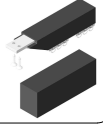
MULLION PROFILE ASSEMBLY / ORTA KAYIT PROFİL MONTAJI

70LS-201-00

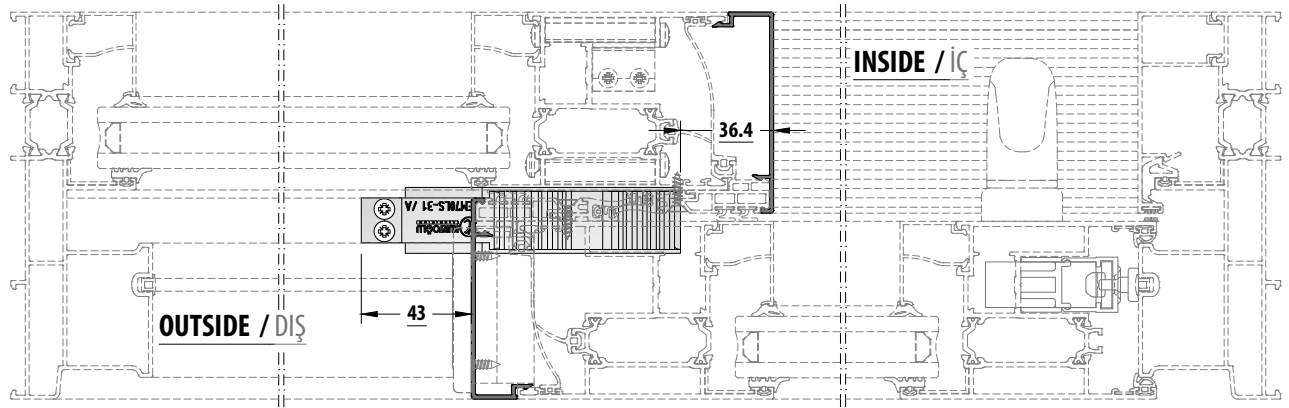


WEATHER STRIP MONTAGE / HAVA KESİCİ MONTAJI

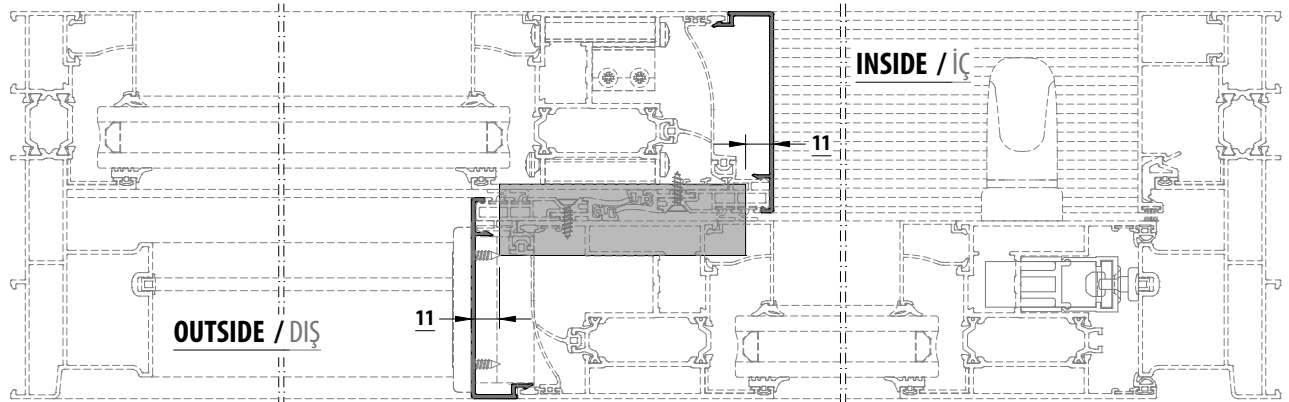
EM70LS-31
FIXED WEATHER
STRIP SET
SABİTLİ HAVA KESİCİ TAKIMI



TOP / ÜST

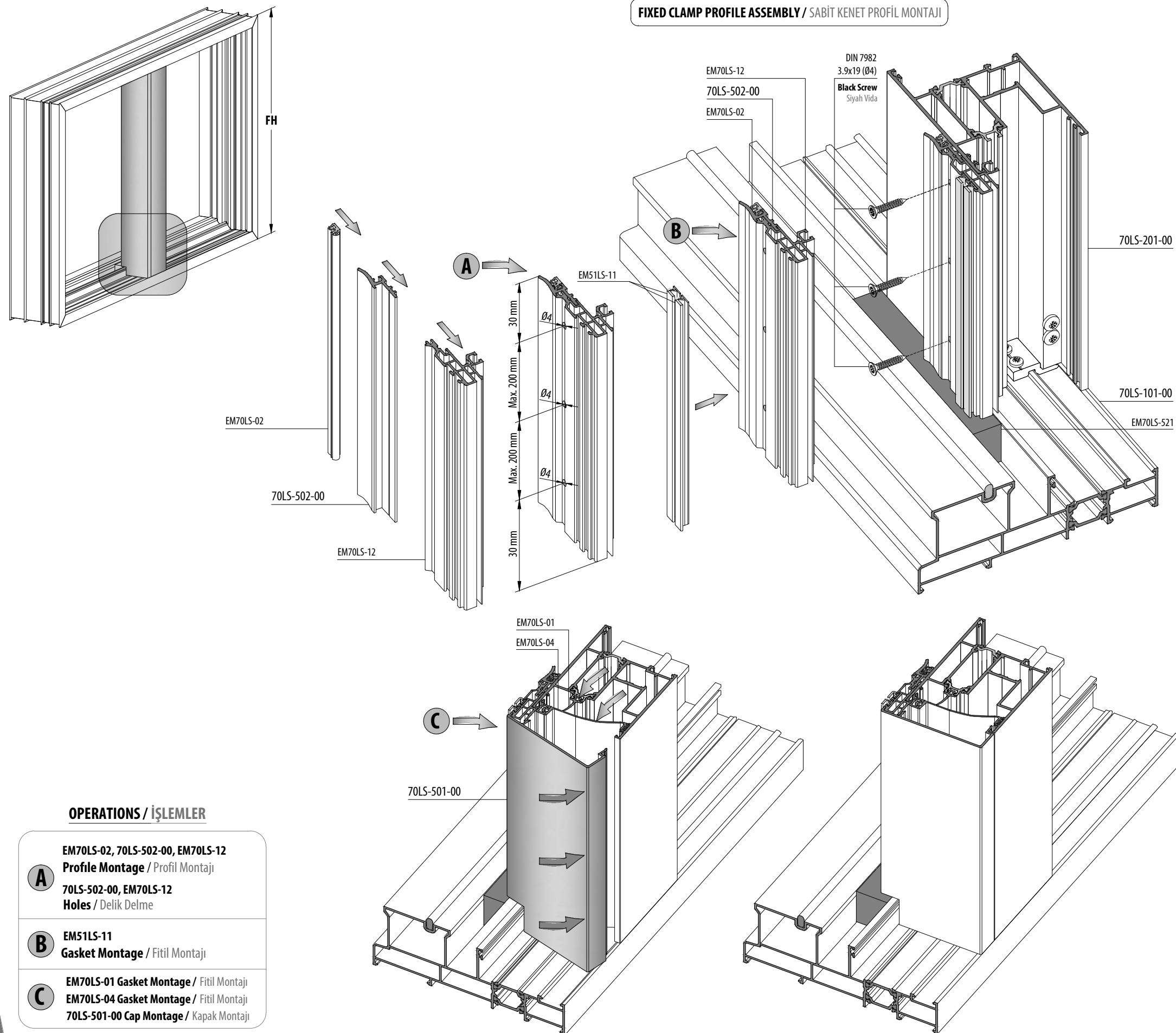
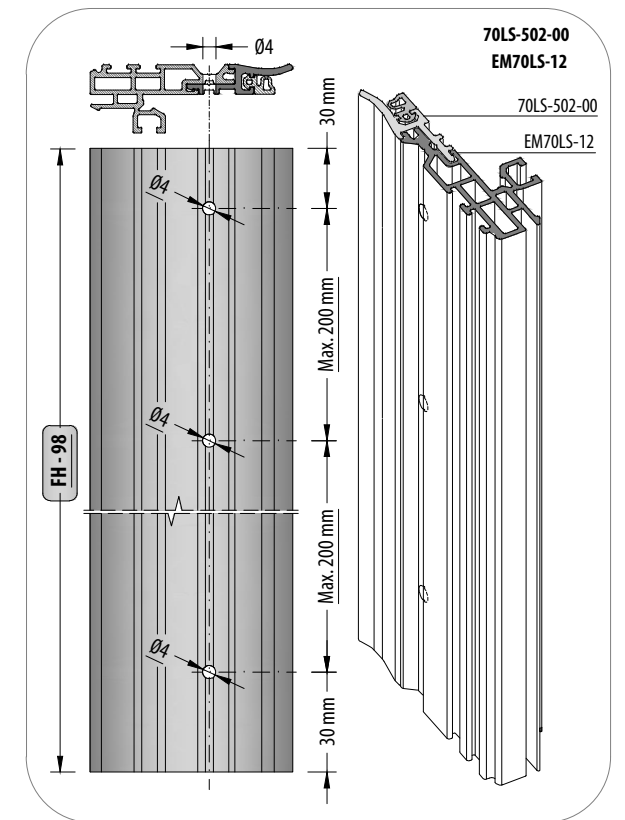
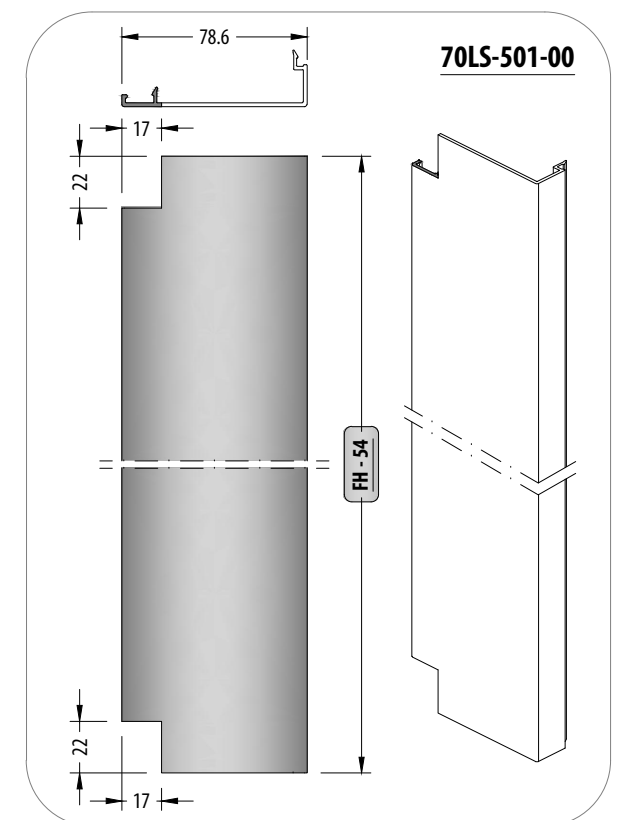


BOTTOM / ALT



MONTAGE DIMENSION / MONTAJ ÖLÇÜLERİ

FIXED CLAMP PROFILE ASSEMBLY / SABİT KENET PROFİL MONTAJI

**B**
HOLES / DELİK DELME**C**
NOCH / KERTME

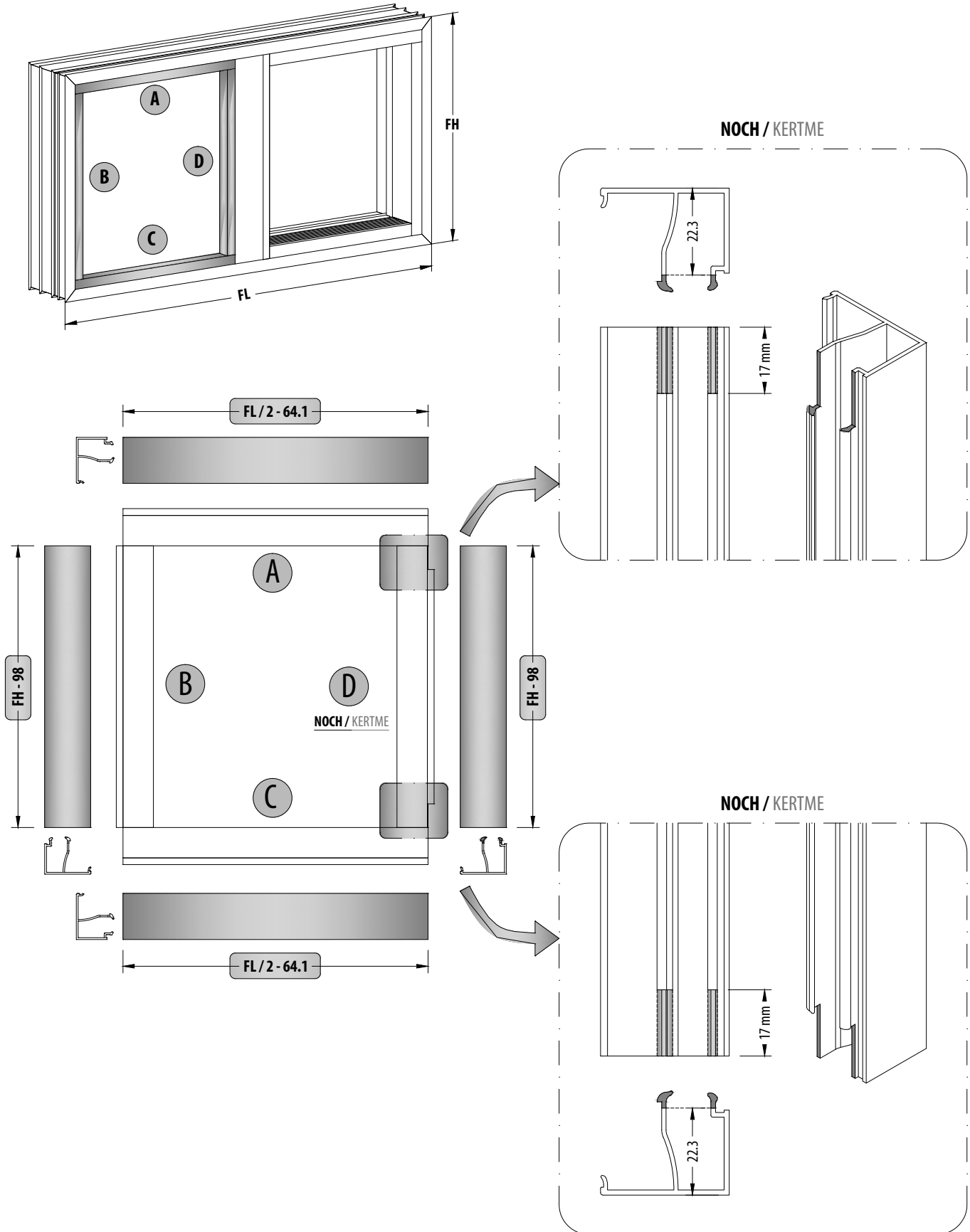
OPERATIONS / İŞLEMLER

EM70LS-02, 70LS-502-00, EM70LS-12
Profile Montage / Profil Montajı
70LS-502-00, EM70LS-12
Holes / Delik Delme

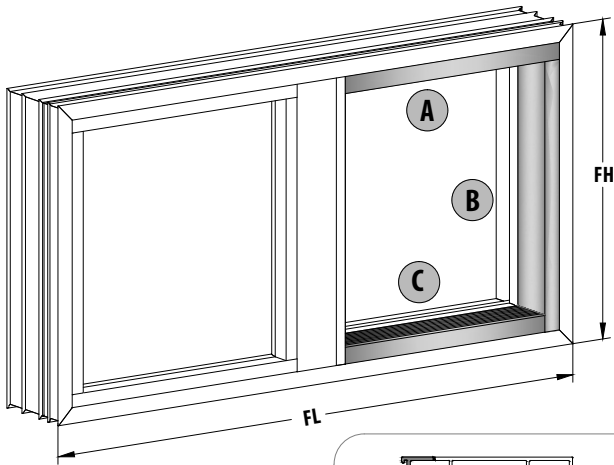
B EM51LS-11
Gasket Montage / Fitol Montajı

C EM70LS-01 Gasket Montage / Fitol Montajı
EM70LS-04 Gasket Montage / Fitol Montajı
70LS-501-00 Cap Montage / Kapak Montajı

GLAZING BEAD PROFILE ASSEMBLY / CAM ÇITA PROFİL MONTAJI



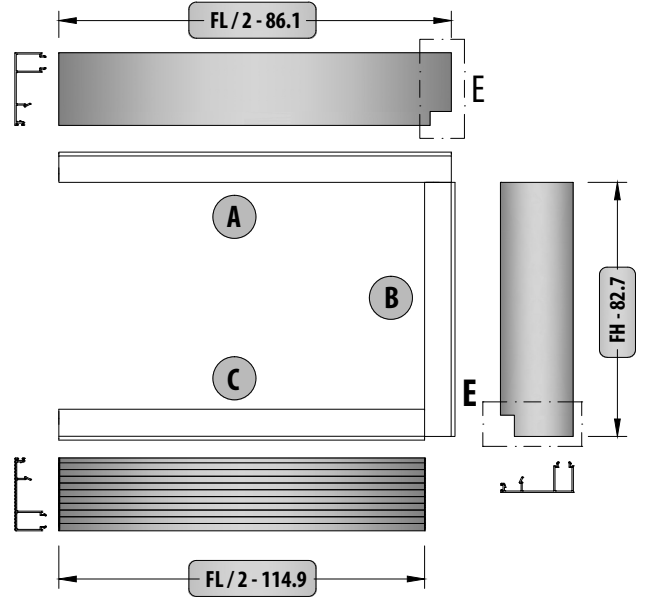
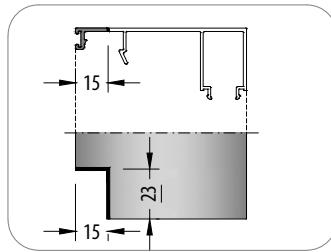
CAP PROFILE ASSEMBLY / KAPAK PROFİL MONTAJI



E
NOCH / KERTME

A B

CORNER DETAIL / KÖŞE DETAYI



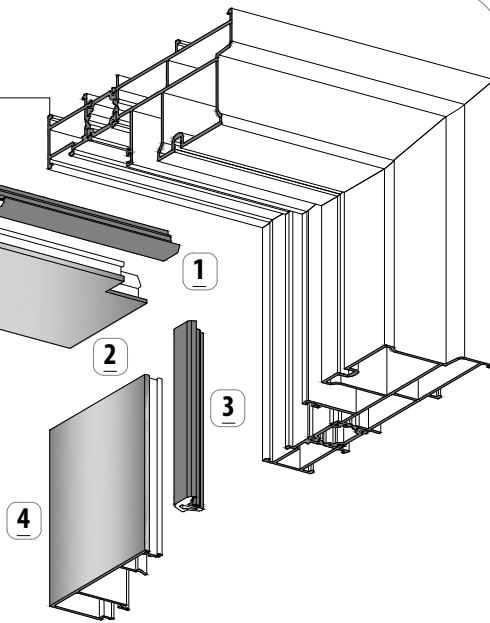
B C

CORNER DETAIL / KÖŞE DETAYI

70LS-101-00

EM70LS-05

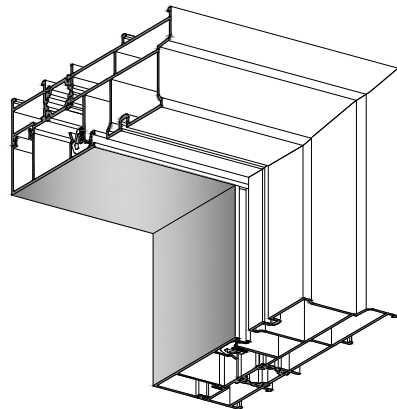
70LS-401-00



MONTAGE SEQUENCE

MONTAJ SIRASI

1/2/3/4

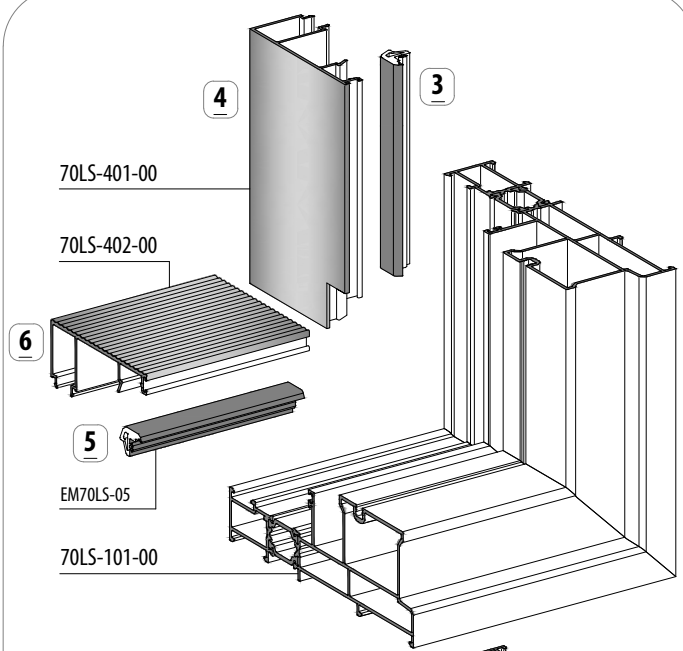


70LS-401-00

70LS-402-00

EM70LS-05

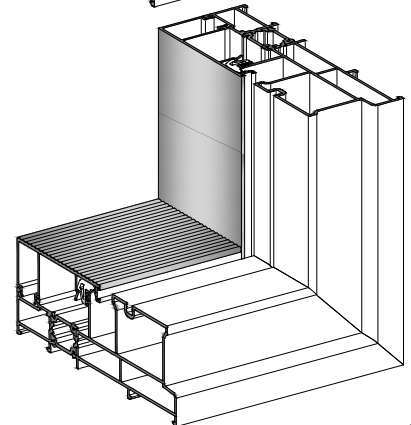
70LS-101-00



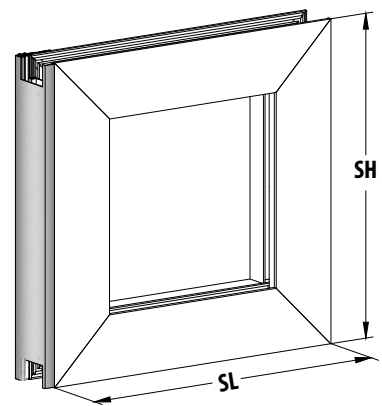
MONTAGE SEQUENCE

MONTAJ SIRASI

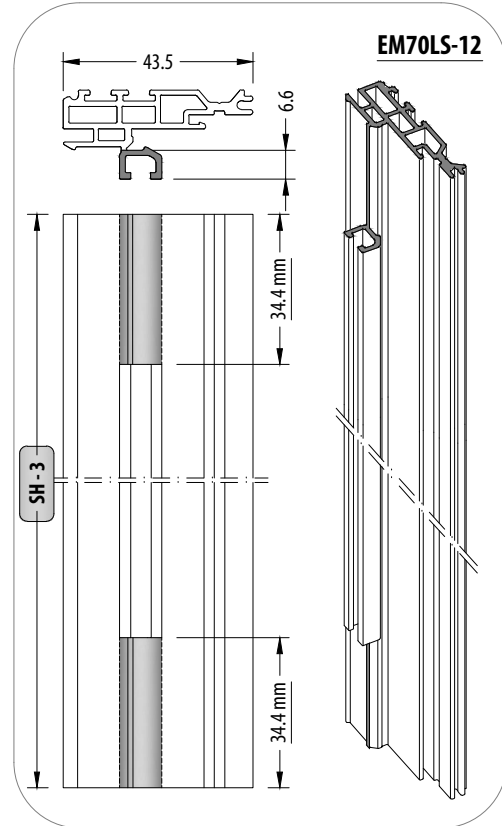
3/4/5/6



SASH CLAMP PROFILE ASSEMBLY / KANAT KENET PROFİL MONTAJI

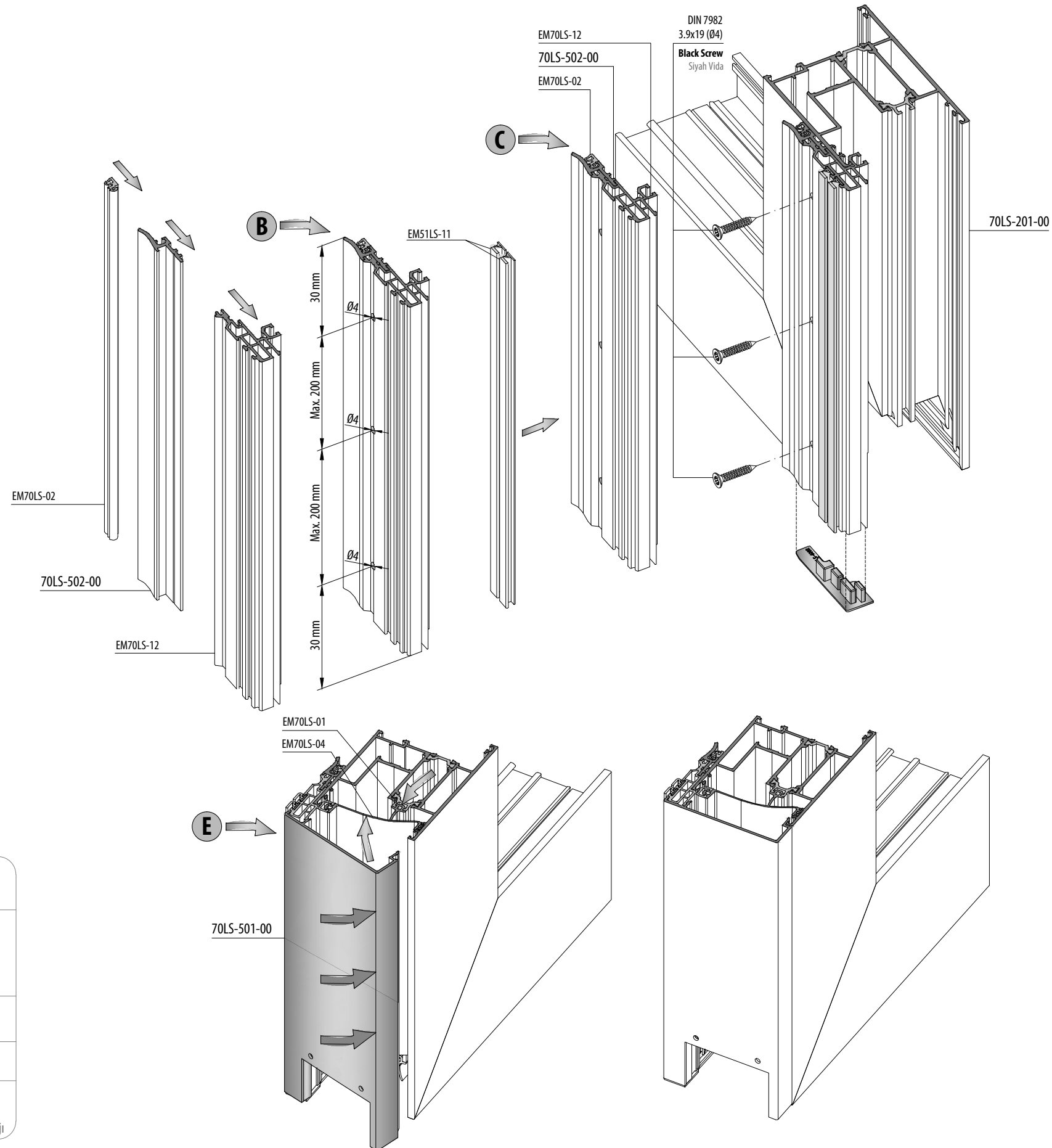


A
NOCH / KERTME

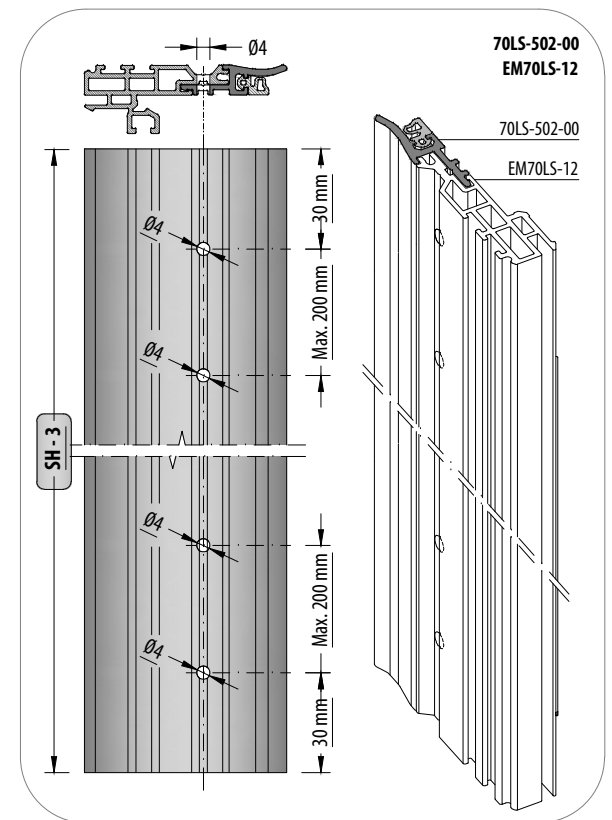


OPERATIONS / İŞLEMLER

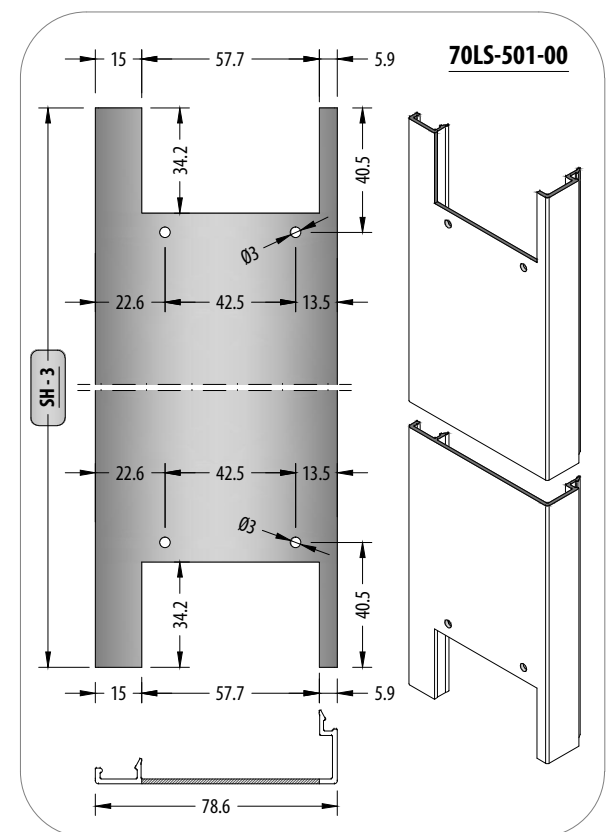
- A** EM70LS-12
Pvc Adapter Noch / Pvc Adaptör Kertme
- B** EM70LS-02, 70LS-502-00, EM70LS-12
Profile Montage / Profil Montajı
- C** EM70LS-06
Brush Montage / Fırça Montajı
- D** 70LS-501-00 Cap Profile Noch / Kapak Profil Kertme
- E** EM70LS-01 Gasket Montage / Fıtıl Montajı
EM70LS-04 Gasket Montage / Fıtıl Montajı
70LS-501-00 Cap Profile Montage / Kapak Profil Montajı



B
HOLES / DELİK DELME



D
NOCH / KERTME



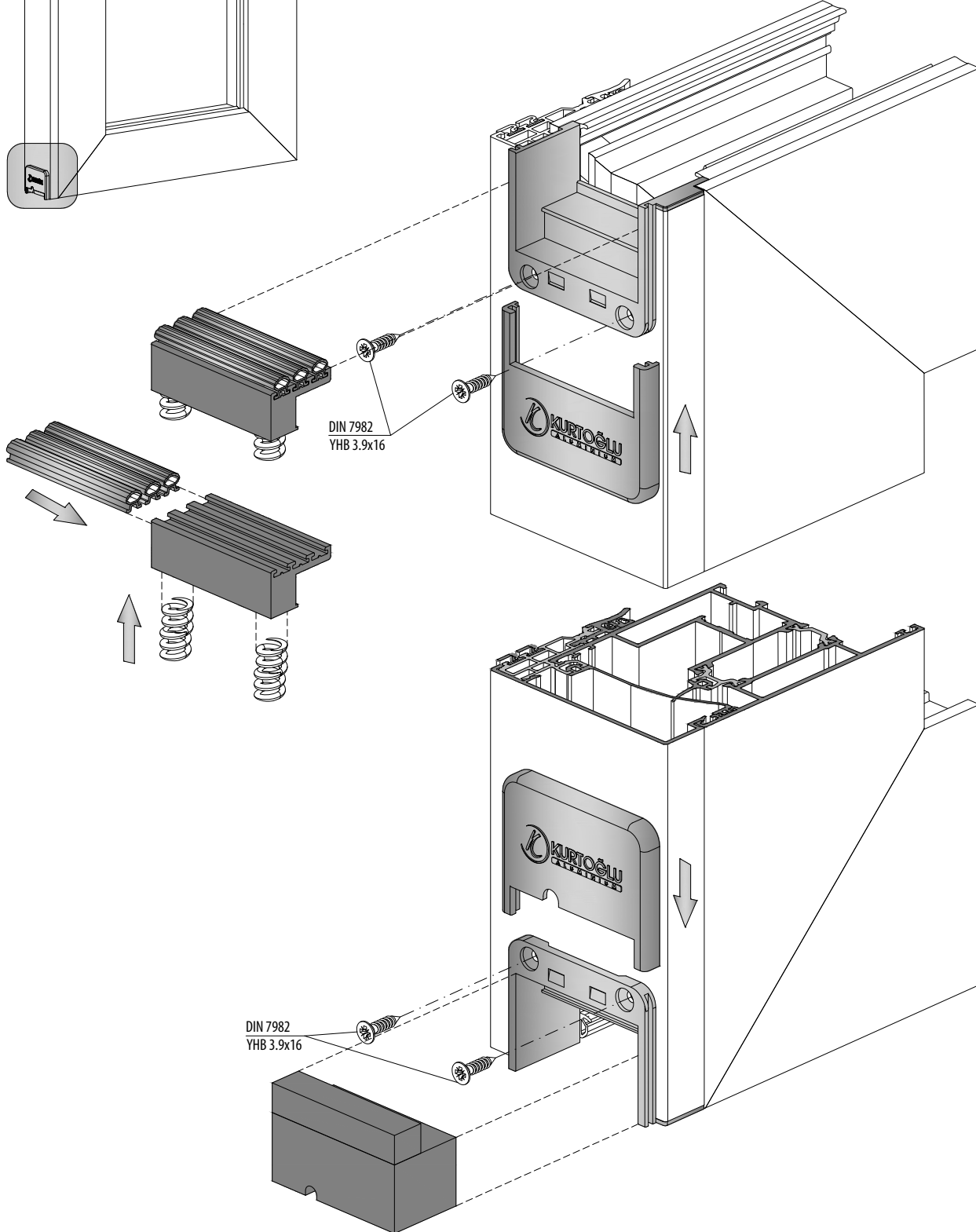
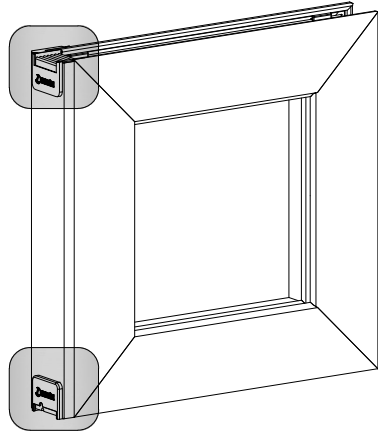
CLAMPING CAP ASSEMBLY / KENET KAPAK MONTAJI

EM70LS-201
CLAMPING
ACCESSORIES SET
KENET AKSESUAR TAKIMI



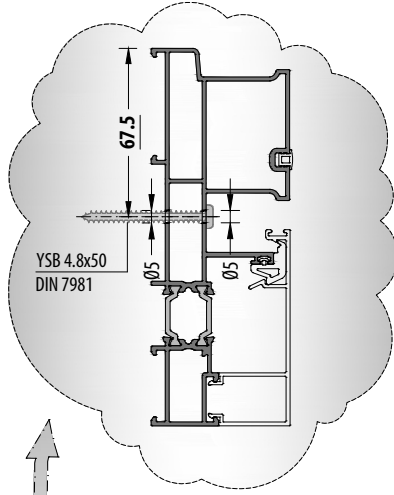
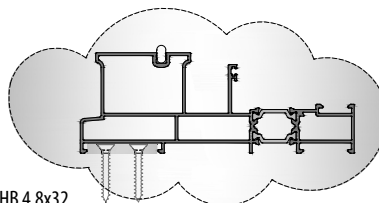
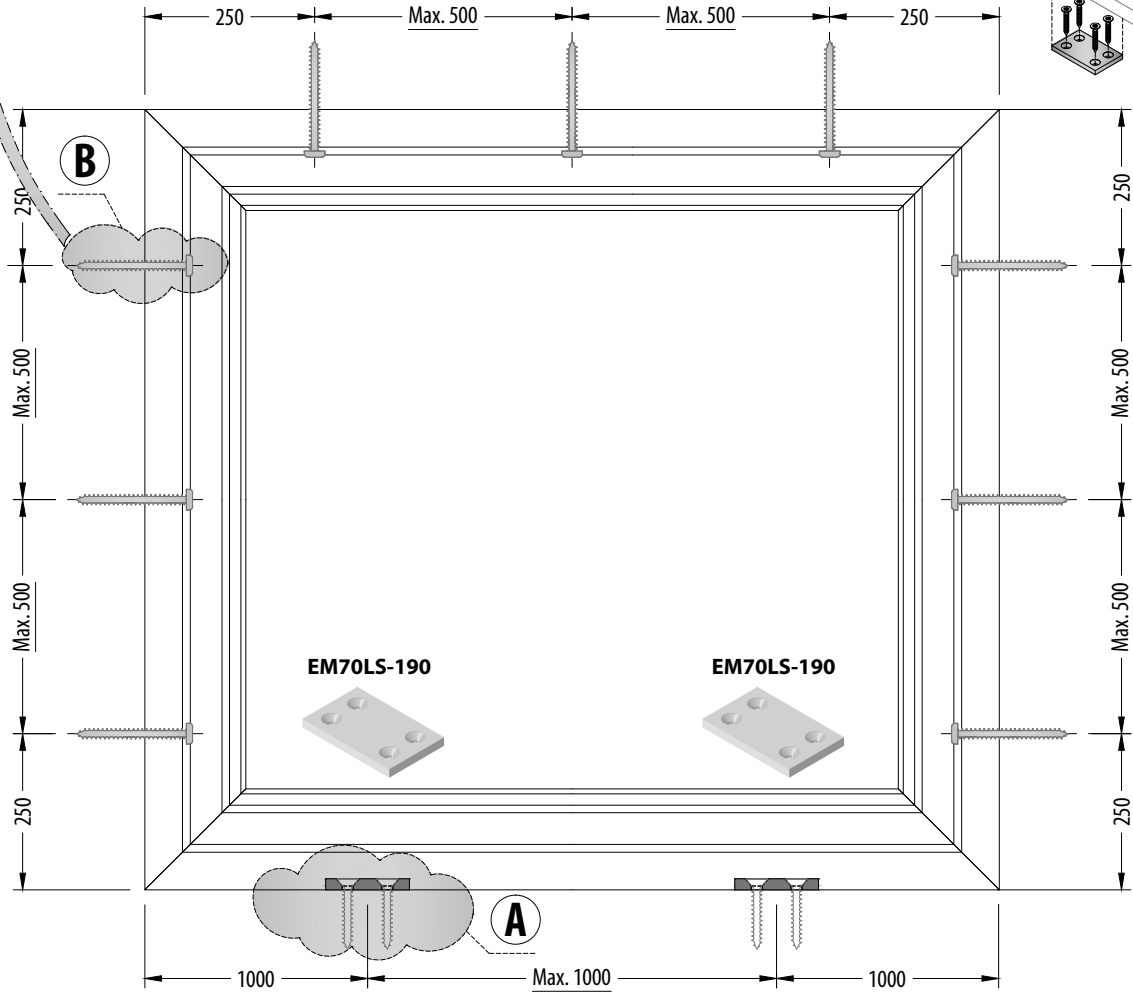
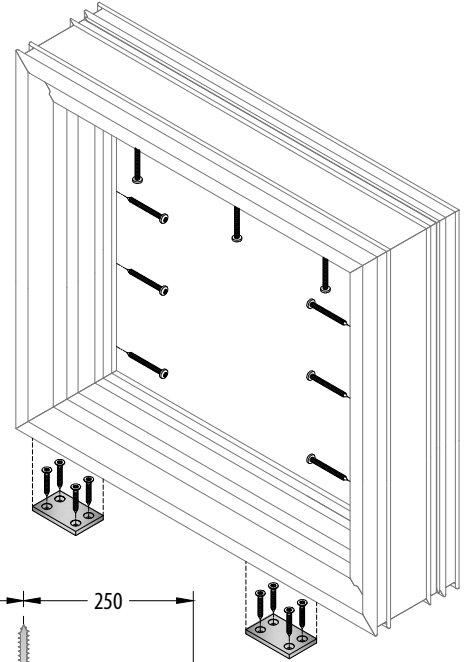
70LS-201-00

70LS-201-00

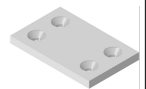


FRAME ASSEMBLY SCREW APPLICATION

KASA MONTAJ VİDA UYGULAMASI

B
DETAIL / DETAYIA
DETAIL
DETAYI

EM70LS-190

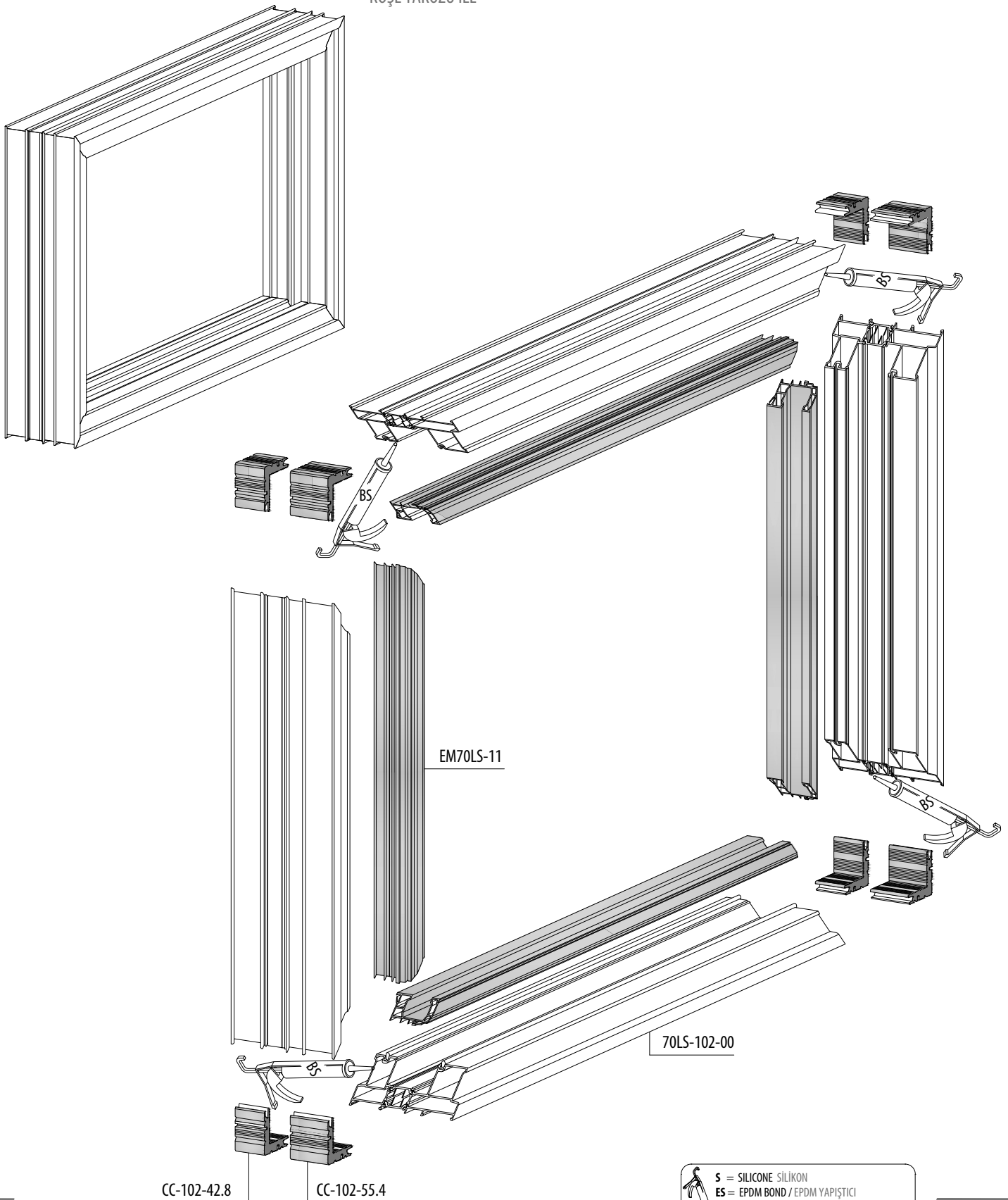
FRAME MONTAGE
WEDGE
KASA MONTAJ TAKOZU

FRAME ASSEMBLY / KASA UYGULAMA

70LS-102-00

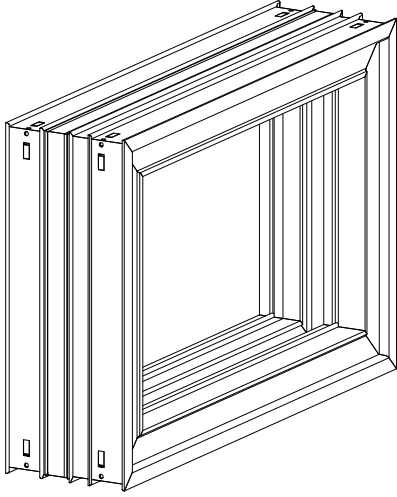
WITH PRES CORNER JOINT

KÖŞE TAKOZU İLE

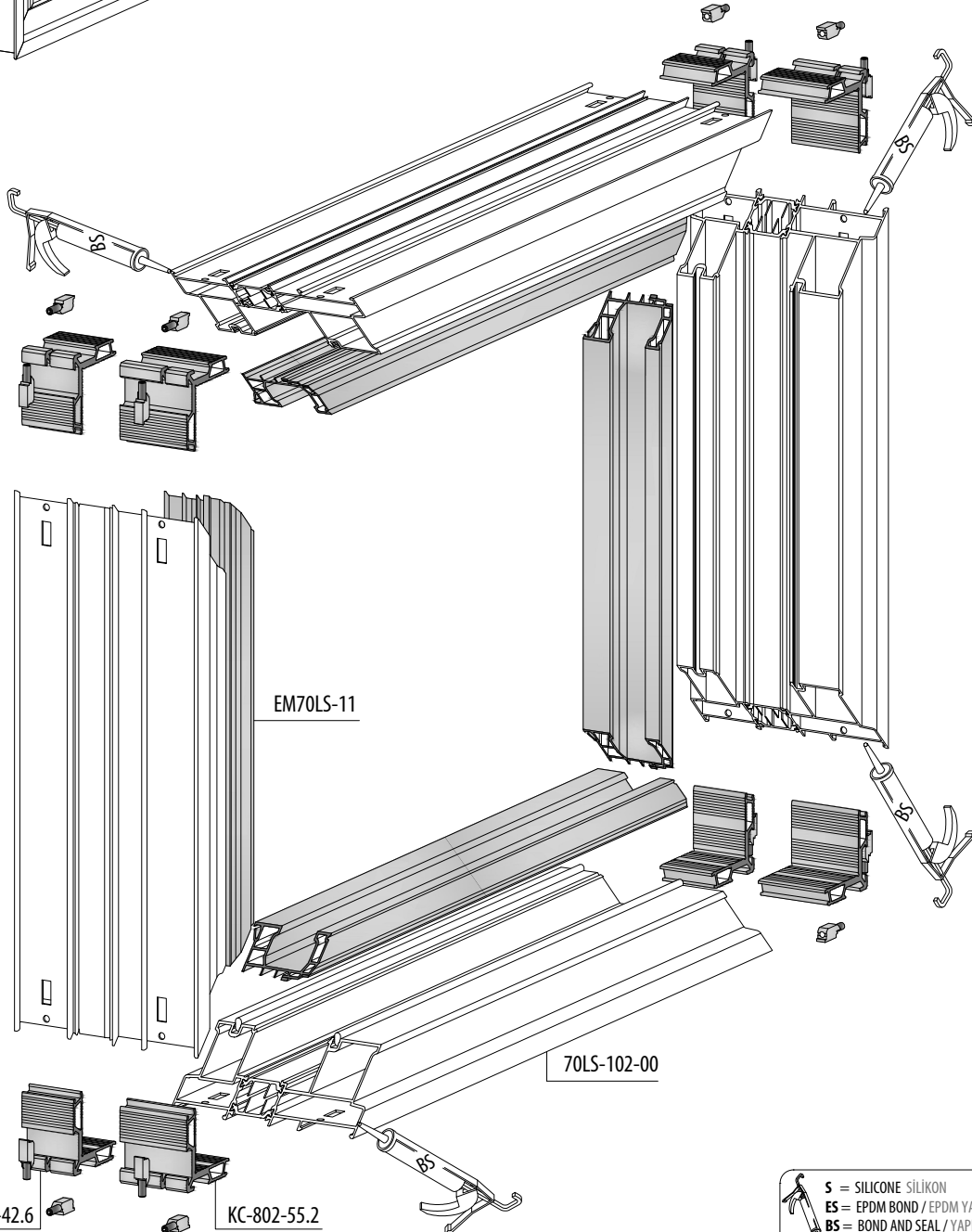
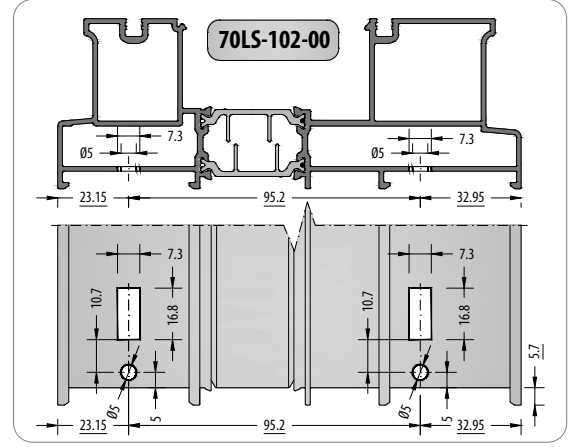


FRAME ASSEMBLY / KASA UYGULAMA

70LS-102-00



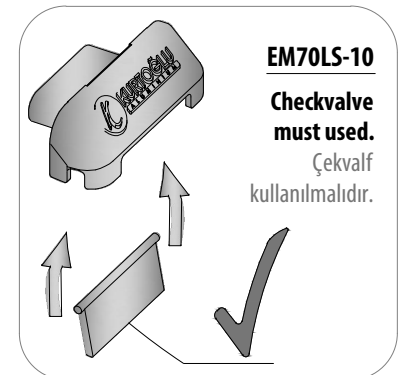
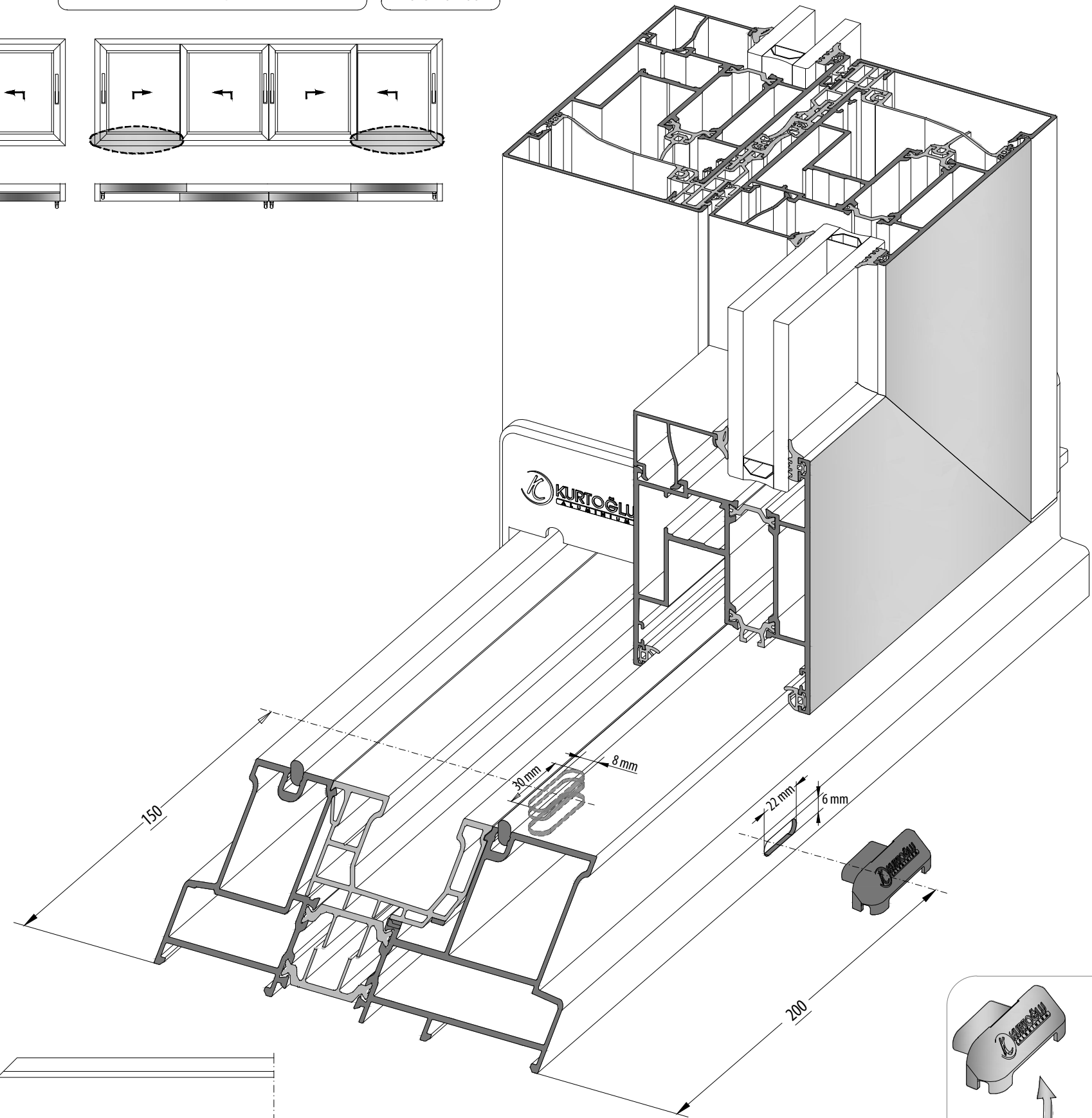
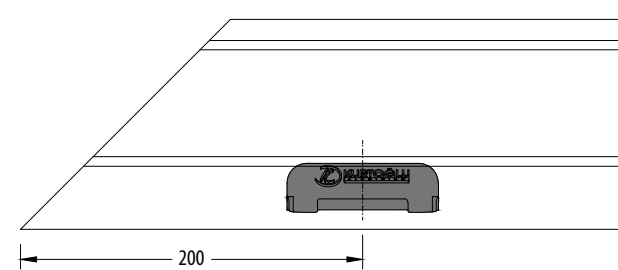
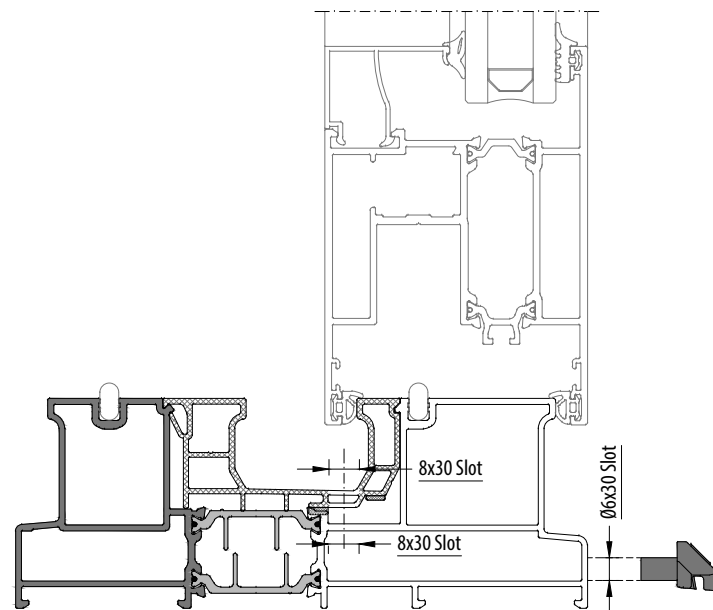
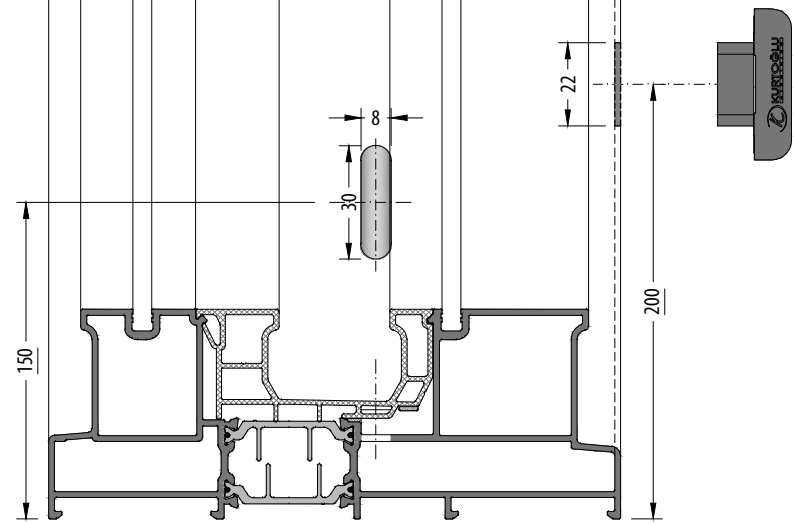
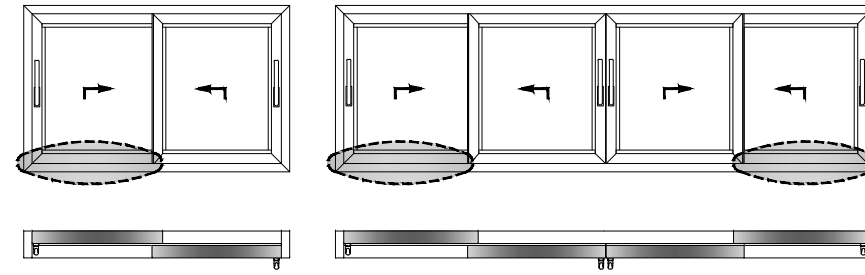
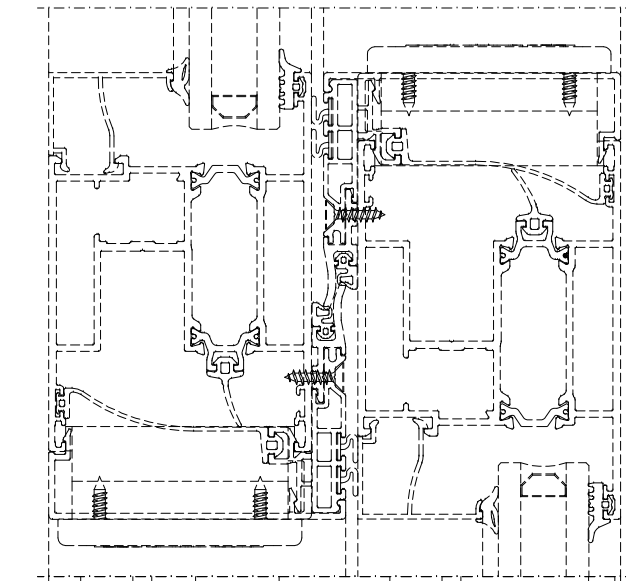
WITH
MECHANICAL
CORNER JOINT
MEKANİK KÖŞE
BAĞLANTI



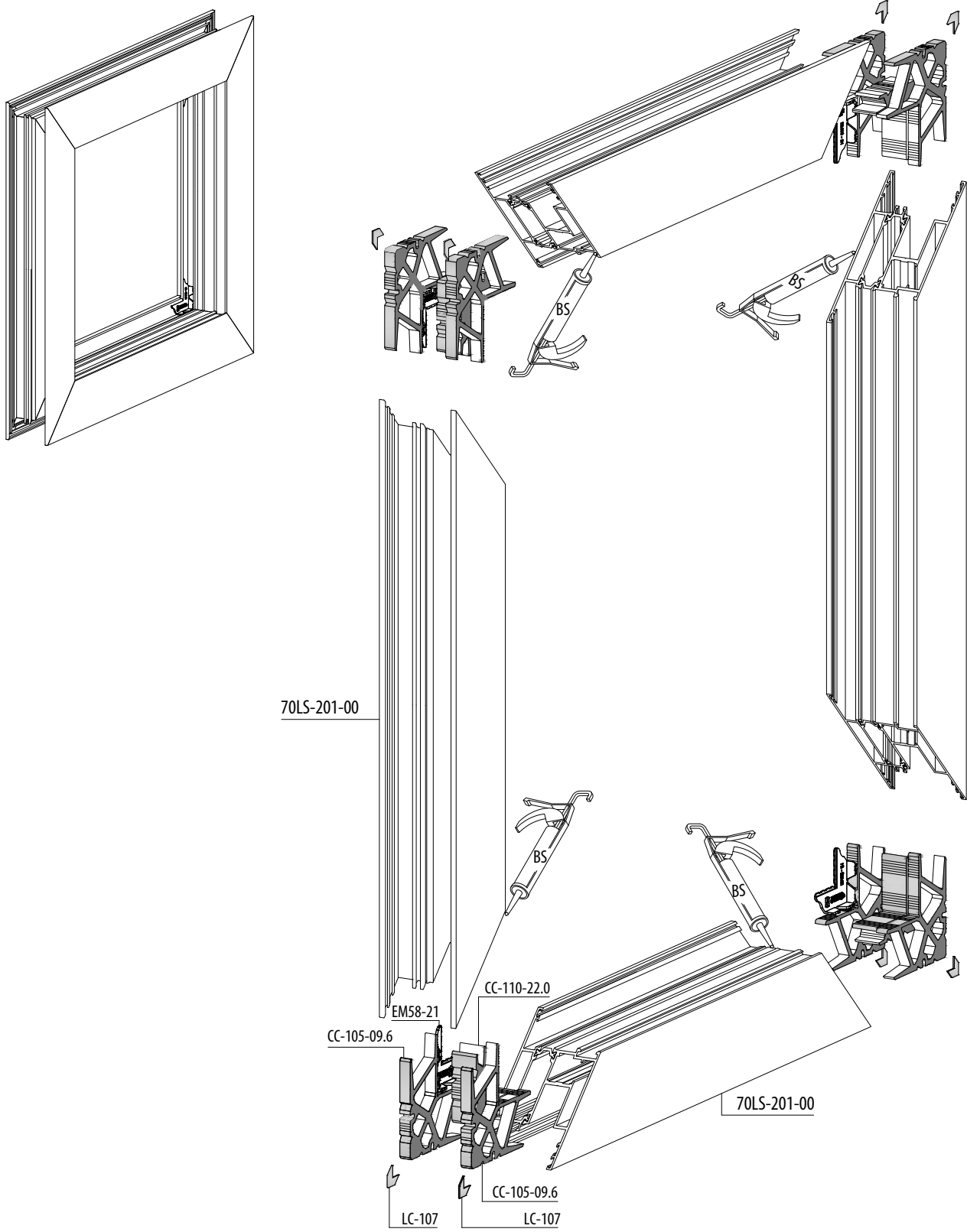
S = SILICONE / SİLİKON
ES = EPDM BOND / EPDM YAPIŞTIRICI
BS = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

PASSIVE SIDE DRAINAGE / PASİF TARAF TAHLİYE

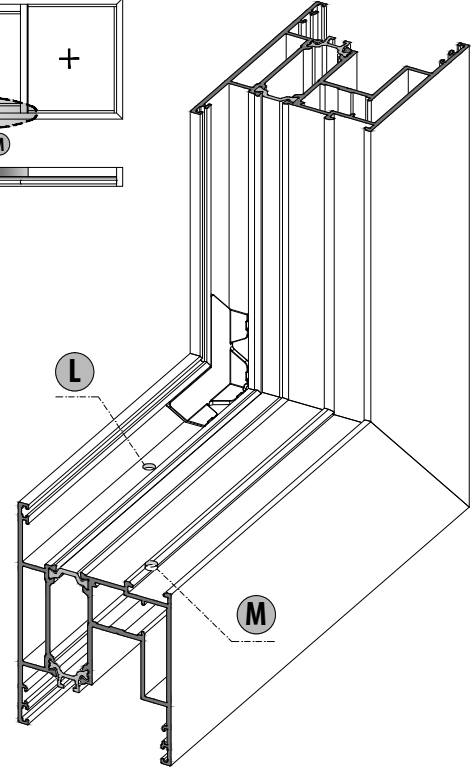
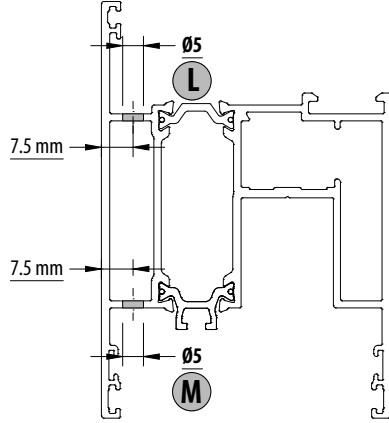
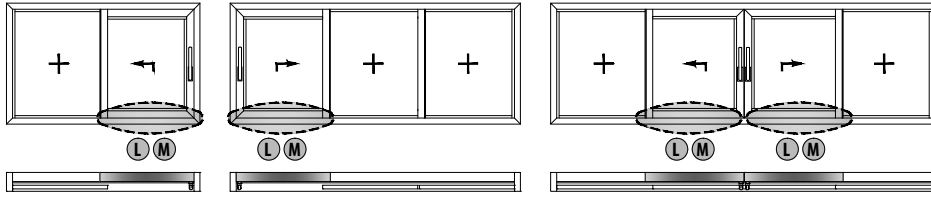
70LS-102-00



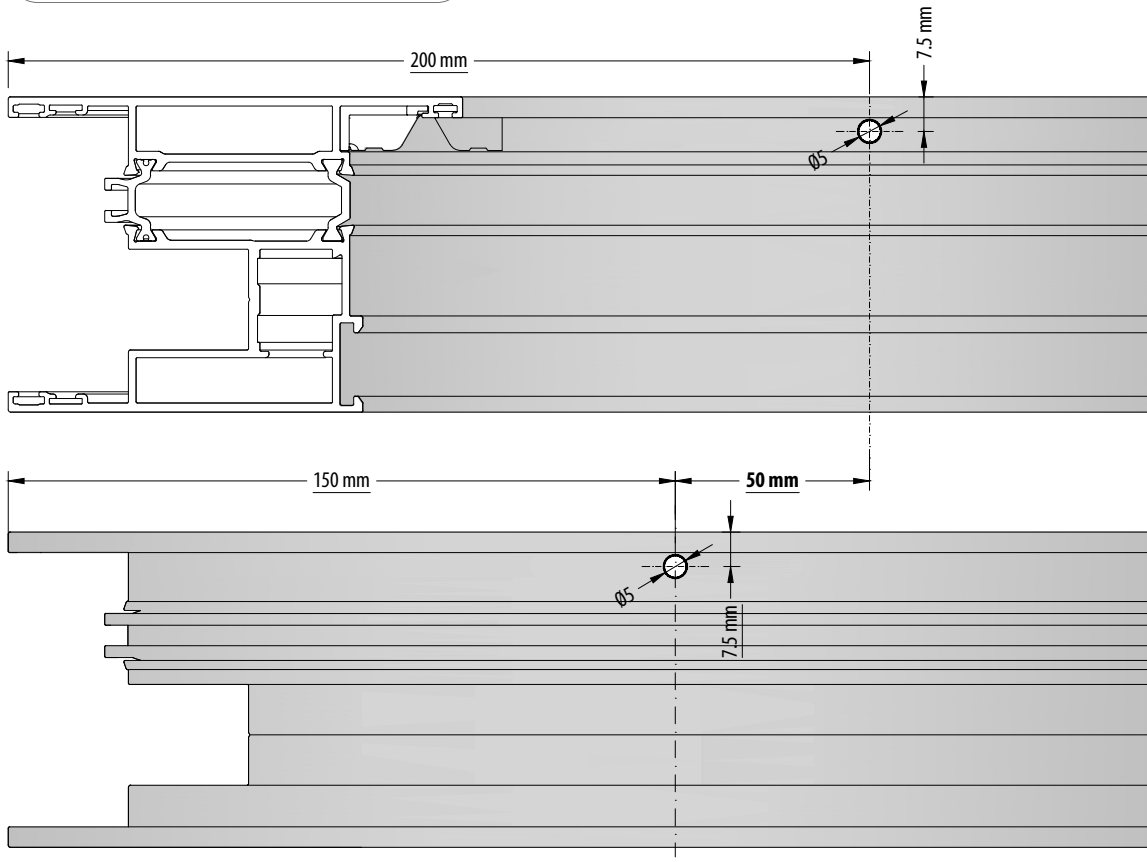
SASH ASSEMBLY / KANAT UYGULAMA

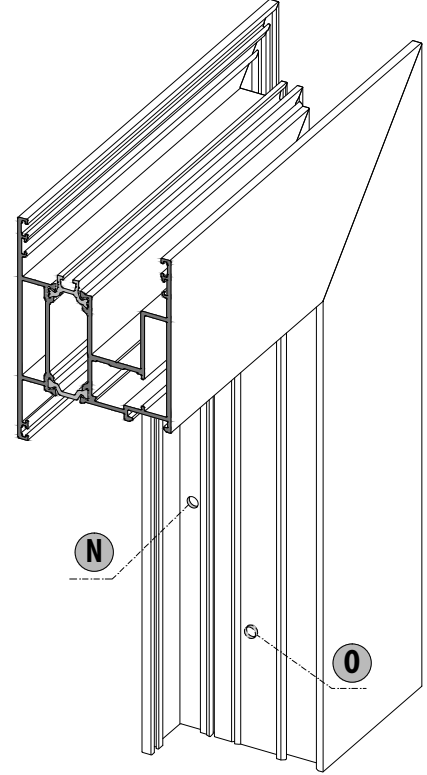
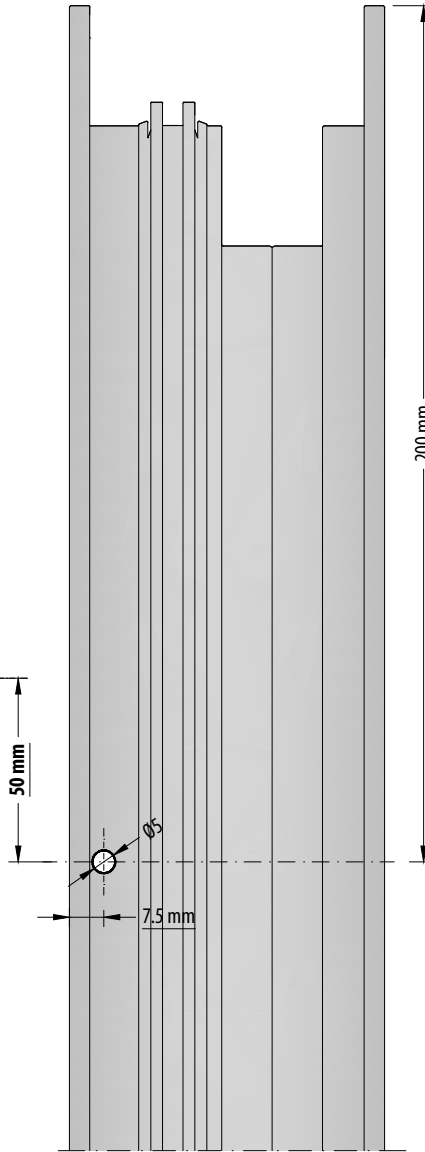
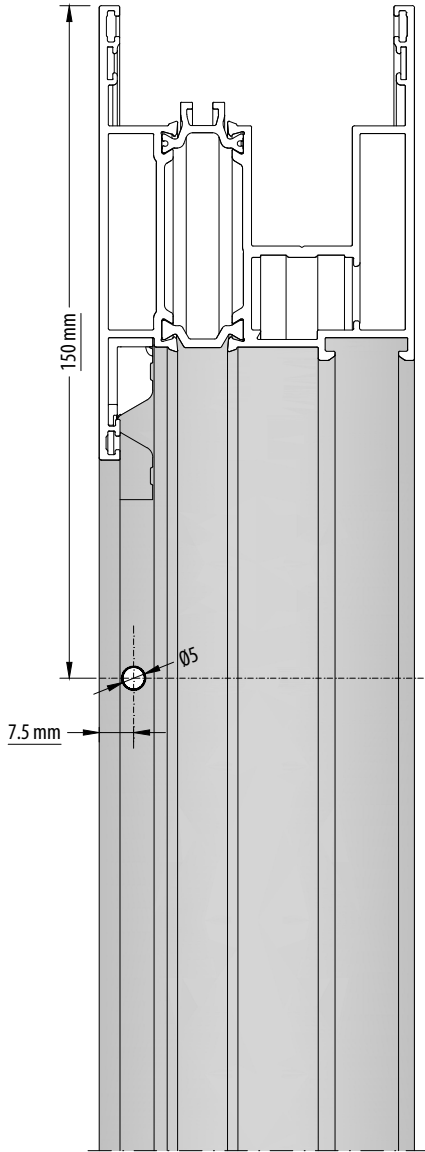
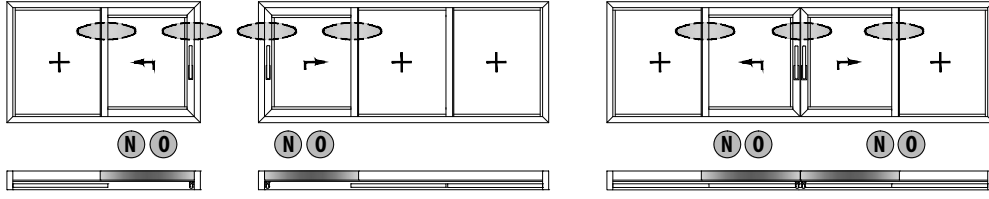


 S = SILICONE / SİLİKON
 ES = EPDM BOND / EPDM YAPIŞTIRICI
 BS = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

SASH DRAINAGE HOLES / KANAT TAHLİYE DELİKLERİ**OPERATIONS / İŞLEMLER**

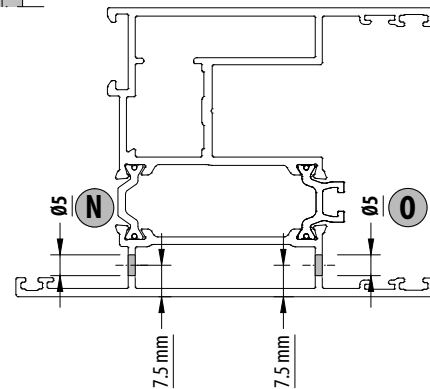
- L** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik
- M** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik



SASH AERATION HOLES / KANAT HAVALANDIRMA DELİKLERİ**OPERATIONS / İŞLEMLER**

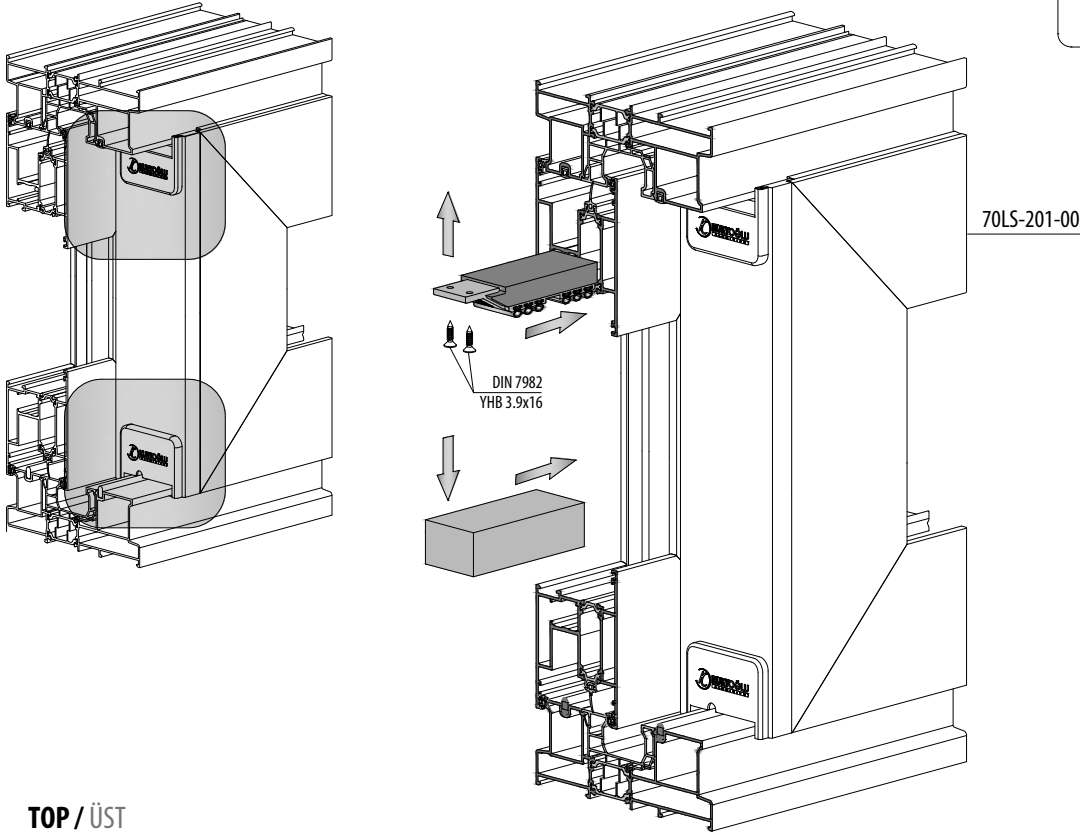
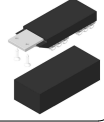
N (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik

O (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik

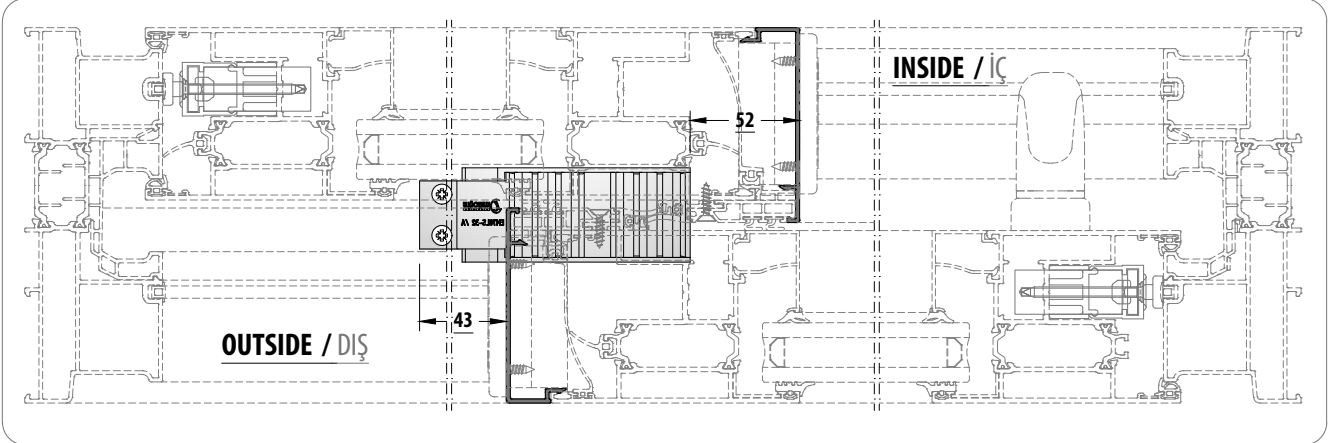


WEATHER STRIP MONTAGE / HAVA KESİCİ MONTAJI

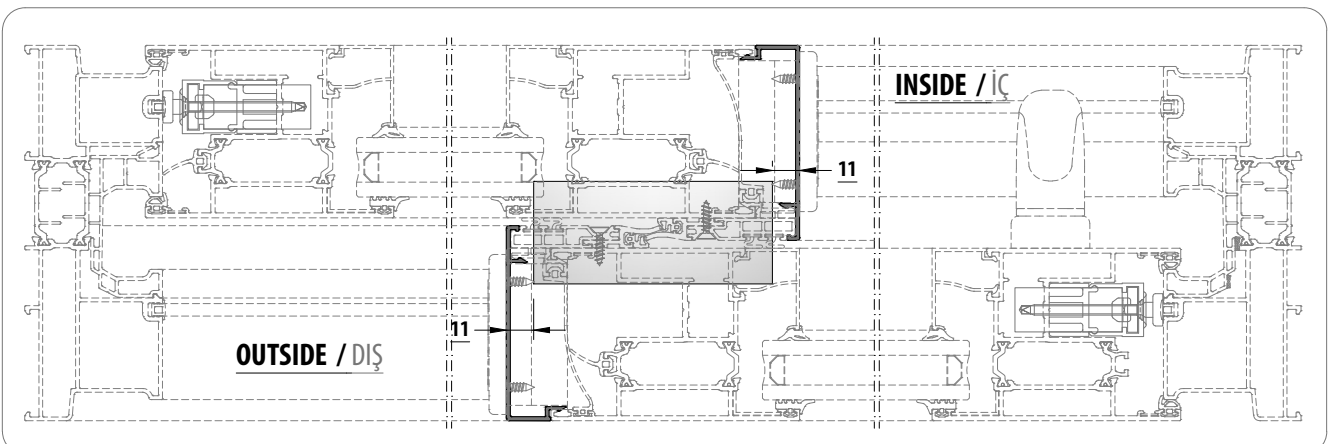
EM70LS-32
WEATHER STRIP SET
2'LI KASA HAVA
KESİCİ TAKIMI



TOP / ÜST

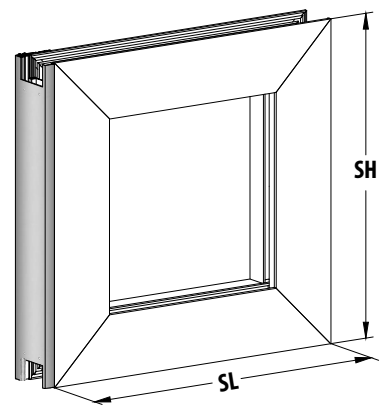


BOTTOM / ALT

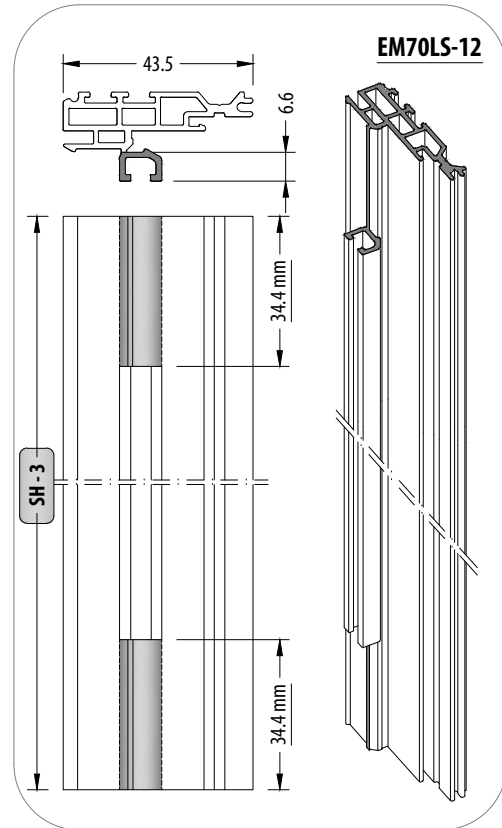


MONTAGE DIMENSION / MONTAJ ÖLÇÜLERİ

SASH CLAMP PROFILE ASSEMBLY / KANAT KENET PROFİL MONTAJI

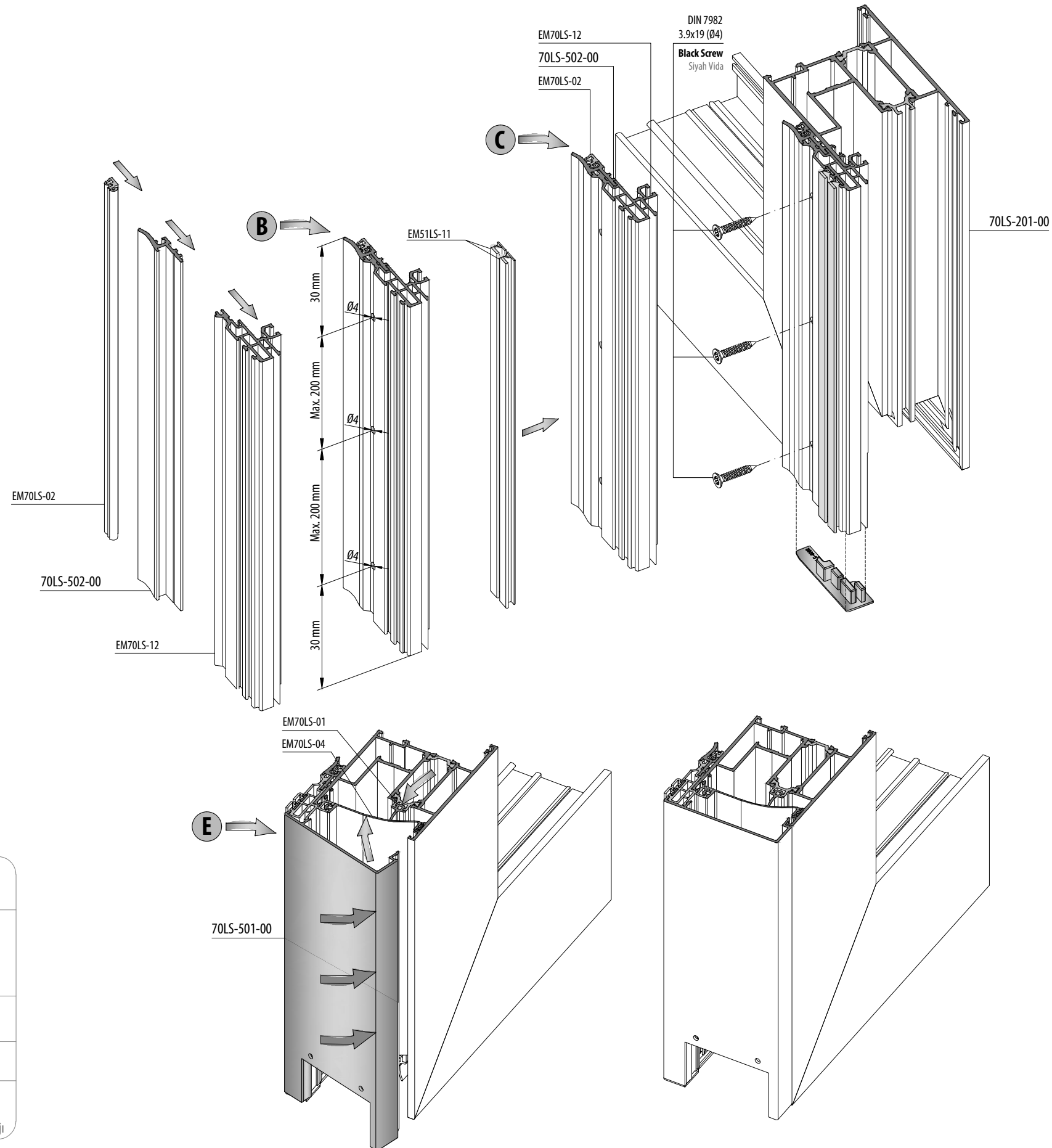


A
NOCH / KERTME

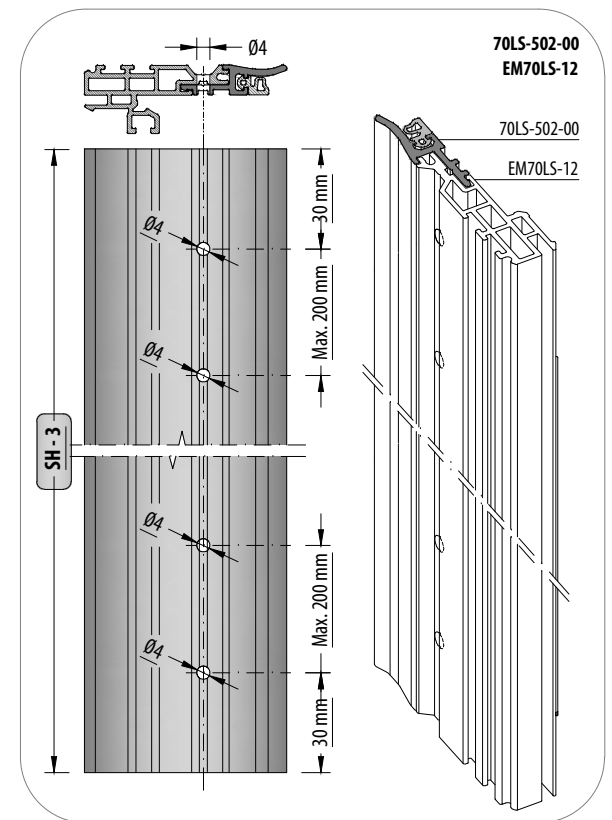


OPERATIONS / İŞLEMLER

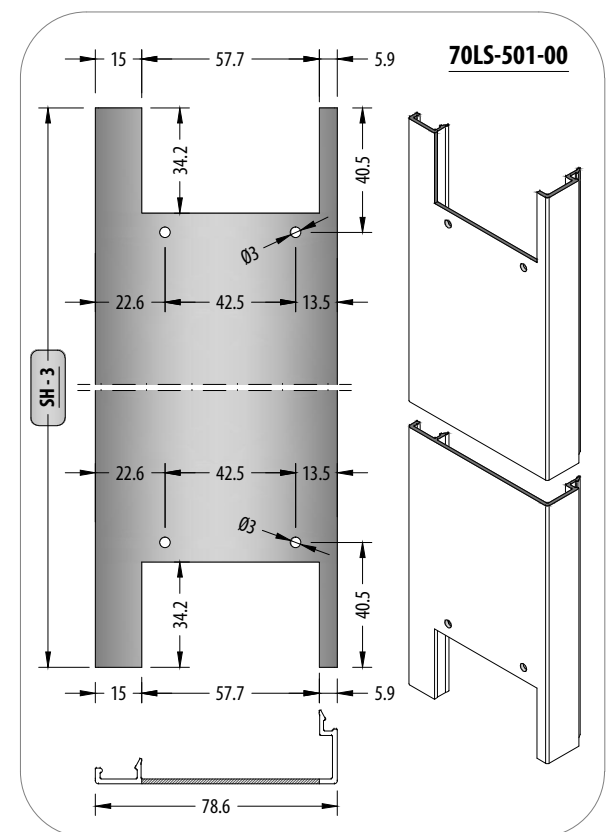
- A** EM70LS-12
Pvc Adapter Noch / Pvc Adaptör Kertme
- B** EM70LS-02, 70LS-502-00, EM70LS-12
Profile Montage / Profil Montajı
70LS-502-00, EM70LS-12
Holes / Delik Delme
- C** EM70LS-06
Brush Montage / Fırça Montajı
- D** 70LS-501-00 Cap Profile Noch / Kapak Profil Kertme
- E** EM70LS-01 Gasket Montage / Fıtil Montajı
EM70LS-04 Gasket Montage / Fıtil Montajı
70LS-501-00 Cap Profile Montage / Kapak Profil Montajı



B
HOLES / DELİK DELME



D
NOCH / KERTME



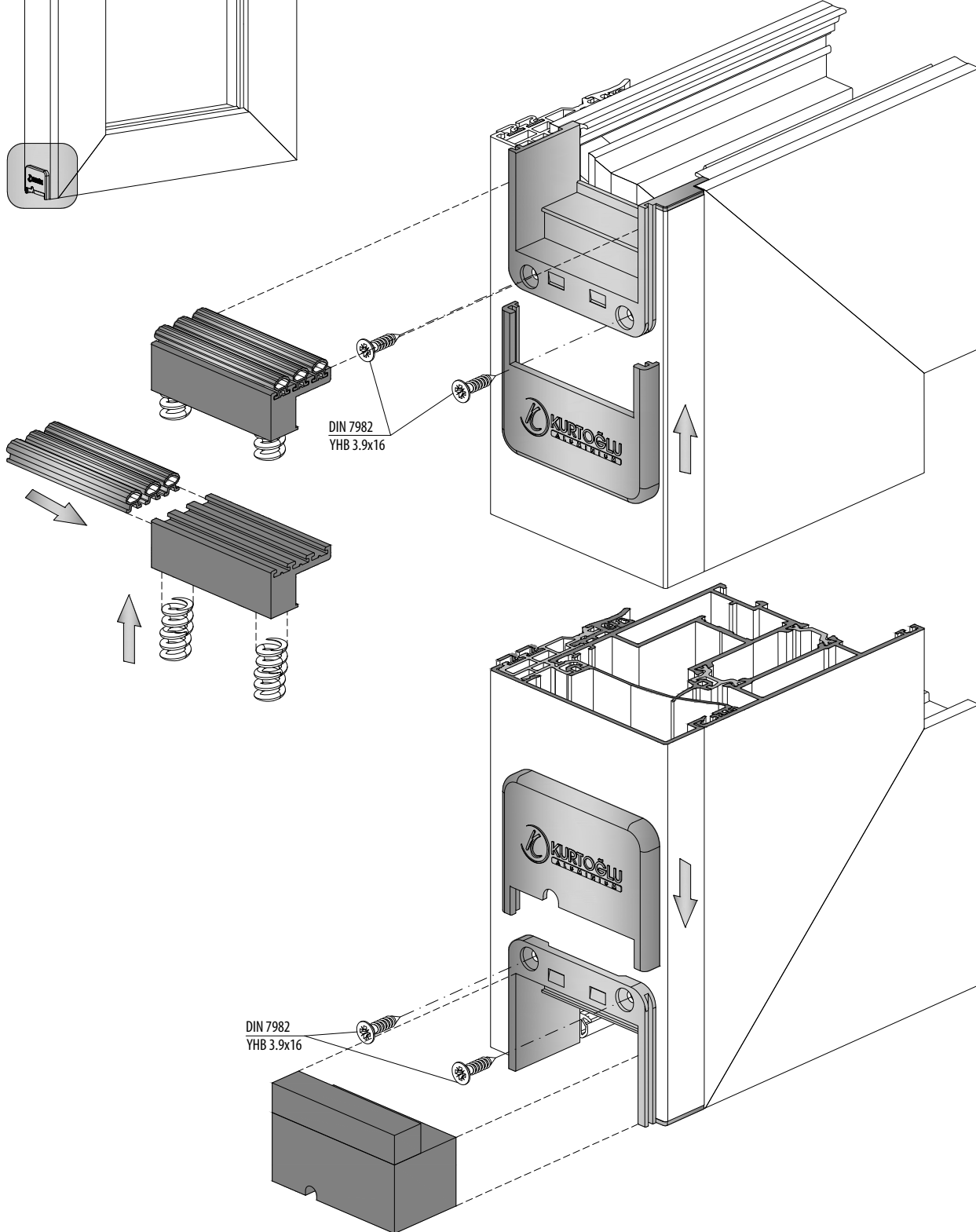
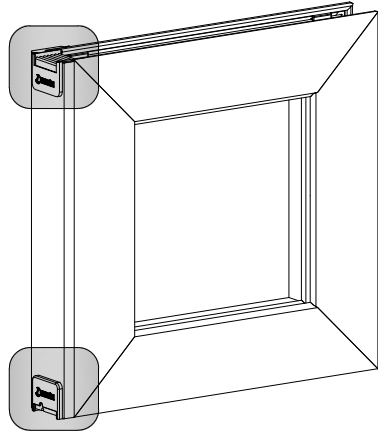
CLAMPING CAP ASSEMBLY / KENET KAPAK MONTAJI

EM70LS-201
CLAMPING
ACCESSORIES SET
KENET AKSESUAR TAKIMI

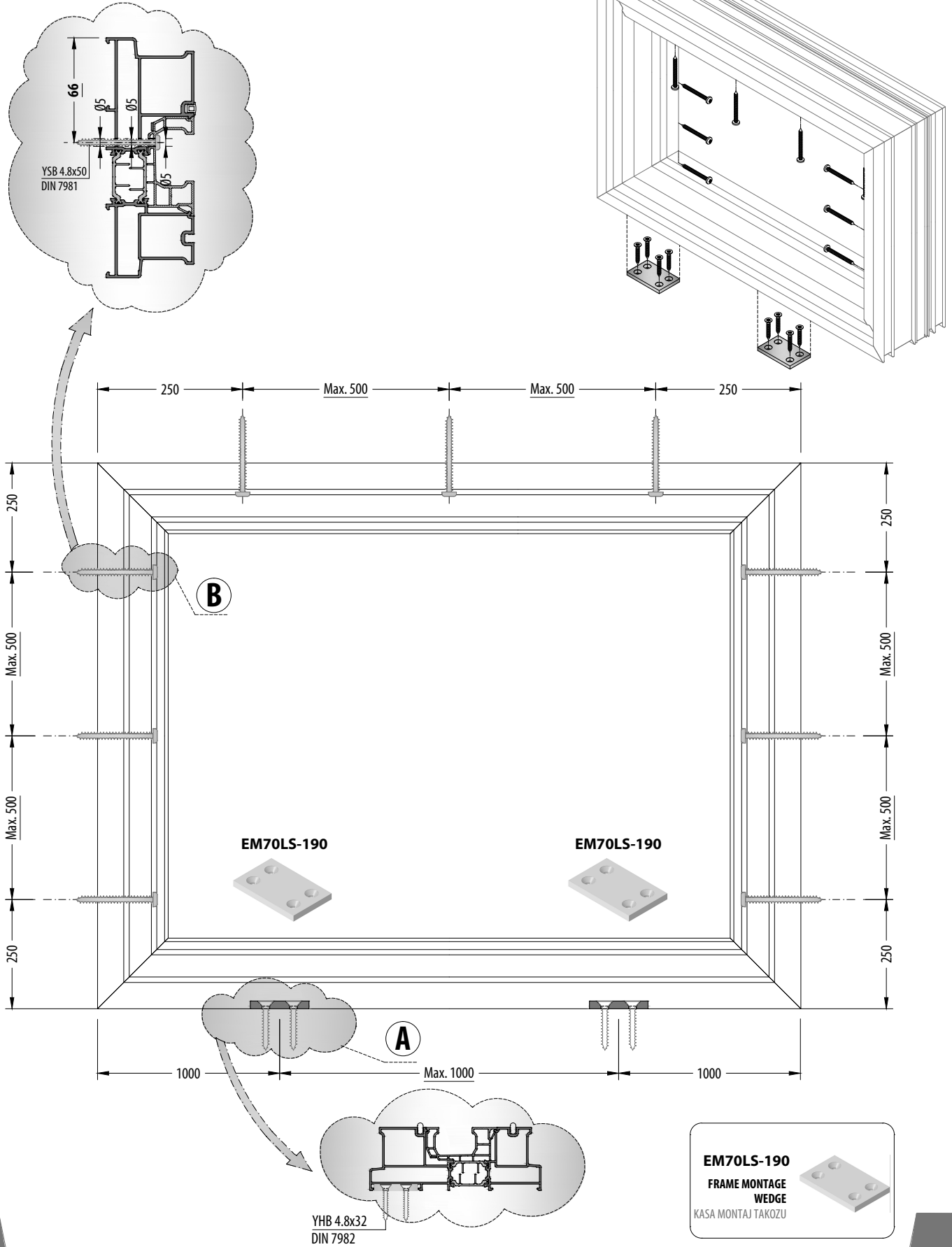


70LS-201-00

70LS-201-00



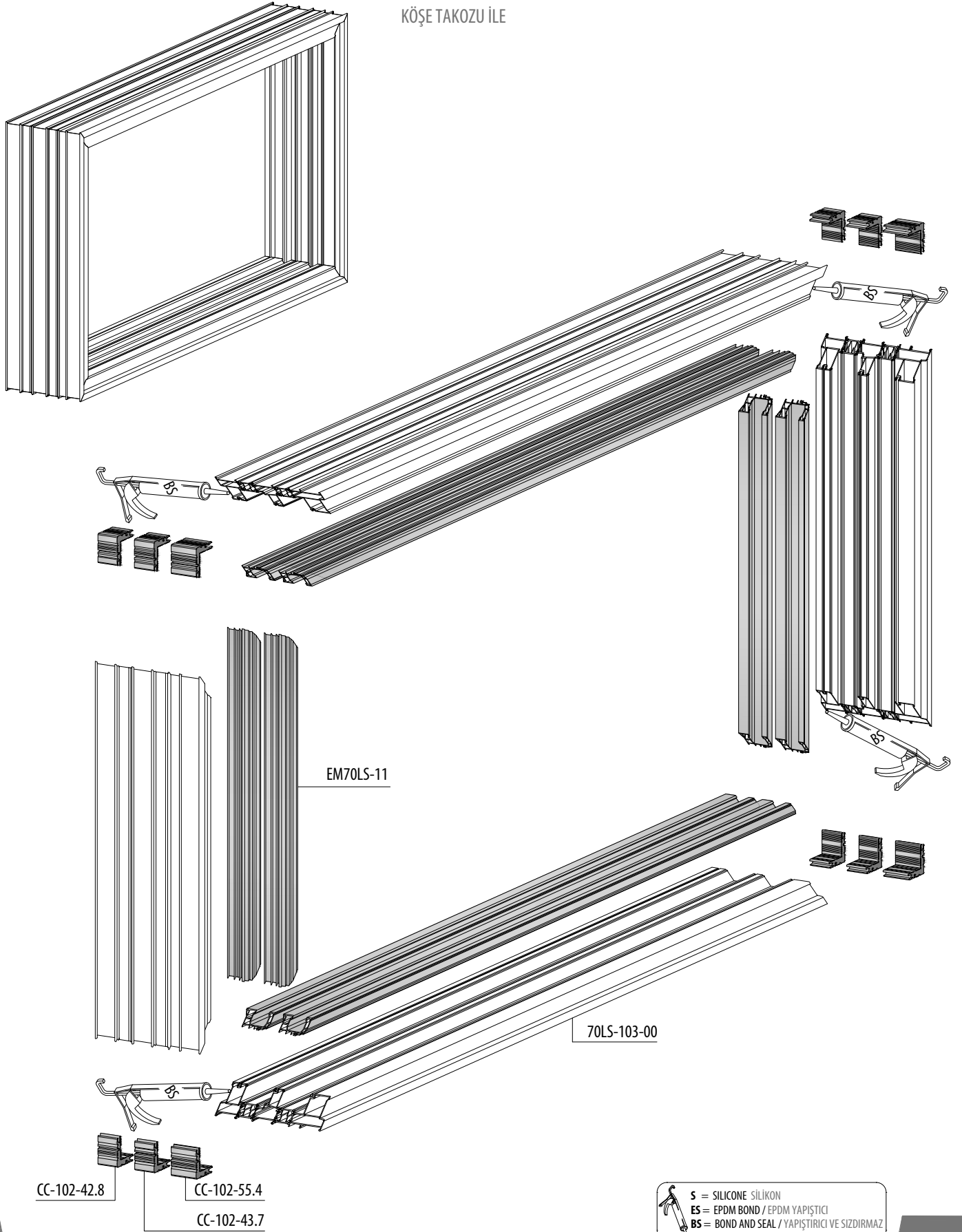
FRAME ASSEMBLY SCREW APPLICATION
KASA MONTAJ VİDA UYGULAMASI



FRAME ASSEMBLY / KASA UYGULAMA

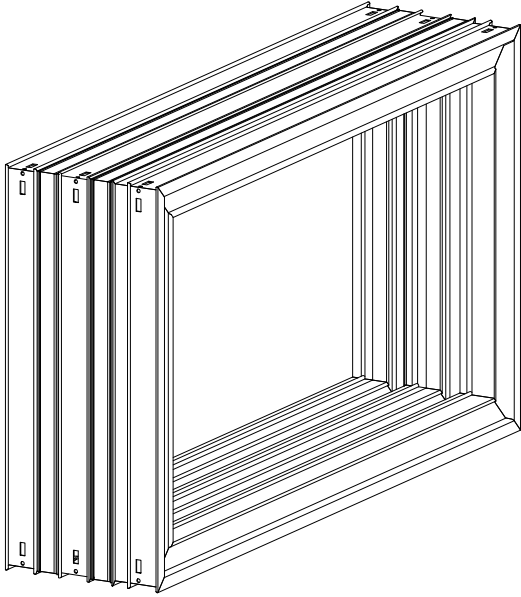
WITH PRES CORNER JOINT

KÖŞE TAKOZU İLE

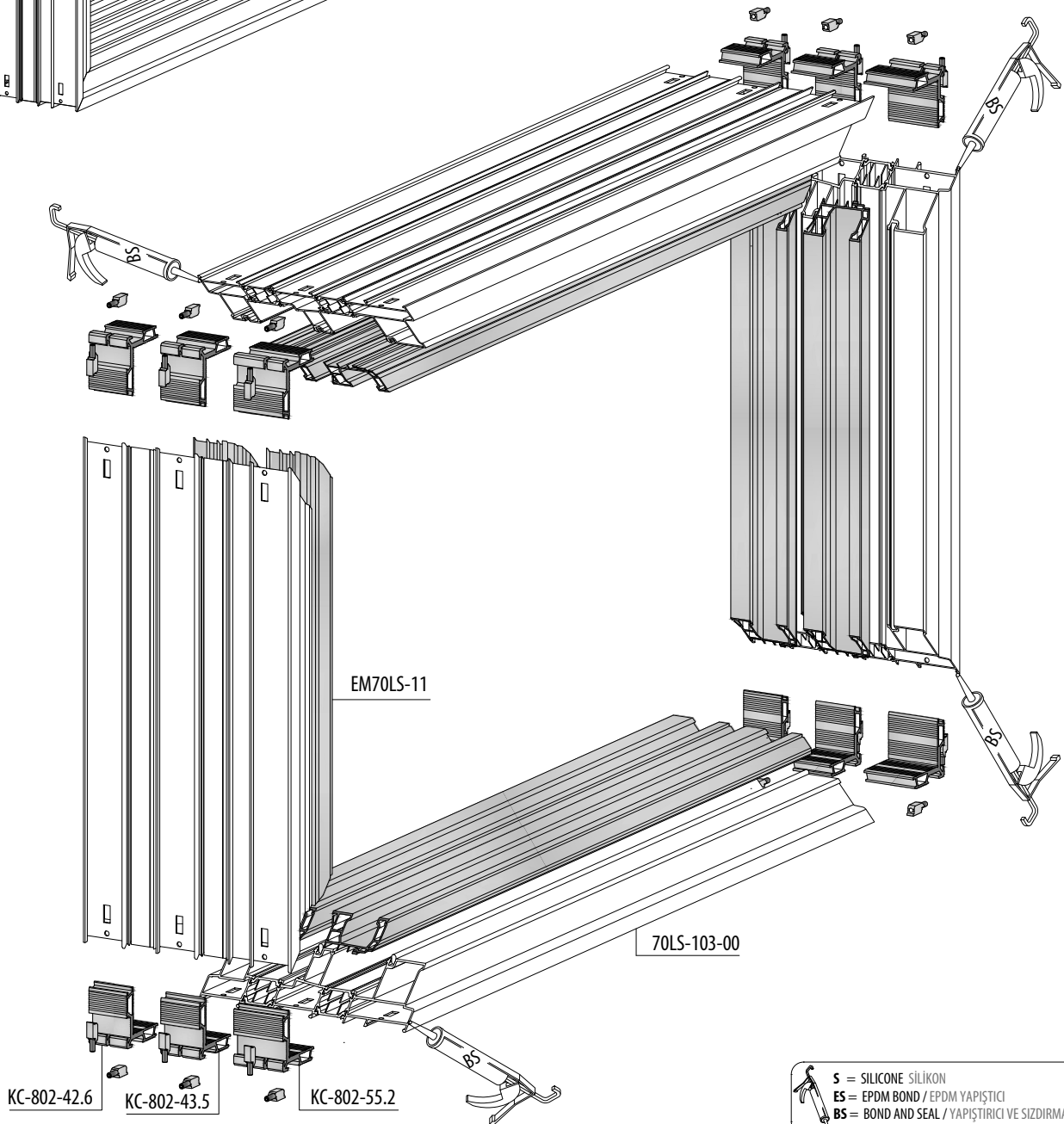
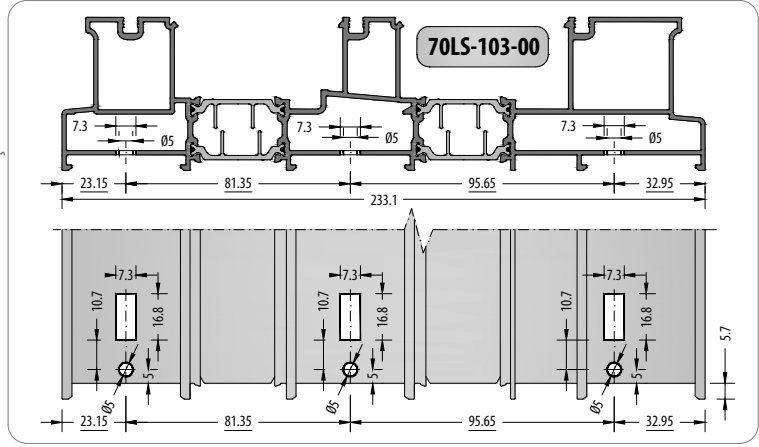


FRAME ASSEMBLY / KASA UYGULAMA

70LS-103-00



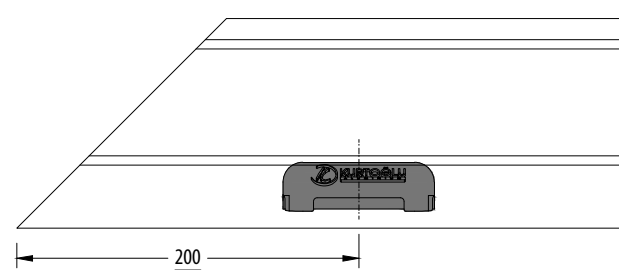
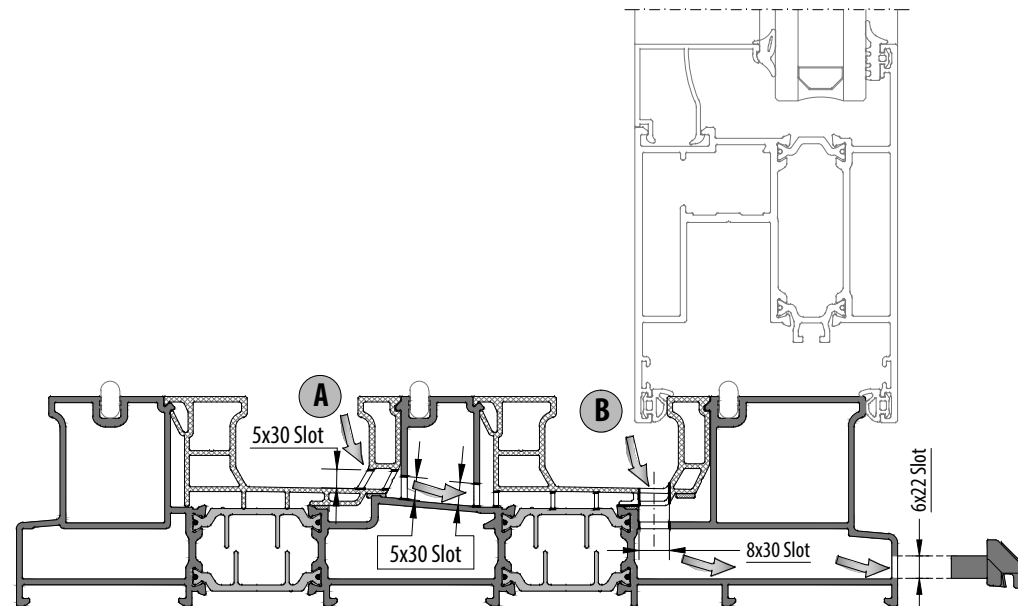
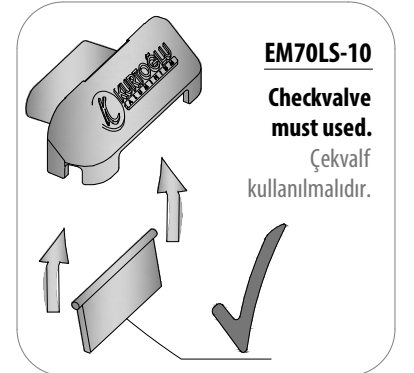
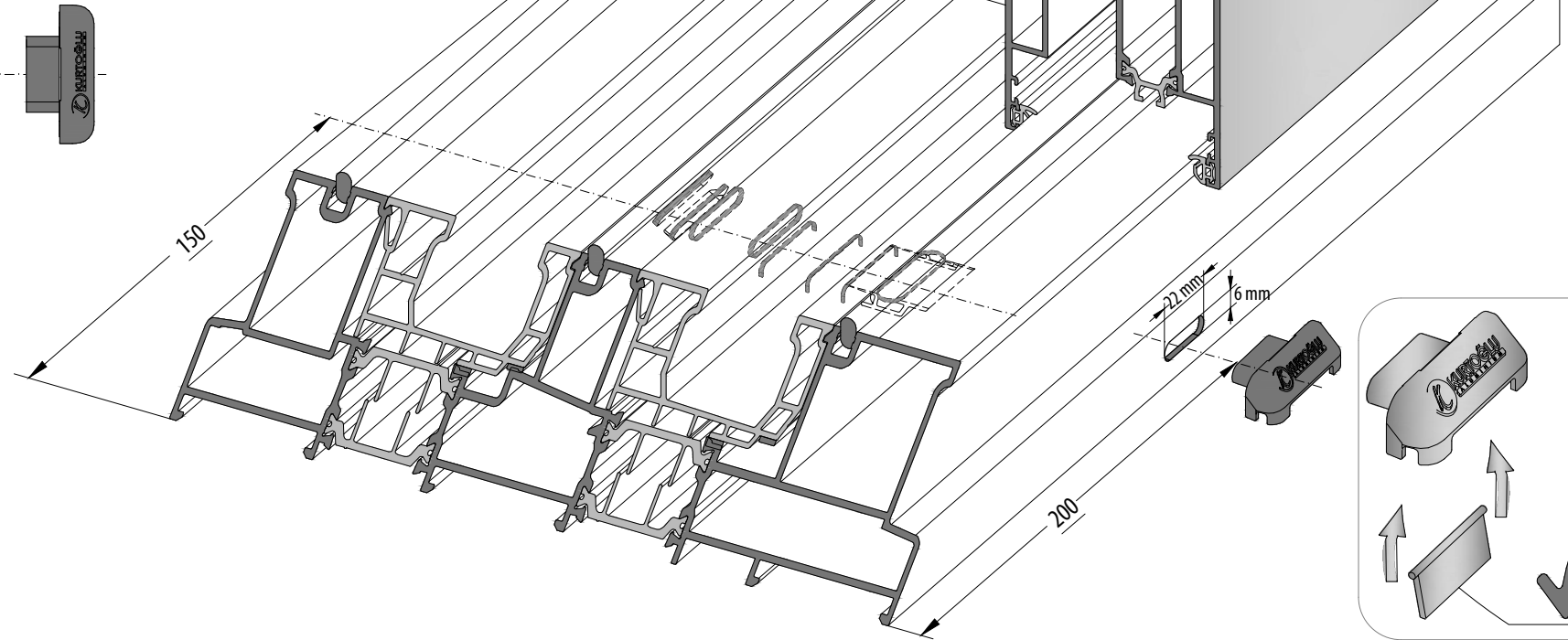
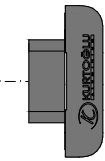
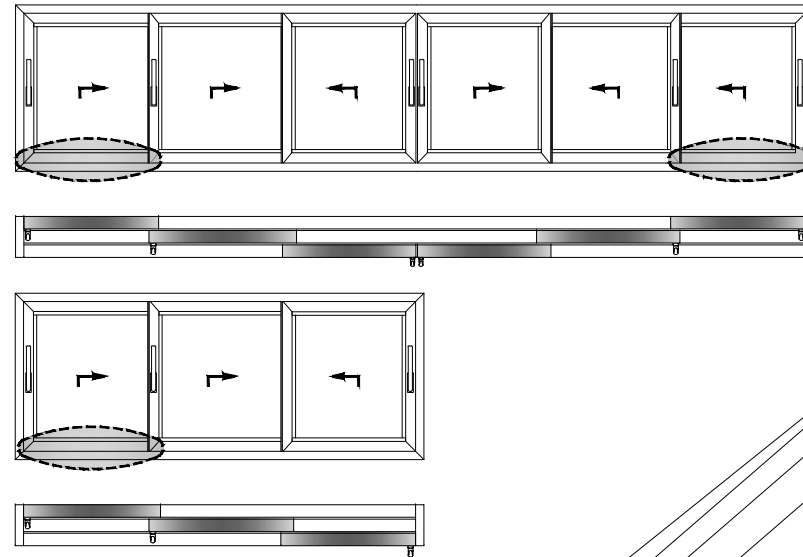
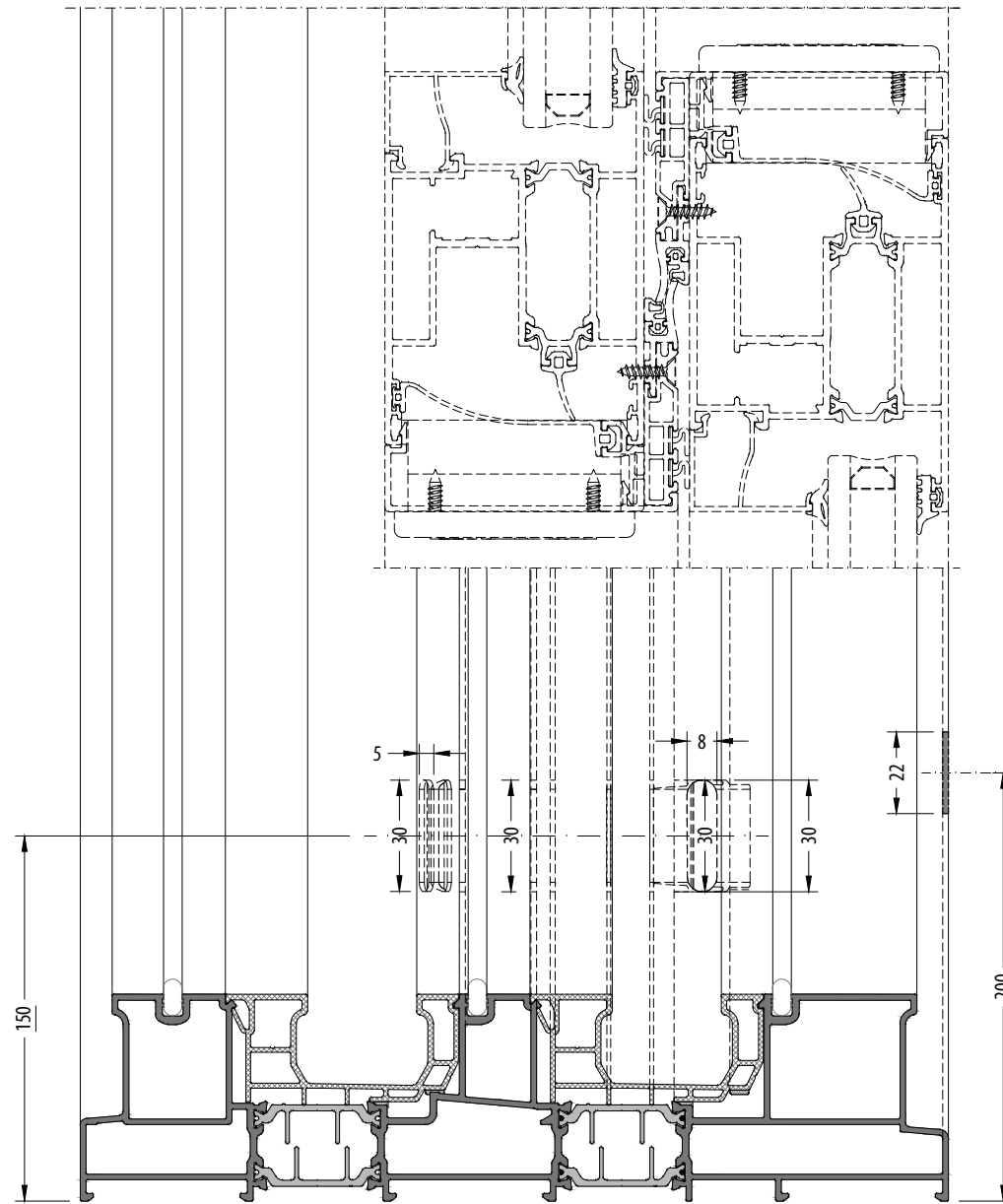
WITH MECHANICAL CORNER JOINT
MEKANİK KÖŞE BAĞLANTI



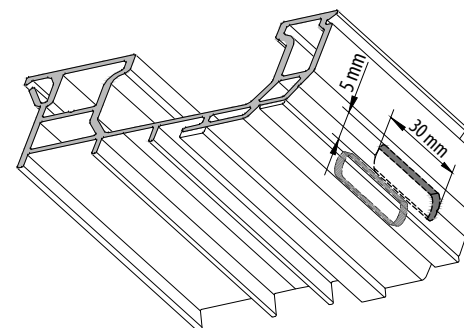
S = SILICONE / SİLİKON
ES = EPDM BOND / EPDM YAPIŞTICI
BS = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

PASSIVE SIDE DRAINAGE / PASİF TARAF TAHLİYE

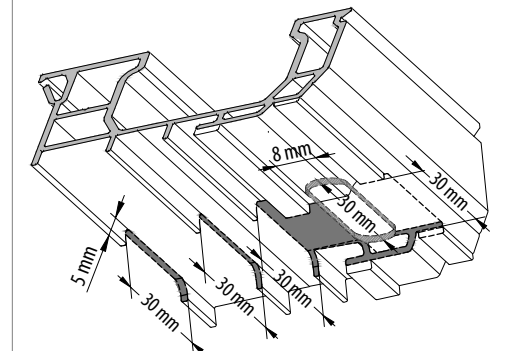
70LS-103-00



A PVC NOTCH / KERTME

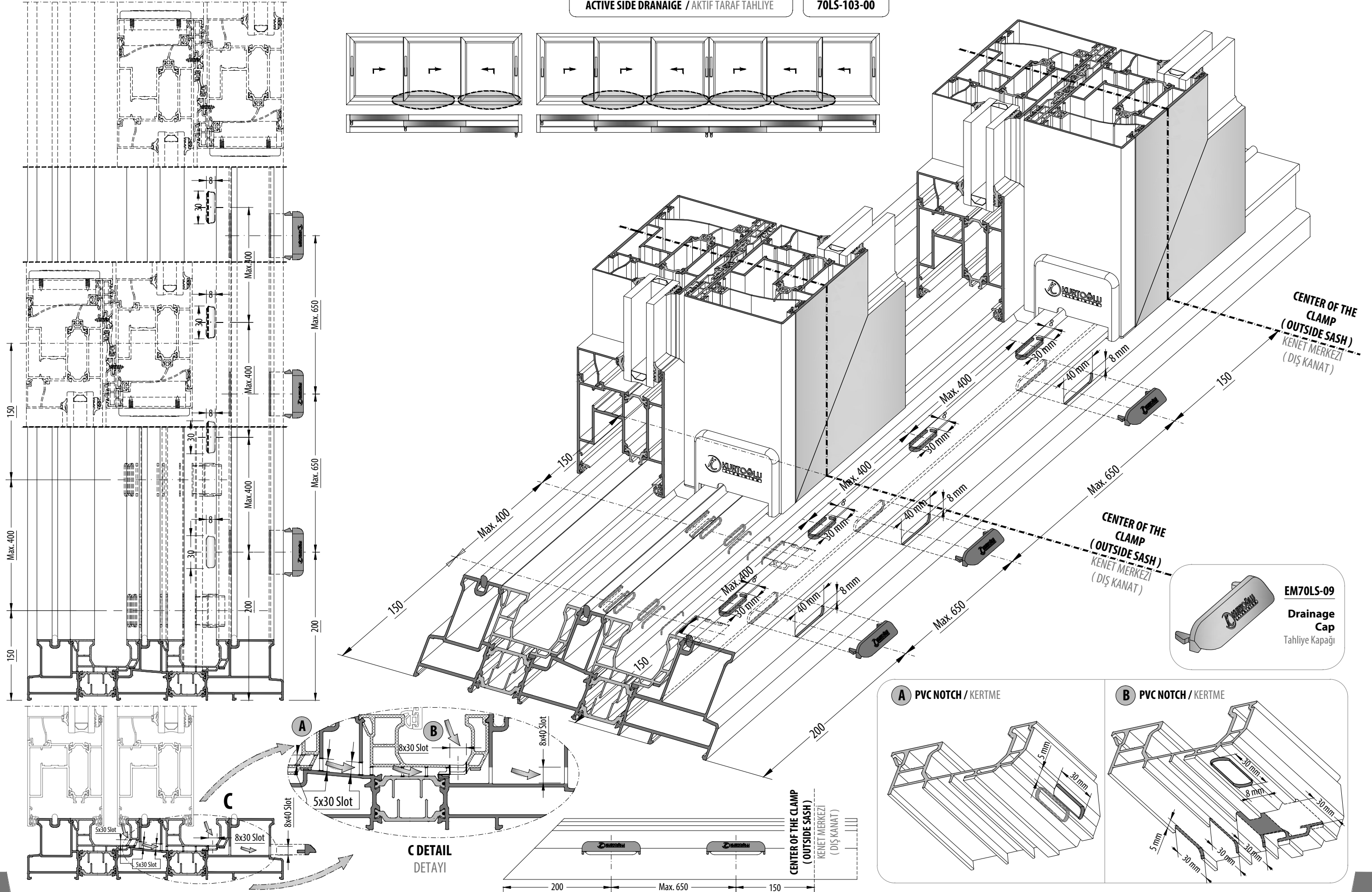


B PVC NOTCH / KERTME

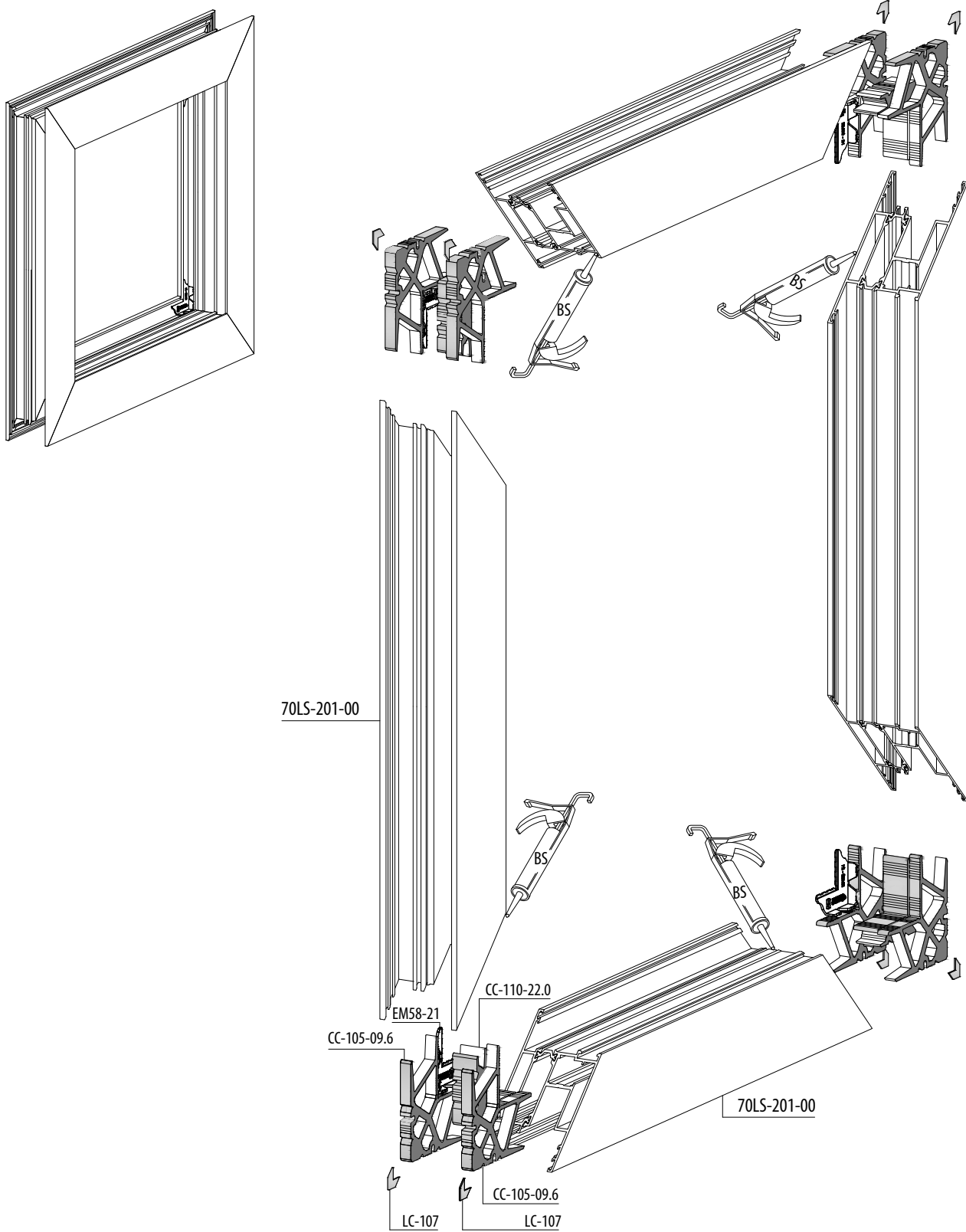


ACTIVE SIDE DRAINAGE / AKTİF TARAF TAHLİYE

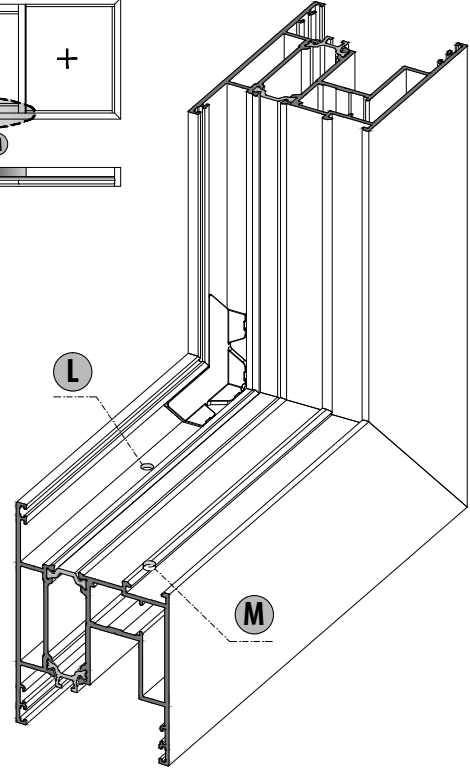
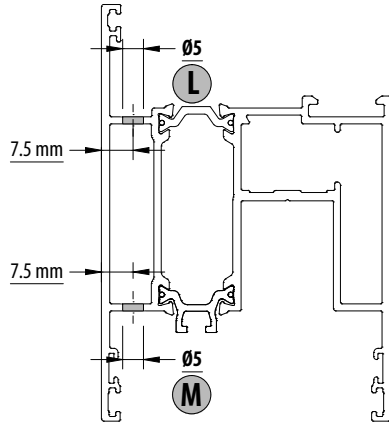
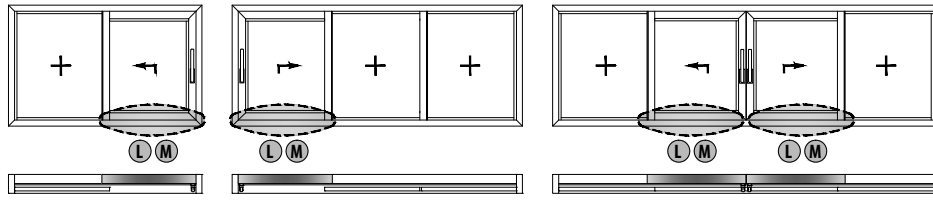
70LS-103-00



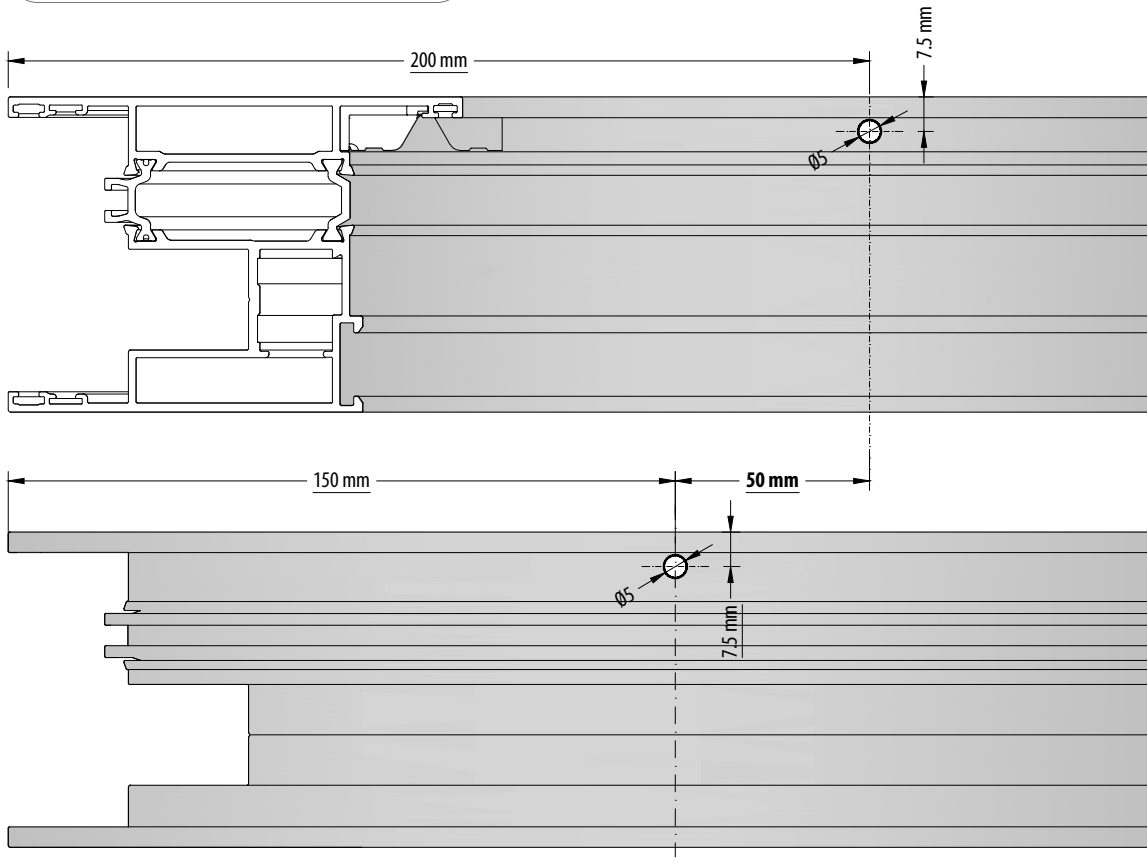
SASH ASSEMBLY / KANAT UYGULAMA

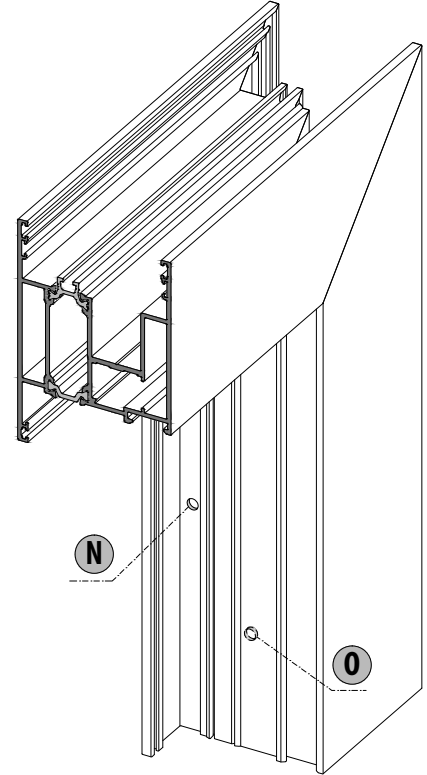
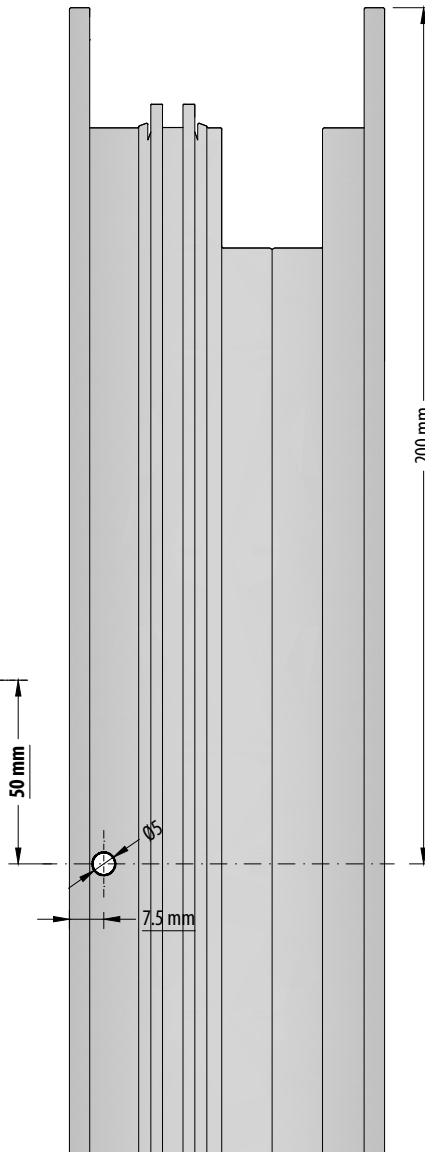
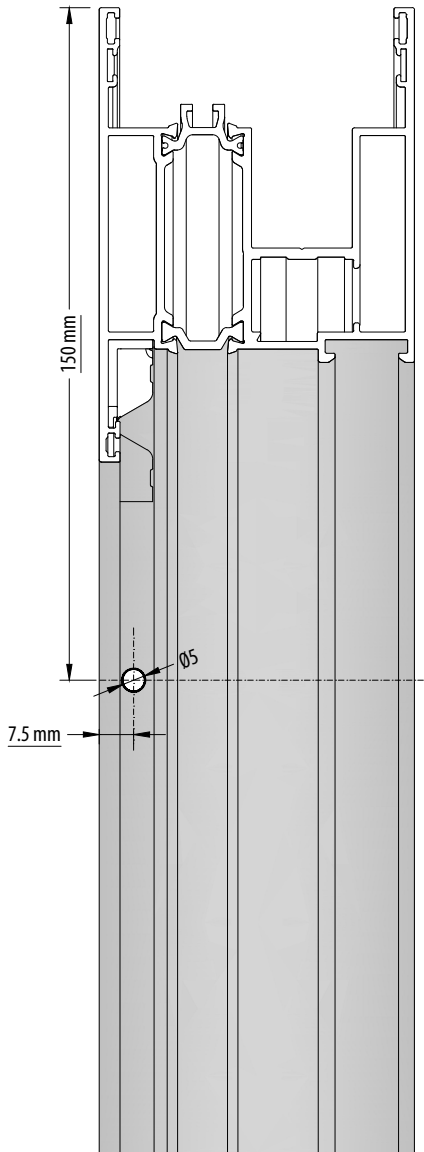
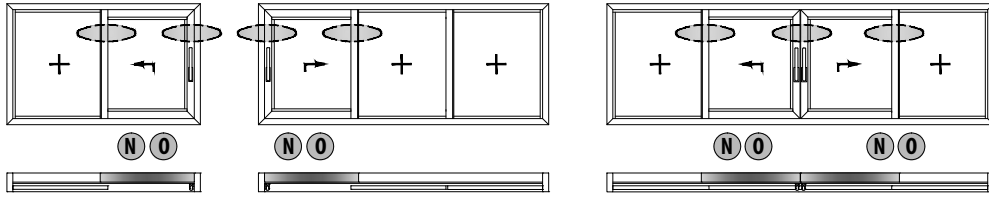


 **S** = SILICONE / SİLİKON
 **ES** = EPDM BOND / EPDM YAPIŞTIRICI
 **BS** = BOND AND SEAL / YAPIŞTIRICI VE SIZDIRMAZ

SASH DRAINAGE HOLES / KANAT TAHLİYE DELİKLERİ**OPERATIONS / İŞLEMLER**

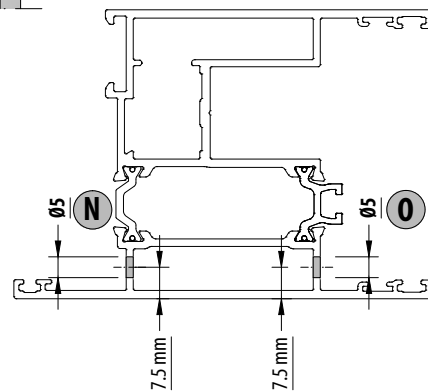
- L** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik
- M** (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik



SASH AERATION HOLES / KANAT HAVALANDIRMA DELİKLERİ**OPERATIONS / İŞLEMLER**

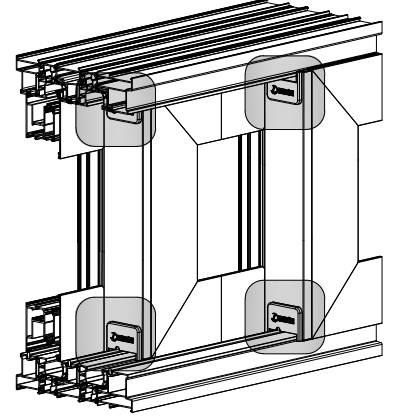
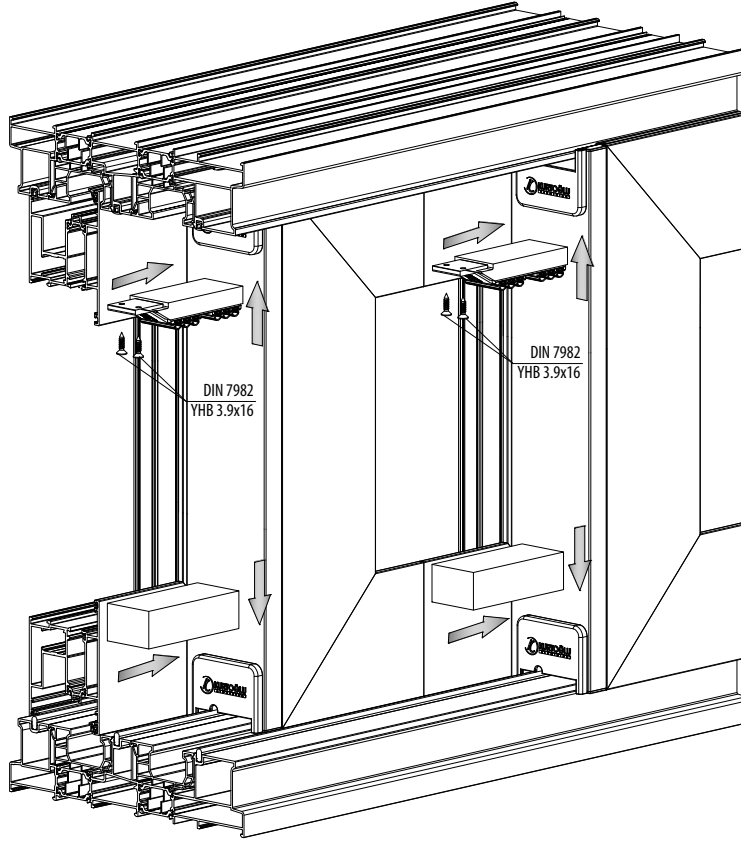
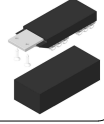
N (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik

O (70LS-201-00) Sash / Kanat
* Ø5 mm Hole / Delik

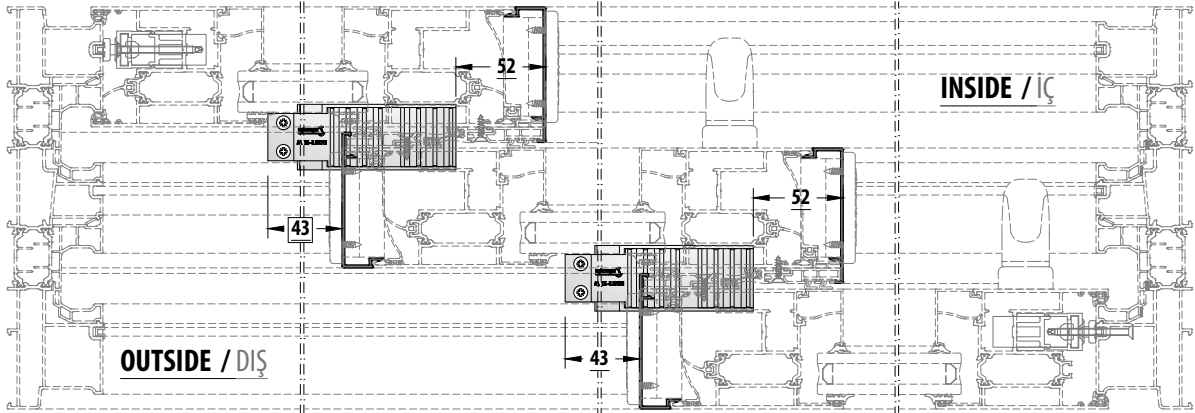


WEATHER STRIP MONTAGE / HAVA KESİCİ MONTAJI

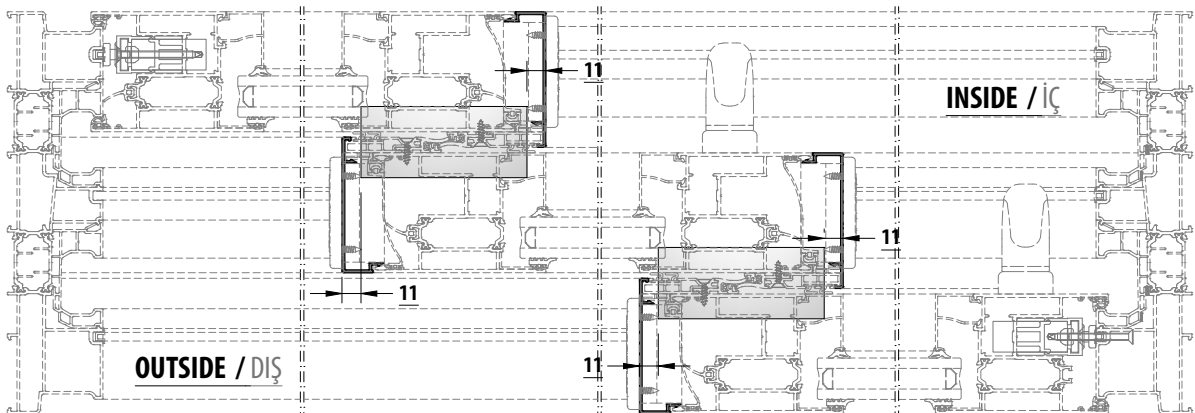
EM70LS-32
WEATHER STRIP SET
2'LI KASA HAVA
KESİCİ TAKIMI



TOP / ÜST

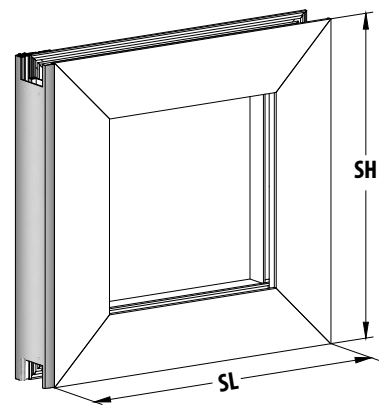


BOTTOM / ALT

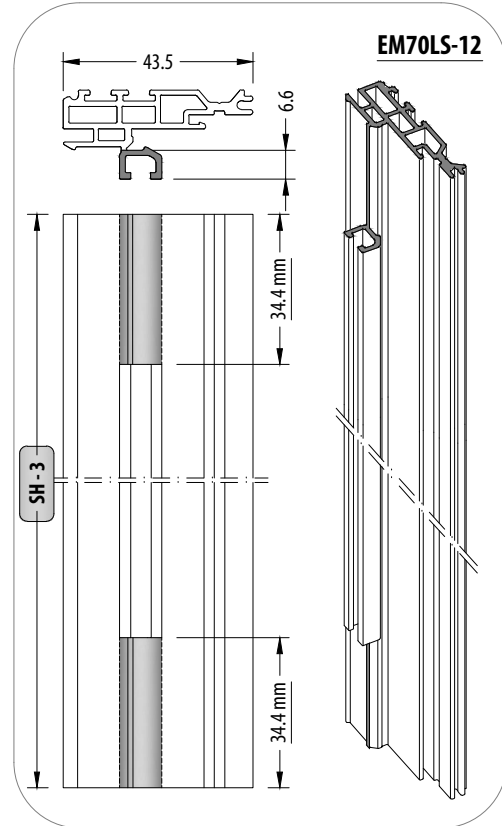


MONTAGE DIMENSION / MONTAJ ÖLÇÜLERİ

SASH CLAMP PROFILE ASSEMBLY / KANAT KENET PROFİL MONTAJI

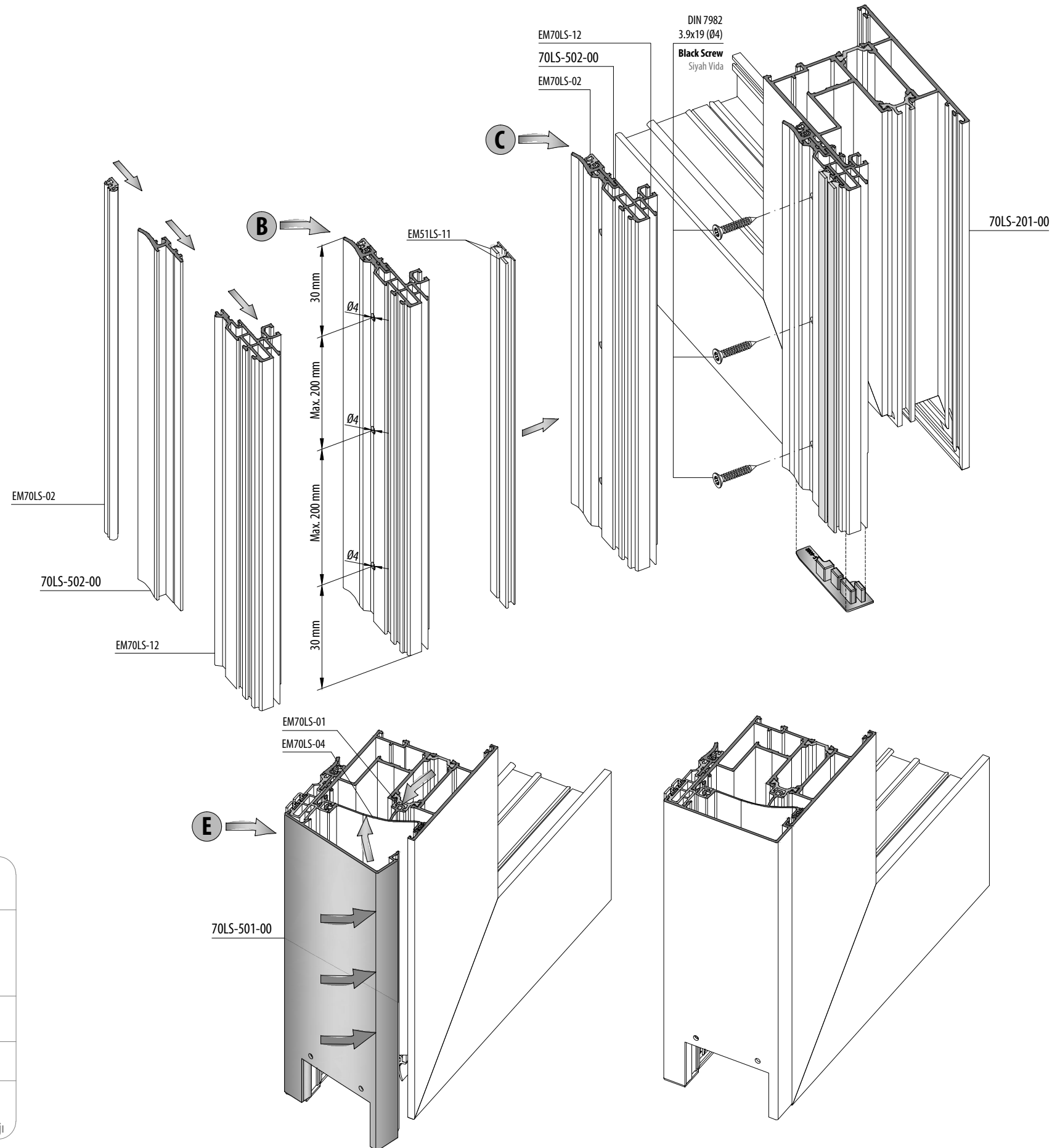


A
NOCH / KERTME

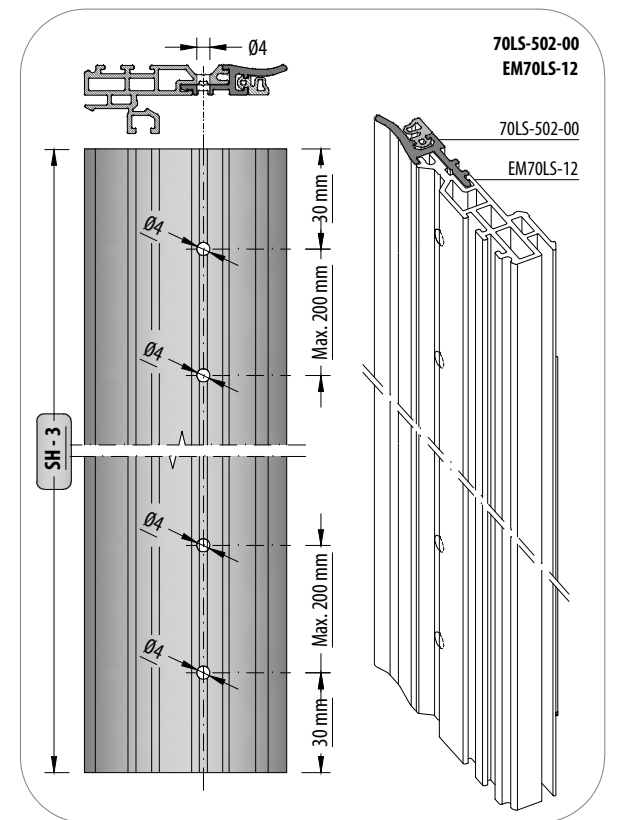


OPERATIONS / İŞLEMLER

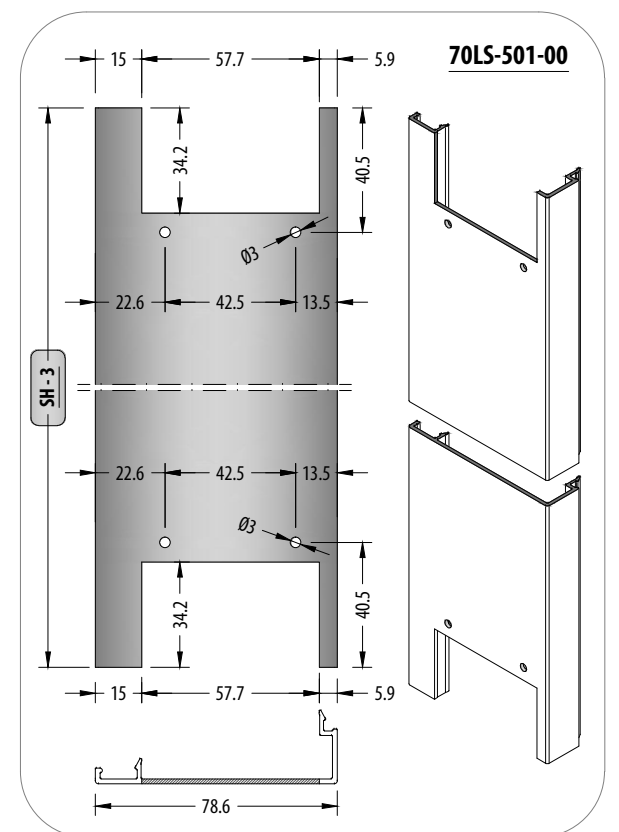
- A** EM70LS-12
Pvc Adapter Noch / Pvc Adaptör Kertme
- B** EM70LS-02, 70LS-502-00, EM70LS-12
Profile Montage / Profil Montajı
70LS-502-00, EM70LS-12
Holes / Delik Delme
- C** EM70LS-06
Brush Montage / Fırça Montajı
- D** 70LS-501-00 Cap Profile Noch / Kapak Profil Kertme
- E** EM70LS-01 Gasket Montage / Fıtil Montajı
EM70LS-04 Gasket Montage / Fıtil Montajı
70LS-501-00 Cap Profile Montage / Kapak Profil Montajı



B
HOLES / DELİK DELME



D
NOCH / KERTME



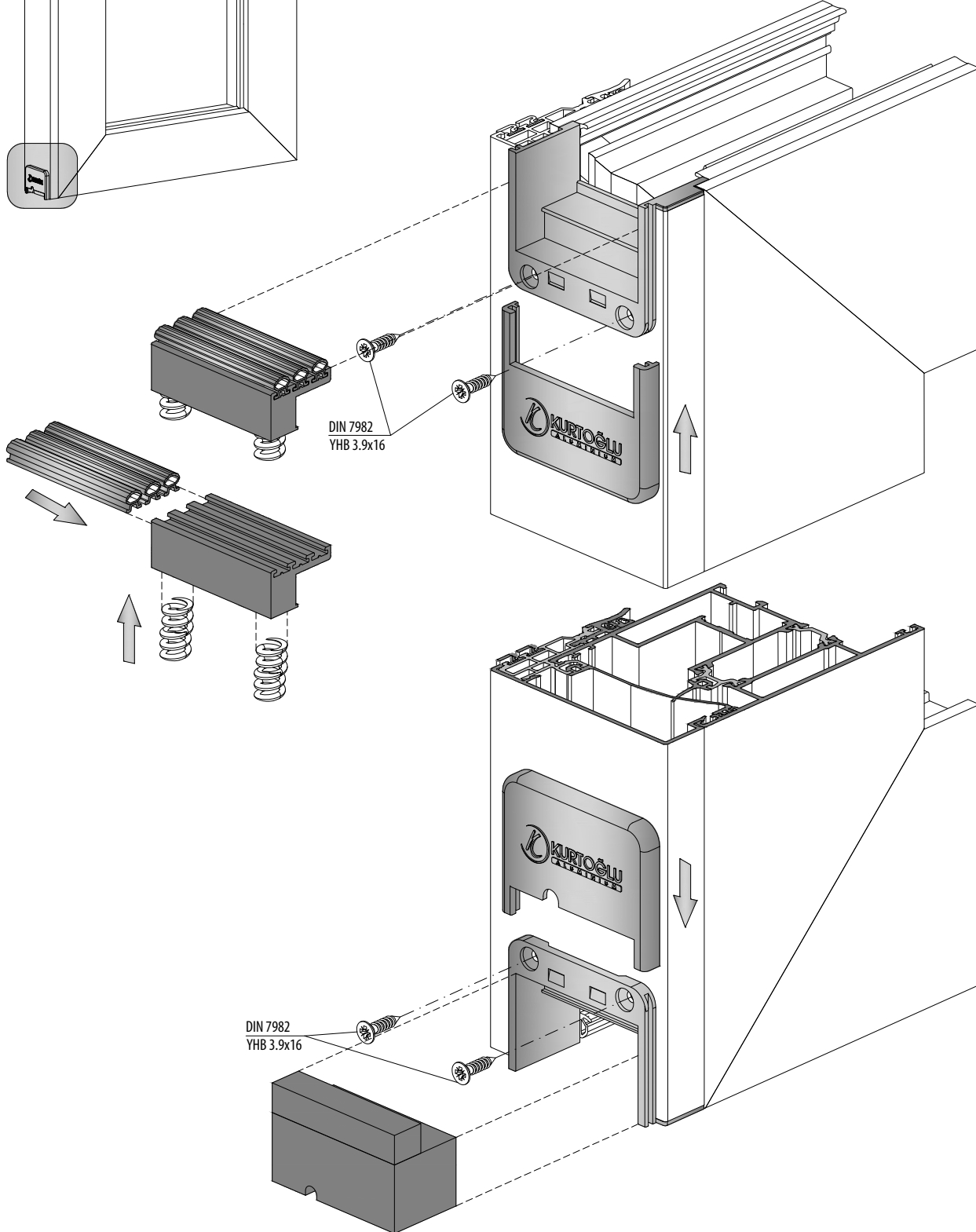
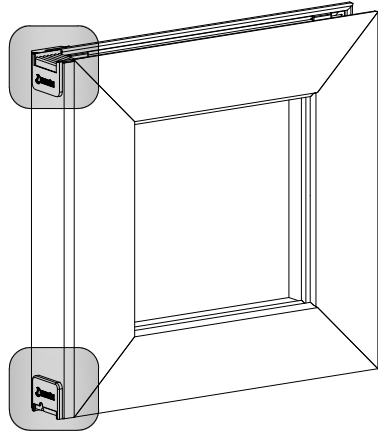
CLAMPING CAP ASSEMBLY / KENET KAPAK MONTAJI

EM70LS-201
CLAMPING
ACCESSORIES SET
KENET AKSESUAR TAKIMI

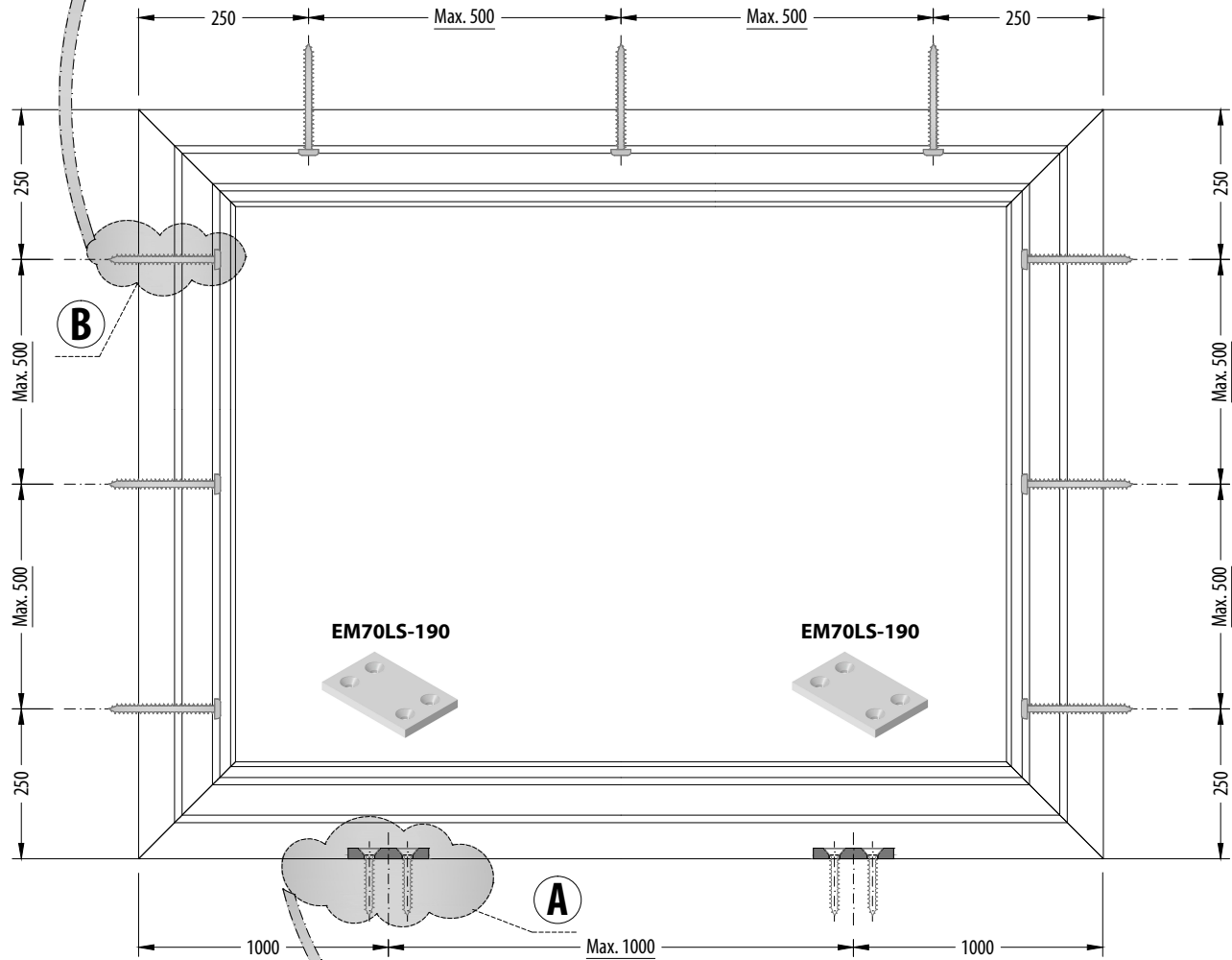
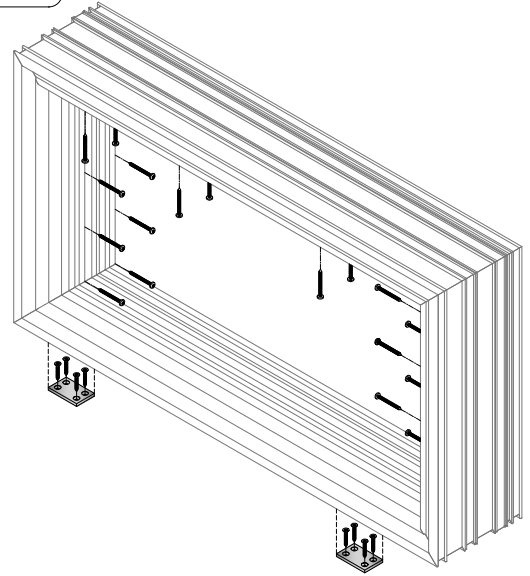
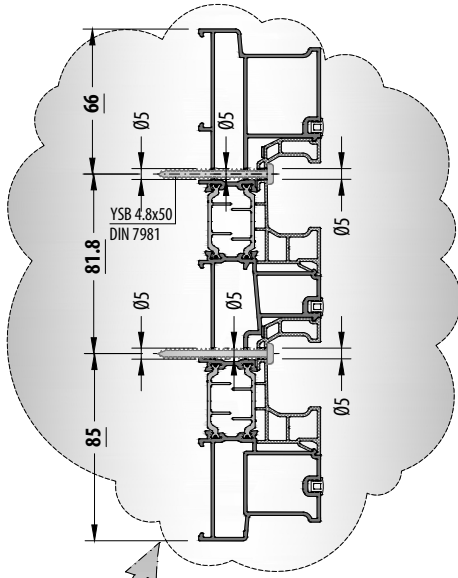


70LS-201-00

70LS-201-00

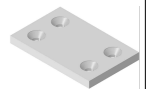


FRAME ASSEMBLY SCREW APPLICATION
KASA MONTAJ VİDA UYGULAMASI

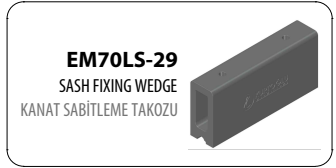
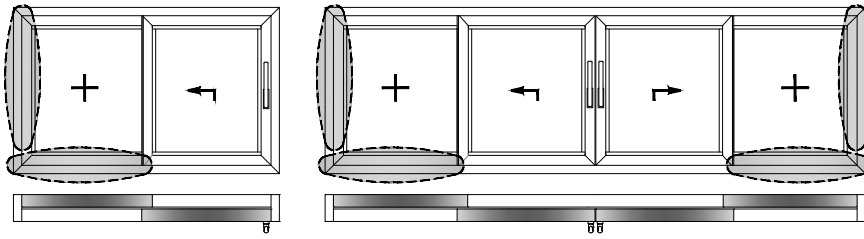


YHB 4.8x32
DIN 7982

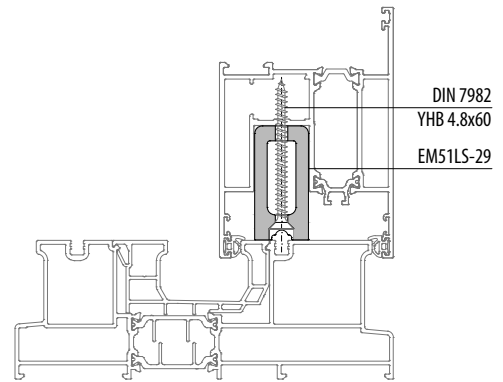
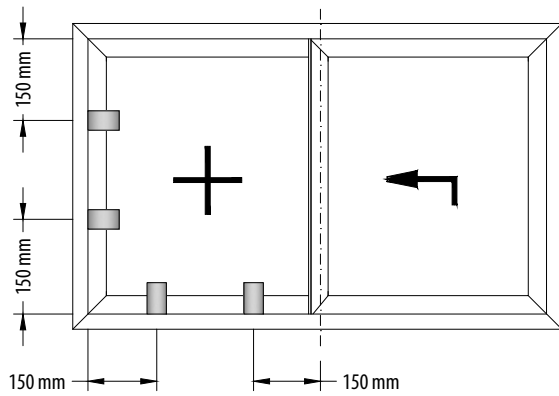
EM70LS-190
FRAME MONTAGE
WEDGE
KASA MONTAJ TAKOZU



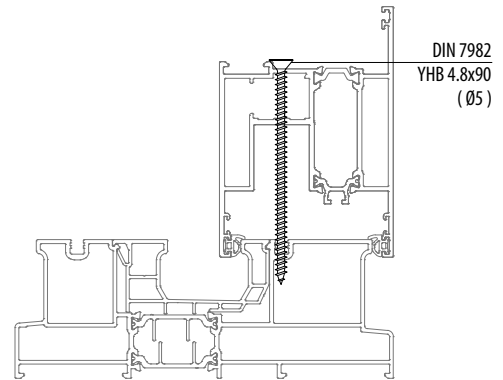
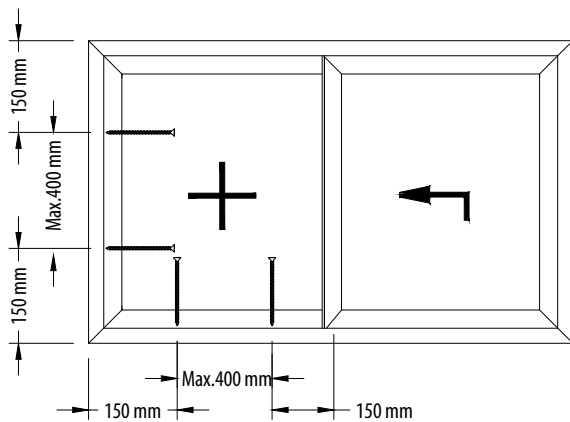
SASH FIXING WEDGE APPLICATION / KANAT SABİTLEME TAKOZ UYGULAMASI



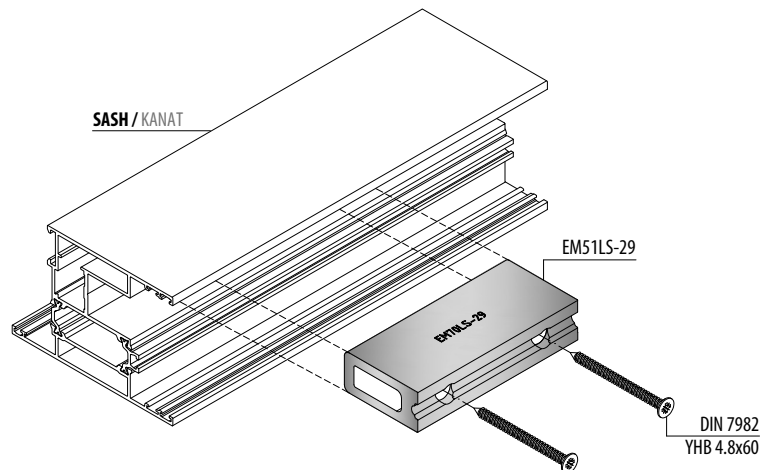
ACCESSORIES MONTAGE / AKSESUAR MONTAJI



SASH MONTAGE / KANAT MONTAJI



APPLICATION / UYGULAMA

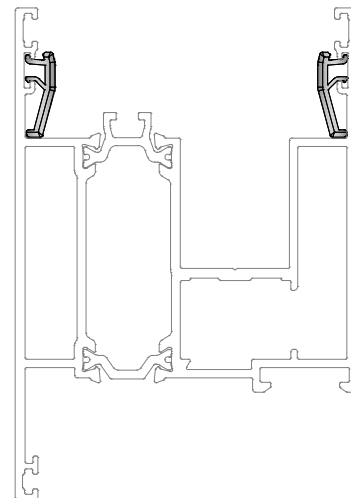
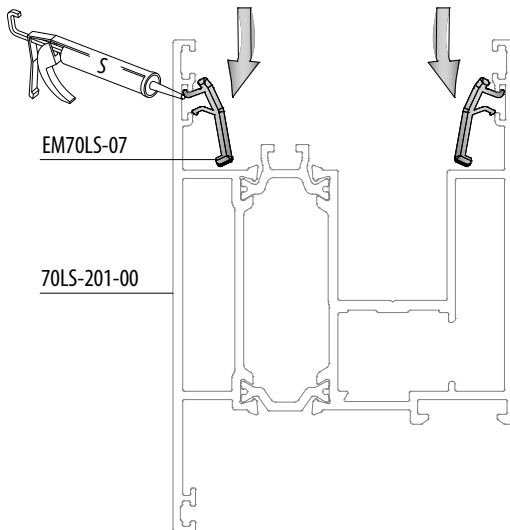
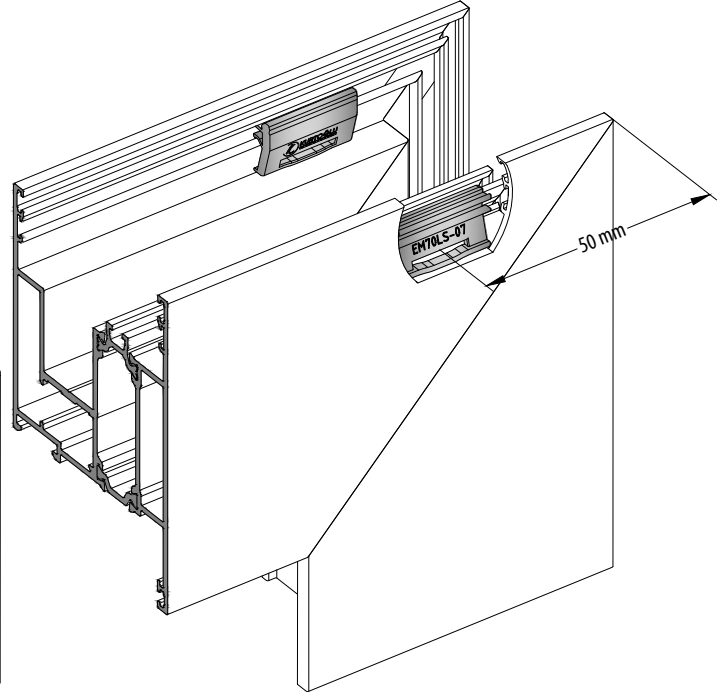
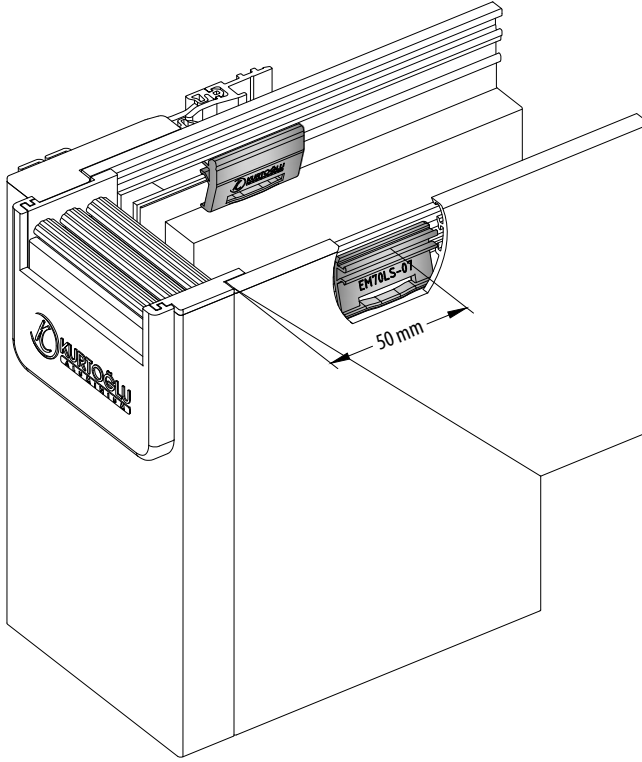
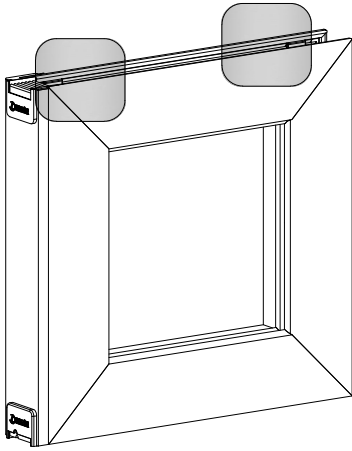


SASH STABILITY PLASTIC ASSEMBLY
KANAT DENGİ PLASTİĞİ MONTAJI

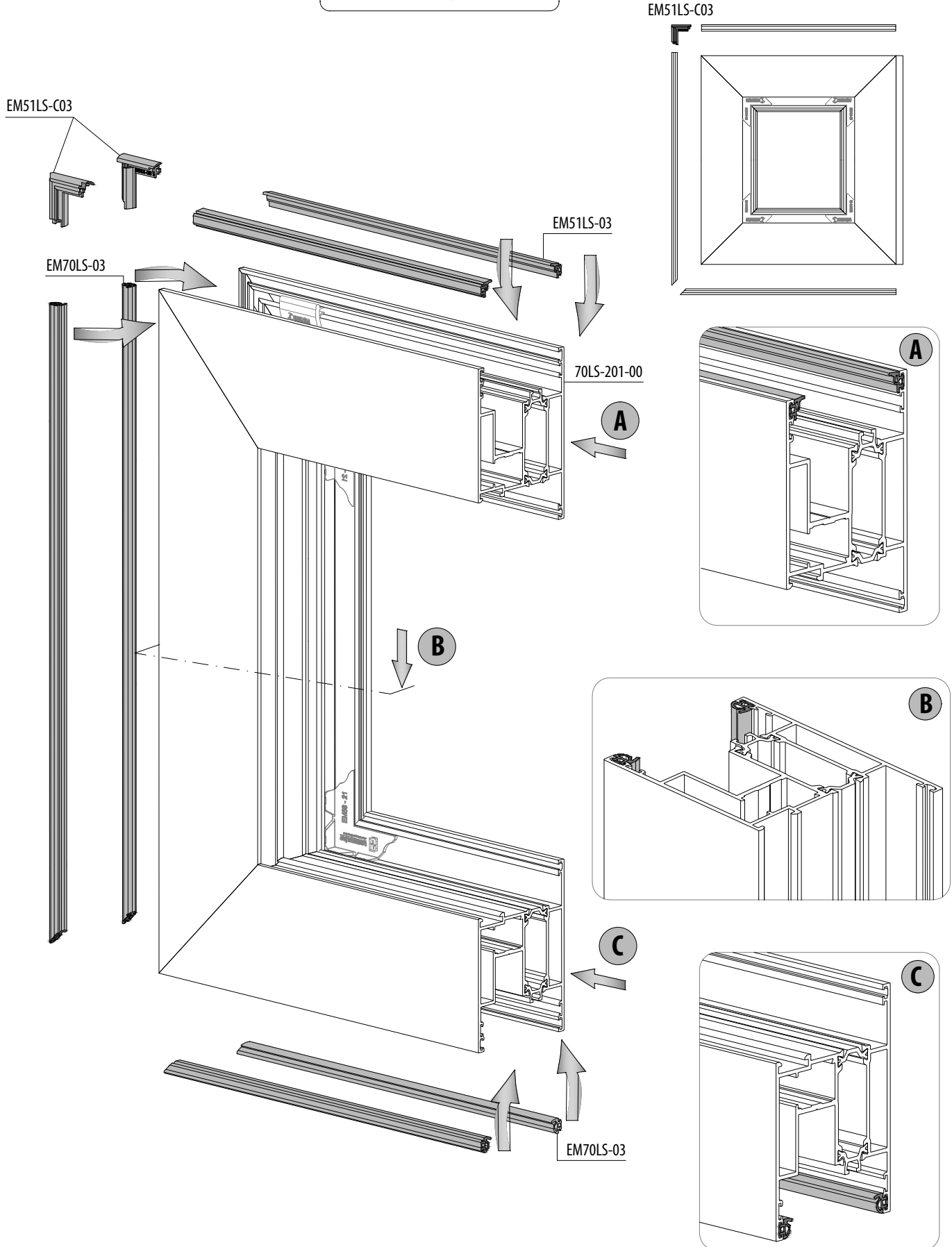
EM70LS-07
STABILITY ACCESSORY
DENGİ AKSESUARİ



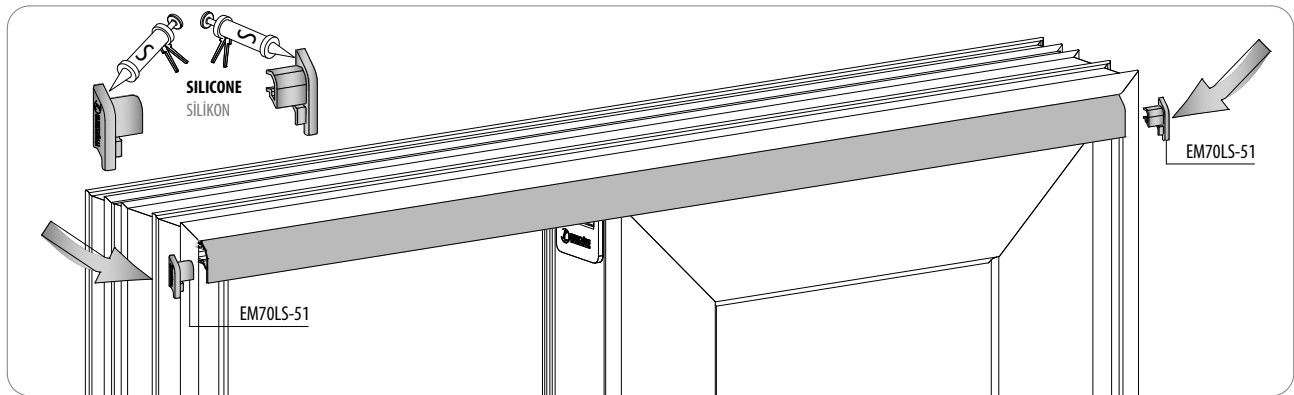
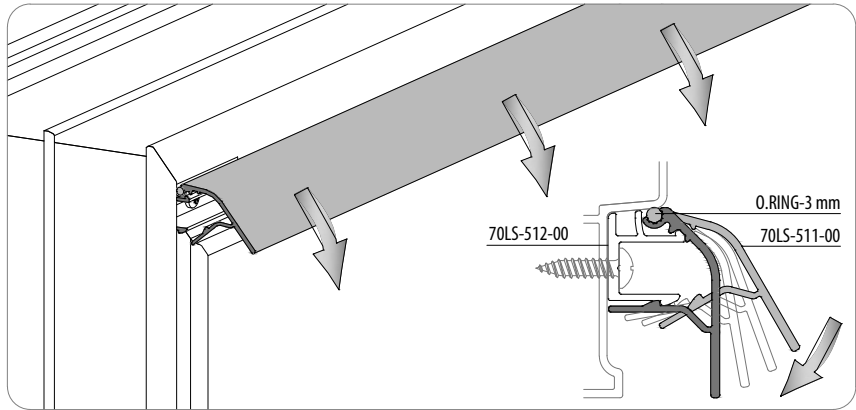
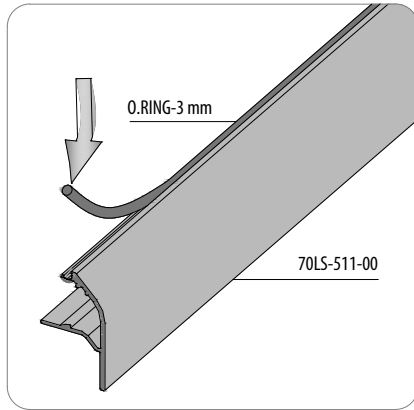
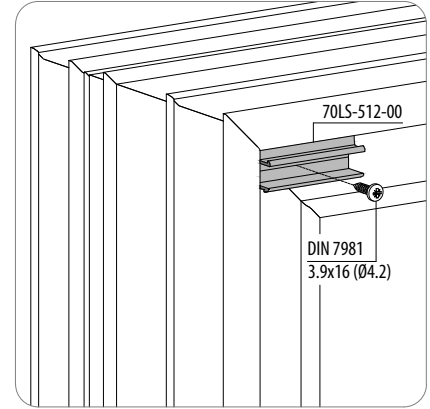
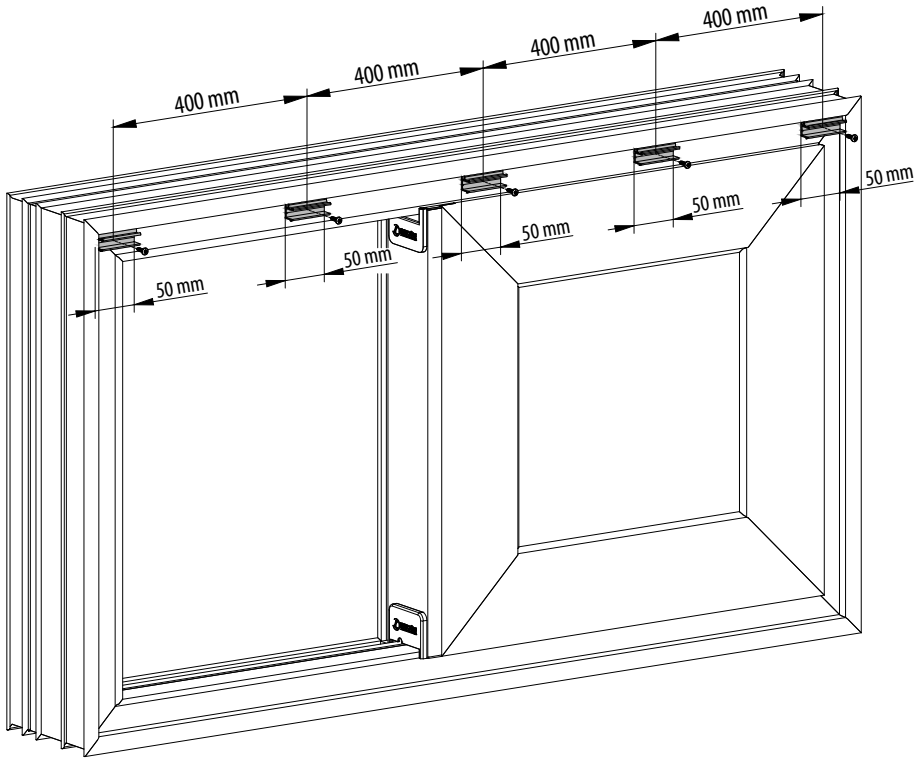
Sash / Kanat <1500 mm if / ise 4 Pieces / Adet
Sash / Kanat ≥1500 mm if / ise 6 Pieces / Adet



GASKET ASSEMBLY / FİTİL MONTAJI

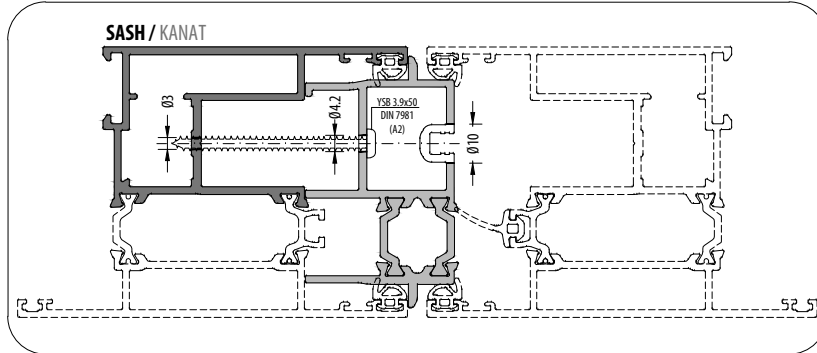


DROPPER CAP ASSEMBLY / DAMLALIK KAPAK MONTAJI



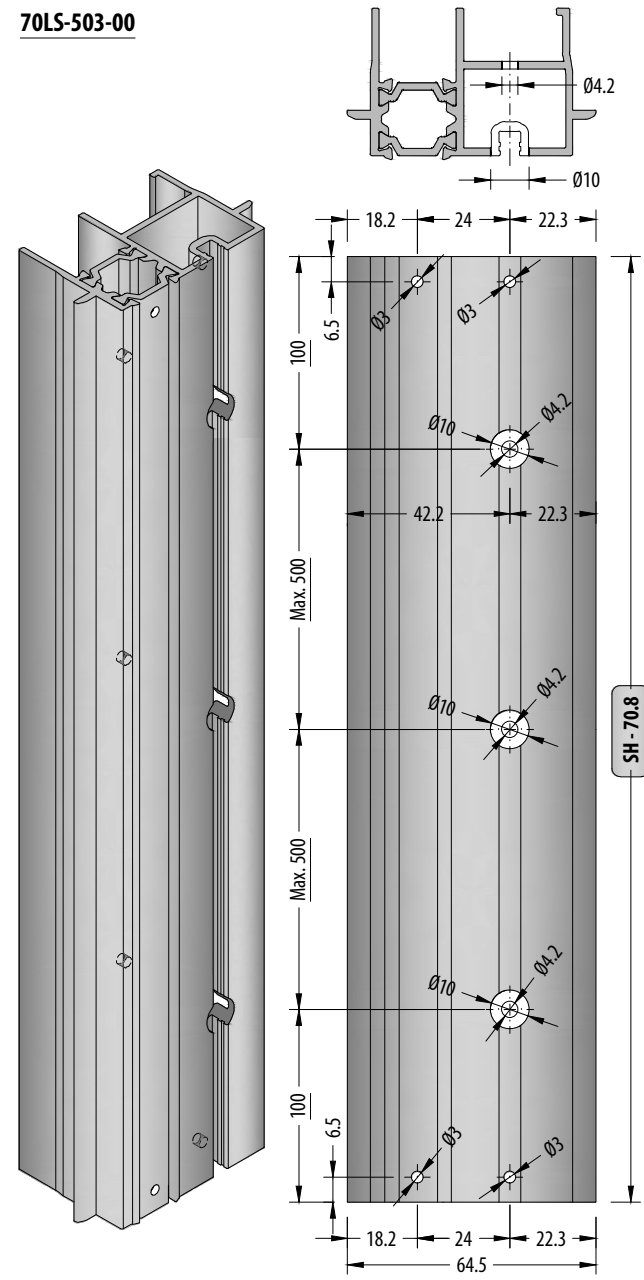
Single Rail Frame / Tek Raylı Kasa
Two Rail Frame / İki Raylı Kasa
Three Rail Frame / Üç Raylı Kasa

HOLES DIMENSION / DELİK ÖLÇÜLERİ



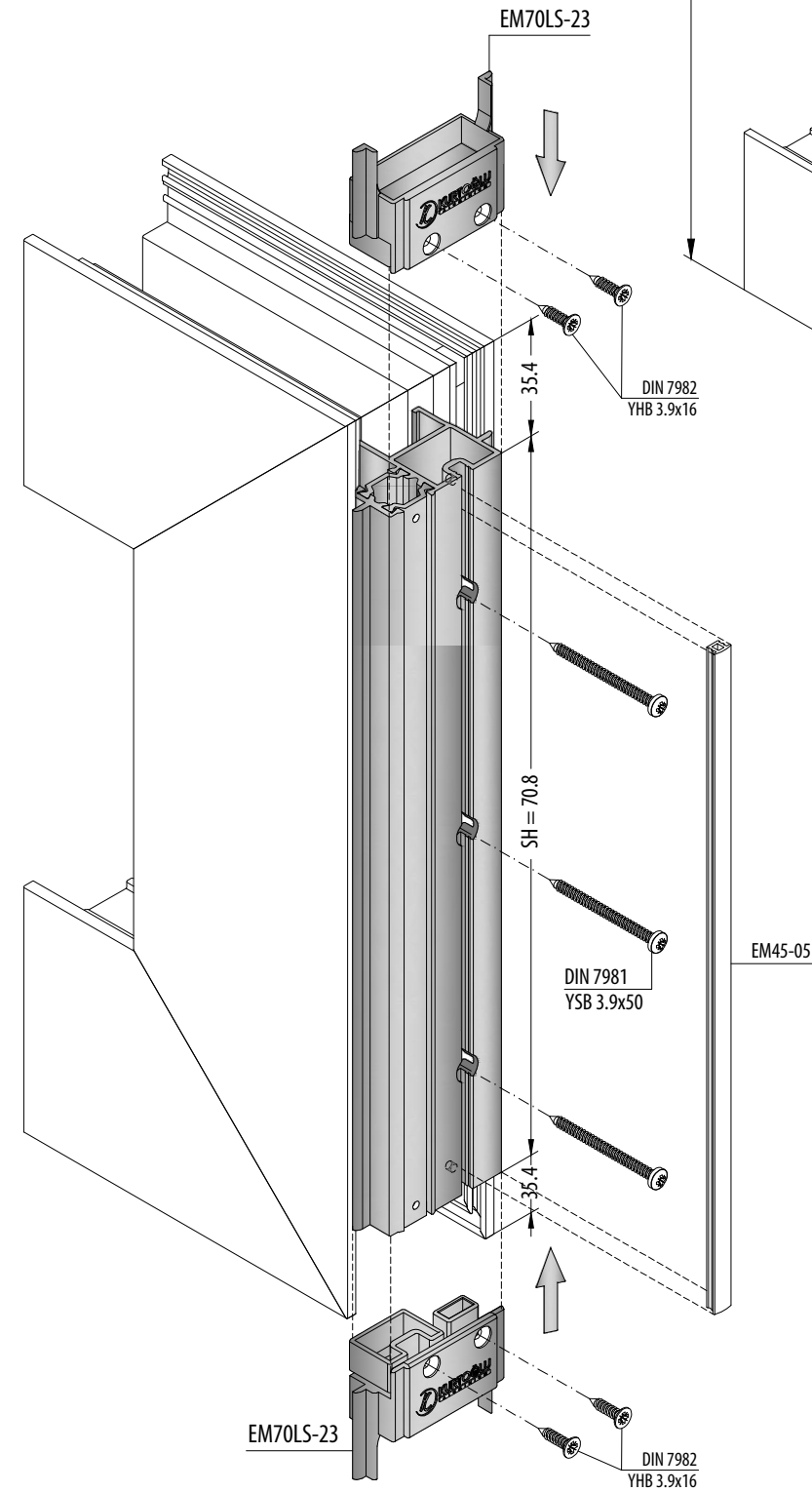
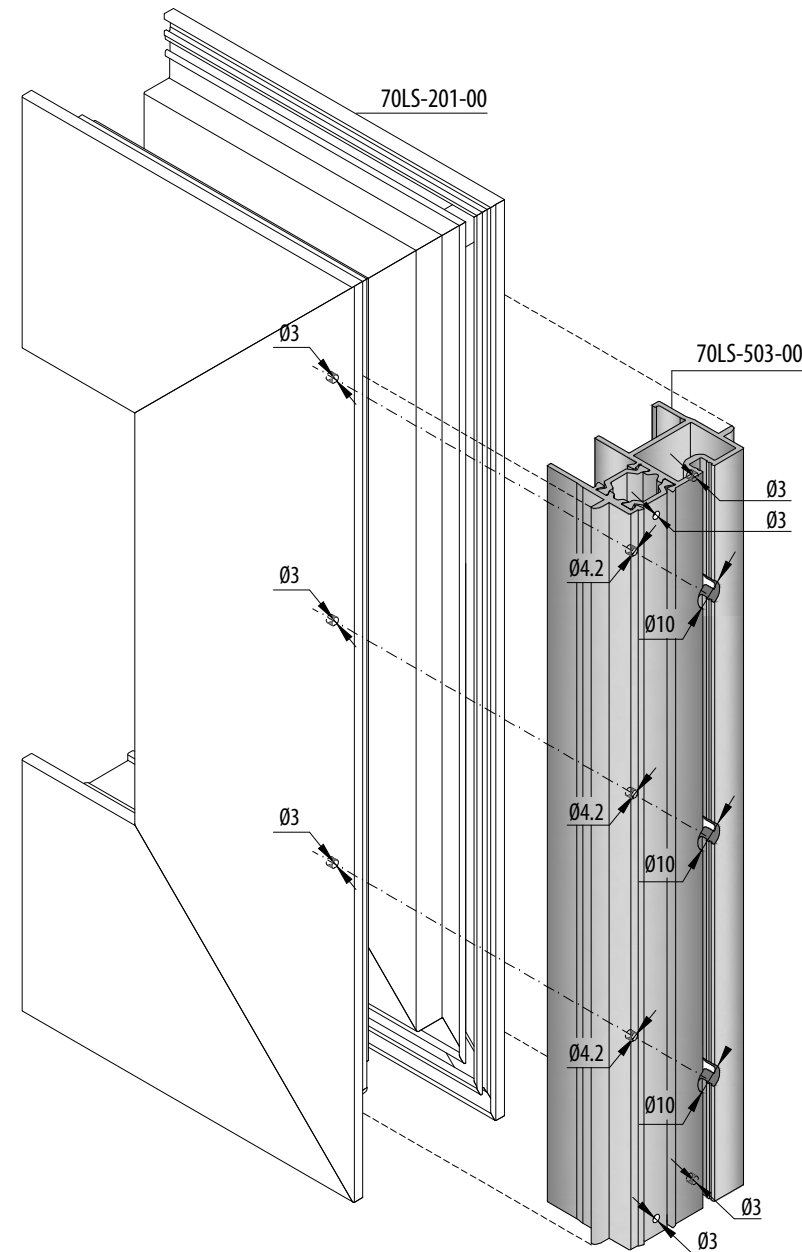
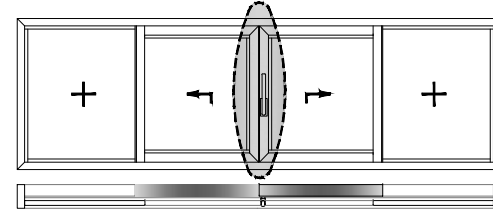
CUTTING DIMENSION / KESİM ÖLÇÜLERİ

70LS-503-00

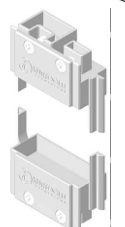


FOUR SASH ACCESSORIES ASSEMBLY / DÖRT KANAT AKSESUAR MONTAJI

70LS-503-00

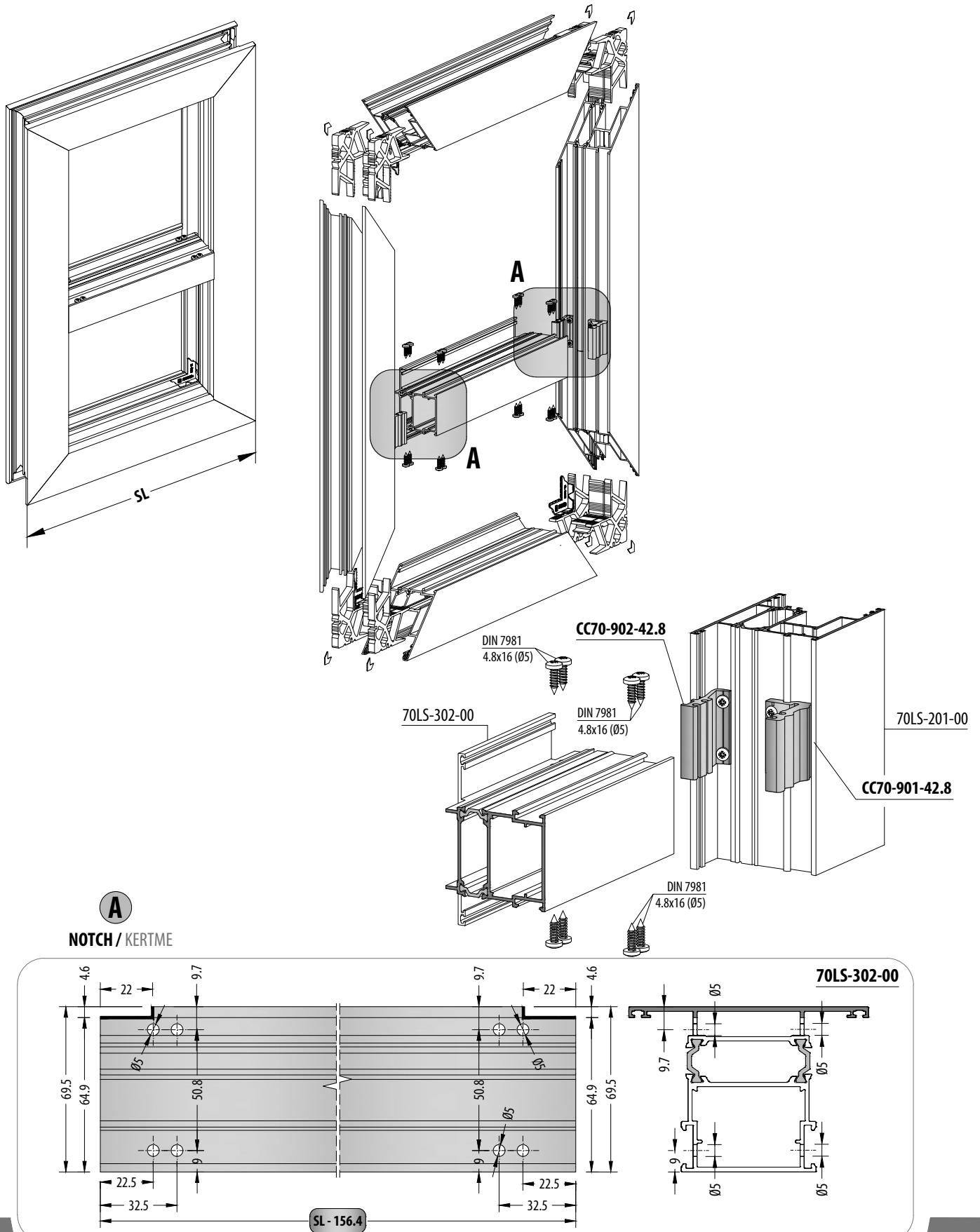


EM70LS-23
FOUR SASH
ACCESSORIES SET
DÖRT KANAT
AKSESUAR TAKIMI



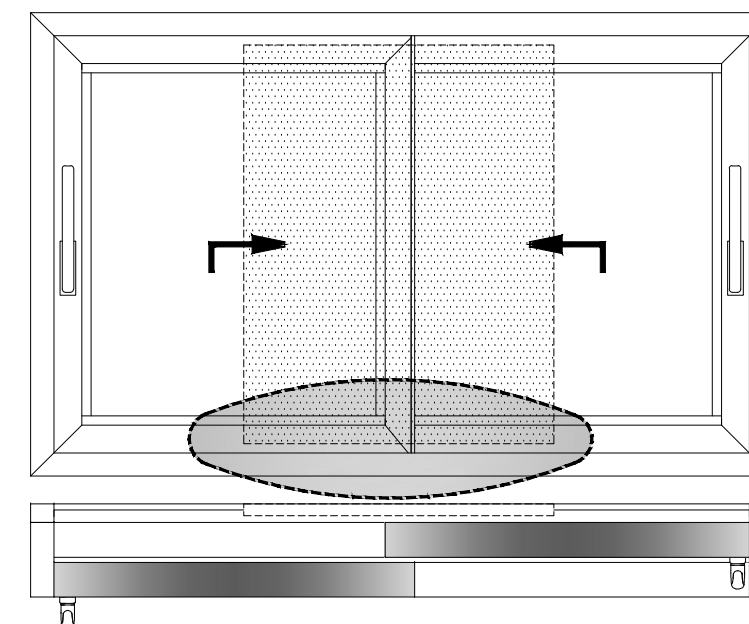
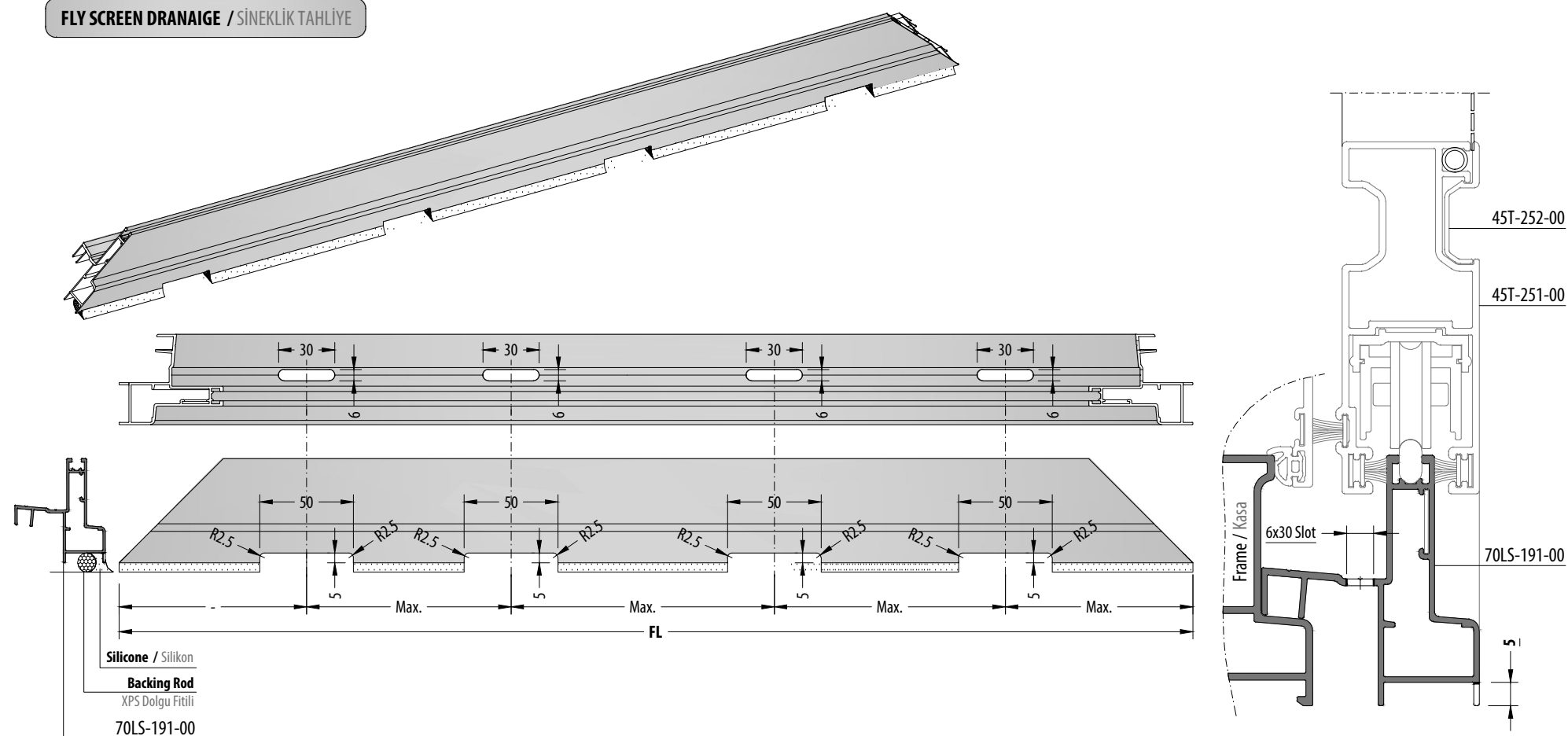
SASH & MULLION PROFILE ASSEMBLY

KANAT & ORTA KAYIT PROFİL MONTAJI

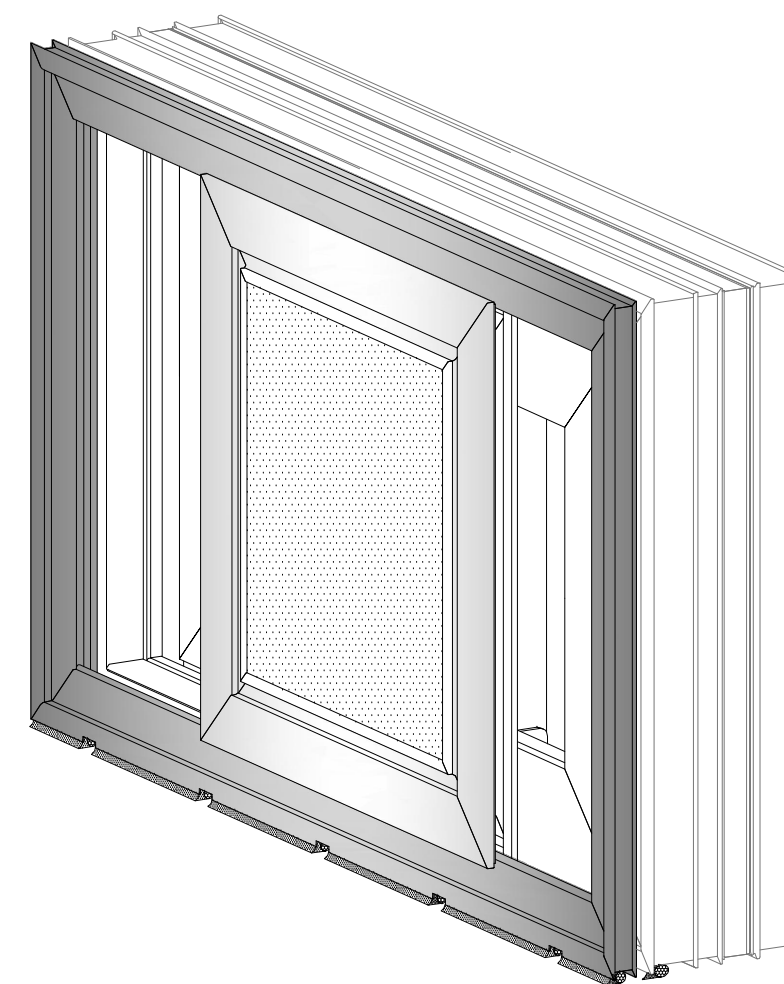
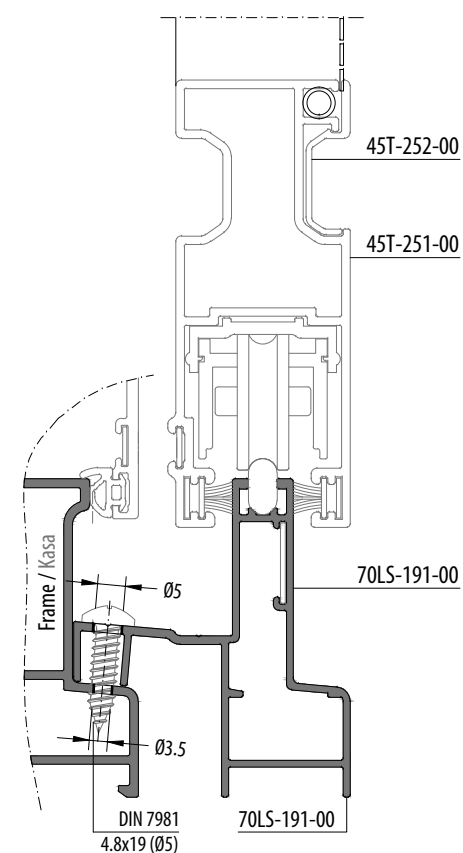
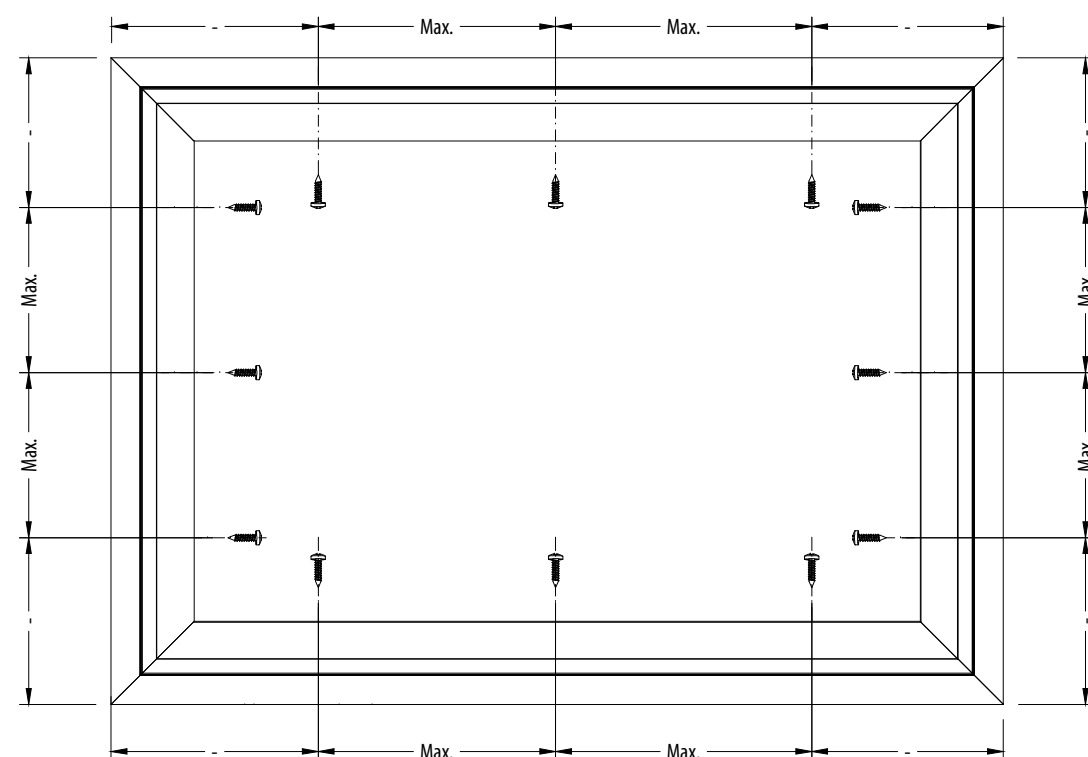


FOUR SASH ACCESSORIES ASSEMBLY / DÖRT KANAT AKSESUAR MONTAJI

FLY SCREEN DRAINAGE / SİNEKLİK TAHLİYE

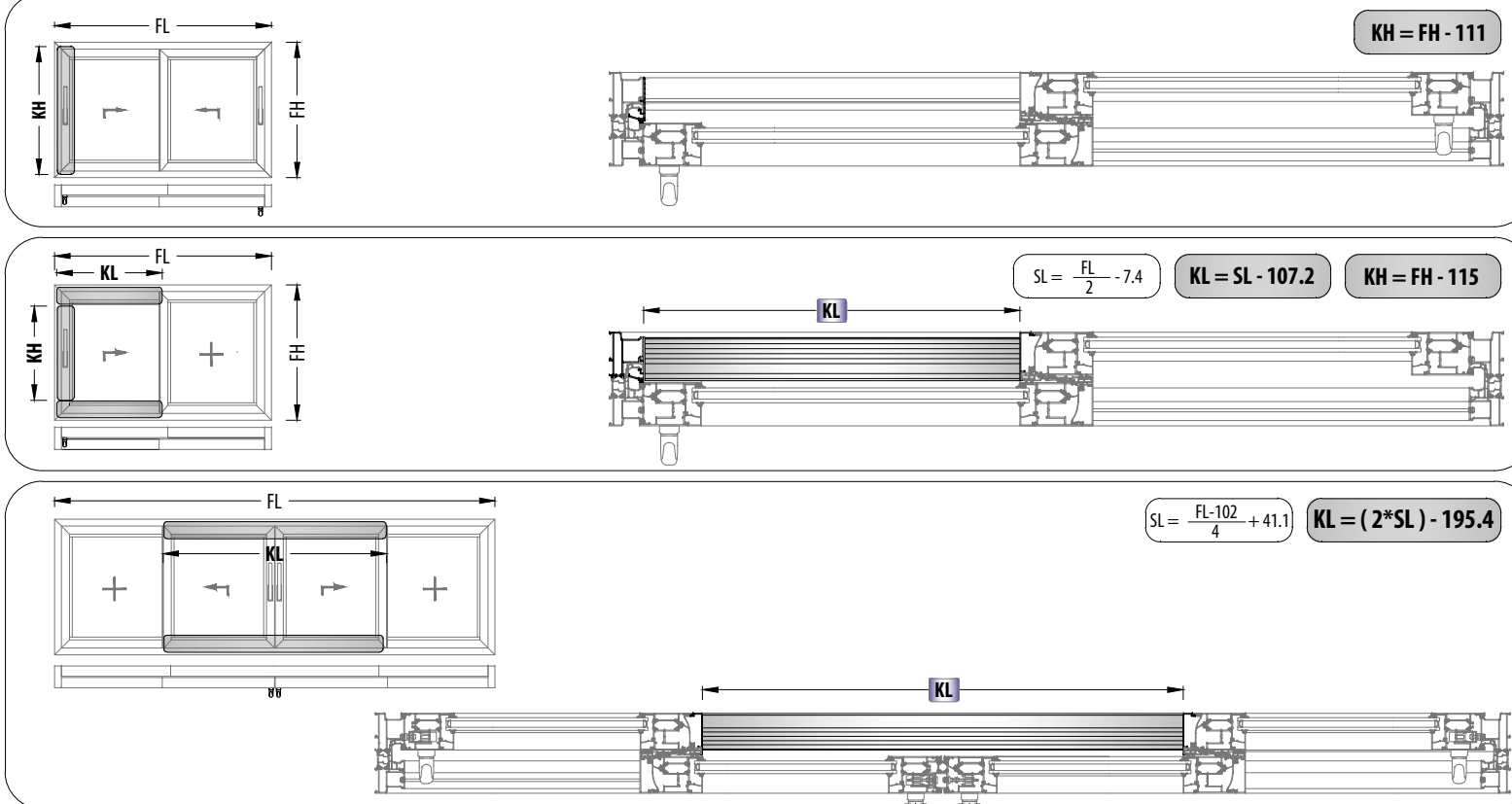


FLY SCREEN FRAME MONTAGE SCREW DRANAİGE / SİNEKLİK KASA MONTAJ VİDALARI

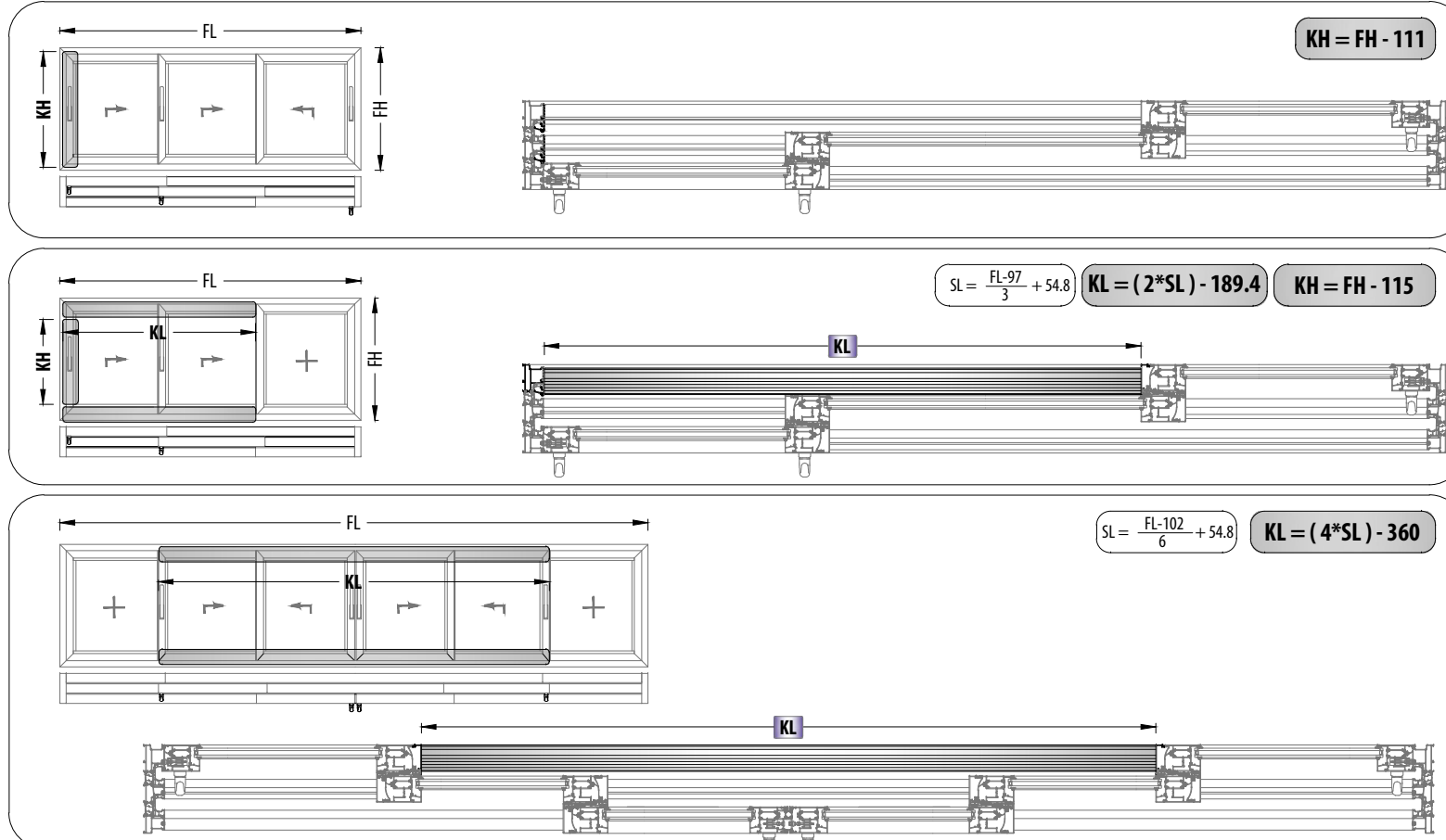


TWO RAIL FRAME / İKİ RAYLI KASA

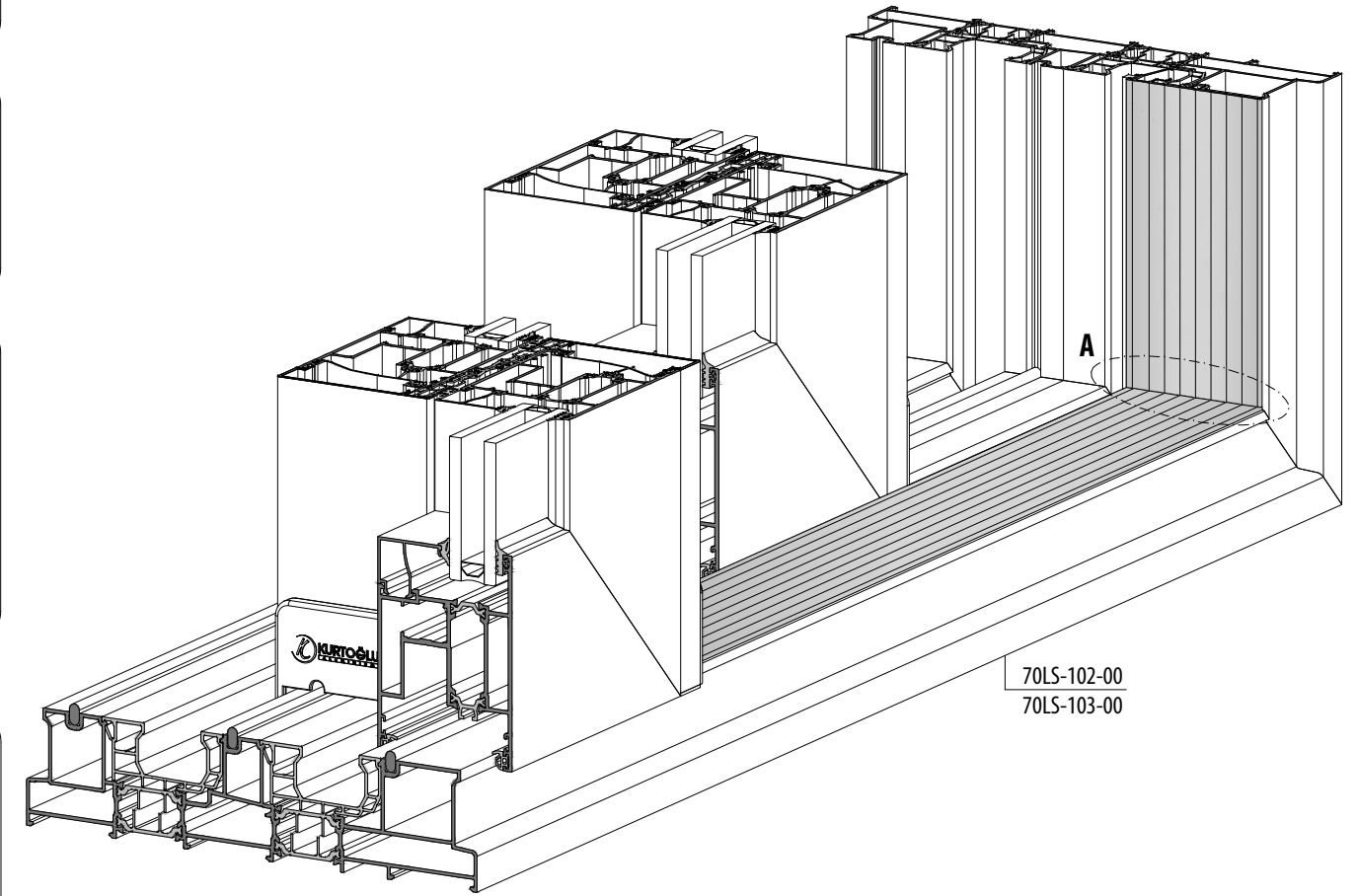
CAP MONTAGE SCHEME / KAPAK MONTAJ ŞEMASI



THREE RAIL FRAME / ÜÇ RAYLI KASA



CAP ASSEMBLY / KAPAK MONTAJI



Reset horizontal
profile to chassis
Yatay profili kasaya sıfırla.

70LS-421-00

A DETAIL / A DETAYI